HITACHI

KAOHSIUNG HITACHI ELECTRONICS CO., LTD.

FOR MESSRS: DATE: Jan. 09th 2009

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

TX14D17VM1BAB

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ACCEPTED BY: PROPOSED BY: Dan Ching

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2. RE	CORD OF R	EVISI	ON					
DATE	SHEET No.				SUMMAR	Y		
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3. GENERAL DATA

3.1 DISPLAY FEATURES

This module is a 5.7" VGA of 4:3 format amorphous silicon TFT. The pixel format is vertical stripe and sub pixels are arranged as R(red), G(green), B(blue) sequentially. This display is RoHS compliant, and COG (chip on glass) technology and LED backlight are applied on this display.

Part Name	TX14D17VM1BAB
Module Dimensions	131.0(W) mm x 102.2(H) mm x 11.6(D) mm typ.
LCD Active Area	115.2(W) mm x 86.4(H) mm
Dot Pitch	0.06(W) mm x 3(R, G, B)(W) x 0.18(H) mm
Resolution	640 x 3(RGB)(W) x 480(H) dots
Color Pixel Arrangement	R, G, B Vertical stripe
LCD Type	Transmissive Color TFT; Normally White
Display Type	Active Matrix
Number of Colors	262k Colors
Backlight	7 LEDs parallel x 3 serial (21 LEDs in total)
Weight	(160) g (typ.)
Interface	C-MOS; 18-bit RGB; 40 pins
Power Supply Voltage	3.3V for LCD; 12V for Backlight
Power Consumption	429 mW for LCD; 1.0 W for backlight
Viewing Direction	6 O'clock (The direction without image inversion and least brightness change)

4. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit	Remarks
Supply Voltage	VDD	-0.3	4.0	V	-
Input Voltage of Logic	VI	-0.3	VDD+0.3	٧	Note 1
Operating Temperature	Тор	-20	70	°C	Note 2
Storage Temperature	Tst	-30	80	°C	Note 2
LED Forward Current	IF	-	35	mA	Note 3

- Note 1: The rating is defined for the signal voltages of the interface such as DTMG, DCLK and RGB data bus.
- Note 2: The maximum rating is defined as above based on the temperature on the panel surface, which might be different from ambient temperature after assembling the panel into the application. Moreover, some temperature-related phenomenon as below needed to be noticed:
 - Background color, contrast and response time would be different in temperatures other than 25 °C.
 - Operating under high temperature will shorten LED lifetime.
- Note 3: Fig. 4.1 shows the maximum rating of LED forward current against temperature. The backlight unit in this display has been set to 12 mA per LED. This is within the range when operating the display between $-20\sim70^{\circ}C$.

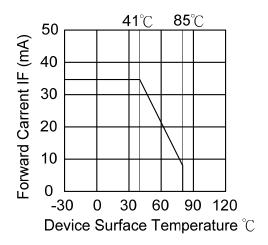


Fig. 4.1

5. ELECTRICAL CHARACTERISTICS

5.1 LCD CHARACTERISTICS

 $T_a = 25$ °C, VSS = 0V

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	VDD	-	3.0	3.3	3.6	V	-
Input Voltage of Logic	\/I	"H" level	0.7VDD	ı	VDD	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Note 4
input voltage of Logic	VI	"L" level	VSS	ı	0.3VDD	V	Note 1
Output Voltage of Logic	\/0	"H" level	VDD-0.4	ı	-	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Note 4
Output voltage of Logic	VO	"L" level	VSS	-	VSS+0.4	V	Note 1
Power Supply Current	IDD	VDD-VSS=3.3V	-	(130)	-	mA	Note 2
Vsync Frequency	f_{v}	-	-	60	73.3	Hz	-
Hsync Frequency	f_H	-	-	31.5	36.5	KHz	-
DCLK Frequency	f_{CLK}	-	-	25.2	29.0	MHz	-

Note 1: The rating is defined for the signal voltages of the interface such as DTMG, DCLK, RGB data bus, U/D and L/R.

Note 2: An all black check pattern is used when measuring IDD, f_v is set to 60 Hz.

5.2 BACKLIGHT CHARACTERISTICS

 $T_a = 25 \, ^{\circ}C$

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
LED Input Voltage	VLED	Backlight Unit	(11.5)	(12.0)	(12.5)	V	Note1
LED Forward Current	ILED	Backlight Unit	-	84	91	mA	-
LED Lifetime	-	84 mA	-	40K	-	hrs	Note 2

Note 1: Fig. 5.1 shows the LED backlight circuit. The circuit has 21 LEDs in total and R is 255Ω .

