Customer	
Customer Type	
CLT Type	**TXW011/TXW012　31.5” HD_60Hz**
Date	**2010-09-07**
Revision number	**Ver. 01**
Code	**10190165-A0/10190170-A0**
Open Cell Type	**CMI　V315B6-P01**

Customer Approved

TINGYAO TECHNOLOGY				
QRA	**Manufacture**	**Approved**	**Checked**	**Design**
黃立元	林政銘	余鴻文	洪明鴻	陳世昌

Revision History

Version	Date	Page	Section	Description
00	2010/08/31	All	All	
01	2010/09/07	26,27	-	Modify Description

CONTENTS OF WHITE LED MODULE for 31.5" LCM

1.0 APPLIED TYPE

This model adopts : CMI V315B6-P01（OPEN CELL）.

Therefore, please refer to specifications of 315”wide TFT-LCD module for a driving method and an electrical characteristic of cell.

1.1 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	697.6845(H) x 392.256 (V) (315" diagonal)	mm	
Bezel Opening Area	705.4 (L) x 399.8 (H)	mm	
Driver Element	a-si TFT active matrix	-	
Pixel Number	1366 x R.G.B. x 768	pixel	
Sub-Pixel Pitch	0.17025 (H) x 0.51075(V)	mm	
Pixel Arrangement	RGB vertical stripe	-	
Display Operation Mode	Normally black	-	
Surface Treatment	Anti Glare + 3H	-	

1.2 MECHANICAL SPECIFICATIONS(機構)

Item		Typ.	Unit	Note
Module Size	Horizontal(H)	741.4	mm	
	Vertical(V)	435.8	mm	
	Depth(D)	16.8	mm	To Frame Rear
Weight		4.38	Kg	

1.3 ABSOLUTE MAXIMUM RATING

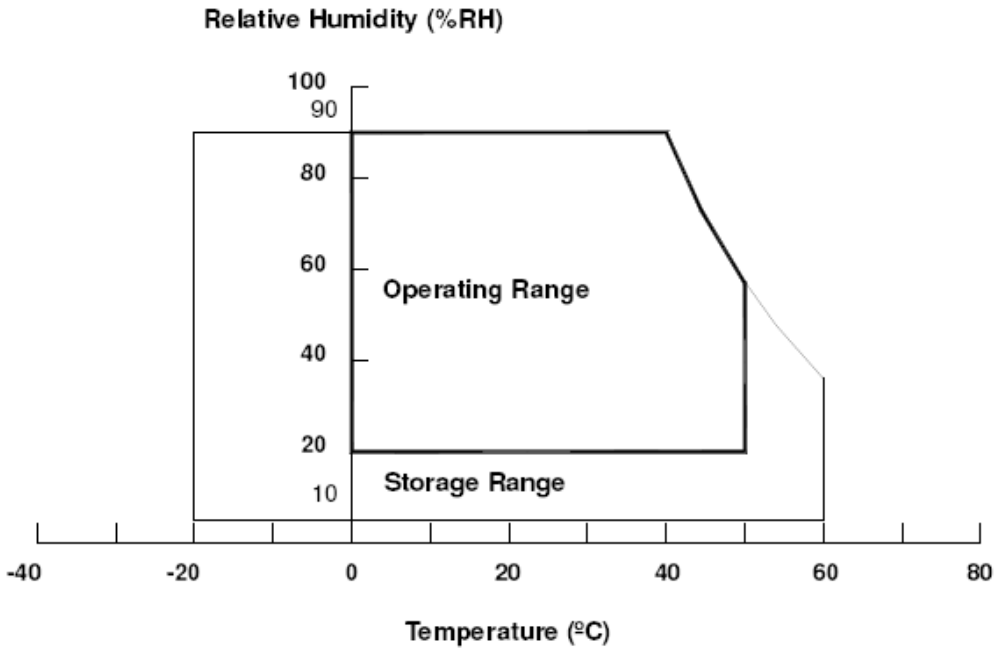
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1), (3)
Operating Ambient Temperature	T_{OP}	0	50	ºC	(1), (2), (3)
Altitude Operating	A_{OP}	0	5000	M	(3)
Altitude Storage	A_{ST}	0	12000	M	(3)

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

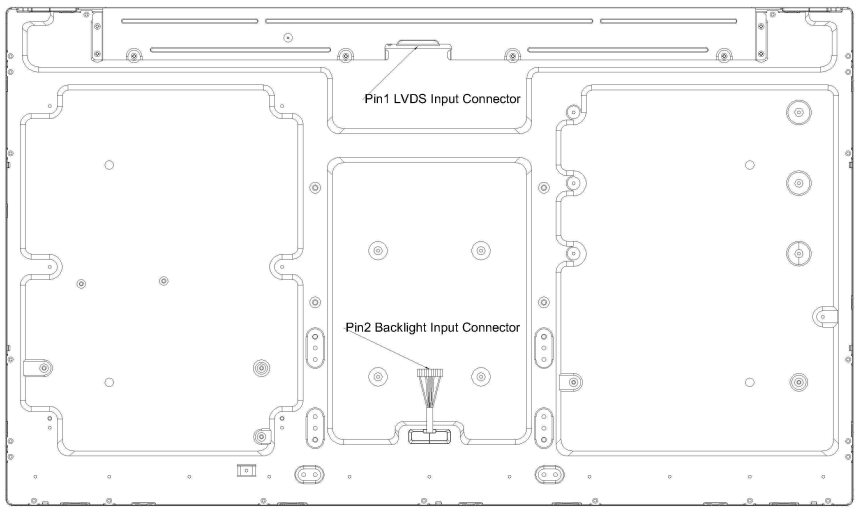
(c) No condensation.



Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 ºC with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 65 ºC. The range of operating temperature may degrade in case of improper thermal management in your product design.

Note (3) The rating of environment is base on LCD module. Leave LCD cell alone, this environment condition can't be guaranteed. Except LCD cell, the customer has to consider the ability of other parts of LCD module and LCD module process.

1.4 LCM MODULE INTERFACE DEFINITION



1.4.1 CELL INFORMATION

1.4.1.1 REFERENCE TO CMI V315B6-P01 SPECIFICATION

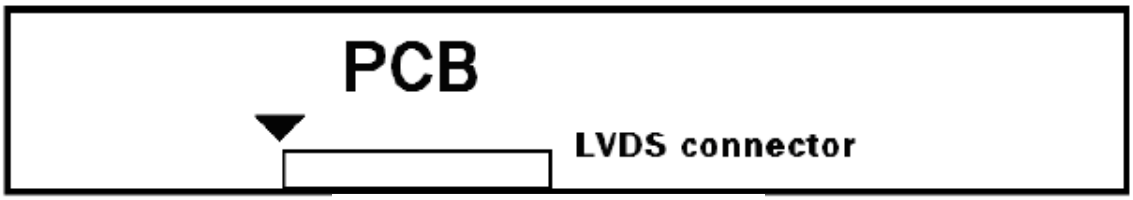
1.4.1.2 LVDS INTERFACE

CNF1 Connector Pin Assignment

Pin No.	Symbol	Description	Note
1	VCC	Power supply: +12V	
2	VCC	Power supply: +12V	
3	VCC	Power supply: +12V	
4	VCC	Power supply: +12V	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	SELLVDS	Select LVDS data format	(2)(6)
10	ODSEL	Overdrive Lookup Table Selection	(3)(6)
11	GND	Ground	
12	RX0-	Negative transmission data of pixel 0	
13	RX0+	Positive transmission data of pixel 0	
14	GND	Ground	
15	RX1-	Negative transmission data of pixel 1	
16	RX1+	Positive transmission data of pixel 1	
17	GND	Ground	
18	RX2-	Negative transmission data of pixel 2	
19	RX2+	Positive transmission data of pixel 2	
20	GND	Ground	
21	RXCLK-	Negative of clock	
22	RXCLK+	Positive of clock	
23	GND	Ground	
24	RX3-	Negative transmission data of pixel 3	
25	RX3+	Positive transmission data of pixel 3	
26	GND	Ground	
27	TST_AGE	Aging Mode	(4)
28	NC	No connection	(5)
29	GND	Ground	
30	GND	Ground	

Note (1) Connector type: STARCONN 093G30-B0001A or P-TWO 187053-30091 or compatible

LVDS connector pin orderdefined as follows



Note (7) General LVDS INTERFCAE

Note (2) Low = Open or connect to GND: VESA Format, High = Connect to +3.3V: JEIDA Format.

Note (3) Overdrive lookup table selection. The Overdrive lookup table should be selected in accordance to the frame rate to optimize image quality.

