CHI MEI OPTOELECTRONICS CORP.

Issued Date: Jan. 03, 2006
Model No.: V201V4-T02
Approval

TFT LCD Approval Specification

MODEL NO.: V201V4 - T02

Customer: _____

Approved by: _____

Note:

LCD TV Head Division	
AVP	郭振隆

QRA Dept.	TVHD / PDD		
	DDIII	DDII	DDI
Approval	Approval	Approval	Approval
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LCD TV Marketing and Product Management Division	
Product Manager	黃小萍

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REVISION HISTORY

Version	Date	Page (New)	Section	Description
Ver 2.0	Jan. 03, 2006	All	All	Approval Specification was first issued.

1. GENERAL DESCRIPTION

1.1 OVERVIEW

V201V4-T02 is a 20.1" TFT Liquid Crystal Display module with 4U type-CCFL Backlight unit and 1ch-TTL interface. This module supports 640 x 480 VGA format and can display true 0.26M colors (6-bit /color).

1.2 FEATURES

- High brightness (450 nits)
- High contrast ratio (450:1)
- Fast response time
- High color saturation NTSC 75%
- VGA (640 x 480 pixels) resolution
- TTL Interface

1.3 APPLICATION

- TFT LCD TVs

1.4 GENERAL SPECIFICATI0NS

Item	Specification	Unit	Note
Active Area	408 (H) x 306 (V)	mm	(1)
Bezel Opening Area	412 (H) x 310 (V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	640 x R.G.B. x 480	pixel	-
Pixel Pitch(Sub Pixel)	0.2125 (H) x 0.6375 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	0.26M	color	-
Display Operation Mode	Transmissive mode / Normally white	-	-
Surface Treatment	Anti-glare coating	-	-

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	465.0	466.0	467.0	mm	Module Size
	Vertical(V)	329.0	329.3	329.7	mm	
	Depth(D)	34.48	35.48	36.48	mm	From front frame to rear plate
Weight		2360	2460	2560	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	50	ºC	(1), (2)
Shock (Non-Operating)	S_{NOP}	-	50	G	(3), (5)
Vibration (Non-Operating)	V_{NOP}	-	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

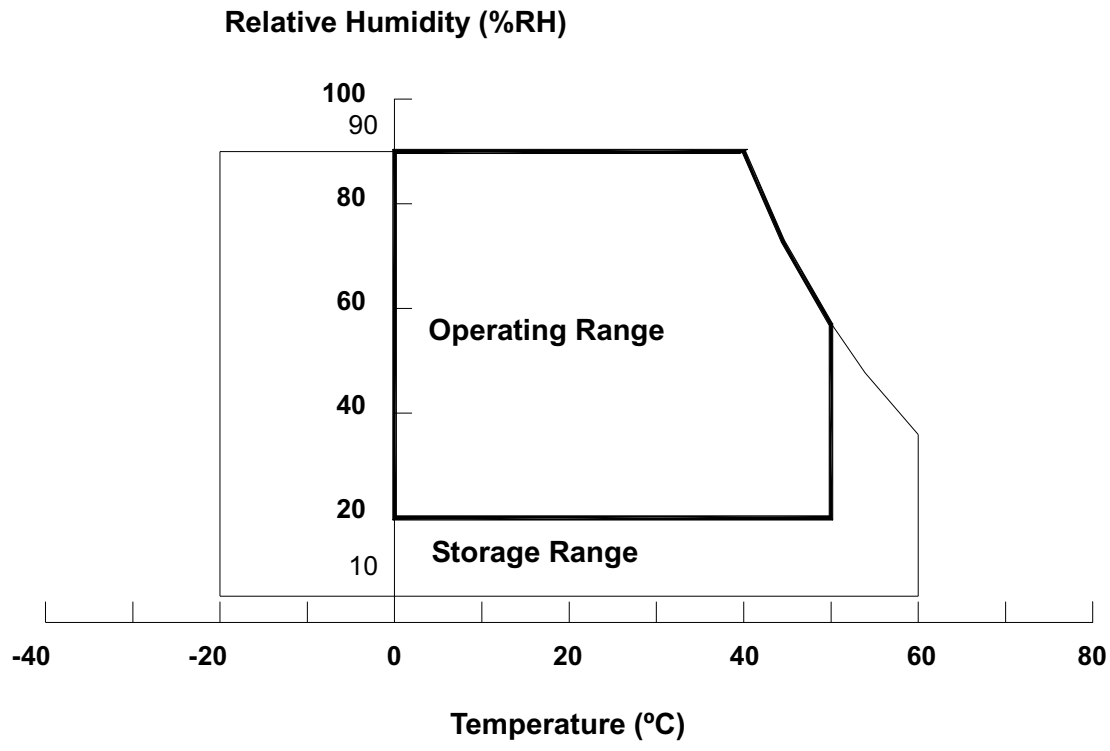
(c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 60 ºC with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 60 ºC. The range of operating temperature may degrade in case of improper thermal management in your product design.

