

# BIPOLAR ANALOG INTEGRATED CIRCUIT

# $\mu$ PC1423

## FOR COLOR TV COLOR SIGNALS, VIDEO SIGNAL, AND SYNCHRONIZING SIGNAL OF PAL/NTSC SYSTEM

The  $\mu$ PC1423 semiconductor integrated circuit processes color TV color signals, video signals, and synchronizing signals of the PAL/NTSC system. It enables color synchronization (APC), horizontal synchronization (H-HOLD), and vertical synchronization (V-HOLD) to be completely adjustment free, thus greatly reducing the number of peripheral parts and the number of adjustments.

The  $\mu$ PC1423 is contained in a 48 pin shrink DIP package suited to high-density mounting.

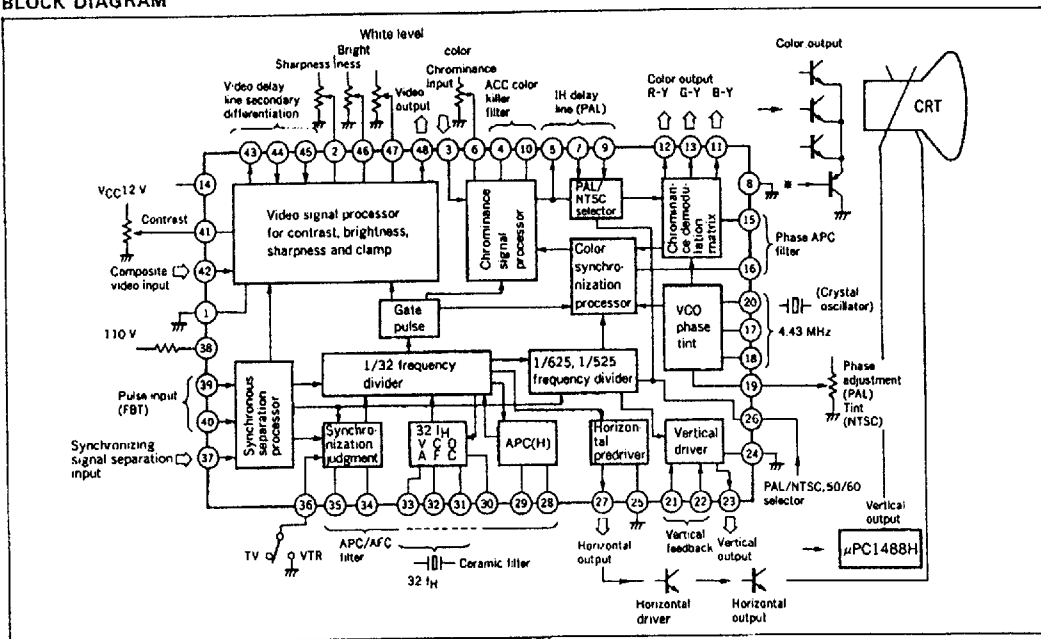
### FEATURES

- Completely adjustment-free color synchronization and horizontal/vertical synchronization
- Clear picture with secondary differentiation of video
- Horizontally double AFC enables stable synchronization even with VTR
- PAL/NTSC mode selectable

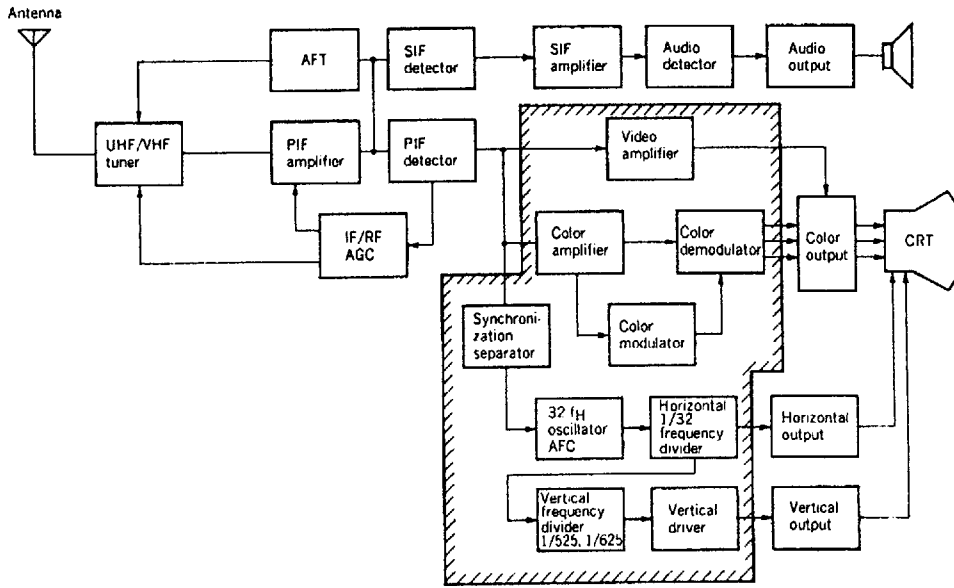
### ORDER INFORMATION

Part Number	Package
$\mu$ PC1423CA(1)	48PIN PLASTIC SHRINK DIP (600 mil)