Low = Open or connect to GND, High = Connect to +3.3V

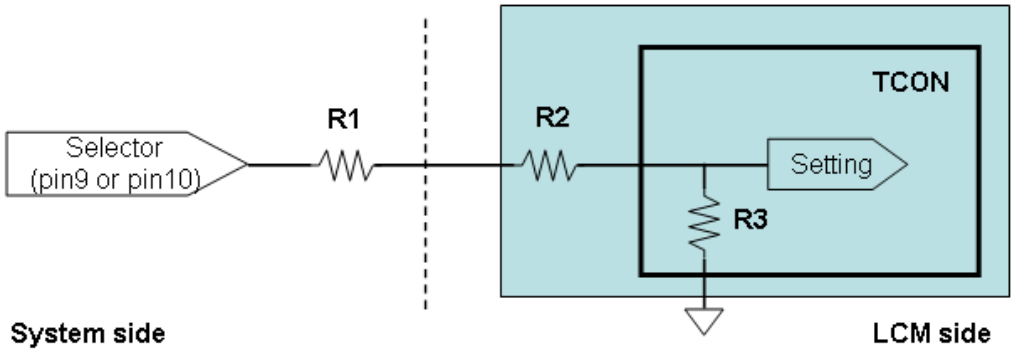
ODSEL	Note
L or Open	Lookup table was optimized for 60 Hz frame rate.
H	Lookup table was optimized for 50 Hz frame rate.

Note (4) Ground or OPEN: Disable, High: Enable.

Note (5) Reserved for internal use. Left it open.

Note (6) LVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)

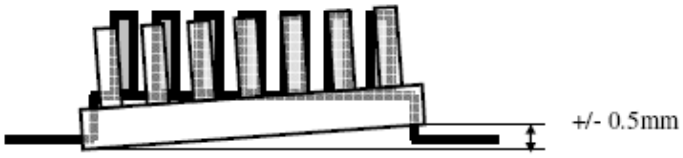


1.4.1.3 CONNECTOR EMECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note
Weight		1150		g	-
I/F connector mounting position	The mounting inclination of the connector makes the screen center within ±0.5mm as the horizontal.				(2)

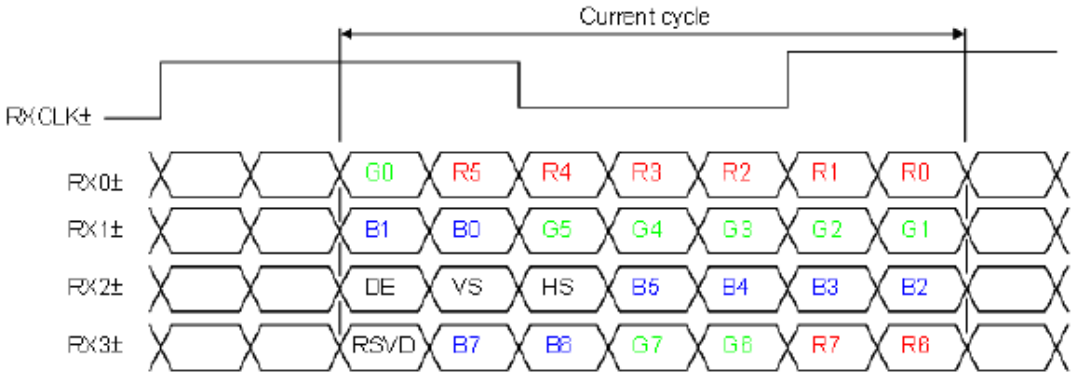
Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position

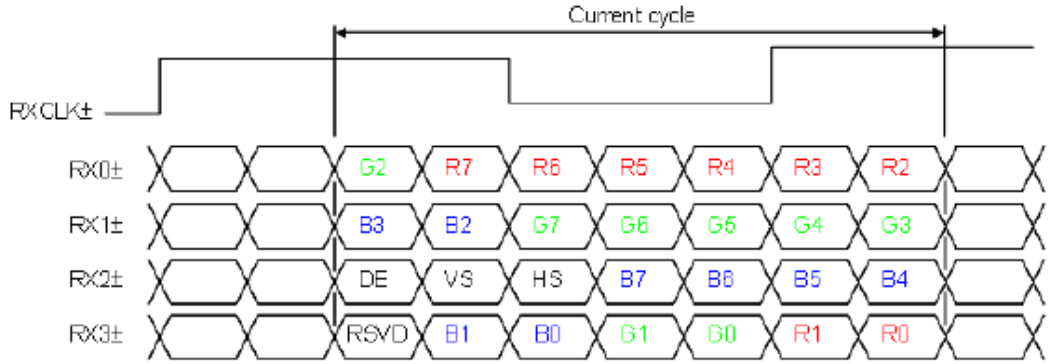


1.4.1.4 LVDS INTERFACE

VESA LVDS format：(SELLVDS pin=L or open)



JEDIA LVDS format：(SELLVDS pin=H)



R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal

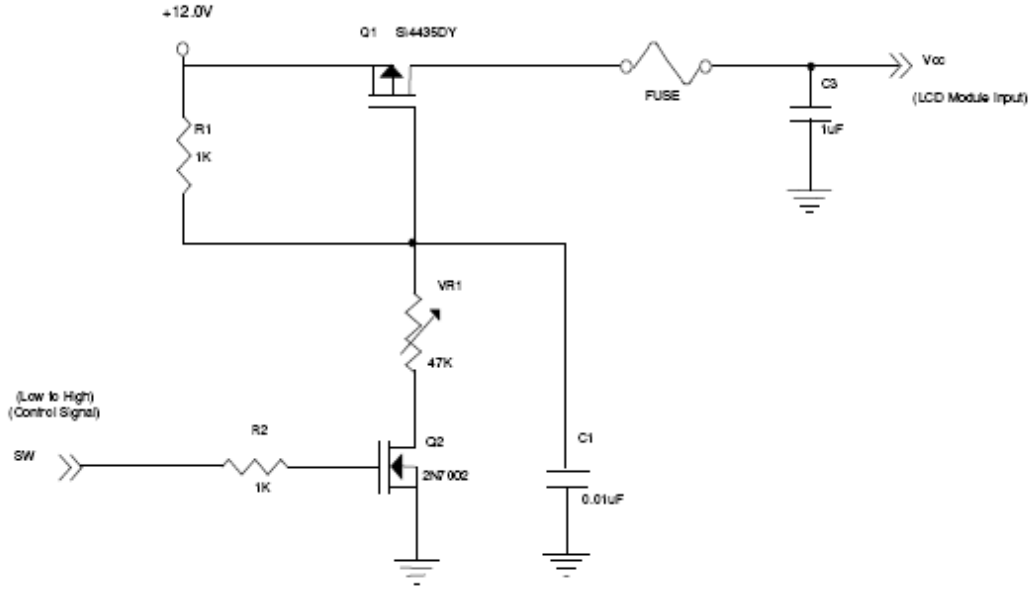
Note (1) RSVD(reserved)pins on the transmitter shall be “H” or(“L” or OPEN)

1.4.1.5 ELECTRICAL CHARACTERISTICS FOR LVDS RECEIVER

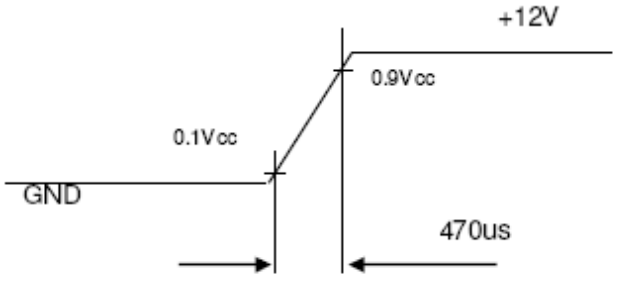
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V_{CC}	10.8	12.0	13.2	V	(1)
Rush Current		I_{RUSH}	-	-	3.3	A	(2)
Power Supply Current	White	I_{CC}	-	0.51	-	A	(3)
	Horizontal Stripe		-	0.6	0.72	A	
	Black		-	0.4	-	A	
LVDS Interface	Differential Input High Threshold Voltage	V_{LVTH}	+100	-	-	mV	(4)
	Differential Input Low Threshold Voltage	V_{LVTL}	-	-	-100	mV	
	Common Input Voltage	V_{CM}	1.0	1.2	1.4	V	
	Differential input voltage	$\|V_{ID}\|$	200	-	600	mV	
	Terminating Resistor	R_T	-	100	-	ohm	
CMOS interface	Input High Threshold Voltage	V_{IH}	2.7	-	3.3	V	
	Input Low Threshold Voltage	V_{IL}	0	-	0.7	V	

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc =12V, Ta = 25 ± 2 °C, f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