Note (3) 11 ms, half sine wave, 1 time for ± X, ± Y, ± Z.

Note (4) 10 ~ 500 Hz, 10 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	Vcc	-0.3	6.0	V	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	V_W	—	3000	V_{RMS}	(1)

Note (1) Permanent damage to the device may occur if the maximum value is exceeded. Functional operation should be restricted to the conditions described under normal operating conditions.

3. ELECTRICAL CHARACTERISTICS

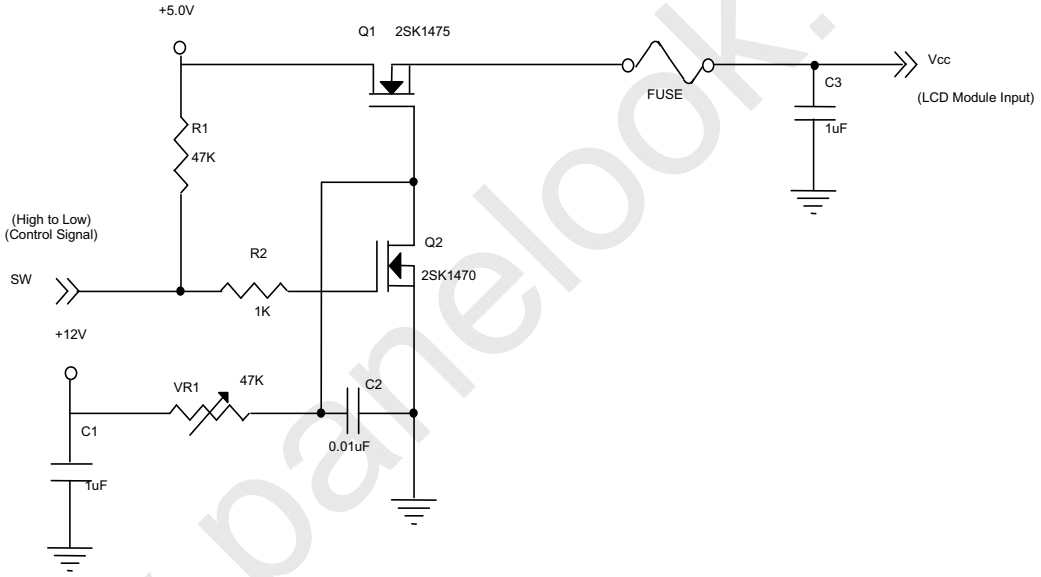
3.1 TFT LCD MODULE

Ta = 25 ± 2 ºC

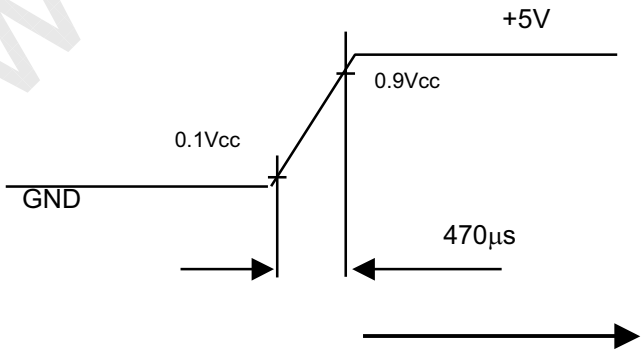
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		Vcc	4.5	5.0	5.5	V	(1)
Ripple Voltage		V_{RP}	-	100	-	mV	(2)
Rush Current		I_{RUSH}	-	2.5	3.0	A	
Power Supply Current	White	Icc	-	0.2	-	A	(3)
	Black		-	0.3	-	A	
	Vertical Stripe		-	0.25	-	A	
TTL input high threshold voltage		V_{IH}	2.3	-	3.3	V	
TTL input low threshold voltage		V_{IL}	0	-	1	V	