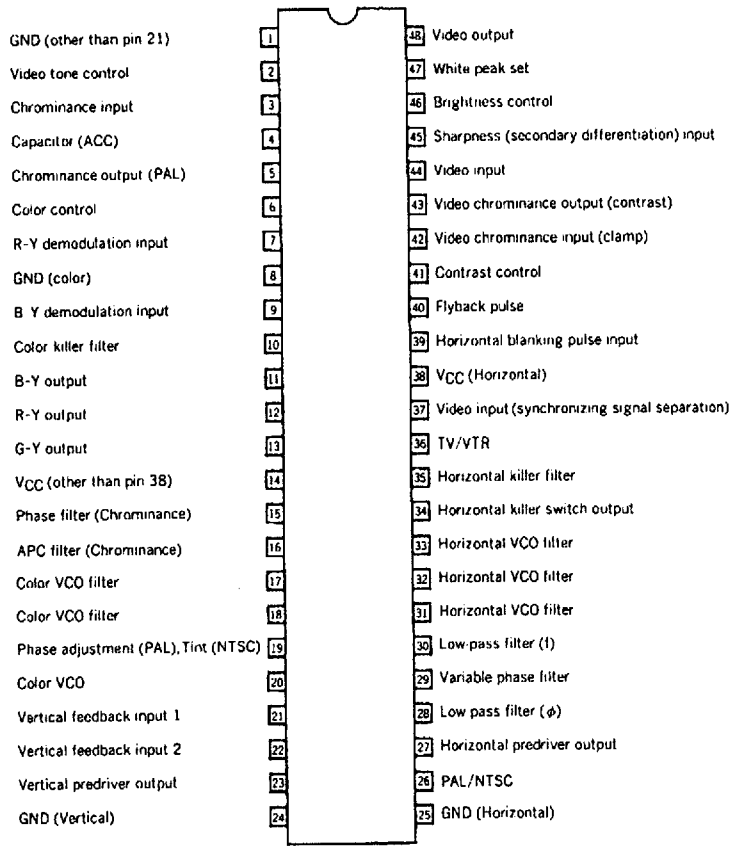
### BLOCK DIAGRAM



TV BLOCK DIAGRAM



**PIN CONFIGURATION (Top View)**





ABSOLUTE MAXIMUM RATINGS (T<sub>a</sub> = 25 °C)

Supply Voltage	V <sub>14</sub> , V <sub>38</sub>	13.5	V
Input Signal Voltage (Video)	e <sub>i42,44</sub>	5	V <sub>p-p</sub>
Input Signal Voltage (Chrominance)	e <sub>i3,7,9</sub>	5	V <sub>p-p</sub>
Input Signal Voltage (Deflection)	e <sub>i37</sub>	5	V <sub>p-p</sub>
Input Signal Voltage (Sharpness)	e <sub>i45</sub>	8	V <sub>p-p</sub>
Pulse Input Voltage	e <sub>p39,40</sub>	V <sub>14</sub>	V <sub>p</sub>
Feedback Input Voltage	e <sub>i21,22</sub>	e <sub>i21</sub> : 7 V <sub>p</sub> e <sub>i22</sub> : V <sub>14</sub>	V <sub>p</sub>
Control Signal Voltage	e <sub>c2,6,19,26,44,46,47</sub>	V <sub>14</sub>	V
Output Current (Video)	I <sub>o48</sub>	-50 (V <sub>48</sub> < 5 V)	mA
Output Current (Color Differential)	I <sub>o11,12,13</sub>	+10	mA
Output Current (Horizontal)	I <sub>o27</sub>	-10	mA
Output Current (Vertical)	I <sub>o23</sub>	+10	mA
Output Current (Video, Chrominance)	I <sub>o5</sub>	+10	mA
Output Current (Video, Chroma)	I <sub>o43</sub>	+10	mA
Package Allowable Loss	P <sub>D</sub>	1.5 (T <sub>a</sub> = 60 °C)	W
Operating Temperature	T <sub>opt</sub>	-10 to +80	°C
Storage Temperature	T <sub>stg</sub>	-40 to +150	°C

RECOMMENDED OPERATION RANGE (T<sub>a</sub> = 25 °C)

