



**Pb-free  
HEAT**



## U□1105C-0005 Series

Single Color Super Wide Angle Type (h=0.5 mm)

### Features

|                         |   |
|-------------------------|---|
| Package                 | Super Wide Angle Type (h=0.5mm), Water Clear resin  |
| Product features        | <ul style="list-style-type: none"> <li>▪ Outer Dimension 1.6 x 1.25 x 0.5mm ( L x W x H )</li> <li>▪ Temperature range<br/>Storage Temperature : -40°C~100°C<br/>Operating Temperature : -40°C~ 85°C</li> <li>▪ Lead-free soldering compatible</li> <li>▪ RoHS compliant</li> </ul> |
| Dominant wavelength     | Blue : 470nm(UB)<br>Green : 527nm(UG)   |
| Spatial distribution    | 178 deg.  |
| Die materials           | InGaN   |
| Rank grouping parameter | Sorted by luminous intensity and wavelength per rank taping   |
| Assembly method         | Auto pick & place machine (Auto Mounter)  |
| Soldering methods       | Reflow soldering and manual soldering   |
| Taping and reel         | 4,000pcs per reel in a 8mm width tape. (Standard)<br>Reel diameter: $\phi$ 180mm  |
| ESD                     | 1kV (HBM)   |

### Recommended Applications

Cellular Phone only

## Color and Luminous Intensity

(Ta=25°C)

| Part No.     | Material | Emitted Color | Lens Color  | Dominant Wavelength |       | Luminous Intensity |      |       |
|--------------|----------|---------------|-------------|---------------------|-------|--------------------|------|-------|
|              |          |               |             | $\lambda d$ (nm)    |       | $I_v$ (mcd)        |      |       |
|              |          |               |             | TYP.                | $I_F$ | MIN.               | TYP. | $I_F$ |
| UB1105C-0005 | InGaN    | Blue          | Water Clear | 470                 | 5     | 6                  | 16   | 5     |
| UG1105C-0005 | InGaN    | Green         |             | 527                 | 5     | 16                 | 40   | 5     |

※Note : The luminous intensity( $I_v$ ) and dominant wavelength ( $\lambda d$ ) above are the setup values of the sorting machine.

(Tolerance :  $I_v \dots \pm 10\%$ ,  $\lambda d \dots \pm 3\text{nm}$ )

## Absolute Maximum Ratings

(Ta=25°C)

| Item                            | Symbol           | Absolute Maximum Ratings |      | Unit  |
|---------------------------------|------------------|--------------------------|------|-------|
|                                 |                  | UB                       | UG   |       |
| Power Dissipation               | $P_d$            | 70                       | 76   | mW    |
| Forward Current                 | $I_F$            | 20                       | 20   | mA    |
| Pulse Forward Current ※1        | $I_{FRM}$        | 48                       | 48   | mA    |
| Derating<br>(Ta=25°C or higher) | $\Delta I_F$     | 0.28                     | 0.28 | mA/°C |
|                                 | $\Delta I_{FRM}$ | 0.69                     | 0.69 | mA/°C |
| Reverse Voltage                 | $V_R$            | 5                        | 5    | V     |
| Operating Temperature           | $T_{opr}$        | -40~+85                  |      | °C    |
| Storage Temperature             | $T_{stg}$        | -40~+100                 |      | °C    |

 ※1  $I_{FRM}$  Measurement condition : Pulse Width  $\leq 1$ ms., Duty  $\leq 1/20$ .

## Electro-Optical Characteristics

(Ta=25°C)

| Item                     | Conditions          | Symbol            | Characteristics |     | Unit |      |
|--------------------------|---------------------|-------------------|-----------------|-----|------|------|
|                          |                     |                   | UB              | UG  |      |      |
| Forward Voltage          | I <sub>F</sub> =5mA | V <sub>F</sub>    | TYP.            | 2.9 | 2.9  | V    |
|                          |                     |                   | MAX.            | 3.2 | 3.3  |      |
| Reverse Current          | V <sub>R</sub> =5V  | I <sub>R</sub>    | MAX.            | 100 | 100  | μ A  |
| Peak Wavelength          | I <sub>F</sub> =5mA | λ <sub>p</sub>    | TYP.            | 466 | 522  | nm   |
| Dominant Wavelength      | I <sub>F</sub> =5mA | λ <sub>d</sub>    | TYP.            | 470 | 527  | nm   |
| Spectral Line Half Width | I <sub>F</sub> =5mA | Δλ                | TYP.            | 30  | 35   | nm   |
| Half Intensity Angle     | I <sub>F</sub> =5mA | 2θ <sub>1/2</sub> | TYP.            | 178 | 178  | deg. |

Note: The dominant wavelength ( λ<sub>d</sub> ) above is the setup value of the sorting machine.  
 (Tolerance: λ<sub>d</sub> ... ±3nm)

## Luminous Intensity Rank

(Ta=25°C)

Intensity Tolerance each Rank : +/- 10%

| Rank | I <sub>v</sub> (mcd) |      |                     |      |
|------|----------------------|------|---------------------|------|
|      | UB                   |      | UG                  |      |
|      | I <sub>F</sub> =5mA  |      | I <sub>F</sub> =5mA |      |
|      | MIN.                 | MAX. | MIN.                | MAX. |
| A    | 6                    | 10   | 16                  | 25   |
| B    | 10                   | 16   | 25                  | 40   |
| C    | 16                   | 25   | 40                  | 64   |
| D    | 25                   | 40   | 64                  | 100  |
| E    | 40                   | -    | 100                 | -    |

Please contact our sales staff concerning rank designation.

