HITACHI

Hitachi, Ltd., Displays

Date; Oct. 5,2001

www.DataSheetAll.com TECHNICAL DATA

TX36D79VC1CAB

CONTENTS

No.	I t e m	Sheet No.	Page
_	COVER	3284TTD 1636-1	1-1/1
_	RECORD OF REVISION	3284TTD 1636-1	1'-1/1
_	APPLICATION	3284TTD 1636-1	2-1/1
1	ABSOLUTE MAXIMUM RATING	3284TTD 1636-1	3-1/2~2/2
2	OPTICAL CHARACTERISTICS	3284TTD 1636-1	4-1/2~2/2
3	ELECTRICAL CHARACTERISTICS	· 3284TTD 1636-1	5-1/1
4	BLOCK DIAGRAM	3284TTD 1636-1	6-1/1
5	INTERFACE PIN CONNECTION	3284TTD 1636-1	7-1/3~3/3
6	INTERFACE TIMING FOR LVDS TRANSMITTER	3284TTD 1636-1	8-1/5~5/5
7	PRECAUTIONS	3284TTD 1636-1	9-1/3~3/3
8	DIMENSIONAL OUTLINE	3284TTD 1636-1	10-1/1

		oatashe	ed	com
Hitachi, Ltd., Displays	Sh. No.	3284TTD 1636-1	Page	1-1/1

RECORD OF REVISION

Date	Sheet No.	Summary
		·
	,	

Sh. No.

3284TTD 1636-1

Page | 1'-1/1

Hitachi, Ltd., Displays Date Oct. 05, 2001

APPLICATIONS

This specification is applied to the following TFT Liquid Crystal Display Module with Back-light unit and LVDS (Low Voltage Differential Signaling) Interface.

Note: Inverter device for Back-light is not built in so it should be prepared by yourself.

• Type name

: TX36D79VC1CAB

· Display Area

: $H285.7 \times V214.3$ [mm]

Display Pixels

: H1024×V768 [pixels]

(Display Dots)

 $(H(1024\times3)\times V768 \text{ dots})$

· Pixel Pitch

: H $0.279 \times V 0.279$ [mm]

· Color Pixel Arrangement: R·G·B Vertical Stripe

· Display Mode

: Transmissive Mode

Normally White Mode

Color Number

: 262k Colors

Interface

: LVDS

• Front side Polarizer : Polarizer with Antiglare Coating

· Back-Light

: A Cold Cathode Fluorescent Lamp

(Inverter is not included)

• Dimensions Outlines : H299. $0 \times V228$. $0 \times t6$. OMAX [mm]

· Weight

: (485) [g]

• Power Supply

: 3.3V

1. ABSOLUTE MAXIMUM RATINGS

1.1 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OP	ERATING	ST	ORAGE	UNIT	NOTE
IICM	MIN.	MAX.	MIN.	MAX.	UNII	
Ambient Temperature	10	45	-20	60	${\mathbb C}$	1)
Humidity		2)		2)	%RH	1)
Vibration	-	4.9 (0.5G)		19.6 (2G)	m / 0.0	3)
Shock	_	29. 4 (3G)	_	490 (50G)	m/s2	4)
Corrosive Gas	NOT AC	NOT ACCEPTABLE		NOT ACCEPTABLE		
Illuminance of LCD surface		50,000	_	50,000	1 x	

- Note 1) Environmental temperature and humidity of this unit, not of system installed with this unit.

 At low temperature the brightness of CFL drop and the life time of CFL become to be short.
 - 2) Ambient temp Ta \leq 40°C: 85%RH MAX. without condensation. Ta>40°C: Absolute humidity must be lower than the humidity of 85%RH at 40°C.
 - 3) 20~50Hz, (Except resonance frequency)
 - 4) 7ms

1.2 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

(1) TFT LIQUID CRYSTAL DISPLAY MODULE

 $V_{SS}=0V$

ITEM	SYMBOL	MIN.	MAX.	UNIT	NOTE
Power Supply Voltage	VDD	0	4.0	V	
Electrostatic Durability	VESD0	±	100	V	1), 2)
	VESD1	土	8	kV	1), 3)

Note 1) $200pF-250\Omega$, $25^{\circ}C-70^{\circ}RH$.

2) I/F Connector pins are subjected.

3) The Surface of Metal bezel and LCD are subjected.