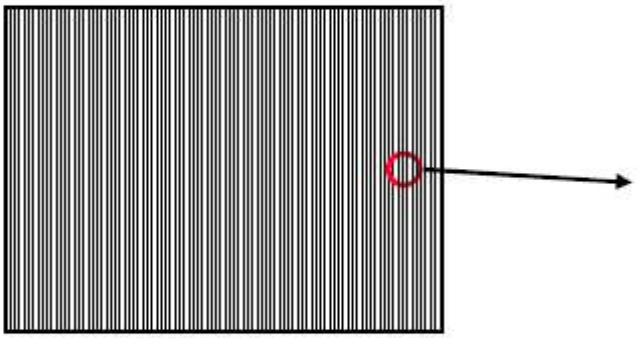
a. White Pattern

Active Area

b. Black Pattern

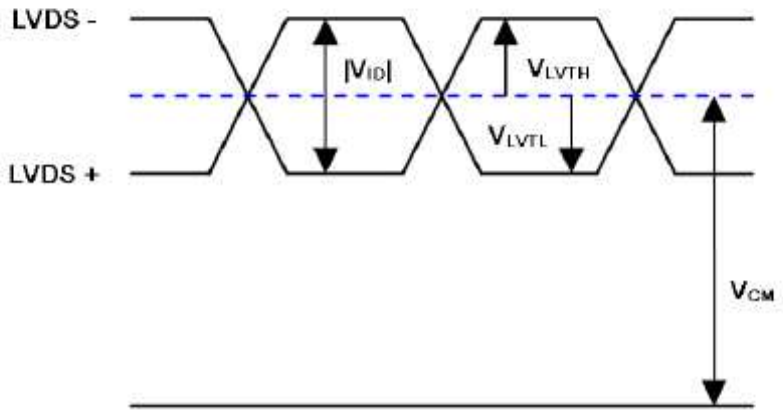
Active Area

c. Vertical Stripe Pattern



Active Area

Note (4) The LVDS input characteristics are as follows:



1.4.1.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

1.4.1.7 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	Frequency	F_{clkin} (=1/TC)	60	76	82	MHz	
	Input cycle to cycle jitter	T_{rcl}	—	—	200	ps	(3)
	Spread spectrum modulation range	F_{clkin_mod}	F_{clkin}-2%	—	F_{clkin}+2%	MHz	(4)
	Spread spectrum modulation frequency	F_{SSM}			200	KHz	
LVDS Receiver Data	Setup Time	Tlvsu	600	—	—	ps	(5)
	Hold Time	Tlvhd	600	—	—	ps	
Vertical Active Display Term	Frame Rate	F_{r5}	47	50	53	Hz	(6)
		F_{r6}	57	60	63	Hz	
	Total	Tv	778	806	888	Th	Tv=Tvd+Tvb
	Display	Tvd	768	768	768	Th	—
	Blank	Tvb	10	38	120	Th	—
Horizontal Active Display Term	Total	Th	1442	1560	1936	Tc	Th=Thd+Thb
	Display	Thd	1366	1366	1366	Tc	—
	Blank	Thb	76	194	570	Tc	—

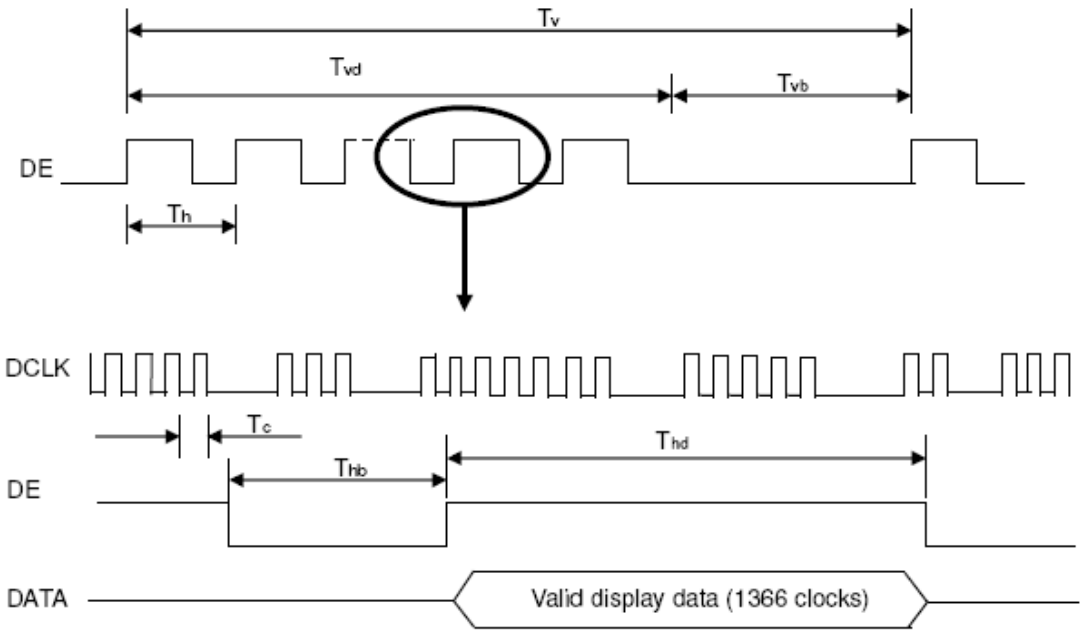
Note (1) Please make sure the range of pixel clock has follow the below equation：

$$F_{clkin(max)} \geq F_{r6} \times Tv \times Th$$

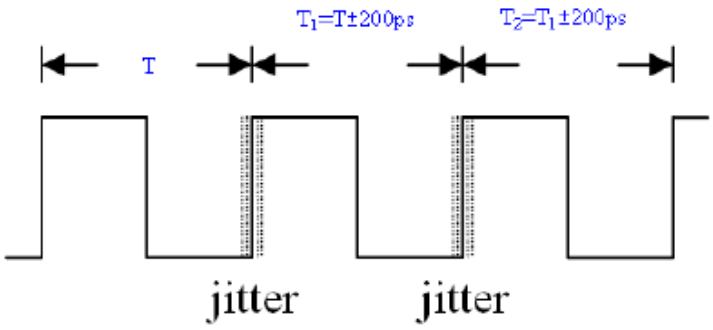
$$F_{r5} \times Tv \times Th \geq F_{clkin(min)}$$

Note (2) This module is operated in DE only mode and please follow the input signal timing diagram below：