## Color Tone Groups (λ d)

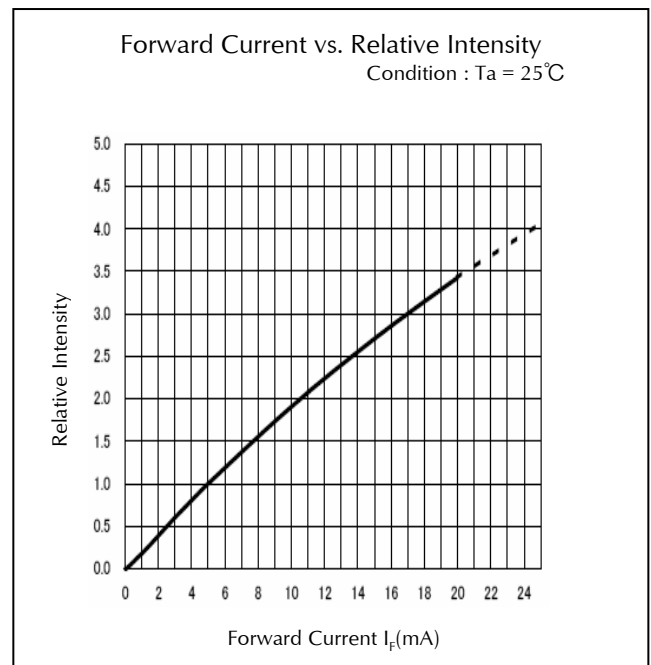
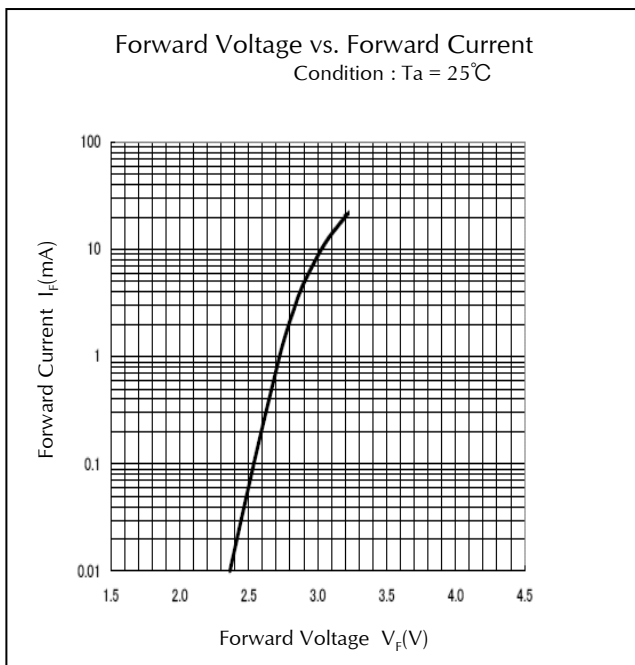
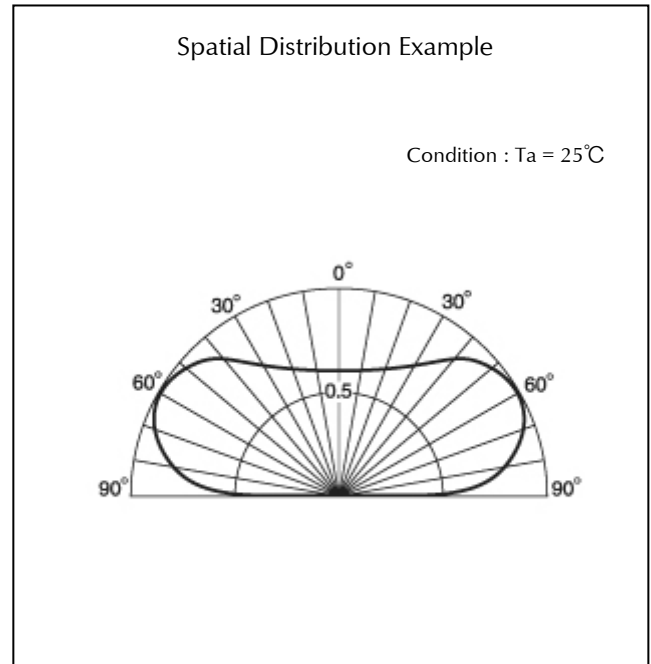
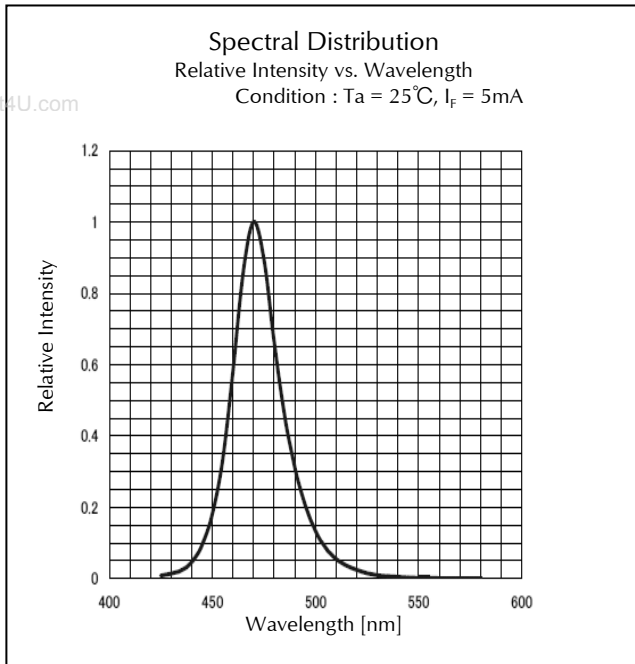
(Ta=25°C)