(2) BACK-LIGHT UNIT

GND=0V

ITEM	SYMBOL	MIN.	MAX.	UNIT
Lamp Current	IL	0	7	mArms
Lamp Voltage	VL	0	2000	Vrms

1.3 Connection between PC Ground and Metal frame.

Metal frame of the module shold be grounded
with PC's ground in case that protection film
is being peeled off white operating the module.
Unless you connected between metal frame and PC's Ground.
PC's system happen to shut down due to the influence
of electrostatic discharge coused by peeling off
the protection film.

H	litachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	3-2/2	
---	-------------------------	------	---------------	------------	----------------	------	-------	--

2. OPTICAL CHARACTERISTICS

The following items are measured on the conditions that this unit operation (TFT panel and Back-light) and measuring systems are stable. The ambient light excluding the Back-light unit is nothing.

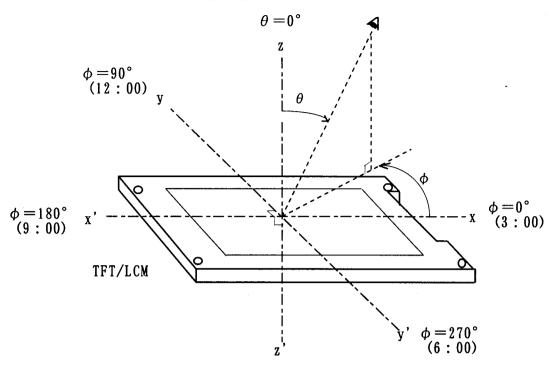
- Measuring equipment: TOPCON BM-7, Prichard 1980A, or equivalent.
- Measuring point : Active area center

Temperature of LCD=25 $^{\circ}$ C, VDD=3.3V, fv=60Hz, IL=6mA Back-Light operation Frequency = (55)kHz

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Contrast Rati	0	CR			(150)	_	_	2)
Brightness (Wh	ite)	Bwh		_	(150)	_	cd/m^2	
	Red	X		1	(0.58)	1		
	Keu	У	θ=0° Note 1)		(0.33)	_		
	Green	Х		1	(0.30)	1		
Color of CIE		У			(0.56)	-		
COTOL OF CIE	Blue	X		_	(0.14)	_		
<u> </u>	Druc	У		_	(0.13)	_		
	 White	Х		_	(0.33)	1		
	, III to	У		_	(0.34)	—		

Hitachi, Ltd., Displays	Date	0ct. 05, 2001	Sh.	3284TTD 1636-1	Page	4-1/2	
middii, Liu., Dispidys	Date	001.00, 2001	No.	526411D 1050-1	rage	4-1/2	

Note 1) Definition of Viewing Angle



Note 2) Definition of Contrast Ratio (CR)

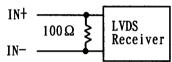
CR = Brightness when displaying White raster
Brightness when displaying Black raster

Hi	tachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	4-2/2	
----	-----------------------	------	---------------	------------	----------------	------	-------	--

(1) TFT LIQUID CRYSTAL	. DIS	SPLAY MODULE			Ta=25°C, $Vss=0V$			
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE		
Power Supply Voltage	Vdd	3. 0	3. 3	3.6	V			
Differential Input Voltage for LVDS Receiver Threshold	Hi	Vih	_	_	+100	mV	1)	
	Lo	VIL	-100		_	HI A	17	
Power Supply Current		I dd	_	300	600	mA	2),3)	
Vsync Frequency	fv	1	- 60	65	Hz	4)		
Hsync Frequency	fн	_	48.5	52.4	kHz	4)		
DCLK Frequency	DCLK Frequency			65	68	MHz	4)	

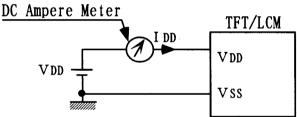
Note 1) VCM=+1.25V

VCM is common mode voltage of LVDS transmitter/receiver. The input terminal of LVDS transmitter is terminated with 100Ω .



2) fv=60Hz, fclk=65MHz, Vdd=3.3V, DC Current.

Typ. value is measured when displaying Vertical-stripe (Black-Gray 7).