CHARACTERISTIC	SYMBOL	RECOMMENDED VALUE	UNIT
Supply Voltage	V <sub>14,38</sub>	12 ± 1	V
Composite Video Input Signal (negative sync.)	e <sub>i37,42</sub>	1	V <sub>p-p</sub>
Chrominance Input Signal (Burst Signal)	e <sub>i3</sub>	200	mV <sub>p-p</sub>
Blanking/Flyback Pulse Input Voltage	e <sub>p39,40</sub>	MIN. 7	V <sub>p</sub>
Contrast Control Voltage	V <sub>41</sub>	4 to 5	V <sub>DC</sub>
Brightness Control Voltage	V <sub>46</sub>	7 to 9	V <sub>DC</sub>
Sharpness Control Voltage	V <sub>2</sub>	4 to 5	V <sub>DC</sub>
Color Control Voltage	V <sub>6</sub>	4 to 6	V <sub>DC</sub>
Tint Control Voltage	V <sub>19</sub>	4 to 6	V <sub>DC</sub>
System Selector Voltage (PAL)	V <sub>26</sub>	GND to 0.5	V <sub>DC</sub>
System Selector Voltage (NTSC60)	V <sub>26</sub>	2 to V <sub>14</sub>	V <sub>DC</sub>
TV/VTR Selector Voltage	V <sub>36</sub>	TV: Open VTR: GND to 0.5 V	
Horizontal Output Current	I <sub>o27</sub>	-2 to +1	mA
Video Output Voltage (Black Level)	E <sub>OY</sub>	6	V <sub>DC</sub>

ELECTRICAL CHARACTERISTICS ( $T_a = 25 \pm 3^\circ\text{C}$ ,  $V_{CC} = 12\text{ V}$ )

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Circuit Current	$I_{CC14P}$	45	60	85	mA	$V_{CC} = 12\text{ V}$ , Pin 14
Circuit Current	$I_{CC38}$	8	12	16	mA	$V_{CC} = 12\text{ V}$ , Pin 38
ACC Amplitude Characteristic 1	ACC <sub>1</sub>	-3	0	+3	dB	Chrominance input (pin 3) burst signal, 0 dB (200 mV <sub>p-p</sub> ) to +6 dB (400 mV <sub>p-p</sub> ), B-Y output (pin 11) level variation.
ACC Amplitude Characteristic 2	ACC <sub>2</sub>	-7	-3	+2	dB	Chrominance input (pin 3) burst signal, 0 dB (200 mV <sub>p-p</sub> ) to -20 dB (20 mV <sub>p-p</sub> ), B-Y output (pin 11) level variation.
Color Killer Set Point	$e_{KP}$	-43	-37	-31	dB	Chrominance input (pin 3) burst signal 0 dB (200 mV <sub>p-p</sub> ) → Input level with killer on after attenuation, Input level at which B-Y output is eliminated.
$e_{KN}$ Supply Voltage Variation	$e_{KP}$ ( $V_{CC}$ )		0	±3	dB	$V_{CC} = 12 \pm 1\text{ V}$ , identical to $e_{KN}$ , Variation level from $e_{KN}$ ( $V_{CC} = 12\text{ V}$ ).
$e_{KP}$ Ambient Temperature Variation	$e_{KP}$ (T)			±4	dB	$T_a = 25 \pm 35^\circ\text{C}$ , identical to $e_{KP}$ , Variation level from $e_{KP}$ ( $T_a = 25^\circ\text{C}$ ).
Chrominance Output DC Voltage	$E_5(\text{OFF})$	6.0	7.0	8.0	V <sub>DC</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . Chrominance output terminal DC voltage.
Color Killer Remaining Color	$e_{o1P}$			50	mV <sub>p-p</sub>	Chrominance input (pin 3) burst signal 0 dB (200 mV <sub>p-p</sub> ) to B-Y output (pin 11) remaining level with killer on after-attenuation.
Color Control Remaining Color	$e_{o2P}$		300	600	mV <sub>p-p</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . B-Y output (pin 11) remaining level at color MIN.
Total Color Differential Output	$e_{o3P}$	1.4	2.4	3.4	V <sub>p-p</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . B-Y output (pin 11) level at color $V_G = 4.3\text{ V}$ .
B-Y Demodulation Output Supply Voltage Variation	$e_{oBP}$ ( $V_{CC}$ )			±25	%	$V_{CC} = 12 \pm 1\text{ V}$ burst signal 200 mV <sub>p-p</sub> , Level variation from B-Y output 2.9 V <sub>p-p</sub> at $V_{CC} = 12\text{ V}$ .
B-Y Demodulation Output Ambient Temperature Variation	$e_{oBP}$ (T)			±15	%	$T_a = 25 \pm 35^\circ\text{C}$ , identical to $e_{o3P}$ , Level variation from B-Y output 2.9 V <sub>p-p</sub> at $T_a = 25^\circ\text{C}$ .
Maximum Demodulation Output	$e_{oMP}$	4.8	5.6		V <sub>p-p</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . B-Y output (pin 11) level at color Max.
Variable Phase Range	±βP	Phase must be adjusted.				TINT VR GND for the phase of B-Y output with TINT VR off, Phase variation in each $V_{CC}$ .
Color Differential Output Contrast Control	$e_{oC}$ (CONTRAST)	20			dB	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . B-Y output variation at the minimum contrast when B-Y output is set to 2.9 V <sub>p-p</sub> (maximum contrast)
Subcarrier Output	$e_{scP}$	0.6	1.0		V <sub>p-p</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> . CW level is measured through the emitter follower (pin 15).
Variable VCO Range	$f_{sc1P}$	+0.4	+0.6	+1.1	kHz	No signal (pin 42), Difference between the VCO frequency and 4 433.619 kHz at $V_{16} = 2\text{ V}$ .
	$f_{sc2P}$	-0.7	-1.1	-1.6	kHz	No signal (pin 42), Difference between the VCO frequency and 4 433.619 kHz at $V_{16} = 10\text{ V}$ .
Sweep Amplitude 1	$V_{16HP}$	6.4	6.8	7.2	V	Only the synchronizing signal (pin 42): 0.3 V <sub>p-p</sub> . APC filter (pin 16): High 
Sweep Amplitude 2	$V_{16LP}$	4.6	5.0	5.4	V	Only the synchronizing signal (pin 42): 0.3 V <sub>p-p</sub> . APC filter (pin 16): Low. 