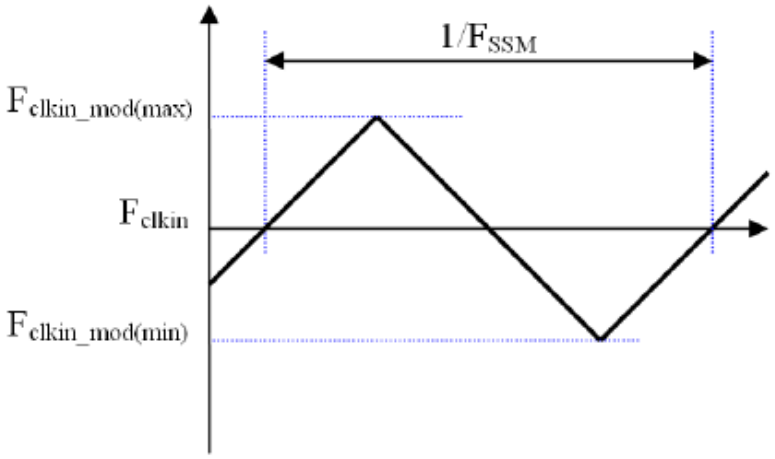
INPUT SIGNAL TIMING DIAGRAM



Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = I T_1 – TI

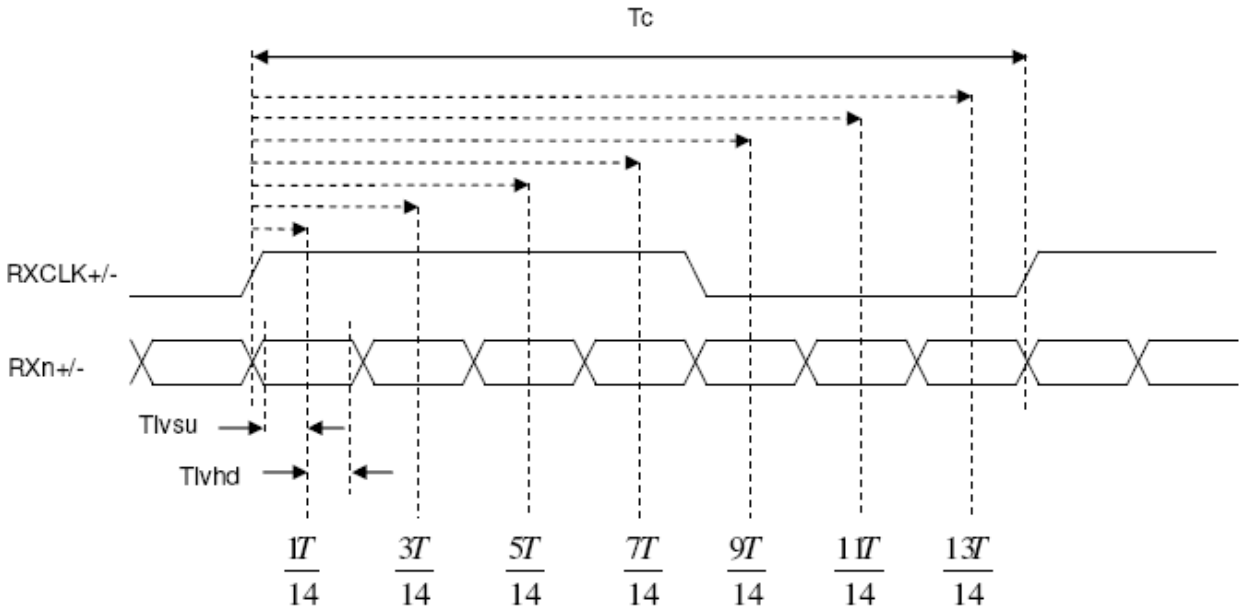


Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM

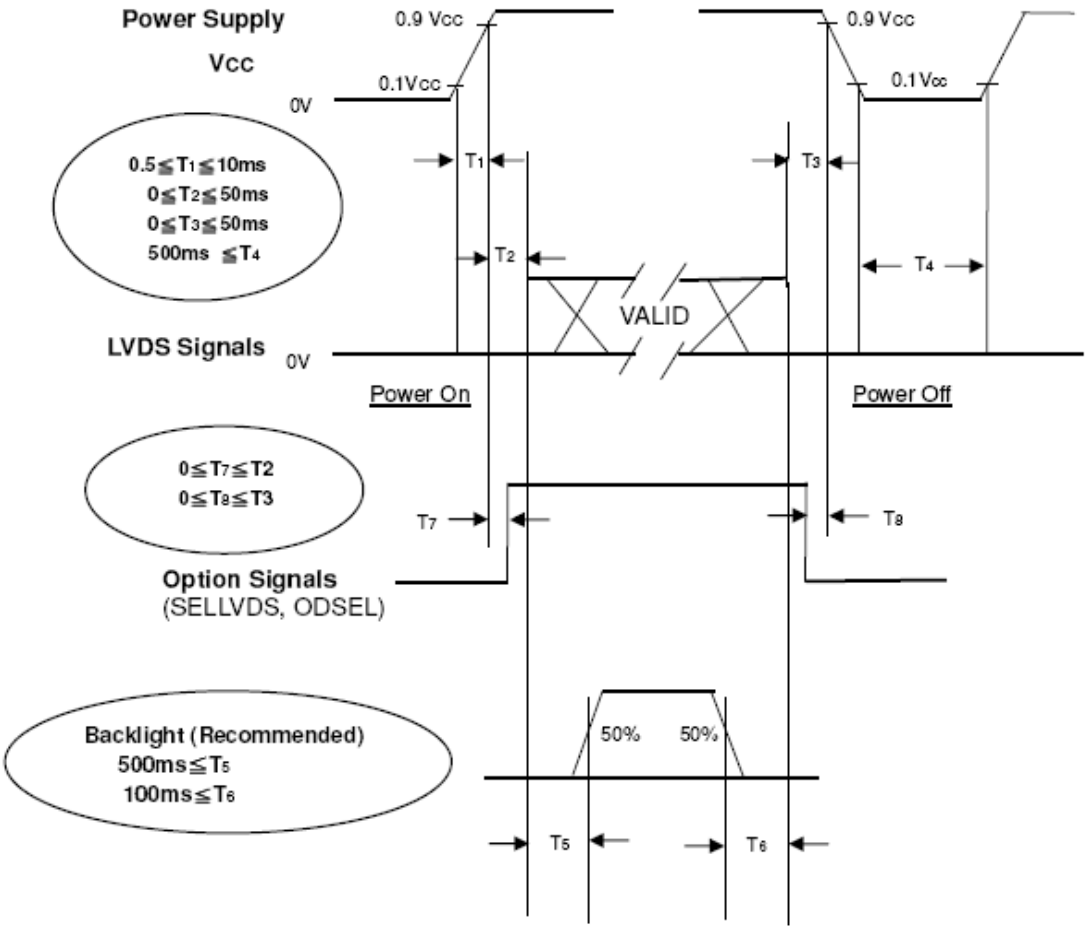


Note (6) : (ODSEL) = H/L or open for 50/60Hz frame rate. Please refer to 5.1 for detail information

1.4.1.8 CELL ON/OFF SEQUENCE

(Ta = 25 ± 2 ℃)

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.

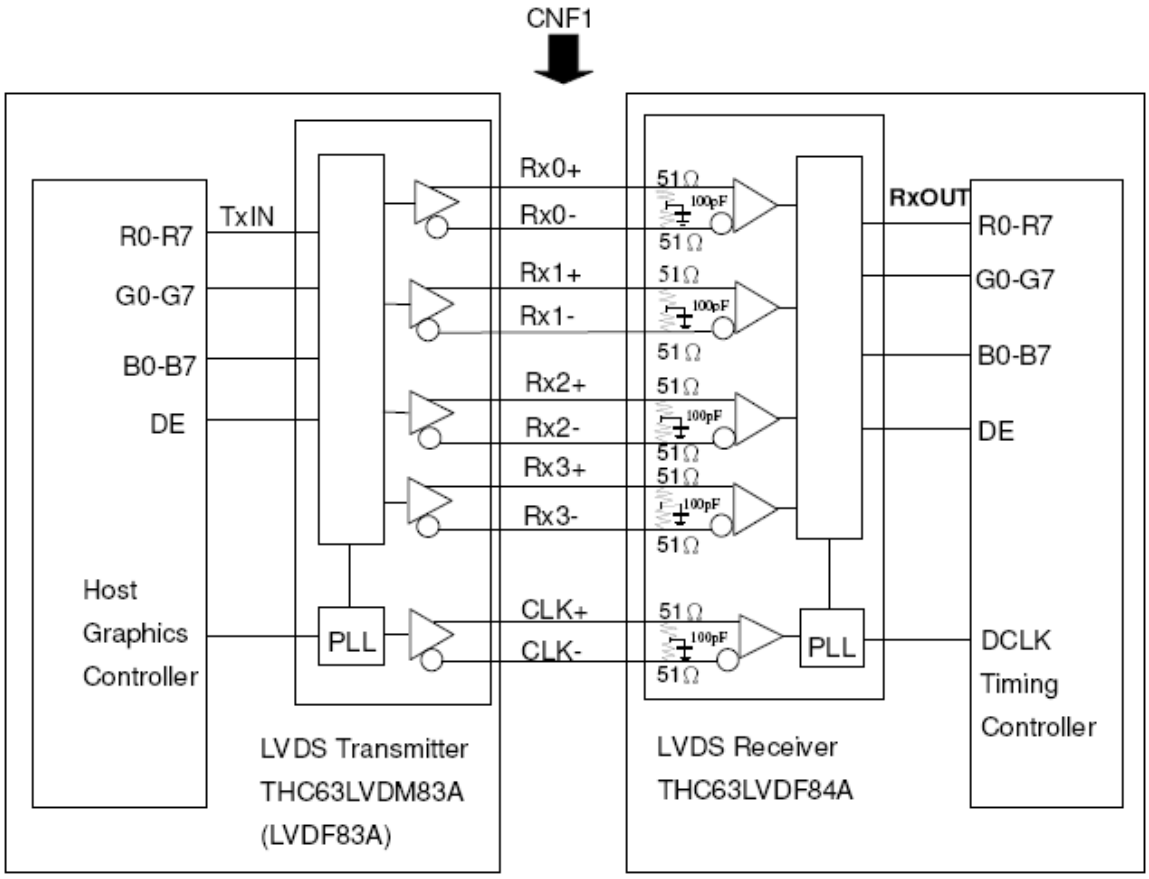
Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0, that maybe cause electrical overstress failures.

Note (4) T4 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

1.4.1.9 BLOCK DIAGRAM OF INTERFACE



R0~R7 : Pixel R Data
G0~G7 : Pixel G Data
B0~B7 : Pixel B Data
DE : Data enable signal
DCLK : Data clock signal

Note (1) The system must have the transmitter to drive the module.
Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.