- 3) As this module contains 1.0A current fuse, prepare current source that is enough for cutting current fuse when a truble happens.
- 4) For LVDS Transmitter Input

(2) EXTENDED DISPLAY IDNTIFICATION DATA (EDID)

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Power Supply Voltage	VEDID	2. 2		5.5	V

(3) BACK-LIGHT UNIT

Ta=25°C, GND=0V

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
Lamp Current	IL	3.5	5.0	6.0	mArms	1), 2)
Lamp Voltage	VL	_	650	_	Vrms	
Frequency	fL	50	_	70	kHz	3)
Starting Lamp	Vs	1100	_		Vrms	4)
Voltage	13	1250			1 11115	4),5)

Note 1) It is Current of GND side.

> Higher IL cause the short life time of CFL. 2)

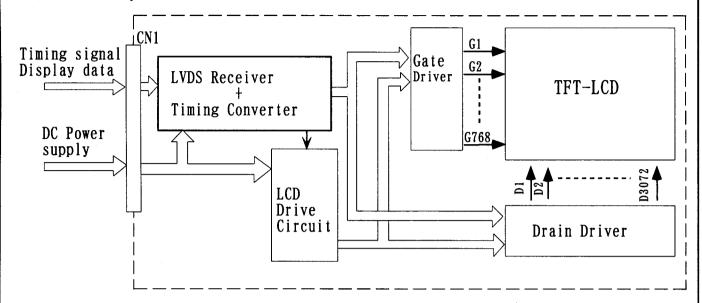
- 3) Lamp frequency may produce interference with Hsync frequency. causing beat or flicker on the display.
- 4) Starting Lamp Voltage is applied more than Vs (min).

Ta=10℃

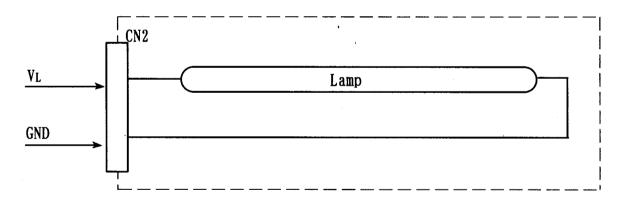
Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	5-1/1
-------------------------	------	---------------	------------	----------------	------	-------

4. BLOCK DIAGRAM

(1) TFT LIQUID CRYSTAL DISPLAY MODULE



(2) BACK-LIGHT UNIT



Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	6-1/1	
-------------------------	------	---------------	------------	----------------	------	-------	--

5. INTERFACE PIN CONNECTION

(1) TFT LIQUID CRYSTAL DISPLAY MODULE

CN1 《JAE FI-SEB20P-HF13 or equivalent》

Pin No	SYMBOL	FUNCTION	NOTE
1	VDD	Power Supply 3.3V nominal	2)
2	VDD	Power Supply 3.3V nominal	2)
3	VSS	Ground	1)
4	VSS	Ground	1)
5	Rin0-	Receiver Signal (-)	
6	RinO+	Receiver Signal (+)	
7	VSS	Ground	1)
8	Rin1-	Receiver Signal (-)	
9	Rin1+	Receiver Signal (+)	
10	VSS	Ground	1)
11	Rin2-	Receiver Signal (-)	
12	Rin2+	Receiver Signal (+)	
13	VSS	Ground	1)
14	CLK-	Clock Signal(-)	
15	CLK+	Clock Signal(+)	
16	VSS	Ground	1)
17	VEDID	DDC 3.3V power·	
18	NC	Reserved for supplier test point	
19	CLKEDID	DDC Clock	1)
20	DATAedid	DDC Data	1)

Note 1) All Vss pins should be connected to GND(OV).

Metal bezel is connected internaly to Vss.

2) All VDD pins should be connected to +3.3V.

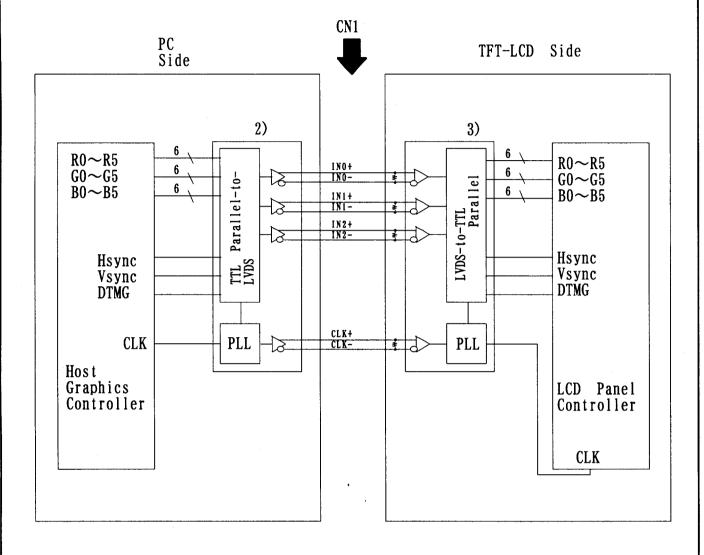
(2) BACK-LIGHT UNIT

CN2 $\langle JST : BHSR-02VS-1 \rangle$

Pin No	SYMBOL	DESCRIPTION
1	VL	Power Supply
2	GND	GND (0V)