Tolerance: +/- 3nm

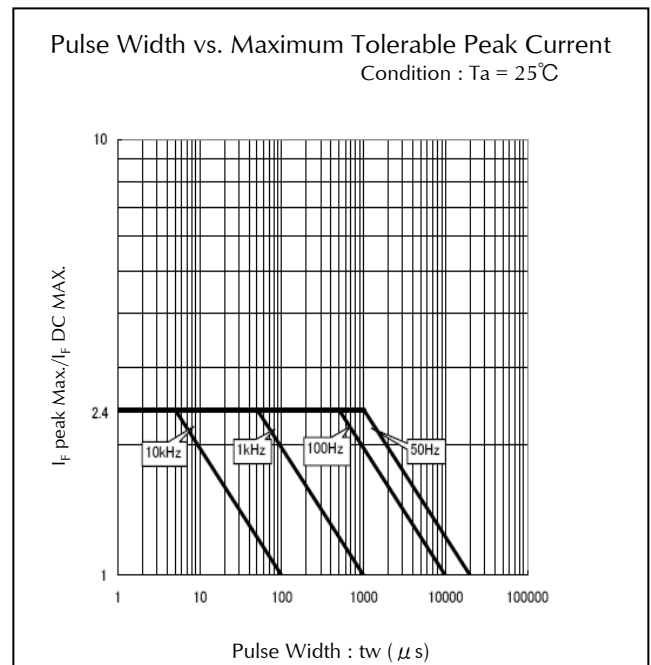
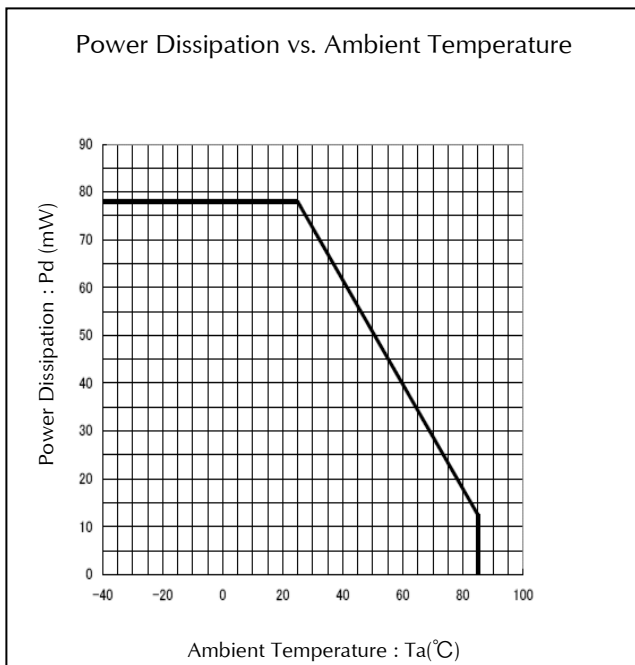
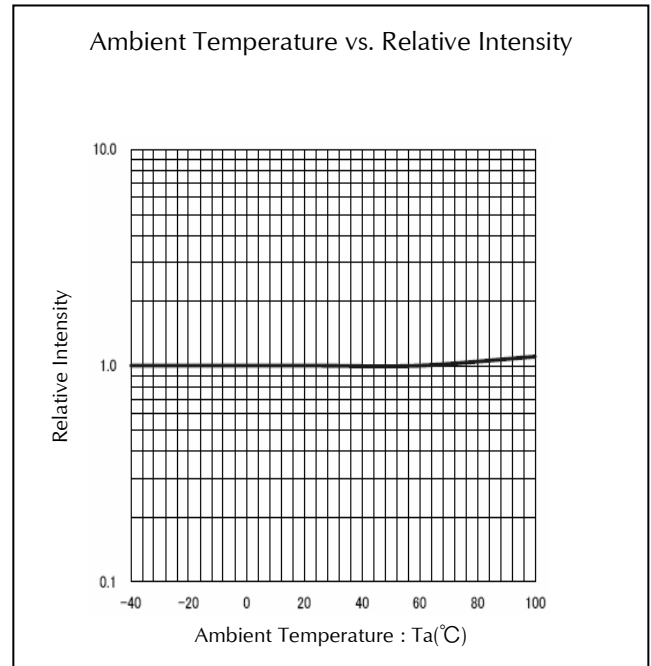
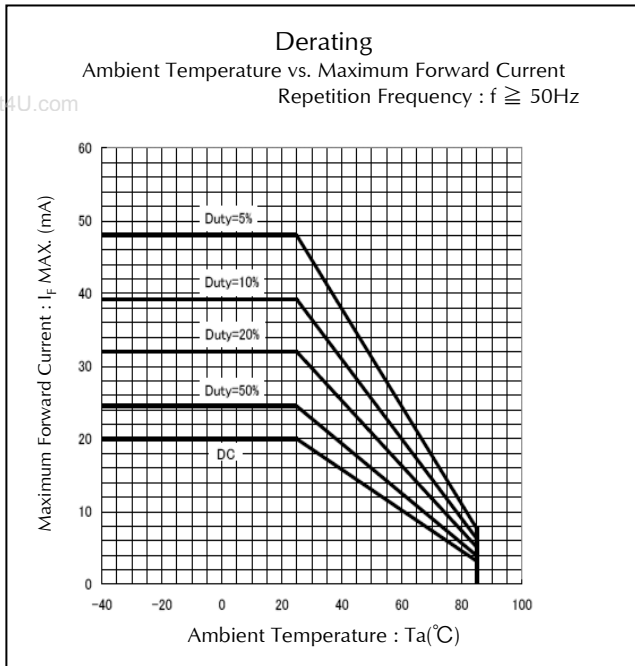
| Rank | Dominant Wavelength λ d (nm) |      |                     |      |
|------|------------------------------|------|---------------------|------|
|      | UB                           |      | UG                  |      |
|      | I <sub>F</sub> =5mA          |      | I <sub>F</sub> =5mA |      |
|      | MIN.                         | MAX. | MIN.                | MAX. |
| 1    |                              |      | 515                 | 527  |
| 2    | 465                          | 470  | 527                 | 540  |
| 3    | 470                          | 475  |                     |      |