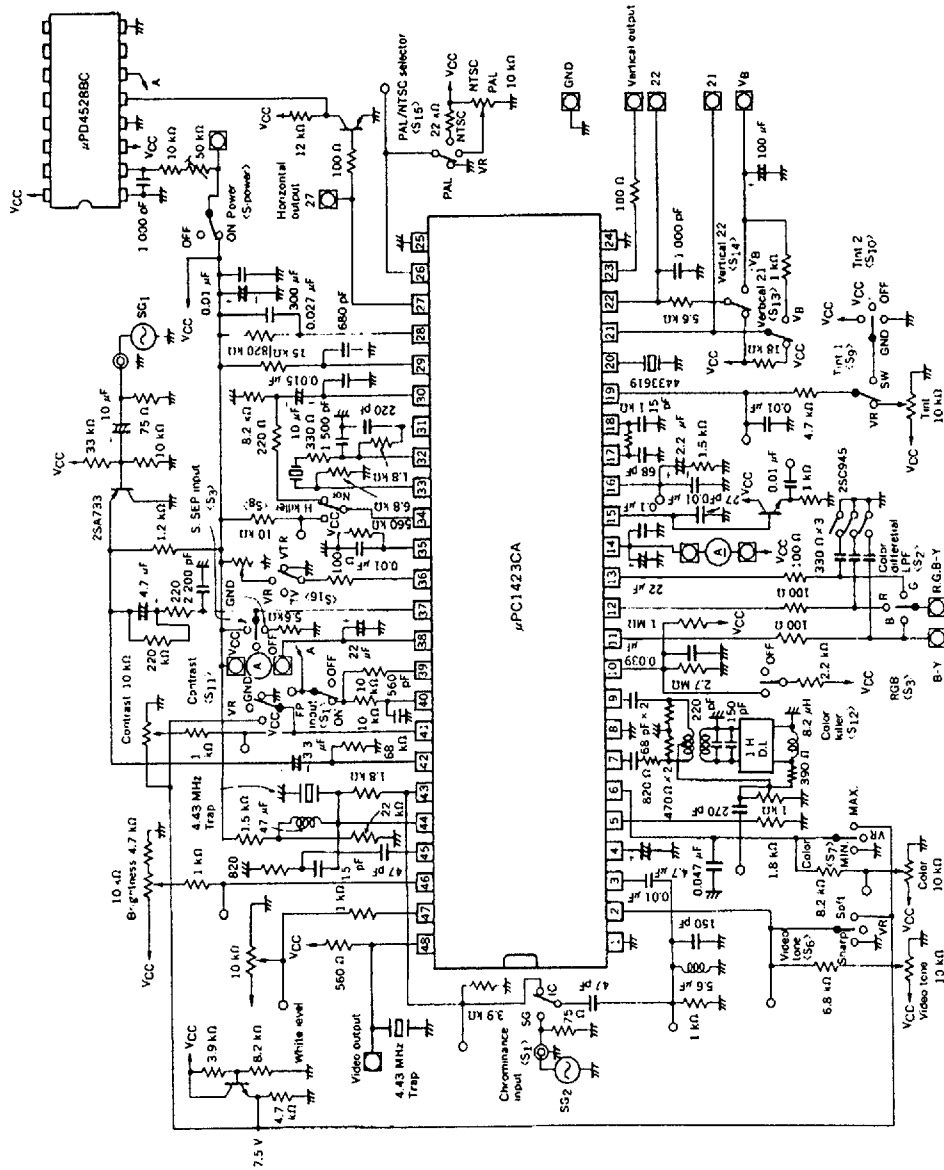
CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Demodulation Output Ratio 1	R-Y/ B-Y	0.54	0.61	0.68	V/V	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> , chrominance signal 4.44 MHz/200 mV <sub>p-p</sub> , Output ratio between B-Y output (pin 11) and R-Y output (pin 12) in PAL mode.
Demodulation Output Ratio 2	G-Y/ B-Y	0.30	0.37	0.44	V/V	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> , chrominance signal 4.44 MHz/200 mV <sub>p-p</sub> , Output ratio between B-Y output (pin 11) and G-Y output (pin 13) in PAL mode.
Demodulation Angle 1	∠R-Y	85	90	95	deg.	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> , R-Y phase difference from R-Y.
Demodulation Angle 2	∠G-Y	223	233	243	deg.	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> , G-Y phase difference from B-Y.
Color Differential Output DC Voltage	E <sub>OP</sub>	6.6	7.1	7.6	V	No signal (pin 3), DC voltage of B-Y output (pin 11), G-Y output (pin 13), and R-Y output (pin 12).
E <sub>OP</sub> Ambient Temperature Variation	ΔE <sub>OP</sub> (T)		0	±2	mV/°C	T <sub>a</sub> = -10 to +60 °C, Variation of B-Y, G-Y, and R-Y output DC voltages identical to E <sub>OP</sub> /70 °C.
EO(R-Y) Line Variation	E <sub>OR-Y</sub> n-(n+1)		0	25	mV	No signal (pin 3), R-Y output (pin 12) DC voltage difference between lines n and n+1.
DC Voltage Difference between Color Differential Output DC Voltages	E <sub>(x-y)P</sub>		0	±200	mV	No signal (pin 3), voltage differences between pins 11 and 12 and between pins 11 and 13.
E <sub>(X-Y)P</sub> Supply Voltage Variation	ΔE <sub>(x-y)P</sub> (V <sub>CC</sub> )		0	50	mV	V <sub>CC</sub> = 11 to 13 V, Variation of voltage differences E <sub>(X-Y)P</sub> .
E <sub>(X-Y)P</sub> Ambient Temperature Variation	ΔE <sub>(x-y)P</sub> (T)		0	±1	mV/°C	T <sub>a</sub> = -10 to +60 °C, Variation of voltage difference identical to E <sub>(X-Y)P</sub> /70 °C.
