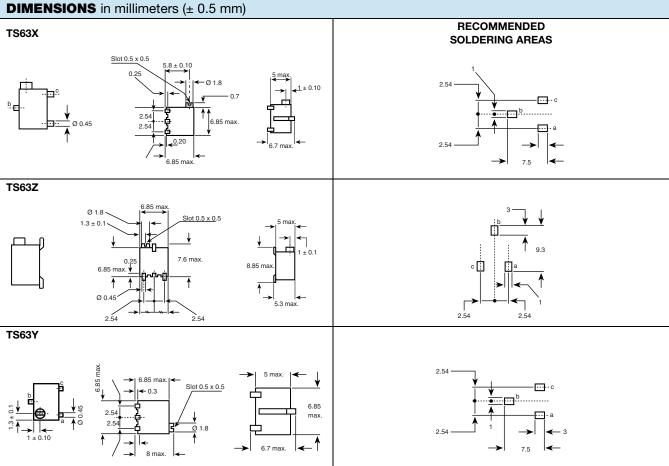
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Fully Sealed FEATURES 0.25 W at 70 °C

Multi-Turn Surface Mount 1/4" Square Cermet Trimmers,

- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



Three variations are available according to the positioning of the control screw and contact positions.

The TS63 multiturn trimmer has been designed for use in

PCB surface mounting applications.

The cermet track gives a high stability performance with an extended ohmic capacity of 10 Ω to 2 M Ω .

- Industrial grade
- Multi-turn operation

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TS63

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Resistive element		Cermet		
Electrical travel		14 turns ± 2		
Resistance range		10 Ω to 2 MΩ		
Standard series		1 - 2 - 5		
T . 1	Standard	± 10 %		
Tolerance	On request	± 5 %		
Circuit diagram		$a \longrightarrow b \xrightarrow{c} (1) \qquad b \xrightarrow{c} (2) \qquad cw$		
Power rating	Linear	0.25 W at 70 °C		
Temperature coefficient		See Standard Resistance Element Data table		
Limiting element voltage		250 V		
Contact resistance variation (typical)		2 % Rn or 2 Ω		
End resistance (typical)		1 Ω		
Dielectric strength (RMS)		1000 V		
Insulation resistance		$10^6 M\Omega$		

MECHANICAL SPECIFICATIONS	
Mechanical travel	15 turns ± 5
Operating torque (max. Ncm)	1.5
End stop torque	Clutch action
Unit weight (max. g)	0.5
Wiper (actual travel)	Positioned at approx. 50 %

ENVIRONMENTAL SPECIFICATIONS			
-55 °C to +155 °C			
55/125/56			
Sealed container IP67			
1			

SOLDERING RECOMMENDATIONS

Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029

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PERFORMANCES				
TESTS		TYPICAL VALUES AND DRIFTS		
12313	CONDITIONS	∆ R _T / R _T (%)	Δ R ₁₋₂ / R ₁₋₂ (%)	OTHER
Electrical endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	±1%	±2%	Contact res. variation: < 1 % Rn
Climatic sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles	±2%	± 3 %	
Damp heat steady state	40 °C 93 % RH 56 days	±2%	±3%	Dielectric strength: 1000 V_{RMS} Insulation resistance: > $10^4 M\Omega$
Charge of temperature	-55 °C to +125 °C 5 cycles	±1%		$\Delta V_{1-2}/\Delta V_{1-3} \le \pm 2$ %
Mechanical endurance	200 cycles at rated power	± (2 % + 3 Ω)		Contact res. variation: < 3 % Rn
Shock	50 g's at 11 ms 3 successive shocks in 3 directions	±1%		$\Delta V_{1\text{-}2}/\Delta V_{1\text{-}3} \leq 1 \%$
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> 's for 6 h	±1%		$\Delta V_{1\text{-}2}/\Delta V_{1\text{-}3} \leq \pm 2 \%$

Note

• Nothing stated herein shall be construed as a guarantee of quality or durability.

STANDARD		LINEAR LAW			
RESISTANCE VALUES	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. CURRENT THROUGH WIPER	TCR -55 °C +125 °C	
Ω	W	V	mA	ppm/°C	
10	0.25	1.58	158		
20	0.25	2.23	112		
50	0.25	3.53	77		
100	0.25	5.00	50		
200	0.25	7.07	35		
500	0.25	11.2	22		
1K	0.25	15.8	15.8		
2K	0.25	22.3	11.2		
5K	0.25	35.3	7.1		
10K	0.25	50.0	5.0	± 100	
20K	0.25	70.7	3.5		
25K	0.25	79.0	3.2		
50K	0.25	112	2.2		
100K	0.25	158	1.6		
200K	0.25	224	1.1		
250K	0.25	250	1.1		
500K	0.13	250	0.50		
1M	0.06	250	0.25		
2M	0.03	200	0.125		

MARKING

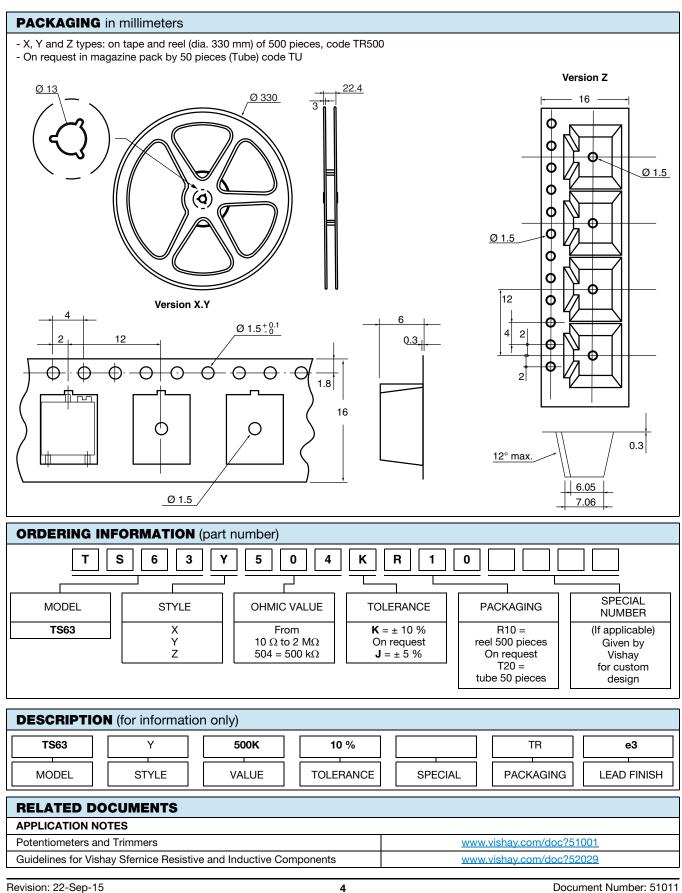
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