1.4.2 LED BACKLIGHT MODULE

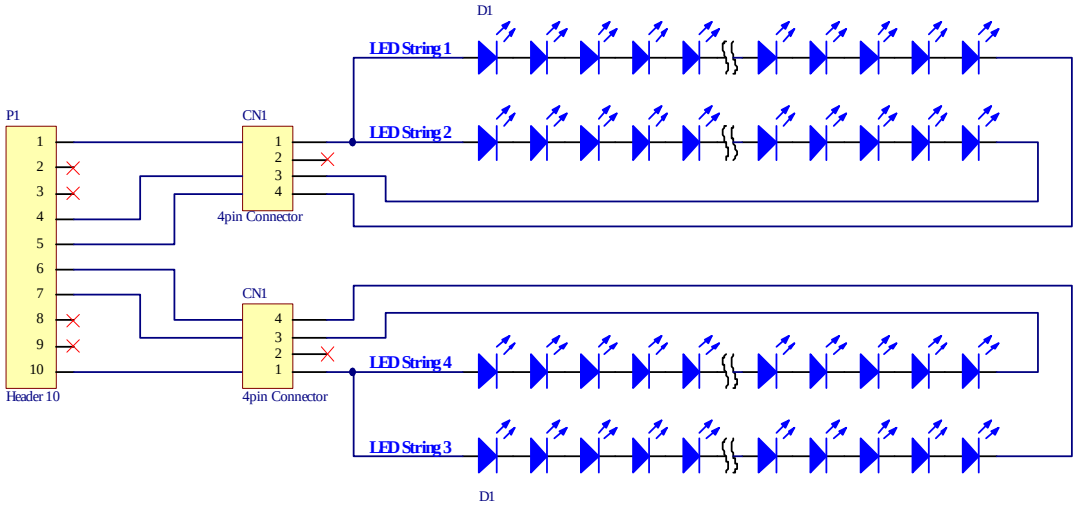
1.4.2.1 LED BACKLIGHT LIGHT ON CONNECTOR PIN DEFINITION AND SCHEMATIC

Connector Pin Definition:

Input Connector : JST PHR-10 or equivalent

Pin No.	Symbol	Definition
1	LED+	Anode (+) of LED String1 & 2
2	NC	NC
3	NC	NC
4	LED2-	LED String2(-)
5	LED1-	LED String1(-)
6	LED3-	LED String3(-)
7	LED4-	LED String4(-)
8	NC	NC
9	NC	NC
10	LED+	Anode (+) of LED String 3 & 4

Schematic:



1.4.2.2 LED BACKLIGHT LED RATING SPECIFICATION

Ta=25°C

Item	Min.	Typ.	Max.	Unit	Remark
Input Voltage	63.0	-	77.7	V	Constant Current=125mA
Input Current (per string)	120	125	130	mA	

1.4.3 LED ABSOLUTE MAXIMUM RATING (ELECTRICAL)

Ta=25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
LED Forward Voltage	V_F	3.0	-	3.6	V	IF=120mA
LED Forward Current	I_F	-	120	150	mA	
LED Reverse Voltage	V_R	5			V	
LED Power Dissipation	P_D	600			mW	
ESD (HBM)	-	>1500			V	Note(1)
ESD (MM)	-	>150			V	Note(1)

Note (1) : Static electricity or surge voltage can damage the LEDs. All equipment, machinery and the treatment persons must be properly grounded. It is recommended to use a wristband or anti-electrostatic glove when handling the LED.
And don't touch interface pin directly.

2.0 OPTICAL SPECIFICATIONS

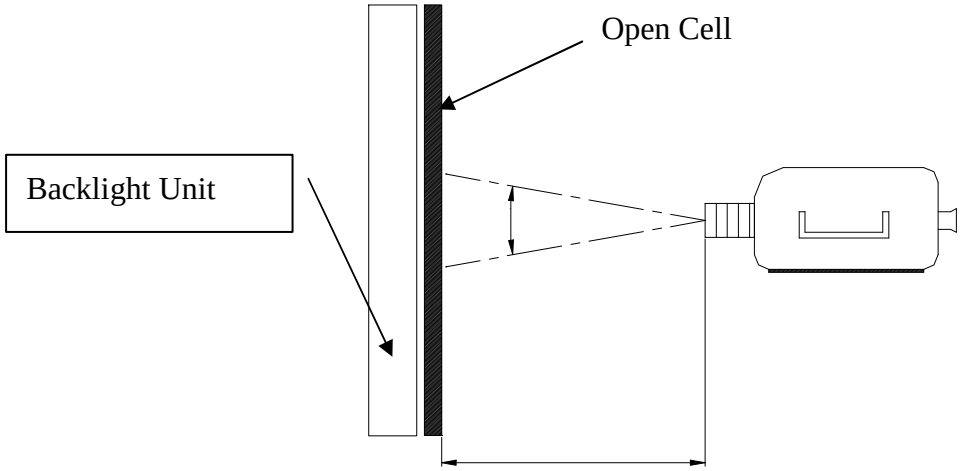
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	θx=0°, θy=0° Viewing Normal Angle	—	3000	—	—	(1), (2), (4), (6)
Response Time		Gray to Gray		—	6.5	12	ms	(1), (2), (5), (6)
Brightness		B1		350	380	—	cd/m^2	(1), (2), (6)
Uniformity		△B		70	75	—	%	(1), (2), (7)
Color Chromaticity	White	Wx		Typ −0.03	0.279	Typ +0.03	—	(1), (2), (6)
		Wy			0.292			
	Red	Rx			0.637		—	
		Ry			0.335			
	Green	Gx			0.310		—	
		Gy			0.640			
	Blue	Bx			0.145		—	
		By			0.062			
Viewing Angle	Horizontal	θx+	Brightness(θ) Equal to 1/3 B		50		Deg.	(1), (2), (3), (6)
		θx-		—	50	—		
	Vertical	θy+		—	40	—		
		θy-		—	40	—		

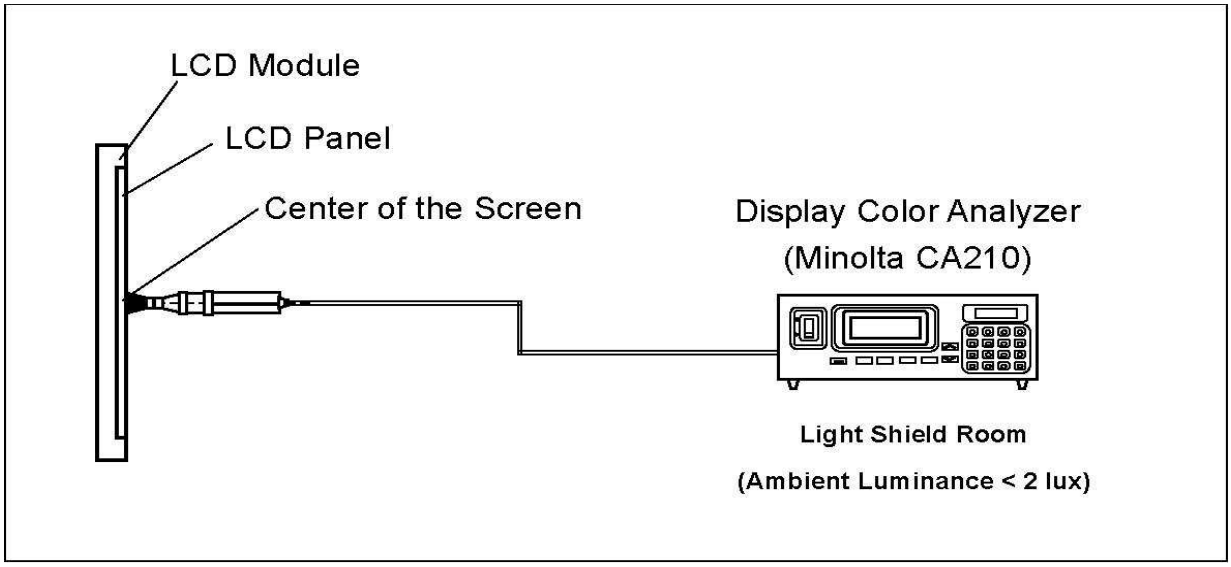
Note (1) Measurement Setup

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.

Any outstanding stain (or mura) and/or any outstanding difference of Chromaticity between any parts of the active area will cause Backlight Assembly and LCM to be rejected.