Carrier Level Remaining in Color Differential Output	e <sub>carP</sub>		80	200	mV <sub>p-p</sub>	No signal (pin 3), Carrier leak level including higher harmonics) in the scanning periods of B-Y output (pin 11), G-Y output (pin 13), and R-Y output (pin 12).
Higher Harmonic Level Remaining in Color Differential Output	C <sub>harP</sub>		100	300	mV <sub>p-p</sub>	Chrominance input (pin 3) burst signal 200 mV <sub>p-p</sub> , Higher harmonic level (including the carrier component) in color differential outputs B-Y output (pin 11), G-Y output (pin 13), and R-Y output (pin 12).
Contrast Amplifier Stage Voltage Gain	AV <sub>1</sub>	6.0	7.5	9.0	dB	Video input (pin 42) stair step 1 V <sub>p-p</sub> . Voltage gain is calculated from the video output (pin 43) level at maximum contrast.
Contrast Amplifier Stage Video Output	e <sub>ox</sub>	2.0	2.5	3.0	V <sub>p-p</sub>	Video input (pin 42) stair step 1 V <sub>p-p</sub> . Video output (pin 43) level at contrast V <sub>41</sub> = 5.1 V.
Contrast Control Range	e <sub>ox</sub> (CONTRAST)	20			dB	Video input (pin 42) stair step 1 V <sub>p-p</sub> . Variable range of the video output (pin 43) level between the maximum contrast and minimum contrast.
Video Output DC Voltage Variation with Contrast	ΔE <sub>oY</sub> (CONTRAST)		0	±50	mV	Video input (pin 42). Only the synchronizing signal (black) is 0.3 V <sub>p-p</sub> . DC level variation in the scanning period of video output (pin 43) between the maximum contrast and minimum contrast.
Contrast Amplifier Stage Differential Gain	DG			5	%	Video input (pin 42). DG measurement stair step 1 V <sub>p-p</sub> . DG of video output (pin 43) is measured.
Contrast Amplifier Stage Differential Phase	DP			5	deg.	Video input (pin 42). DP measurement stair step 1 V <sub>p-p</sub> . DP of video output (pin 43) is measured.
Contrast Amplifier Stage Frequency Characteristic	f <sub>y</sub>	-3	0		dB	0.5 V <sub>p-p</sub> video output (pin 42) including the sine wave 200 kHz/4.2 MHz synchronizing signal of video input (pin 43). Gain ratio at each frequency