Hitachi, Ltd., Displays Dat	te Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	7-1/3
-----------------------------	------------------	------------	----------------	------	-------

LVDS INTERFACE



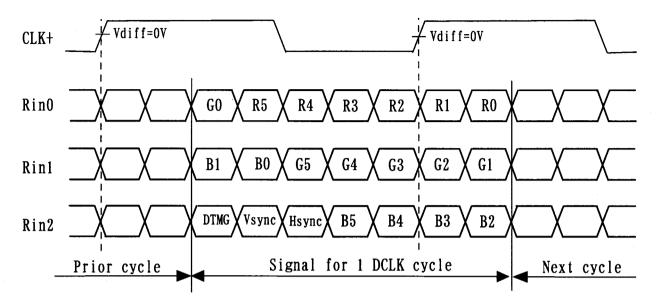
NOTE: 1) LVDS cable impedance is 100 ohms per signal line when two are used differentially...

2) Transmitter: NS DS90CF363A, or equivalent. Transmitter is not contained in Module.

3) Receiver : Thine THC63LVDD64A, or equivalent

Hitachi, Ltd., Displays	Date 0ct. 05, 200	Sh. No.	3284TTD 1636-1	Page	7-2/3
-------------------------	-------------------	------------	----------------	------	-------

LVDS Input Signal



CLK=(CLK+)-(CLK-)
RinX=(RinX+)-(RinX-) (X=0,1,2)
Pin connection in case of using
NS DS90CF363A

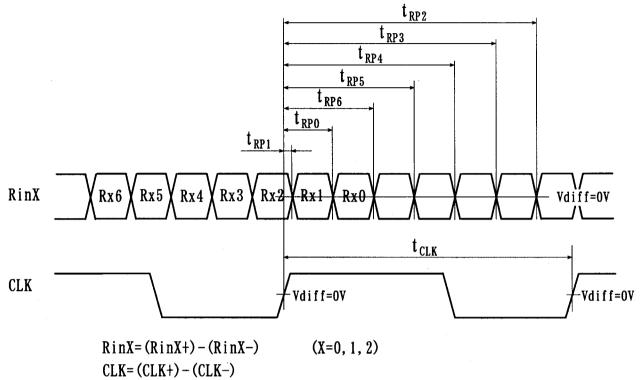
Input signal	Transmitter
CLK	Tx CLK IN(26)
RO	Tx INO(44)
R1	Tx IN1 (45) ·
R2	Tx IN2 (47)
R3	Tx IN3 (48)
R4	Tx IN4(1)
R5	Tx IN5(3)
G0	Tx IN6(4)
G1	Tx IN7(6)
G2	Tx IN8(7)
G3	TX IN9(9)
G4	Tx IN10(10)
G5	Tx IN11(12)
В0	Tx IN12(13)
B1	Tx IN13(15)
B2	Tx IN14(16)
В3	Tx IN15(18)
B4	Tx IN16(19)
B5	Tx IN17(20)
Hsync	Tx IN18(22)
Vsync	Tx IN19(23)
DTMG	Tx IN20(25)

1) () indicate pin NO (IC).

Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	7-3/3

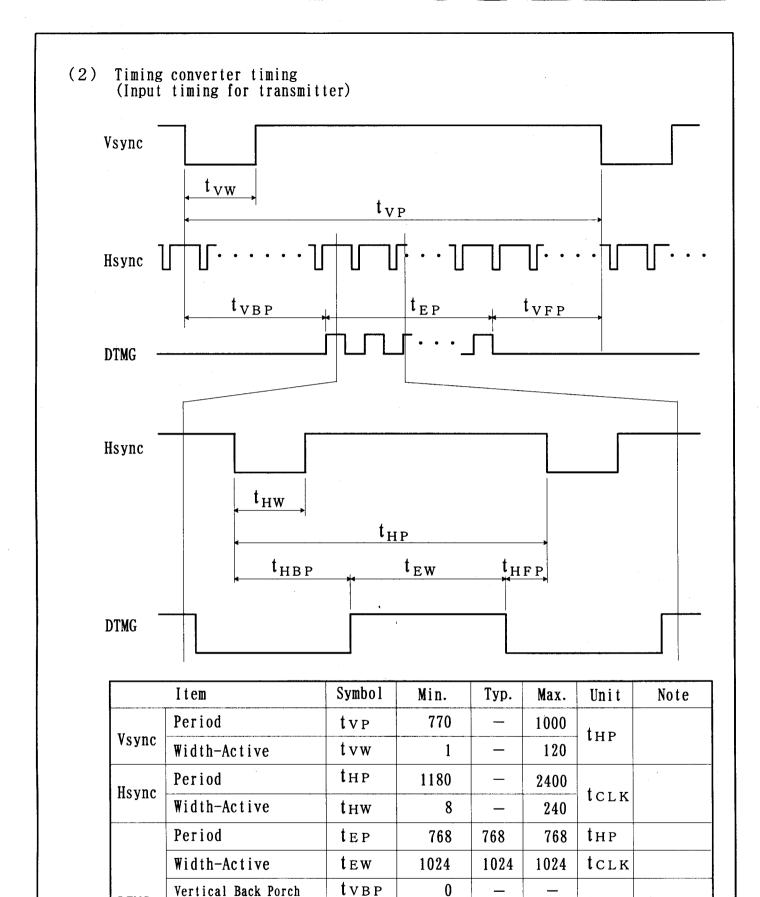
6. Interface timing

(1) LVDS receiver timing (Interface of TFT module)



]	I TEM	SIMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
DCLK	FREQUENCY	1/t _{CLK}	-60	65	68	MHz	
	0 data position	trp1	-0.50	0	+0.50		
	1st data position	t _{RPO}	$\frac{1}{7}$ t _{CLK} -0.50	$\frac{1}{7}t_{CLK}$	$\frac{1}{7}t_{CLK}+0.50$		
RinX	2nd data position	t _{RP6}	$\frac{2}{7}t_{CLK}-0.50$	$\frac{2}{7}t_{CLK}$	$\frac{2}{7}t_{CLK}+0.50$		
(X=0, 1, 2)	3rd data position	t _{RP5}	$\frac{3}{7}t_{CLK}-0.50$	$\frac{3}{7}t_{CLK}$	$\frac{3}{7}t_{CLK}+0.50$	ns	:
	4th data position	t _{RP4}	$\frac{4}{7}t_{CLK-0.50}$	$\frac{4}{7}t_{CLK}$	$\frac{4}{7}$ t _{CLK+0.50}		
	5th data position	t _{RP3}	$\frac{5}{7}t_{CLK-0.50}$	$\frac{5}{7}t_{CLK}$	$\frac{5}{7}t_{CLK+0.50}$		
	6th data position	t _{RP2}	$\frac{6}{7}t_{CLK}-0.50$	$\frac{6}{7}t_{CLK}$	$\frac{6}{7}$ t _{CLK} +0.50		

Hitachi, Ltd., Displays Da	Oate Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	8-1/5
					i

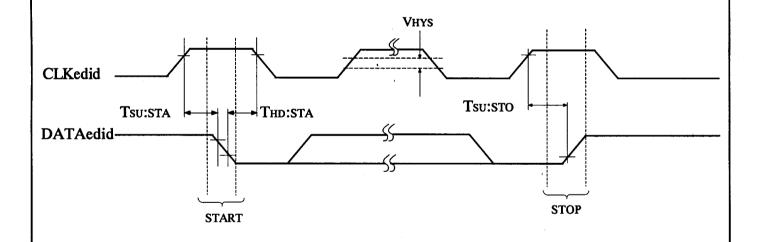


DTMG							1		trrn	11)		ı
DIMO	Vert	ical Front Por	ch	t v f P	1		_	tHP	17			
		Horizontal Back Porch		tнвр	32	_	416	+	_			
		Horizontal Front Porch		tHFP	4	_		tclk	K			
,	NOTE 1) t 1	/BP+tVFP	≧ 2								'
achi, Ltd.,	Displays	Date	Oct. 05, 2001	Sh. No.		3284TTI) 1636	-1		Page	8-2/	5