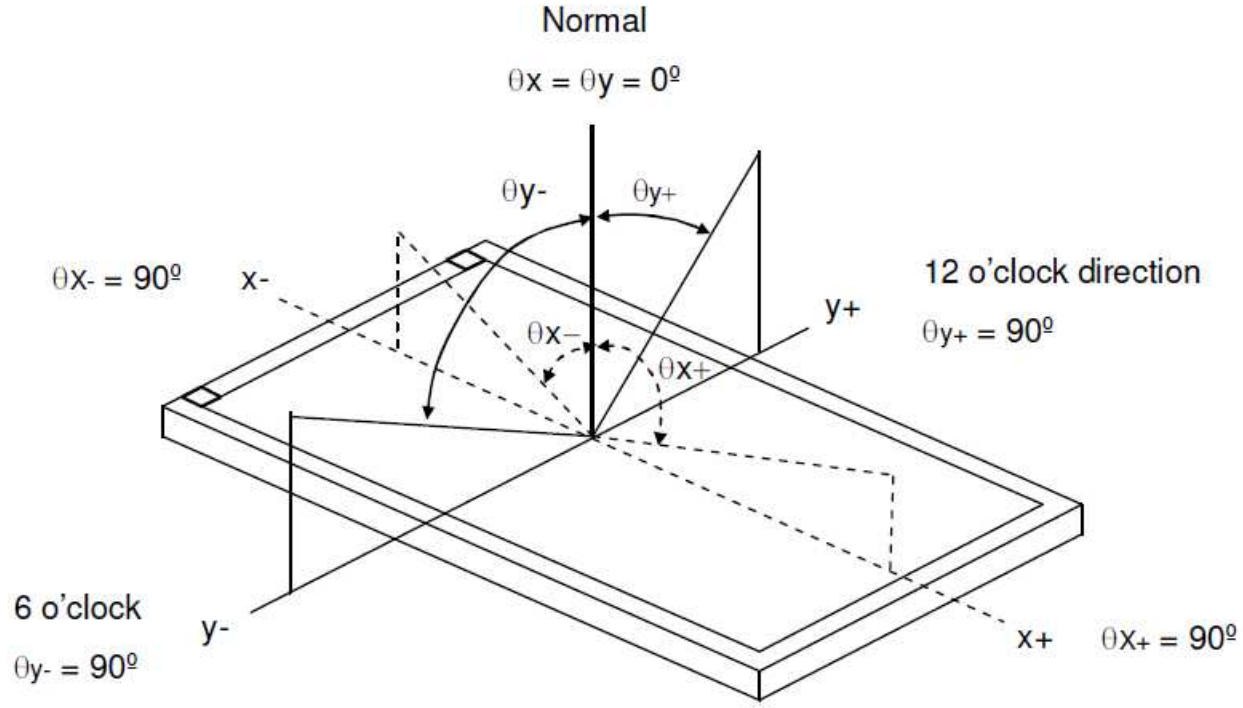
Note (2) Measurement Method





E / Item	CA210
Angle θ	±2.5°
Distance L	3cm

Note (3) Definition of Viewing Angle(θx, θy):



Note (4) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255/L0

L1023: Luminance of gray level 255

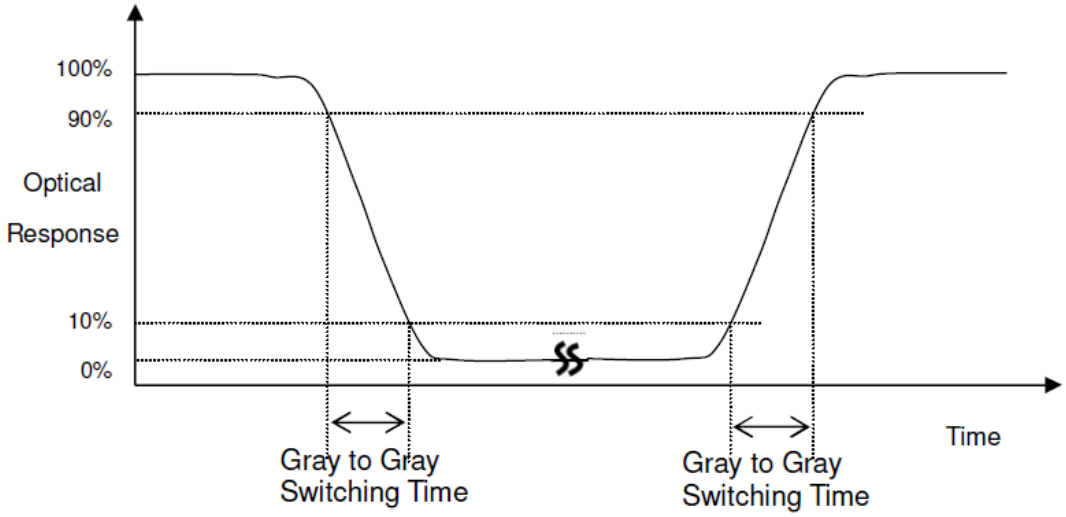
L0: Luminance of gray level 0

CR = CR(0), where CR(X) is corresponding to the Contrast Ratio of the point X at Figure in Note(7)

Note (5) Definition of Gray to Gray Switching Time:

The driving signal means the signal of gray level 0, 31, 63, 95, 127, 159, 191, 223 and 255.

Gray to gray average time means the average switching time of gray level 0, 31, 63, 95, 127, 159, 191, 223 and 255 to each other.



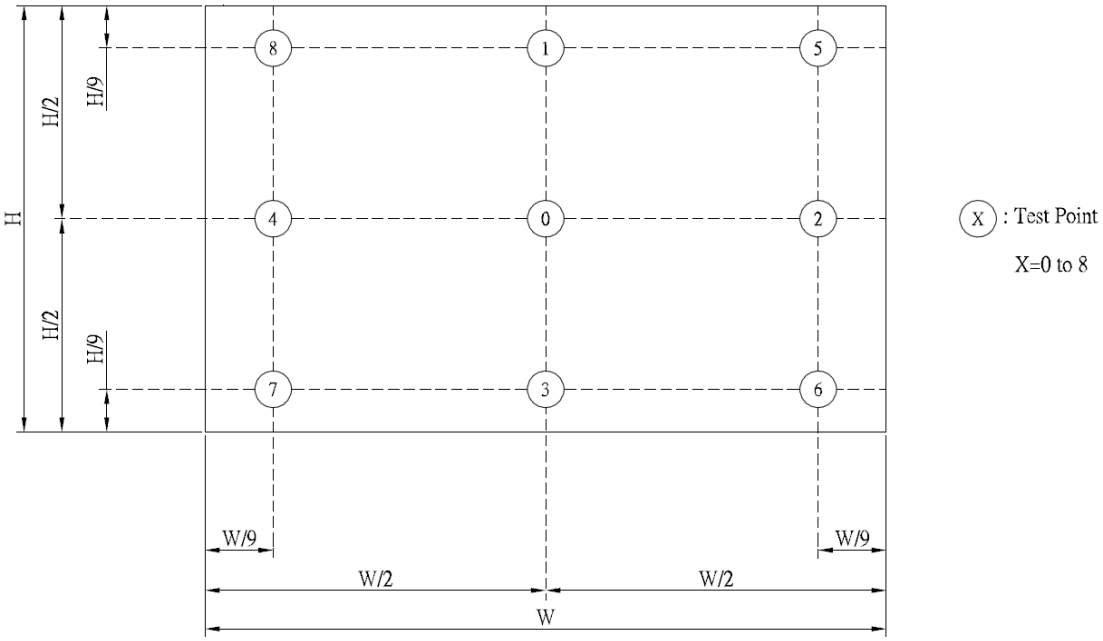
Note (6) This shall be measured at center of the screen.

Note (7) Definition of White Uniformity (△W):

White uniformity is defined as the following with nine points of the white luminance

△W = Minimum [L (0) ~ L (8)] / L(0)

where L (X) is referred to the white luminance of the point X in the figure below.



Note (8)

Contrast ratio and response time is corresponded to the original open-cell specification of V315B6-P01 defined by CHIMEI INNOLUX.

3.0 RELIABILITY TEST ITEM

	Test Items	Q'ty	Condition
1	High Temperature Operation	3	50℃，300hrs
2	High Temperature And High Humidity Operation	3	50℃/ 80%RH，300hrs
3	ESD Contact Mode	3	'+/-8,10KV, 1sec/cycle, class C , 2hrs
4	ESD Air Mode	3	'+/-15KV, 1sec/cycle, class C , 2hrs
5	Mechanical Shock (non-operation)	3	50G, 11ms, half sine wave, 1 times for each direction of ±X,±Y, 35G, 11ms, half sine wave, 1 times for each direction of ±Z
6	Panel Vibration	3	10-200Hz, 1G, 30mm is Max., 30min/cycle, 1cycles for each X,Y,Z.