Please contact our sales staff concerning rank designation.

## Technical Data(UB)

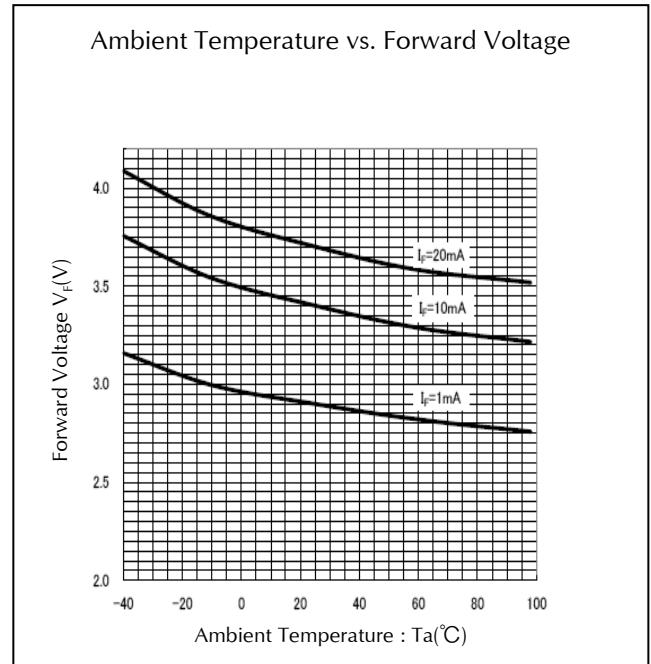
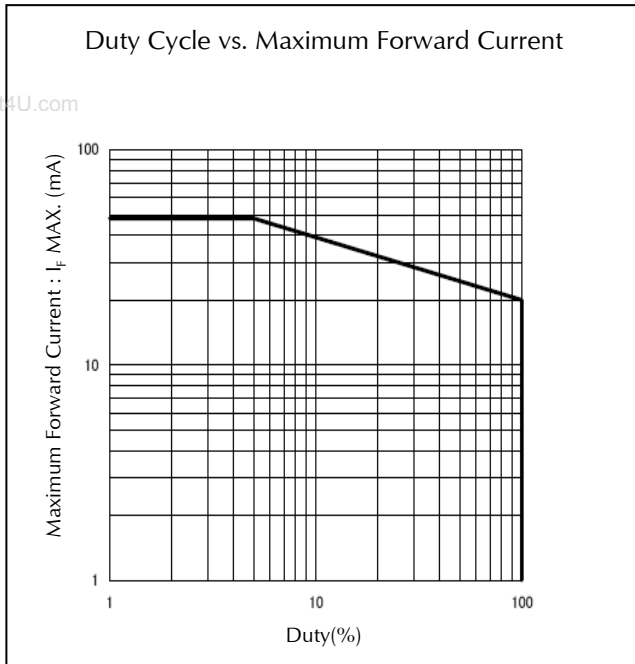