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Video Amplifier Stage Voltage Gain	$A_{V2}$	10.5	12	13.5	dB	Ratio of pin 48 output level to 0.6 $V_{p-p}$ pin 44 input level including the sine wave 200 kHz synchronizing signal of video input (pin 42)
Brightness Control Characteristic 1	$BR_1$	8.2	8.5	8.8	V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . BRT (pin 46) DC voltage when pin 48 is set to 7 V at black level.
Brightness Control Characteristic 2	$BR_2$	2.9	3.9		V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . DC voltage of pin 48 at black level when BRT (pin 46) is set to 9.3 V.
Brightness Control Characteristic 3	$BR_3$		1.3	2.0	V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . DC voltage of pin 48 at black level when BRT (pin 46) is set to 10 V.
Video Tone Control Characteristic 1	$RE_1$	-13.5	-11.5	-9.5	dB	2 MHz attenuation ratio to 0.6 $V_{p-p}$ video output (pin 48) of 200 kHz including the sine wave 200 kHz/2 MHz synchronizing signal of video input (pin 42), soft video tone.
Video Tone Control Characteristic 2	$RE_2$	-6.5	-4.0	-1.5	dB	Identical to $RE_1$ , sharp video tone.
White Peak Suppression Output Voltage	WS	3.8	4.4	5.0	V	Video input (pin 42) stair step 1 $V_{p-p}$ . Output level at which the video output (pin 48) is clipped when BRT is increased at white peak set voltage 4.5 V.
Video Output Supply Voltage Variation	$\Delta e_o Y$ ( $V_{CC}$ )			$\pm 5$	%	Video input (pin 42) stair step 1 $V_{p-p}$ . Video output level variation at $V_{CC} = 12 \pm 1$ V from the video output at $V_{CC} = 12$ V.
Video Output Ambient Temperature Variation	$\Delta e_o Y$ ( $T$ )			$\pm 10$	%	Video input (pin 42) stair step 1 $V_{p-p}$ . Video output level variation at $T_a = 25 \pm 35$ °C from the video output at $T_a = 25$ °C.
Video Output DC Voltage Temperature Coefficient	$\Delta E_o Y / \Delta T$	0	2.5	5.0	mV/°C	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . This is calculated from the DC level variation in the video output scanning period from the DC level at $T_a = -10$ to +60 °C.
Synchronizing Signal Separation Input DC Level	$E_{IN}$ (SYNC)	7.3	7.6	7.9	V	No signal at synchronizing signal input (pin 37), DC voltage at pin 37.
Vertical Midpoint Output Control Threshold	$V_{MIDP}$	3.7	4.0	4.3	V	No signal at synchronizing input signal (pin 37), DC voltage of $V_B$ to be canceled by the output pulse of vertical feedback input (pin 22).
Vertical Blanking Pulse Width	$PW_{VBLK P}$	(From $V_{SYNC} + 0.5$ H) 21.5 H ..... Odd 22 H ..... Even			V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . The blanking pulse width of video output (pin 48) is measured.
	$PW_{VBLK N}$	(From $V_{SYNC} + 0.5$ H) 18 H ..... Odd 18.5 H ..... Even				
Vertical Output Pulse Width	$PW_{VOUT P}$	(From $V_{SYNC} + 0.5$ H) 21.5 H ..... Odd 22 H ..... Even			V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . The vertical output pulse width of vertical feedback input (pin 21) is measured.
	$PW_{VOUT N}$	(From $V_{SYNC} + 0.5$ H) 18 H ..... Odd 18.5 H ..... Even				
Vertical Drive Stage Voltage Gain	$A_{VP}$	4.8	6.3	7.8	V/V	No signal at video input (pin 42), Vertical output voltage (pin 23) between $V_B$ 3.5 and 3.7 V (0.2 V).
Vertical Frequency Dividing Operation Start Voltage	$V_{14P}$ ( $f_V$ -ON)		3.4	4.0	V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . Supply voltage causing vertical output to be generated at vertical feedback input (pin 21).