Note 2: The estimated lifetime is specified as the time to reduce 50% brightness by applying 84 mA at $25\,^{\circ}\mathrm{C}$.

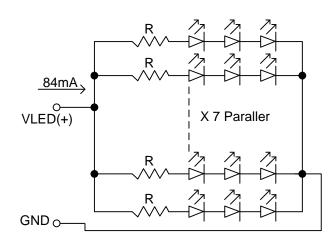


Fig 5.1

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6. OPTICAL CHARACTERISTICS

The optical characteristics are measured based on the conditions as below:

- Supplying the signals and voltages defined in the section of electrical characteristics.
- The backlight unit needs to be turned on for 30 minutes.
- The ambient temperature is 25°C.
- In the dark room around 500~1000 lx, the equipment has been set for the measurements as shown in Fig 6.1.

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
Brightness of White	-	4 00 0 00	200	350	-	cd/m ²	Note 1
Brightness Uniformity	-	$\phi = 0^{\circ}, \theta = 0^{\circ},$	-	-	±25	%	Note 2
Contrast Ratio	CR	ILED= 84 mA	120	350	-	-	Note 3
Posponso Timo		4 - 0° 0 - 0°		(45)		mc	

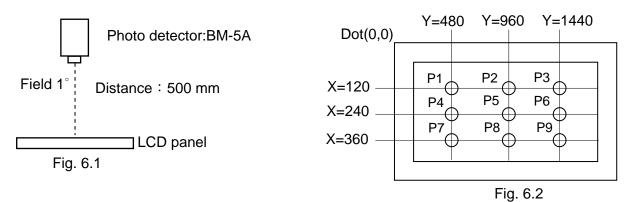
 $T_a = 25 \, ^{\circ}C, f_v = 60 \, \text{Hz}, \text{VDD} = 3.3 \text{V}$

Brightness o	f White	-	/ 00 0 00	200	350	-	cd/m ²	Note 1
Brightness U	niformity	-	$\phi = 0^{\circ}, \theta = 0^{\circ},$ ILED= 84 mA	-	-	±25	%	Note 2
Contrast F	Ratio	CR	ILED= 64 IIIA	120	350	-	-	Note 3
Response	Time		$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	(45)	-	ms	-
NTSC R	atio	-	$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	(50)	-	%	-
		<i>θ</i> х	$\phi = 0^{\circ}, CR \ge 5$	-	(70)	-		
Vi avvia a A		$\theta x'$	$\phi = 180^{\circ}, CR \ge 5$	-	(70)	-	D	
Viewing A	Viewing Angle		$\phi = 90^{\circ}, CR \ge 5$	-	(70)	-	Degree	Note 5
			$\phi = 270^{\circ}, \text{CR} \ge 5$	-	(70)	-		
	Dad	Х		0.57	0.62	0.67		
	Red	Υ		0.30	0.35	0.40		
	0	Х		0.29	0.34	0.39		
Color	Green	Υ		0.55	0.60	0.65		
Chromaticity	Chromaticity	Х	$\phi = 0^{\circ}, \theta = 0^{\circ}$	0.10	0.15	0.20	-	Note 6
	Blue	Υ		0.08	0.13	0.18		
	White	Х		0.28	0.33	0.38		
	vvriite	Υ		0.30	0.35	0.40		

Note 1: The brightness is measured from the center point of the panel, P5 in Fig. 6.2, for the typical value.

Note 2: The brightness uniformity is calculated by the equation as below:

, which is based on the brightness values of the 9 points measured by BM-5 as shown in Fig. 6.2.