## Technical Data(UB)

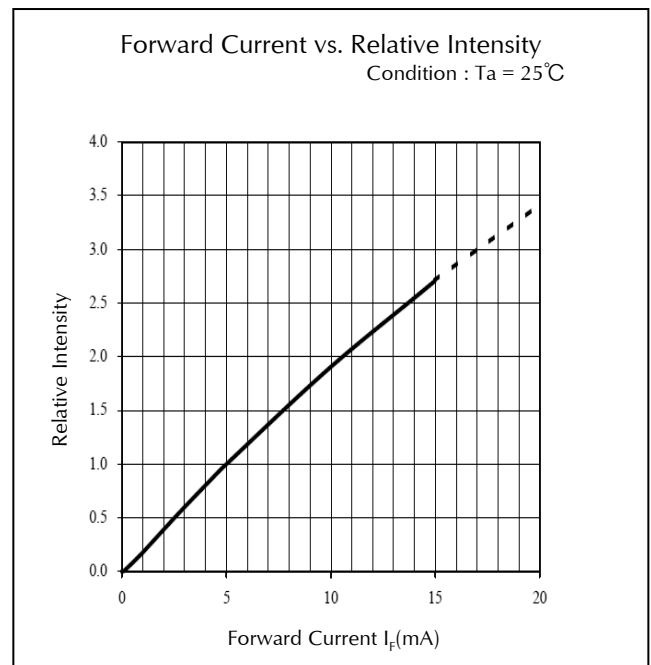
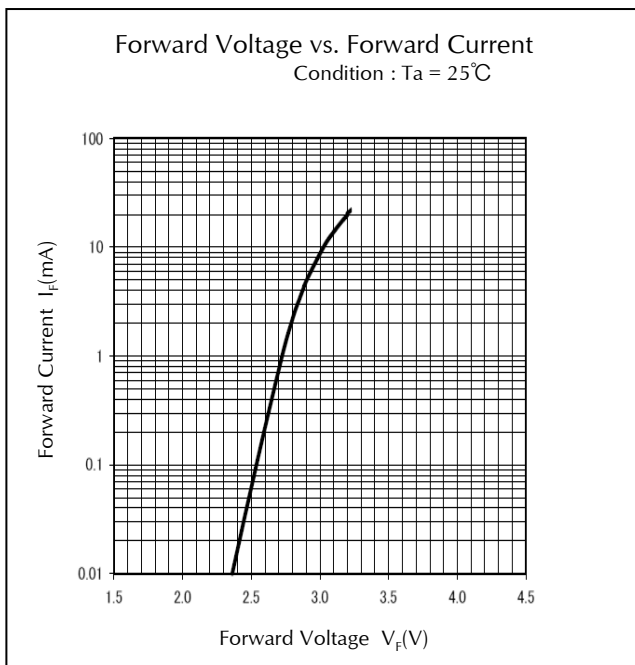
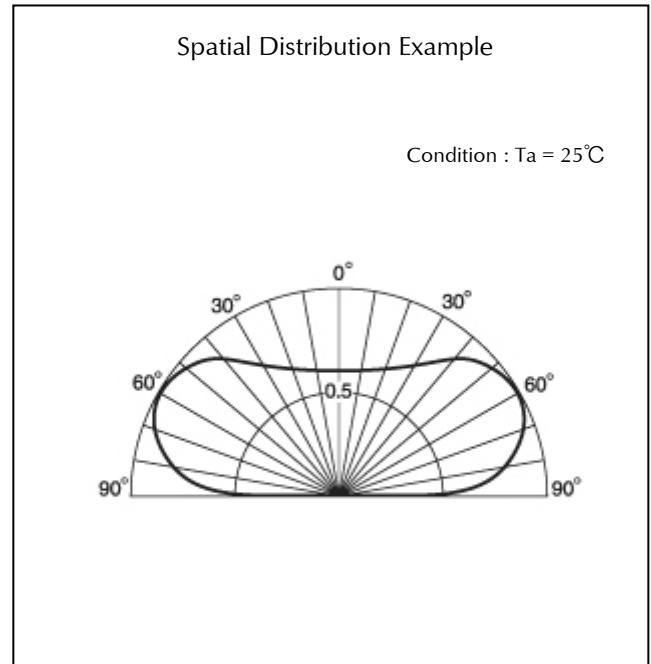
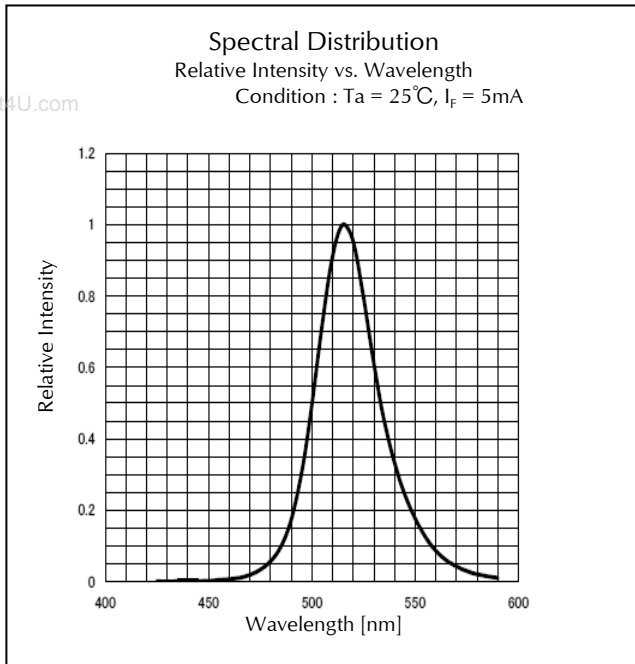