(3) External Display Identification Data (EDID) timing

	Vcc=+2.2	·5.5V	Comn	nercial (C); Tamp= 0° to $+70^{\circ}$ strial (I); Temp= -40° to $+85^{\circ}$	
Parameter	Symbol	Min.	Max.	Units	Conditions
CLKedid and DATAedid pins: High level input voltage	Vih	0.7Vcc		v	
Low level input voltage	VIL		0.3Vcc	V	
Hysteresis of Schmitt trigger inputs	VHYS	0.5Vcc	—	V	D
Low level output voltage	Vol		0.4Vcc	v	IOL=3.0mA,Vcc=2.5V
Input leakage current All I/O pins	ILI	-10	10	μΑ	VIN=0.1V to 5.5V
Output leakage current	ILO	-10	10	μ A	VOUT=0.1V to 5.5V
Pin capacititance (all inputs/outputs)	Cin Cout		10	pF	Vcc=5.0V 1) FCLK=1MHz
Operating current	Icc Read		1	mA	Vcc=5.5V,CLKedid=400kHZ
Standby current	Iccs		30 100	μ A μ A	Vcc=3.0V, DATAedid=CLKedid=Vcc Vcc=5.5V, DATAedid=CLKedid=Vcc

1) This parameter is periodically sampled and not 100% tested.

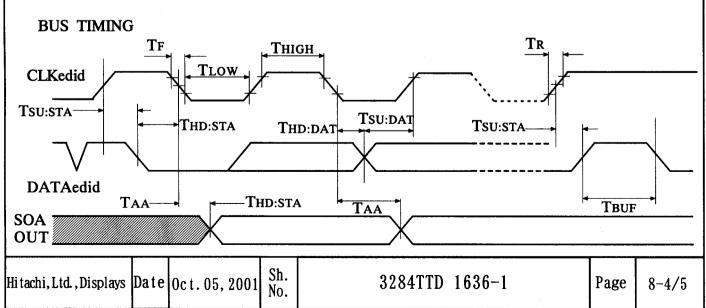


				•		
Hitachi, Ltd., Displays	Date	Oct. 05, 2001 SI	h. o.	3284TTD 1636-1	Page	8-3/5

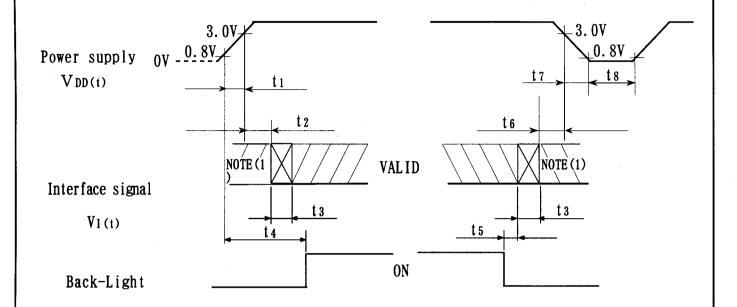
AC CHARECTERISTICS

Parameter	Symbol		MODE	Vedid=4.5-5.5V FAST MODE		Units	Remarks
		Min.	Max.	Min.	Max.	Onito	Romarks
Clock frequenvy	FCLK		100		400	kHz	
Clock high time	Тнісн	4000		600		ns	
Clock low time	TLOW	4700	—	1300		ns	
DATAedid and CLKedid rise time	TR		1000		300	ns	1)
DATAedid and CLKedid fall time	TF	—	300		300	ns	1)
START condition hold time	Thd:sta	4000		600		ns	After this period the first clock pulse is generated
START condition setup time	Tsu:sta	4700		600		ı	Only relevant for repeated START condition
Data input hold time	THD:DAT	0		0		ns	2)
Data input setup time	Tsu:dat	250	_	100		ns	
STOP condition setup time	Tsu:sto	4000		600		ns	
Output valid from clock	TAA		3500		900	ns	2)
Bus free time	TBUF	4700		1300		ns	Timing the bus must be free before a new transmission can start
Output fall time from VIH minimum to VIL maximum	Тоғ		250	20+0.1 CB	250	ns	1),CB σ 100 pF
Input filter spike suppression (DATAedid and CLKedid pins)	Тоғ		50		50	ns	3)
White cycle time	Twr		10		10	ns	Byte or Page mode
Endurance		1M		1 M	_	cycles	Vcc=5.0V, Block Mode 4)

- 1) Not 100% tested. CB=total capacitance of one bus line in pF.
- 2) As a transmitter, the device must provide an internal minimum delay time to bridge the undefined region (minimum 300 ns) of the falling edge of CLKedid to avoid unintended to START or STOP conditions.
- 3) The combinied Tsp and Vhys specifications are due to new Schmitt trigger inputs which provide improved notice spike suppression. This elminates the need for a TI specification for standard operation.
- 4) This parameter is not tested but guaranteed by characteristization. For endurance estimatrs in a specific application, Please consult the Total Endurance Model which can be obtained on our website.