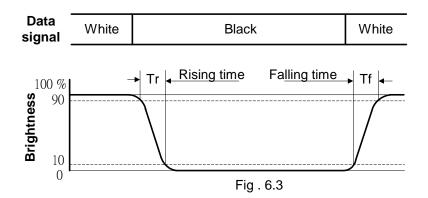


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Note 3: The Contrast ratio is measured from the center point of the panel, P5, and defined as the following equation:

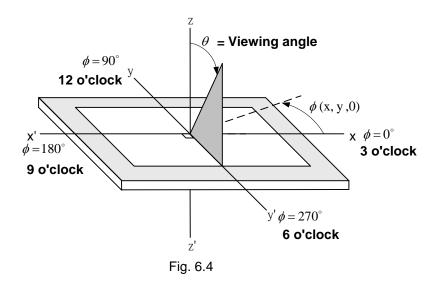
 $CR = \frac{Brightness of White}{Brightness of Black} X100\%$

Note 4: The definition of response time is shown in Fig. 6.3. The rising time is the period from 90% brightness to 10% brightness when the data is from white to black. Oppositely, Falling time is the period from 10% brightness rising to 90% brightness.



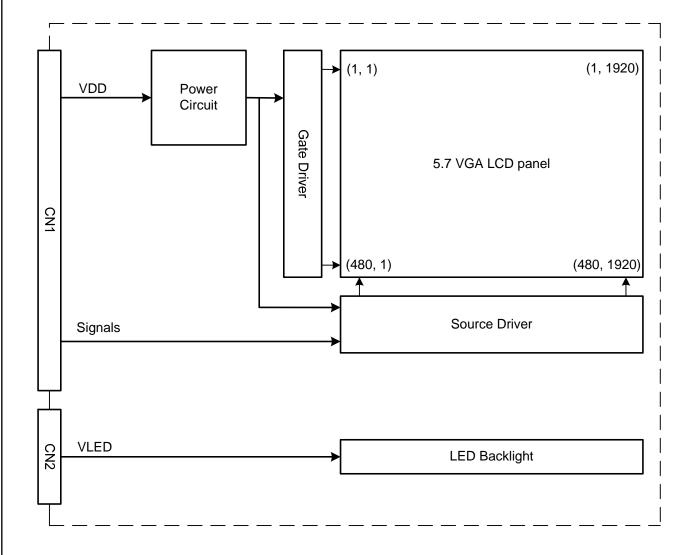
Note 5: The definition of viewing angle is shown in Fig. 6.4. Angle ϕ is used to represent viewing directions, for instance, $\phi = 270^{\circ}$ means 6 o'clock, and $\phi = 0^{\circ}$ means 3 o'clock. Moreover, angle θ is used to represent viewing angles from axis Z toward plane XY.

The viewing direction of this display is 6 o'clock, which means that a photograph with gray scale would not be reversed in color and the brightness change would be less from this direction. However, the best contrast peak would be located at 12 o'clock.



Note 6: The color chromaticity is measured from the center point of the panel, P5, as shown in Fig. 6.2.

7 BLOCK DIAGRAM

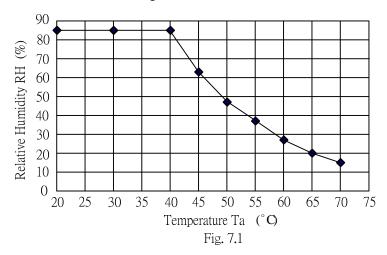


Note 1: Signals are DCLK, Hsync, Vsync ,DTMG and RGB data bus.

8. RELIABILITY TESTS

Test Item	Condition	
High Temperature	1) Operating 2) 70 °C	240 hrs
Low Temperature	1) Operating 2) -20°C	240 hrs
High Temperature	1) Storage 2) 80 °C	240 hrs
Low Temperature	1) Storage 2) -30 °C	240 hrs
Heat Cycle	1) Operating 2) -20°C ~70°C 3) 3hrs~1hr~3hrs	240 hrs
Thermal Shock	 Non-Operating -35 °C ↔ 85 °C 0.5 hr ↔ 0.5 hr 	240 hrs
High Temperature & Humidity	1) Operating 2) 40 °C & 85%RH 3) Without condensation 4) Note 3	240 hrs
Vibration	1) Non-Operating 2) 20~200 Hz 3) 2G 4) X, Y, and Z directions	1 hr for each direction
Mechanical Shock	1) Non-Operating 2) 10 ms 3) 50G 4) ±X, ± Y and ±Z directions	Once for each direction
ESD	 Operating Tip: 200 pF, 250 Ω Air discharge for glass: ± 8KV Contact discharge for metal frame: ± 8KV Contact discharge for LCD interface: ± 100V 	1) Glass: 9 points 2) Metal frame: 8 points 3) Connector: all pins

- Note 1: Display functionalities are inspected under the conditions defined in the specification after the reliability tests.
- Note 2: The display is not guaranteed for use in corrosive gas environments.
- Note 3: Under the condition of high temperature & humidity, if the temperature is higher than $40\,^{\circ}\mathrm{C}$, the humidity needs to be reduced as Fig. 7.1 shown.