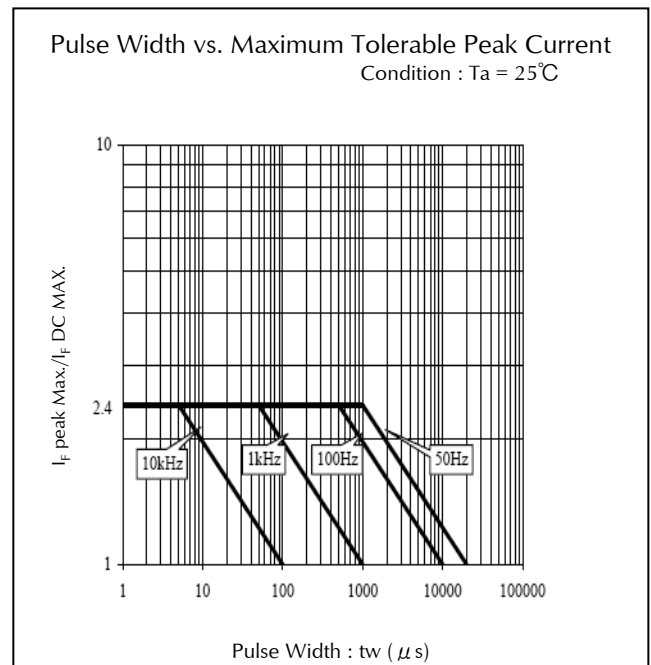
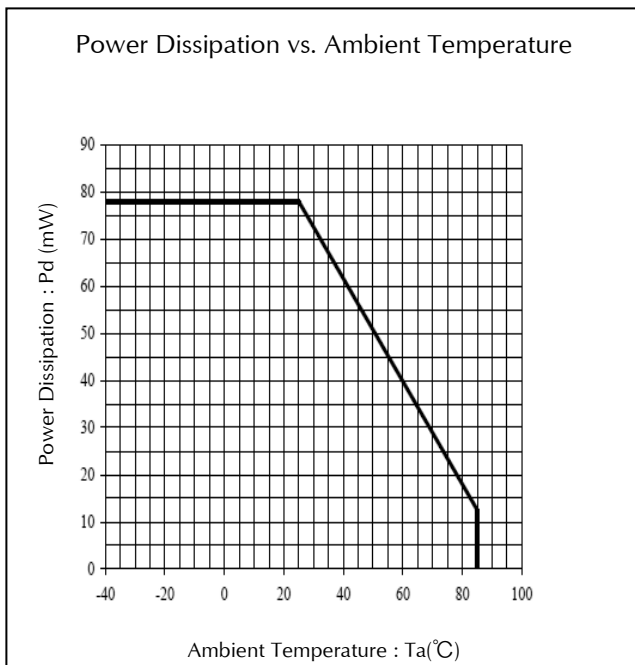
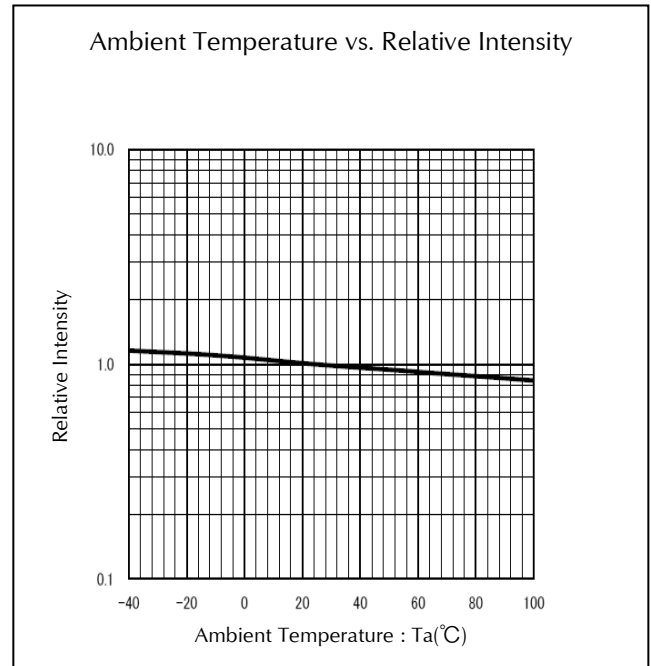
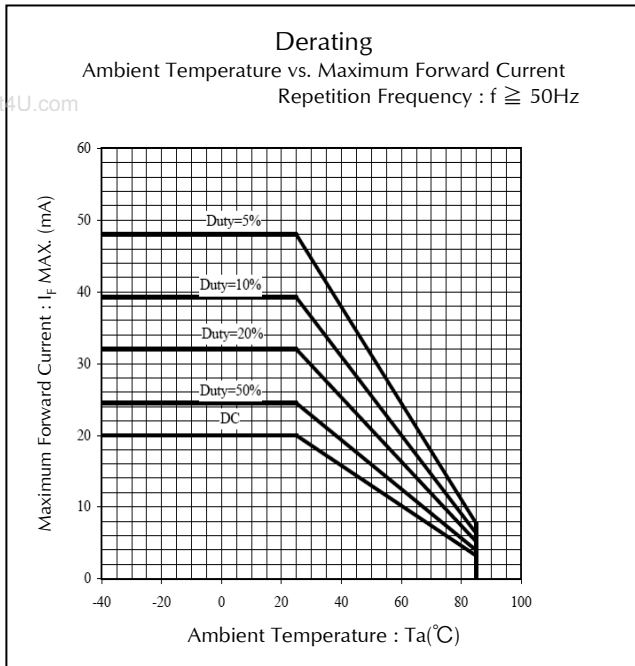
## Technical Data(UB)