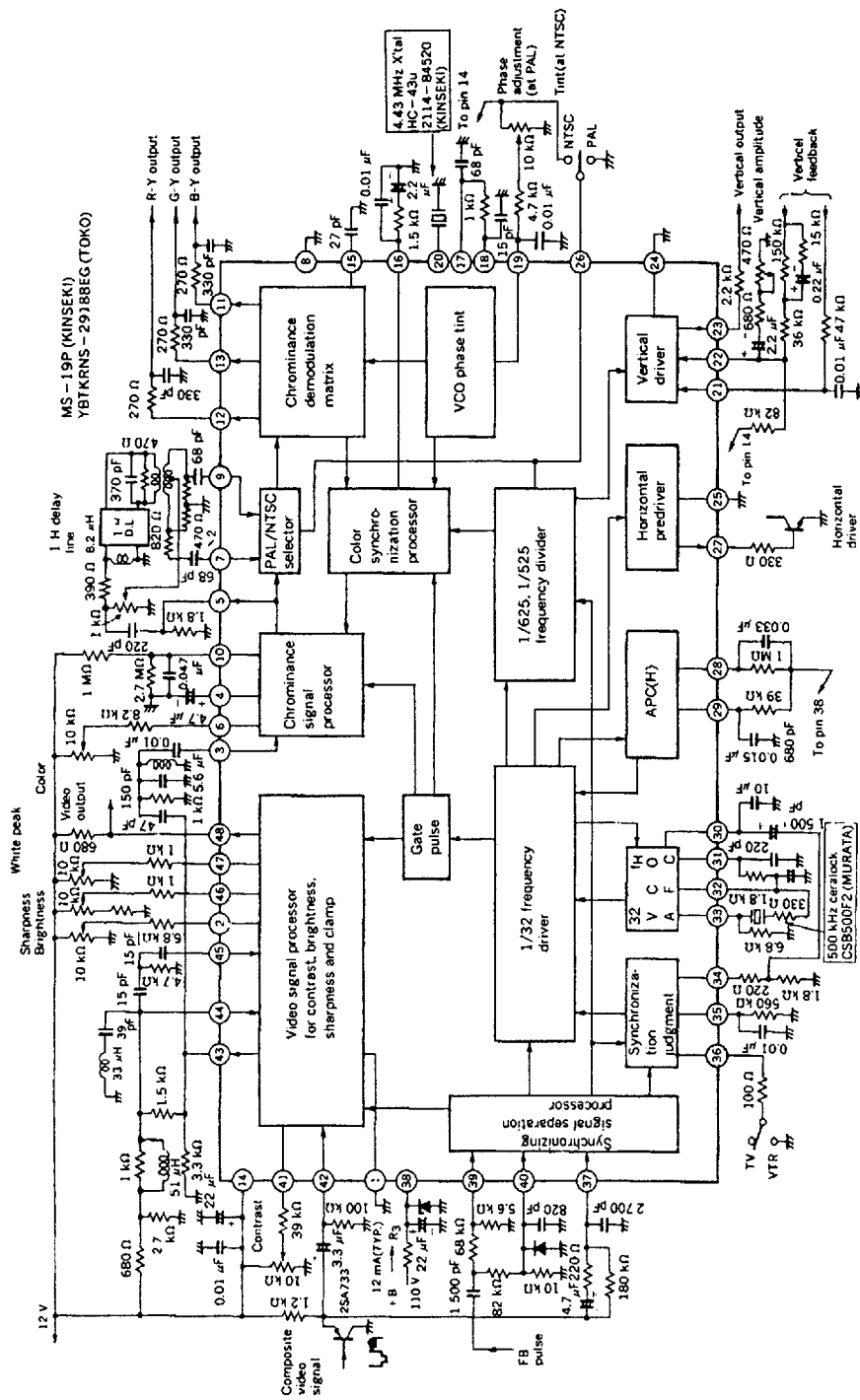
CHARACTERISTIC		SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Vertical Tracing Start Voltage		$V_{14P}$ ( $f_V$ )		3.5	5.0	V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . Supply voltage causing the vertical output synchronizing signal of vertical feedback input (pin 21) to synchronize with SG1.
Horizontal Free-run Frequency		$f_{HOP}$	-50	0	+50	Hz	No signal at video input (pin 42), Frequency difference of the horizontal predriver output (pin 27) from $f = 15.625$ kHz.
$f_{HO}$ Supply Voltage Variation	(1)	$\Delta f_{HCP}$ ( $V_{CC1}$ )		$\pm 15$	$\pm 30$	Hz	No signal at video input (pin 42), Frequency difference of $V_{CC} = 12 \pm 1$ V from $f_{HOP}$ at $V_{CC} = 12$ V of horizontal predriver output (pin 27).
	(2)	$\Delta f_{HOP}$ ( $V_{CC2}$ )		-30	-100	Hz	Same as above, but frequency difference of $V_{CC} = 7$ V.
$f_{HOP}$ Ambient Temperature Variation		$\Delta f_{HOP}$ (T)			$\pm 20$	Hz	$T_a = 25 \pm 35^\circ\text{C}$ , no signal at video input (pin 42), Frequency variation for $T_a = 25 \pm 35^\circ\text{C}$ compared with the frequency of the horizontal predriver output (pin 27) at $T_a = 25^\circ\text{C}$ .
Horizontal Driver Output Pulse Width		$P_{WHO}$	21	23	25	$\mu\text{s}$	Only the video input (pin 43) synchronizing signal is 0.3 $V_{p-p}$ . Horizontal pulse width of the horizontal predriver output (pin 27) (HIGH level period).
Horizontal Synchronizing Signal Range		$f_{HPP}$	$\pm 400$	$\pm 650$		Hz	Only the synchronizing signals that can vary the horizontal synchronizing frequency of video input (pin 42) are 0.3 $V_{p-p}$ . Frequency range that allows synchronizing pulse width of 4.8 $\mu\text{s}$ .
Horizontal Pulse Output Start Voltage		$V_{38P}$ ( $f_{H-ON}$ )		3.5	5.0	V	Only the video input (pin 42) synchronizing signal is 0.3 $V_{p-p}$ . Supply voltage which causes horizontal pulse to be generated from Horizontal pre-output (pin 27).
Horizontal Free-run Frequency Drift with Time		$\Delta f_{HP}$ (DRIFT)		0	$\pm 15$	Hz	No signal at video input (pin 42), Variation of the frequency from $f_H$ measured five seconds after power-on 30 minutes after power-on.
Horizontal Killer Level		$H_{KP}$	-19	-15	-11	dB	Only the video input (pin 42) synchronizing signal is 0 dB = 0.25 $V_{p-p}$ . Synchronizing signal attenuation level causing the H killer (pin 34) voltage of 1 V or more to be generated.
$H_{KP}$ Supply Voltage Variation		$\Delta H_{KP}$ ( $V_{CC}$ )			$\pm 4$	dB	$V_{CC} = 12 \pm 1$ V, Identical to $H_{KP}$ . Variation of $V_o = 12 \pm 1$ V from $H_{KP}$ at $V_{CC} = 12$ V.
Demodulation System Selector Threshold Voltage		$V_{thP/N}$	0.7	1.1	1.5	V <sub>DC</sub>	NTSC at $V_{36} > V_{thP/N}$ . PAL at $V_{36} < V_{thP/N}$ .
TV/VTR Selector Threshold Voltage		$V_{th36}$	0.6	0.9	1.2	V <sub>DC</sub>	TV at $V_{35} > V_{th35}$ and open VTR at $V_{35} < V_{th35}$ .
Vertical Free-run Frequency 1	$f_{V1P}$			$f_H/352$		V <sub>DC</sub>	No signal at synchronizing input (pin 37), vertical feedback input (pin 21), horizontal predriver output (pin 27), each frequency ratio SYNC SEP $\rightarrow$ $V_{CC}$ . TV mode.
	$f_{V1N}$			$f_H/296$			
Vertical Free-run Frequency 2	$f_{V2P}$			$f_H/288$		V <sub>DC</sub>	Identical to $f_{V1}$ , but SYNC SEP $\rightarrow$ GND
	$f_{V2H}$			$f_H/240$			