4.0 PACKING

4.1 PACKING SPECIFICATIONS

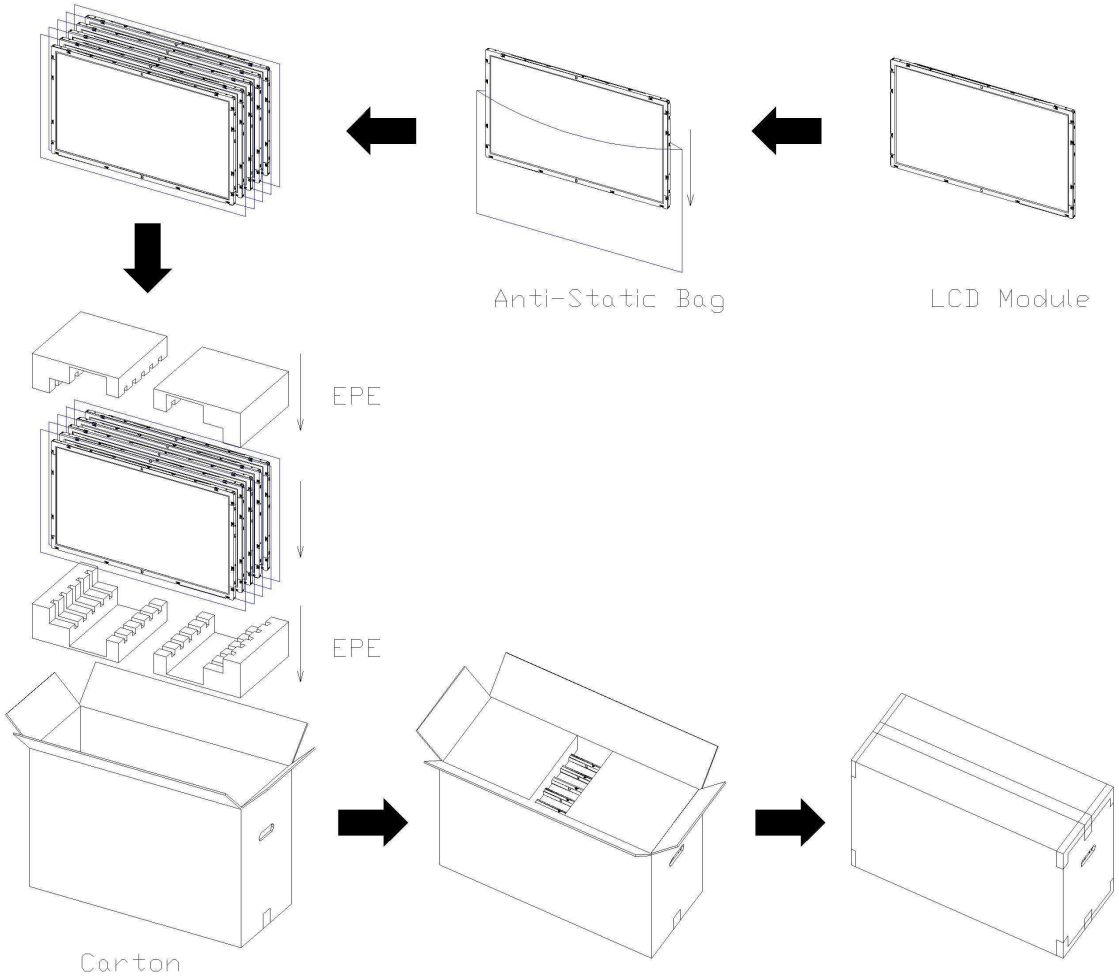
Carton SPECIFICATIONS

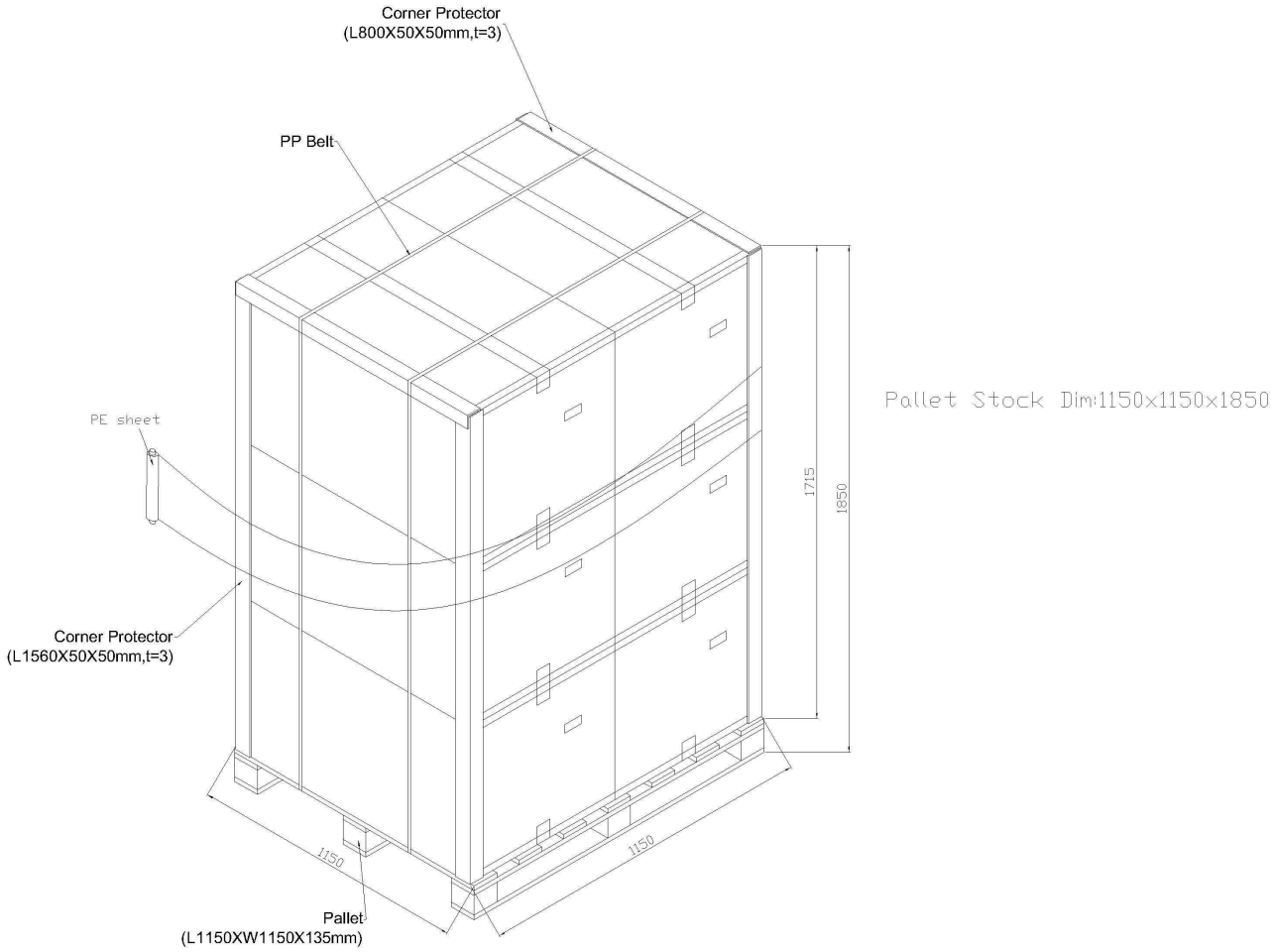
（1） 5 LCD modules / 1Box

（2） Box dimensions : 860（L）× 355 （W）× 570（H）mm

（3） Weight : approximately : 26.9 kg (5 modules per box，packaging materials including pallet)

4.2 PACKING METHOD

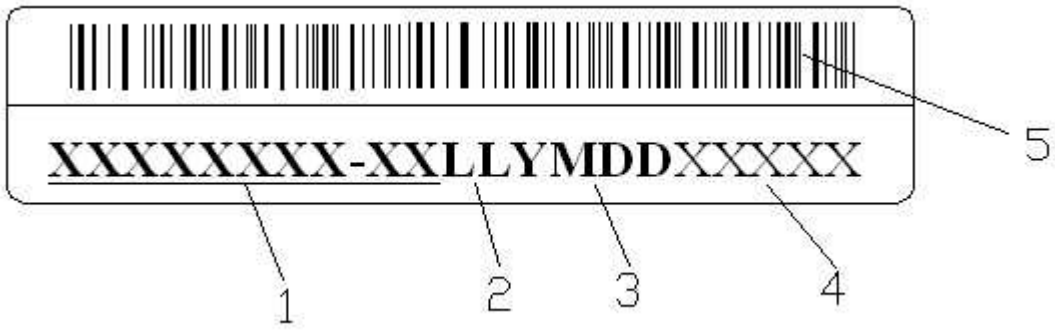




4.3 PACKAGING LABEL

LCM Label

The barcode nameplate is pasted on each backlight as illustration, and its definitions are as following explanation.



1 : LCM Part No : 10190165-A0
2 : Make Spaces: TY:C4
3 : Year 2010 : A, 2011 : B, 2012 : C,…… not include I,O,U,V
Month : 1 2 3 4 5 6 7 8 9 X Y Z
Date : 01,02,03,04 ~30,31
4 : Serial No 00001~99999 (Reset every day)
5 : Barcode Format (CODE 93)

5.0 PRECAUTIONS

5.1 MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.

(2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.

(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.

(4) You should adopt radiation structure to satisfy the temperature specification.

(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit broken by electro-chemical reaction.

(6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)

(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizer. Do not use acetone, toluene and alcohol because **they cause may chemical damage to the polarizer.**

(8) Wipe off saliva or water drops as soon as possible.Their long time contacting

with polarizer causes deformations and color fading.

(9) Do not open the case because inside circuits do not have sufficient strength.

5.2 OPERATING PRECAUTONS

(1) The device listed in the product specification sheets was designed and manufactured for TV application

(2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)

(3) Response time depends on the temperature. (In lower temperature, it becomes longer..)

(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will be occurred.

(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.

(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

5.3 ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make cert*ain that treat*ment persons are connected to ground through wristband etc. And don't touch interface pin directly.