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9. LCD INTERFACE

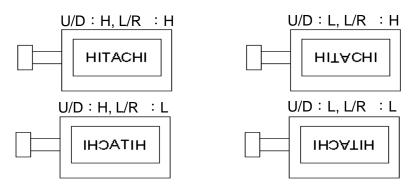
9.1 INTERFACE PIN CONNECTIONS

The display interface connector is FA5B040HP1R3000 made by JAE (Thickness: 0.3 ± 0.05 mm; Pitch: 0.5 ± 0.05 mm) and more details of the connector are shown in the section of outline dimension.

Pin assignment of LCD interface is as below:

Pin No.	Signal	Function	Pin No.	Signal	Function
1	VDD	Dower Cumply for Logic	21	G4	Cross Data
2	VDD	Power Supply for Logic	22	G3	Green Data
3	U/D	Vertical Display mode Control (Note 1)	23	VSS	GND
4	L/R	Horizontal Display mode Control (Note 1)	24	G2	Cross Date
5	Vsync	Vertical Sync Pulse	25	G1	Green Data
6	DTMG	Timing Signal for Data	26	G0	
7	VSS	GND	27	VSS	GND
8	DCLK	Dot Clock	28	R5	
9	VSS	GND	29	R4	Red Data
10	Hsync	Horizontal Sync Pulse	30	R3	
11	VSS	GND	31	VSS	GND
12	B5		32	R2	
13	B4	Blue Data	33	R1	Red Data
14	B3		34	R0	
15	VSS	GND	35	MODE	Mode Selection (Note 2)
16	B2		36	VSS	GND
17	B1	B1 Blue Data		NC	No Connection
18	В0			NC	No Connection
19	VSS	GND	39	NC	No Connection
20	G5	Green Data	40	NC	No Connection

Note 1: Scan direction is available to be switched as below by setting U/D and L/R pins.



Note 2: Mode selection

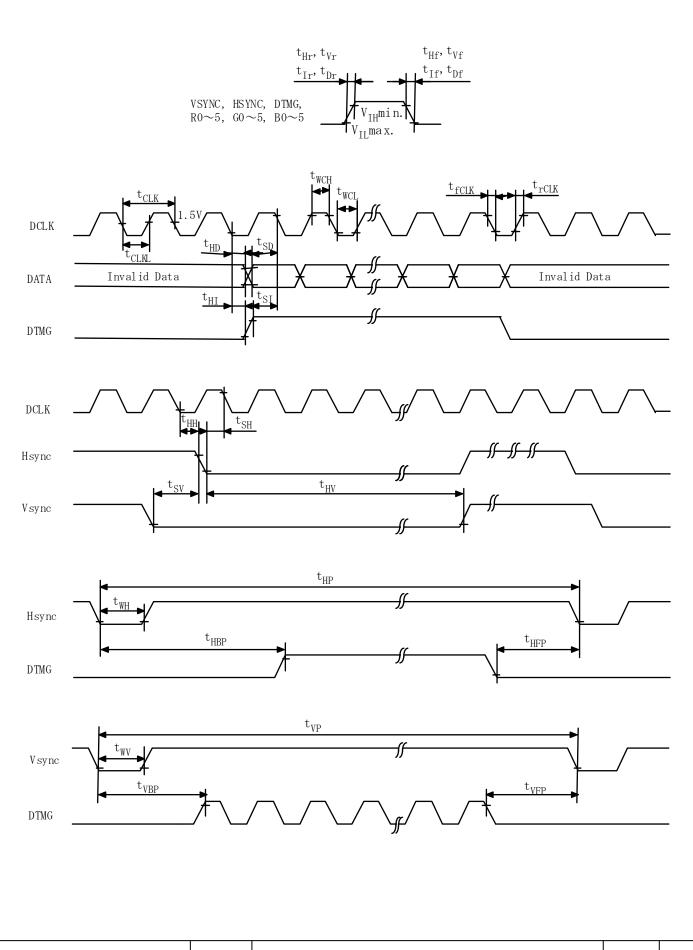
H : DTMG only, no need Hsync and Vsync.L : Hsync and Vsync only, no need DTMG.