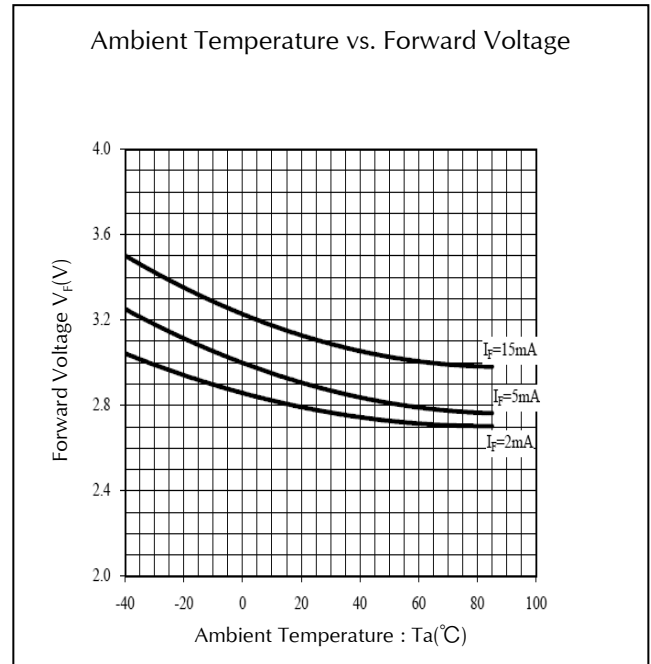
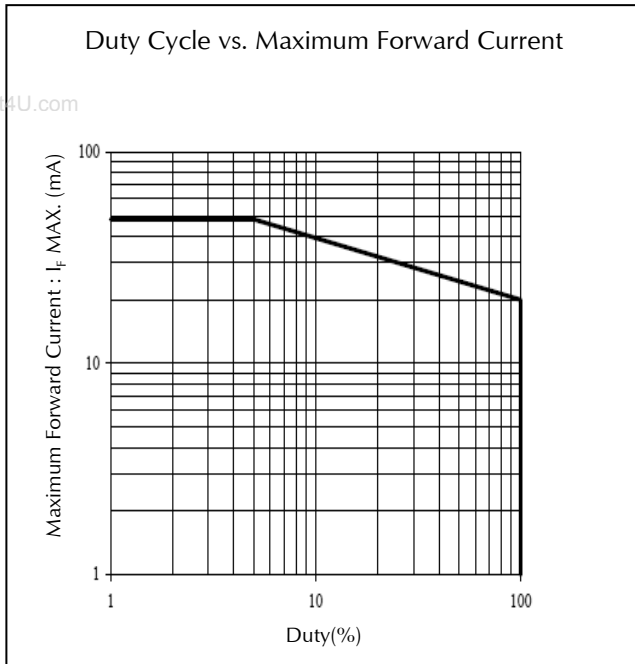
## Technical Data(UG)



## Technical Data(UG)



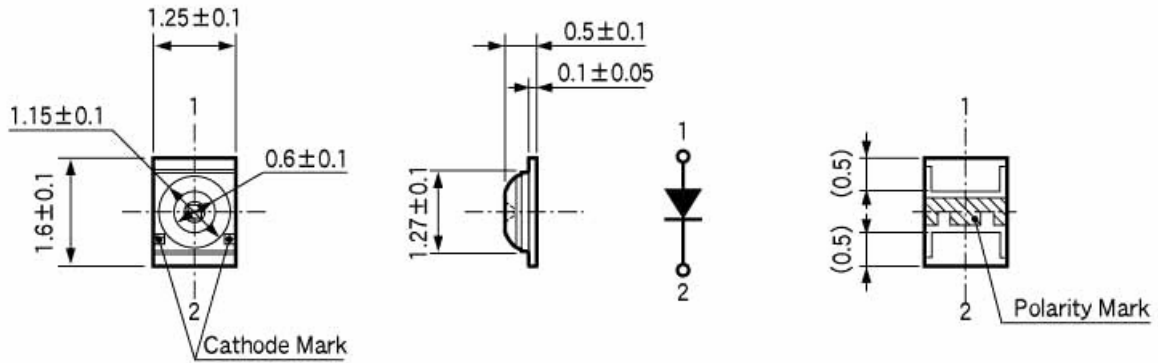
## Technical Data(UG)



## Package Dimensions

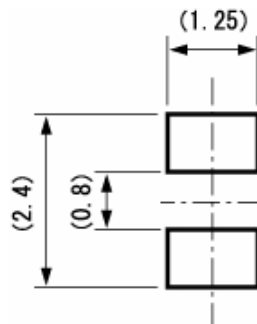
(Unit: mm)

Weight: (1.32)mg



## Recommended Soldering Pattern

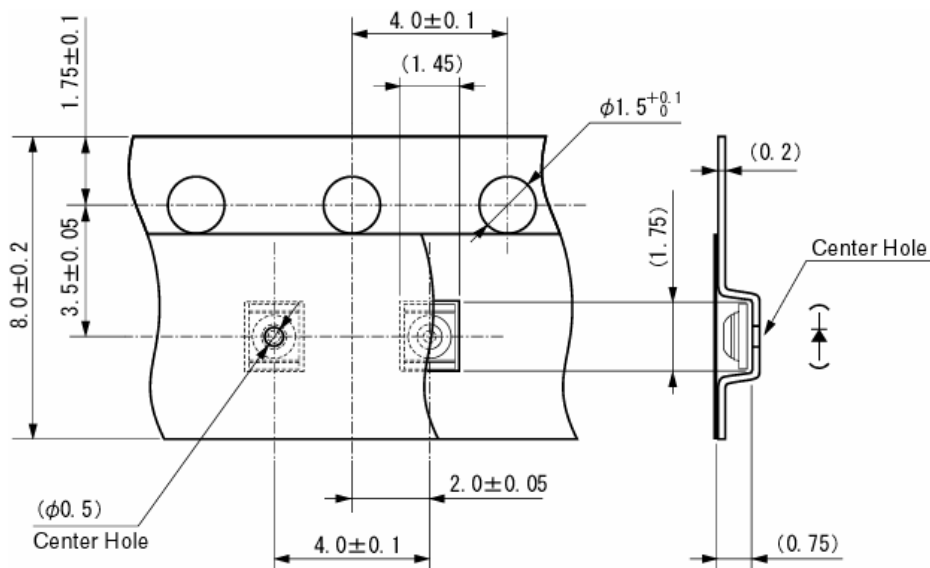
(Unit: mm)