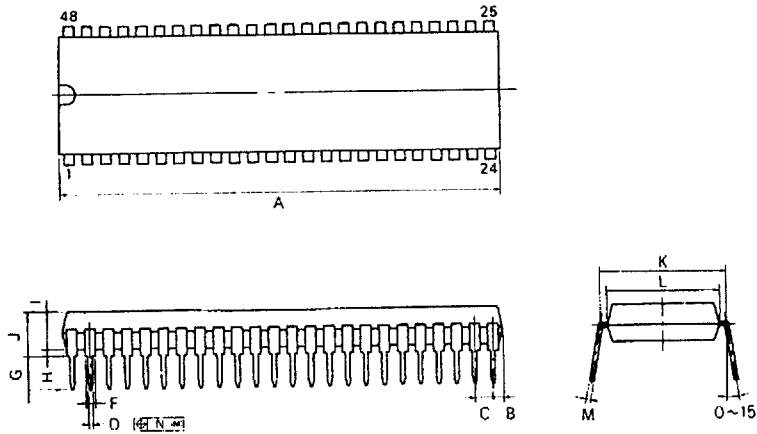
μPC1423CA MEASUREMENT CIRCUIT



**μPC1423CA SAMPLE APPLICATION CIRCUIT**



# 48PIN PLASTIC SHRINK DIP (600 mil)



P48C-70-600B

## NOTES

- 1) Each lead centerline is located within 0.17 mm (0.007 inch) of its true position (T.P.) at maximum material condition.
- 2) Item "K" to center of leads when formed parallel.

ITEM	MILLIMETERS	INCHES
A	44.46 MAX.	1.751 MAX.
B	1.78 MAX.	0.070 MAX.
C	1.778 (T.P.)	0.070 (T.P.)
D	0.50 $\pm 0.10$	0.020 $\pm 0.004$
F	0.85 MIN.	0.033 MIN.
G	3.2 $\pm 0.3$	0.126 $\pm 0.012$
H	0.51 MIN.	0.020 MIN.
I	4.31 MAX.	0.170 MAX.
J	5.72 MAX.	0.226 MAX.
K	15.24 (T.P.)	0.600 (T.P.)
L	13.2	0.520
M	0.25 $\pm 0.05$	0.010 $\pm 0.002$
N	0.17	0.007