The backlight interface connector is BHR-03VS-1 made by JST, and pin assignment of backlight is as below:

Pin No.	Signal	Level	Function
1	V _{LED} +	-	Power Supply for LED
2	NC	-	No connection
3	V _{LED} -	-	GND

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9.2 TIMING CHART



9.3 INTERFACE TIMING SPECIFICATIONS

	Item	Symbol	Min.	Тур.	Max.	Unit	
	Cycle time	t _{CLK}	34.48	39.71	-		
DCLK	Low level Width	t _{WCL}	17.24	-	-	ns	
DCLK	High level Width	t _{WCH}	17.24	-	-		
	Duty	D	0.45	0.5	0.55	-	
	Set up time	t _{SH}	12	-	-	200	
	Hold time	t _{HH}	12	-	-	ns	
Hsync	Cycle	t _{HP}	792	800	1039		
	Valid width	t _{WH}	6	96	138	tCLK	
	Horizontal back porch	t _{HBP}	144	144	144		
	Set up	t _{SV}	12	-	-	tCLK	
	Hold	t _{HV}	12	-	-	ICLK	
Vsync	Cycle	t _{VP}	496	525	747		
	Valid width	t _{WV}	2	2	10	tHP	
	Vertical back porch	t _{VBP}	12	12	12		
	Set up time	t _{SI}	12	-	-		
	Hold time	t _{HD}	12	-	-	ns	
	Horizontal back porch	t _{HBP}	115	160	255		
DTMG	Horizontal front porch	t _{HFP}	0	0	0	tCLK	
DING	Cycle time	t _{HP}	755	800	895		
	Vertical back porch	t _{VBP}	6	45	255		
	Vertical front porch Cycle time		0	0	0	tHP	
			486	525	735		
Data	Set up time	t _{SD}	12	-	-		
Data	Hold time	t _{HD}	12	-	-	ns	

Note 1: Vsync needs to be set as odd numbers.

9.4 POWER SEQUENCE

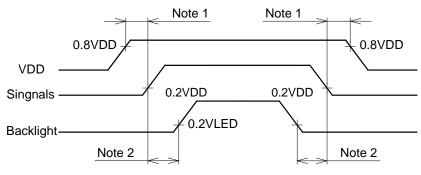


Fig. 9.1

- Note 1: In order to avoid any damages, the correct power On sequence must be followed and VDD have to be applied before all other signals (DTMG, DCLK, RGB data). The opposite is true for power Off where VDD have to be remained on until all other signals have been switch off. The recommended time period is 1 second.
- Note 2: In order to avoid showing uncompleted patterns in transient state. It is recommended that switching the backlight on is delayed for 1 second after the signals have been applied. The opposite is true for power Off where the backlight have to be switched off 1 second before the signals are removed.

9.5 DATA INPUT for DISPLAY COLOR

	COLOR &								[Data	Signa	al							
	Gray Scale	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (0)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (0)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (0)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (61)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red (1)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (0)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (61)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Green		:	:	• •	• •	:	:	• •	• •	• •	• •	•	:	• •	•	:		:	:
	•	:	:	• •	• •	:	:	• •	• •	• •	:	•	:	• •	•	:	:	:	:
	Green (1)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (0)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue	•			:		:		:	:	:	:		:			:		:	:
	:	:	:	:	:	:	:	:	:	:	:	:			:	:	:	:	:
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (0)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

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10. OUTLINE DIMENSIONS 11.6±0.5 131±0.5 4 8±0 5 119.4±0.3(Window of Bezel) 3.3±0.3 125±0.5 115.2±0.1(LCD Active Area) 5.5±0.3 3±0.5 (51.1) xxxxxx Txxxxxx 15) 3,5±0.3 90.6±0.3(Window of Bezël) 102.2±0.5 86.4±0.1(LCD Active Area) 640 x 3 (R.G.B) x 480 R G B (90)0.06 (14) 0.18 Barcode Label (2) Pin1 (26)CN2 View Divection Pin1 0 0 CN1 4-(\$2.4) (96.5) 0.5 ± 0.05 Recommended design rule for CN1 FPC Pin1 0.3±0.05 5 min. 20.5±0.05 19.5±0.05 1.35±0.03 Stiffener Tape Conductive Side 3.5 min. 0.5±0.1 Scale: NTS Unit: mm KAOHSIUNG HITACHI SHEET 7B64PS 2710-TX14D17VM1BAB-1 PAGE 10-1/1 ELECTRONICS CO.,LTD. No.