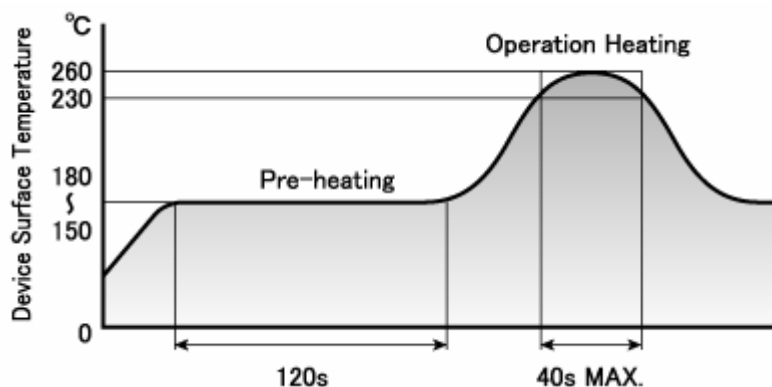
## Taping Specification

(Unit: mm)

Quantity : 4,000pcs/ reel (standard)



## Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to normal temperature after the first reflow) in order to prevent the LED from absorbing moisture.
- 3) Temperature fluctuation to the LED during the pre-heating process shall be minimized. (6°C maximum)

## Manual Soldering Conditions

|                              |        |        |
|------------------------------|--------|--------|
| Iron tip temp.               | 350 °C | (MAX.) |
| Soldering time and frequency | 3 s    | (MAX.) |
|                              | 1 time | (MAX.) |

## Handling

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These types are designed chiefly for Cellular phone application, and are setting the thickness of the Product to about 0.4-0.5 mm thinly. To achieve the tin type of the product, making each material thin is aimed at. Because they are inferior to our general LEDs by an external stress, please use these product types after paying attention to the following.

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- 1) Please set the mounting load to Max. 2N.
- 2) Please do not increase more quantity of the soldering paste than necessary quantity  
(The thickness of stencil Mask : about 100-120 $\mu$ ), because the terminal area of the product is small.
- 3) Please avoid the collision of the mounting board etc. after LEDs were mounted on the substrate.
- 4) When warp of substrate is large after these were mounted on FPC etc, please use these product types after affirming these is no problem.
- 5) Please use these product types after affirming there is no problem about the mounting position etc. of product from substrate edge, when mounting them on multi-layer and multi-piece PCBs.

## Reliability Testing Result

| Reliability Testing Result    | Applicable Standard   | Testing Conditions  | Duration | Failure |
|-------------------------------|-----------------------|---|----------|---------|
| Room Temp. Operating Life     | EIAJ ED-4701/100(101) | Ta = 25°C, If = Maximum Rated Current   | 1,000 h  | 0/25    |
| Resistance to Soldering Heat  | EIAJ ED-4701/300(301) | Pre-heating : 150~180°C 120s Max.<br>Operation Heating : 230°C 40s Max.<br>Peak Temperature : 260°C   | Twice    | 0/25    |
| Temperature Cycling           | EIAJ ED-4701/100(105) | Minimum Rated Storage Temperature(30min)<br>~Normal Temperature(15min)<br>~Maximum Rated Storage Temperature(30min)<br>~Normal Temperature(15min) | 5 cycles | 0/25    |
| Wet High Temp. Storage Life   | EIAJ ED-4701/100(103) | Ta = 60±2°C, RH = 90±5%   | 1,000 h  | 0/25    |
| High Temp. Storage Life       | EIAJ ED-4701/200(201) | Ta = Maximum Rated Storage Temperature  | 1,000 h  | 0/25    |
| Low Temp. Storage Life        | EIAJ ED-4701/200(202) | Ta = Minimum Rated Storage Temperature  | 1,000 h  | 0/25    |
| Vibration, Variable Frequency | EIAJ ED-4701/400(403) | 98.1m/s <sup>2</sup> (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction   | 2 h      | 0/10    |

## Failure Criteria

| Items               | Symbols        | Conditions  | Failure criteria  |
|---------------------|----------------|---|---|
| Luminous Intensity  | Iv             | If Value of each product<br>Luminous Intensity      | Testing Min. Value < Spec. Min. Value x 0.5                     |
| Forward Voltage     | V <sub>F</sub> | If Value of each product<br>Forward Voltage         | Testing Max. Value ≥ Spec. Max. Value x 1.2                     |
| Reverse Current     | I <sub>R</sub> | V <sub>R</sub> = Maximum Rated<br>Reverse Voltage V | Testing Max. Value ≥ Spec. Max. Value x 2.5                     |
| Cosmetic Appearance | -              | -   | Occurrence of notable decoloration,<br>deformation and cracking |



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