(3) TIMING BETWEEN INTERFACE SIGNAL AND POWER SUPPLY



POWER ON	POWER OFF
tı≦15ms	5ms≤t5
0 <t2≤45ms< td=""><td>0≤t6≤45ms</td></t2≤45ms<>	0≤t6≤45ms
0≤t3≤5ms	0≤t7≤20ms
0.1s≤t4 NOTE(3)	0.4s≤t8

- NOTE(1) t2:Hi-Z(Hi-impedance) state
 - (2) t3:Signal transition time from Hi-Z state to Valid state specified by 3(1), 6(1) and (2).
 - (3) Recommended value

Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	8-5/5
-------------------------	------	---------------	------------	----------------	------	-------

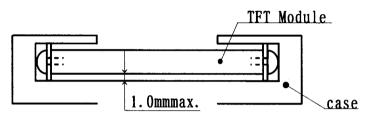
7. PRECAUTIONS

Please pay attention to the followings when you use this TFT/LCD module with Back-light unit.

7.1 MOUNTING PRECAUTION

- (1) You must mount Module using mounting holes (8holes at side of Module) tightly.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to Module.

 And the case which Module is mounted should have sufficient strength so that external force is not transmitted directly to Module.
- (3) To improve the strength of module against the mechanical shock the space between module and the case should be less than 1.0mm.



- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chloline type materials for the cover case are not desiable because the former generate corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub by dustclothes with chemical treatment. Do not touch the surface of polarizer with bare hand or greasy close. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials chamois soaked petrolium benzin.

 Normal-Hexane is recommended for cleaning the adhesives used to attach front /rear polarizers. Do not use acetone, toluen and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits have not sufficient strength.
- (10) Use fingerstalls of soft gloves in order to keep clean display quality, when you handle the device for incoming inspection and assembly.
- (11) Do not pull or do not fold the CFL cable.

Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	9-1/3	
-------------------------	------	---------------	------------	----------------	------	-------	--

7.2 OPERATING PRECAUTION

- (1) Response time depends on the temperature. (In lower temperature, it becomes longer).

 And also Transmittance and Color depend on the temperature.
- (2) Brightness depends on the temperature. (In lower temperature, it becomes lower).

 And in lower temperature, response time (required time that brightness is stable after turn on) becomes longer.
- (3) Be careful for condensation at sudden temperature change. Condensation make damage to polarizer or electrical contact part. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed at long times, afterimage is likely to occur.
- (5) The Module have high frequency circuit. If you need to shield the electromagnetic noise, please do in yours.
- (6) When Back-light unit is operating, it sounds.
 If you need to shield the noise, please do in yours.
- (7) Please connect the Back-light connector to the inverter circuit directly. The long cable between CFL and the inverter may cause the brightness drop of CFL and may cause the rise of starting lamp Voltage (Vs).
- (8) Do not connect or remove the module from main system with power applied.

7.3 ELECTROSTATIC DISCHARGE CONTROL

Since Module is composed with electronic circuit, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through list band etc.. Anc don't touch I/F pin directly.

7.4 PRECAUTION FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

H	Hitachi, Ltd., Displays	Date	Oct. 05, 2001	Sh. No.	3284TTD 1636-1	Page	9-2/3	
---	-------------------------	------	---------------	------------	----------------	------	-------	--

7.5 STORAGE

When storing Module as spares for long time, the following precautions are necessary.