11. APPEARANCE STANDARD

The appearance inspection is performed in a dark room around 2000 lx based on the conditions as below:

- The distance between inspector's eyes and display is 30 cm.
- The viewing zone is defined with angle θ shown in Fig. 11.1 The inspection should be performed within 45° when display is shut down. The inspection should be performed within 5° when display is power on.

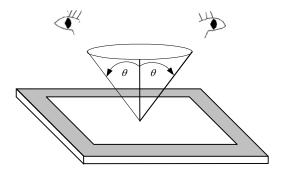


Fig 11.1

11.1 THE DEFINITION OF LCD ZONE

LCD panel is divided into 3 areas as shown in Fig.11.2 for appearance specification in next section. A zone is the LCD active area (dot area); B zone is the area, which extended 1 mm out from LCD active area; C zone is the area between B zone and metal frame.

In terms of housing design, B zone is the recommended window area customers' housing should be located in.

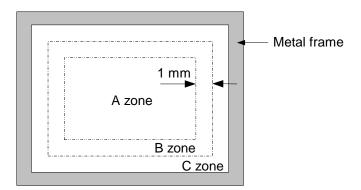


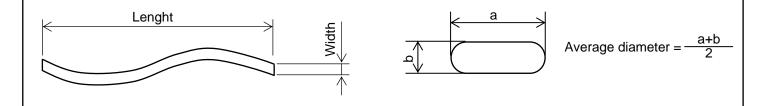
Fig 11.2

11.2 LCD APPEARANCE SPECIFICATION

The specification as below is defined as the amount of unexpected phenomenon or material in different zones of LCD panel. The definitions of length, width and average diameter using in the table are shown in Fig. 11.3 and Fig. 11.4.

Item	Criteria			Applied zone				
	Length (mm)	Wi	dth (mm)	Maximum nu	ımber	Minimum space		
Canatabaa			$W \leq 0.02$	Ignored		-	A D	
Scratches	L≦40 0	0.02 <	<w≦0.04< td=""><td>10</td><td></td><td>-</td><td>A,B</td></w≦0.04<>	10		-	A,B	
	L≦20		W≦0.04	10		-		
Dent			Serious one	is not allowed			Α	
Wrinkles in polarizer			Serious one	is not allowed			Α	
	Average diam	neter	(mm)	Max	kimum n	umber		
	Di	≦0.2			Ignore	d		
Bubbles on polarizer	0.2 < D \(\)	≦0.3			12		Α	
	0.3 < D \(\)	≦0.5			3			
	0.5 < D				none			
		l	Filamentous	(Line shape)				
	Length (mm)		Widt	h (mm)	Max	mum number		
	L≦2.0			W≦0.03	Ignored		A,B	
	L≦3.0		0.03 <w≦0.05< td=""><td colspan="2">6</td><td></td></w≦0.05<>		6			
	L≦2.5		0.05<	W≦0.1		1		
1) Stains		Round (Dot shape)						
2) Foreign Materials	Average diameter (mm) Maximum		m number	Min	imum Space			
3) Dark Spot	D < 0.2 lgr		ored		-			
	0.2≦D<0.3			10			A,B	
	0.3≦D<0.4	0.3≦D<0.4 5		5	30mm		А,Б	
	0.4≦D	0.4≦D none		one		-		
	In total			Filamentous + R		=10		
		Those wiped out easily are acceptable						
			Т	ype	Max	mum number		
			1	dot		4		
	Bright dot-defect	t	2 adja	cent dot		1		
	Dright dot delect	3 adjacent dot or above Not a		ot allowed				
Dot-Defect			In	total		5	Α	
(Note 1)			1	dot		5	, ,	
	Dark dot-defect		2 adja	cent dot		2		
	Dain doi delect	,	3 adjacent	dot or above	N	ot allowed		
			In total		7			
		In t	total			12		

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Note 1: The defi nitions of dot defect are as below:

Fig 11.3

- The defect area of the dot must be bigger than half of a dot.
- For bright dot-defect, showing black pattern, the dot's brightness must be over 30% brighter than others.
- For dark dot-defect, showing white pattern, the dot's brightness must be under 70% darker than others.
- The definition of 1-dot-defect is the defect-dot, which is isolated and no adjacent defect-dot.
- The definition of adjacent dot is shown as Fig. 11.5.
- The Density of dot defect is defined in the area within diameter ϕ =20mm.