5.4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

5.5 STORAGE

When Storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 20℃and 30℃ at Humidity between 25% and 75%

(2)The polarizer surface should not come in contacting with any other object. It is recommended that they could be in the container in which they were shipped.

5.6 HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.

(2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.

(3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

6.0 LOT NO. GENERATION

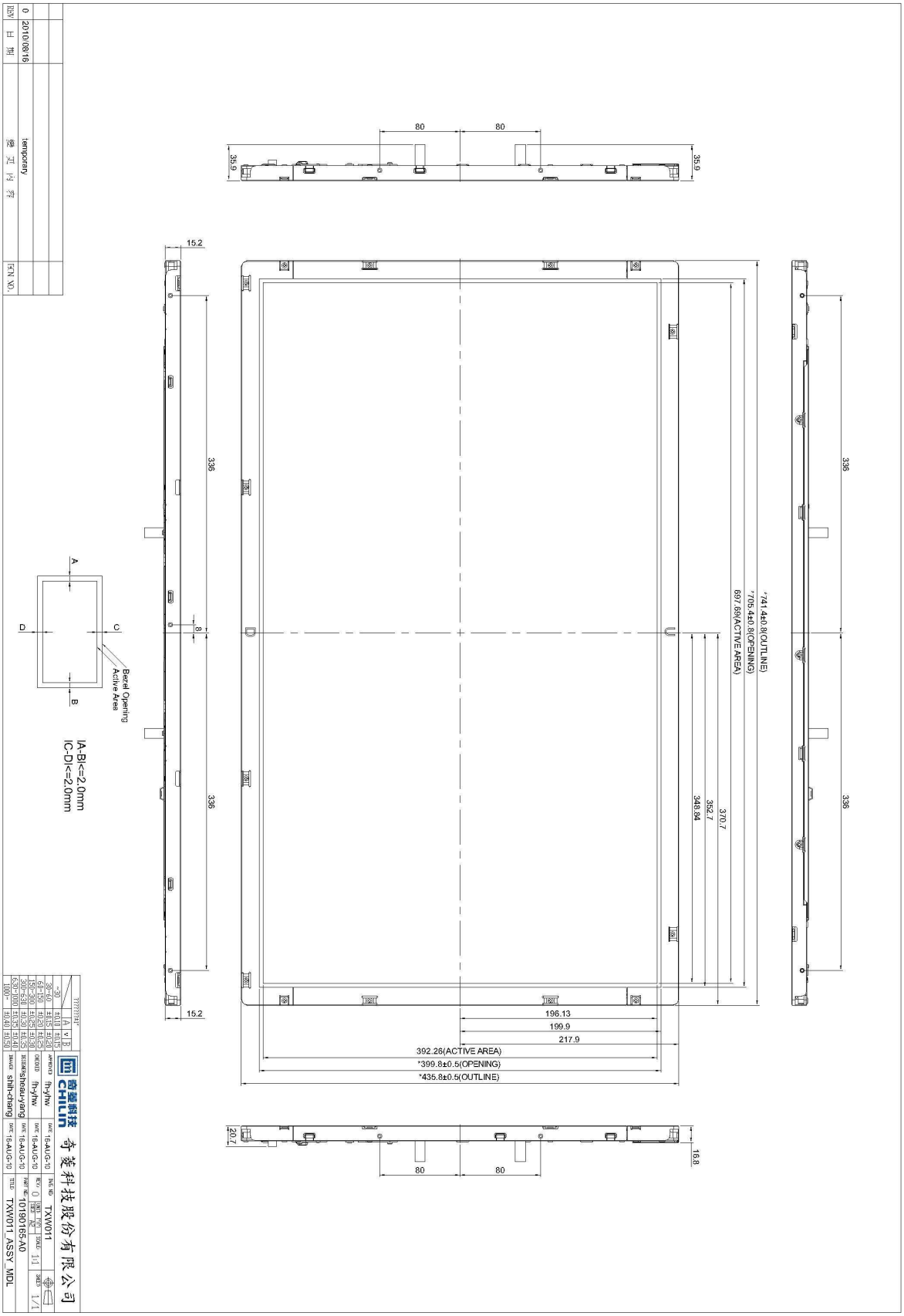
According to the customer supply specification

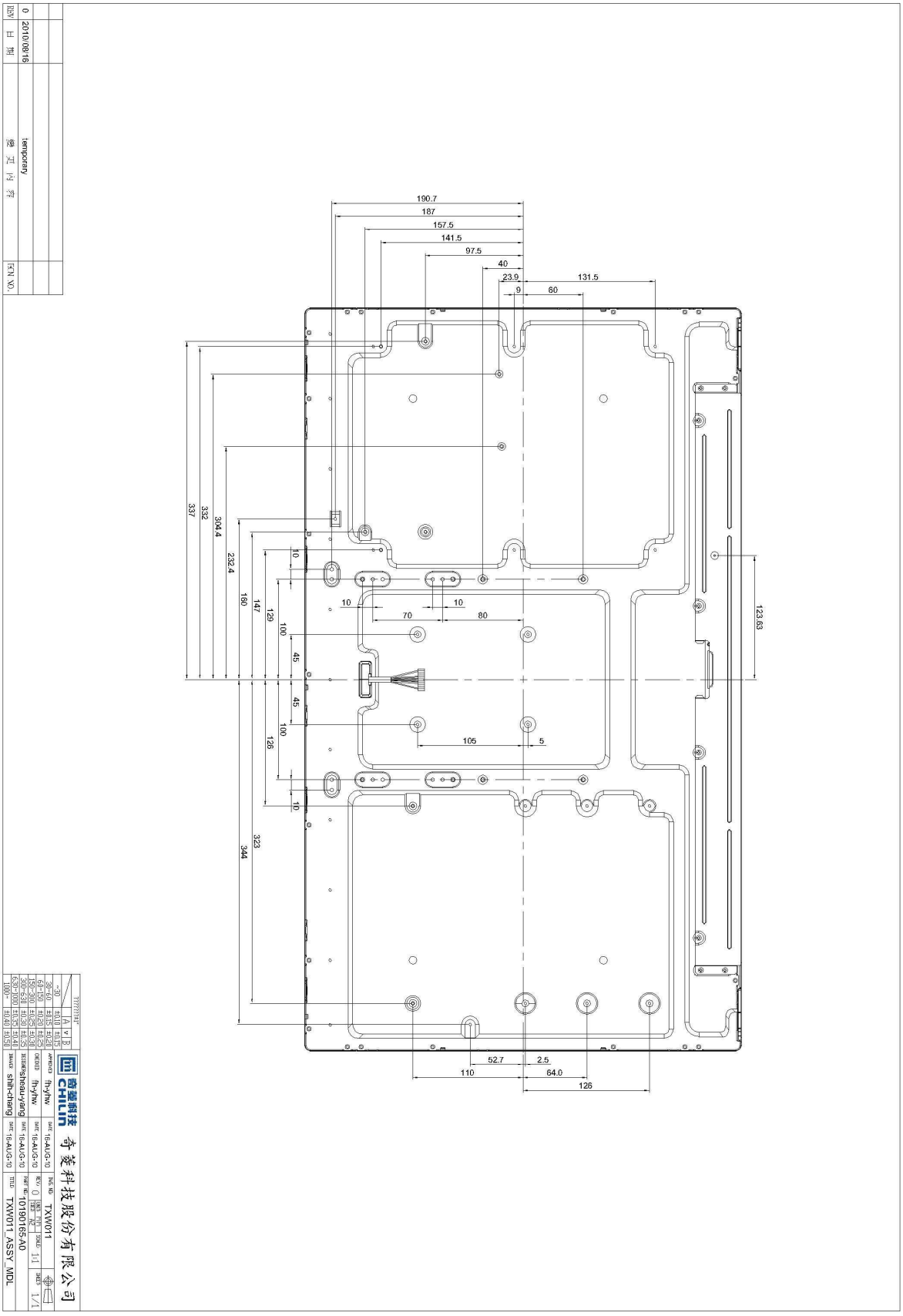
7.0 SALES REGION

TXW011 (10190165-A0) Sales region：Only in China

TXW012 (10190170-A0) Sales region：Worldwide except Japan

8.0 MECHANICAL CHARACTERISTICS




REV
0
日 期
2010/08/16
修 訂 內 容
temporary
SEN NO.
190.7
187
157.5
141.5
97.5
40
23.9
131.5
60
337
332
304.4
232.4
160
147
129
100
45
45
100
126
10
10
10
70
80
105
5
123.63
323
344
52.7
2.5
110
64.0
126
奇菱科技股份有限公司
DWG NO. TXW011
TITLE TXW011_ASSY_MDL
DRAWN shih-chang
DATE 15-AUG-10
APPROVED rhy/hw
CHECKED jessie/sheau-yang
REV 0
PART NO. 1019016S-A0
SHEET 1 / 1