- (1) Store them in a dark place; do not expose then to sunlight or fluorescent light.
 Keep the temperature between 5℃ and 35℃ at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

7.6 HANDLING PRECAUTIONS FOR PROTECTIVE FILM

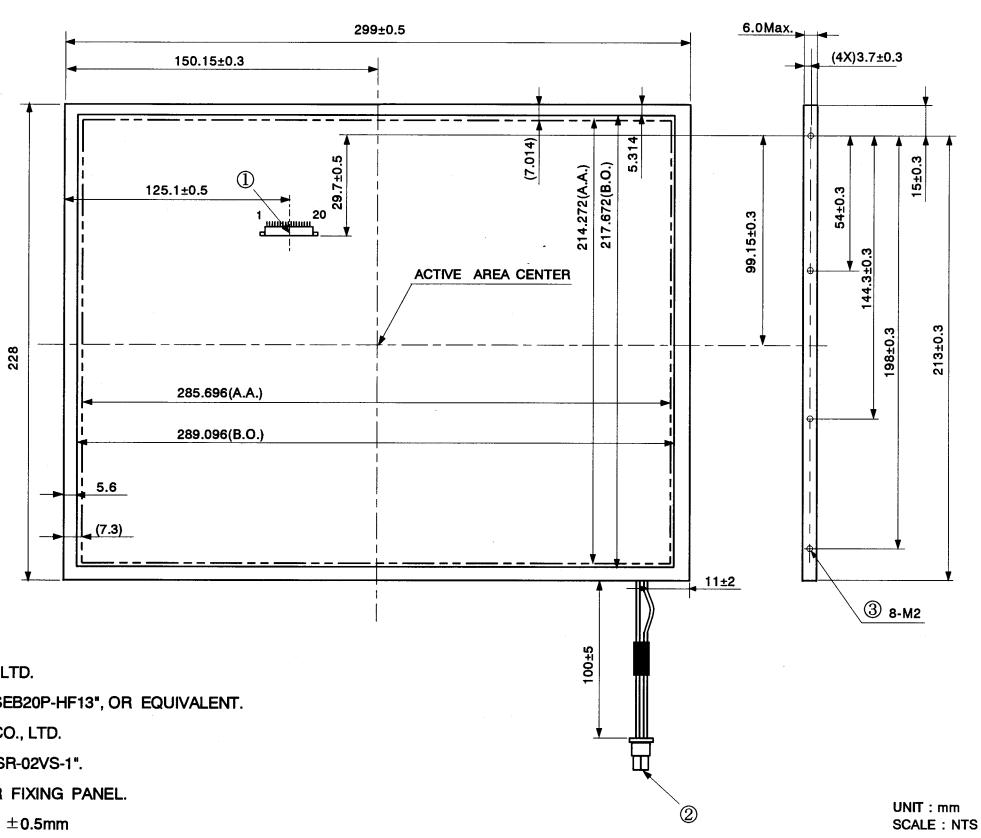
- (1) When the protective film is peeled off, static electricity is generated between the film and the polarizer. This film should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protective film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protective film against the polarizer during the time you peel off the film, the glue is apt to remain more on the polarizer. So please carefully peel off the protective film without rubbing it against the polarizer.
- (3) When the Module with protective film attached is stored for long time, sometimes there remains a very small amount of glue, still on the polarizer after the protective film is peeled off.

 Please refrain from storing the Module at the high temperature and high humidity for glue is apt to remain in these condition.
- (4) The Glue may be taken for the Modules failure, but you can remove the Glue easily.

When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with Normal-hexane.

Hitachi, Ltd., Displays	Date	0ct.05,2001	Sh. No.	3284TTD 1636-1	Page	9-3/3	
-------------------------	------	-------------	------------	----------------	------	-------	--

8. DIMENSIONAL OUTLINE



NOTES

① I/F CONNECTOR TO BE JAE CO.,LTD.

THIS PART NUMBER TO BE "FI-SEB20P-HF13", OR EQUIVALENT.

- ② LAMP CONNECTOR TO BE JST CO., LTD.

 THIS PART NUMBER TO BE "BHSR-02VS-1".
- 3 THESE HOLES TO BE USED FOR FIXING PANEL.
- 4 THE UNSPECIFIED TOLERANCE: $\pm 0.5 \text{mm}$
- ⑤ MAXIMUM TORQUE FOR THE SCREW IN MOUNTING PANEL: 0.147N·m
- **6 MAXIMUM LENGTH OF SCREW FOR TFT MODULE MOUNTING: 2.5mm**

Hitachi, Ltd., Displays	Date	Oct.05,2001	Sh. No.	3284TTD 1636-1	Page	10-1/1	
-------------------------	------	-------------	------------	----------------	------	--------	--