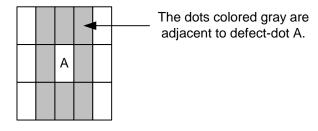


Fig 11.4

12. PRECAUTIONS

12.1 PRECAUTIONS of ESD

- 1) Before handling the display, please ensure your body has been connected to ground to avoid any damages by ESD. Also, do not touch display's interface directly when assembling.
- 2) Please remove the protection film very slowly before turning on the display to avoid generating ESD.

12.2 PRECAUTIONS of HANDLING

- 1) In order to keep the appearance of display in good condition, please do not rub any surfaces of the displays by sharp tools harder than 3H, especially touch panel, metal frame and polarizer.
- 2) Please do not stack the displays as this may damage the surface. In order to avoid any injuries, please avoid touching the edge of the glass or metal frame and wore gloves during handling.
- 3) Touching the polarizer or terminal pins with bare hand should be avoided to prevent staining and poor electrical contact.
- 4) Do not use any harmful chemicals such as acetone, toluene, and isopropyl alcohol to clean display's surfaces.
- 5) Please use soft cloth or absorbent cotton with ethanol to clean the display by gently wiping. Moreover, when wiping the display, please wipe it by horizontal or vertical direction instead of circling to prevent leaving scars on the display's surface, especially polarizer.
- 6) Please wipe any unknown liquids immediately such as saliva, water or dew on the display to avoid color fading or any permanently damages.
- 7) Maximum pressure to the surface of the display must be less than $^{1,96 \times 10^4}$ Pa. If the area of adding pressure is less than $1 \, \mathrm{cm}^2$, the maximum pressure must be less than 1.96N.

12.3 PRECAUTIONS OF OPERATING

- 1) Please input signals and voltages to the displays according to the values defined in the section of electrical characteristics to obtain the best performance. Any voltages over than absolute maximum rating will cause permanent damages to this display. Also, any timing of the signals out of this specification would cause unexpected performance.
- 2) When the display is operating at significant low temperature, the response time will be slower than it at 25 °C . In high temperature, the color will be slightly dark and blue compared to original pattern. However, these are temperature-related phenomenon of LCD and it will not cause permanent damages to the display when used within the operating temperature.
- 3) The use of screen saver or sleep mode is recommended when static images are likely for long periods of time. This is to avoid the possibility of image sticking.
- 4) Spike noise can cause malfunction of the circuit. The recommended limitation of spike noise is no bigger than \pm 100 mV.

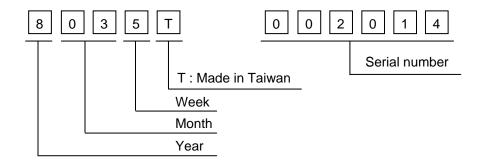
12.4 PRECAUTIONS of STORAGE

If the displays are going to be stored for years, please be aware the following notices.

- 1) Please store the displays in a dark room to avoid any damages from sunlight and other sources of UV light.
- 2) The recommended long term storage temperature is between 10 °C ~35 °C and 55%~75% humidity to avoid causing bubbles between polarizer and LCD glasses, and polarizer peeling from LCD glasses.
- 3) It would be better to keep the displays in the container, which is shipped from Hitachi, and do not unpack it.
- 4) Please do not stick any labels on the display surface for a long time, especially on the polarizer.

13. DESIGNATION of LOT MARK

1) The lot mark is showing in Fig.13.3. First 4 digits are used to represent production lot, T represented made in Taiwan, and the last 5 digits are the serial number.



2) The tables as below are showing what the first 4 digits of lot mark are shorted for.

Year	Mark
2009	9
2010	0
2011	1
2012	2
2013	3

Month	Mark	Month	Mark
1	01	7	07
2	02	8	08
3	03	9	09
4	04	10	10
5	05	11	11
6	06	12	12

Week (Days)	Mark
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

- 3) Except letters I and O, revision number will be showen on lot mark and following letters A to Z.
- 4) The location of the lot mark is on the back of the display shown in Fig. 13.3.

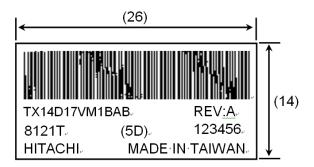


Fig 13.3