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:

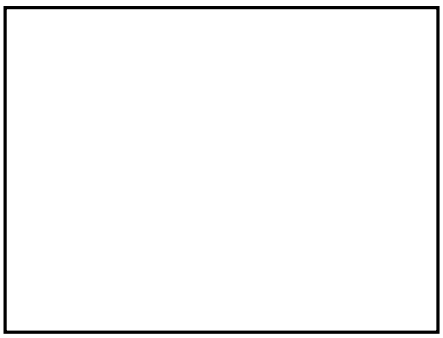


Vcc rising time is 470µs



Note (3) The specified power supply current is under the conditions at Vcc = 5 V, Ta = 25 ± 2 ºC, f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern

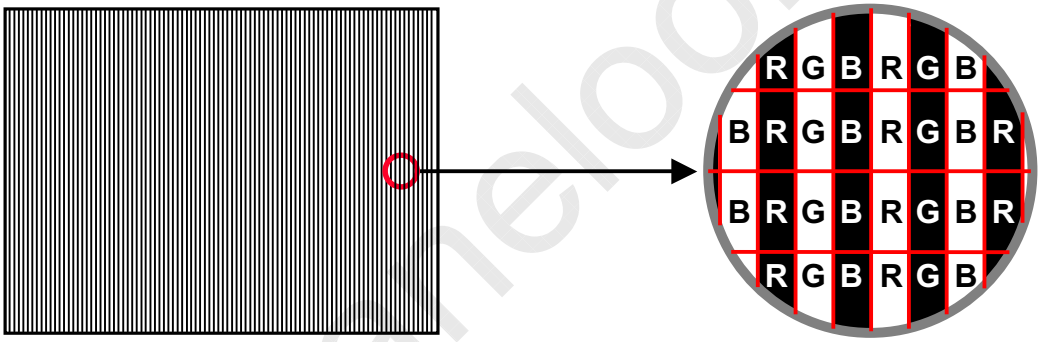


Active Area

b. Black Pattern

Active Area

c. Vertical Stripe Pattern



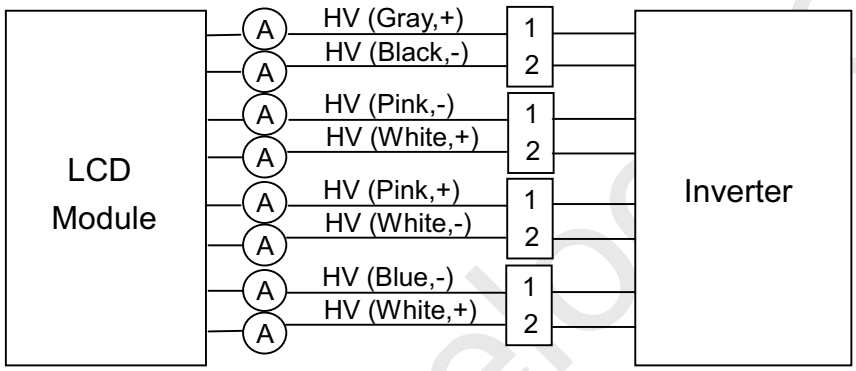
Active Area

3.2 BACKLIGHT UNIT

3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 ºC)

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Voltage	V_W	-	1490	-	V_{RMS}	I_L = 5.5mA
Lamp Current	I_L	5.0	5.5	6.0	mA_{RMS}	(1)
Lamp Starting Voltage	V_S	-	-	2250	V_{RMS}	(2), Ta = 0 ºC
		-	-	2110	V_{RMS}	(2), Ta = 25 ºC
Operating Frequency	F_O	50	-	70	KHz	(3)
Lamp Life Time	L_{BL}	50,000	60,000	-	Hrs	(4)

Note (1) Lamp current is measured by utilizing high frequency current meters as shown below:



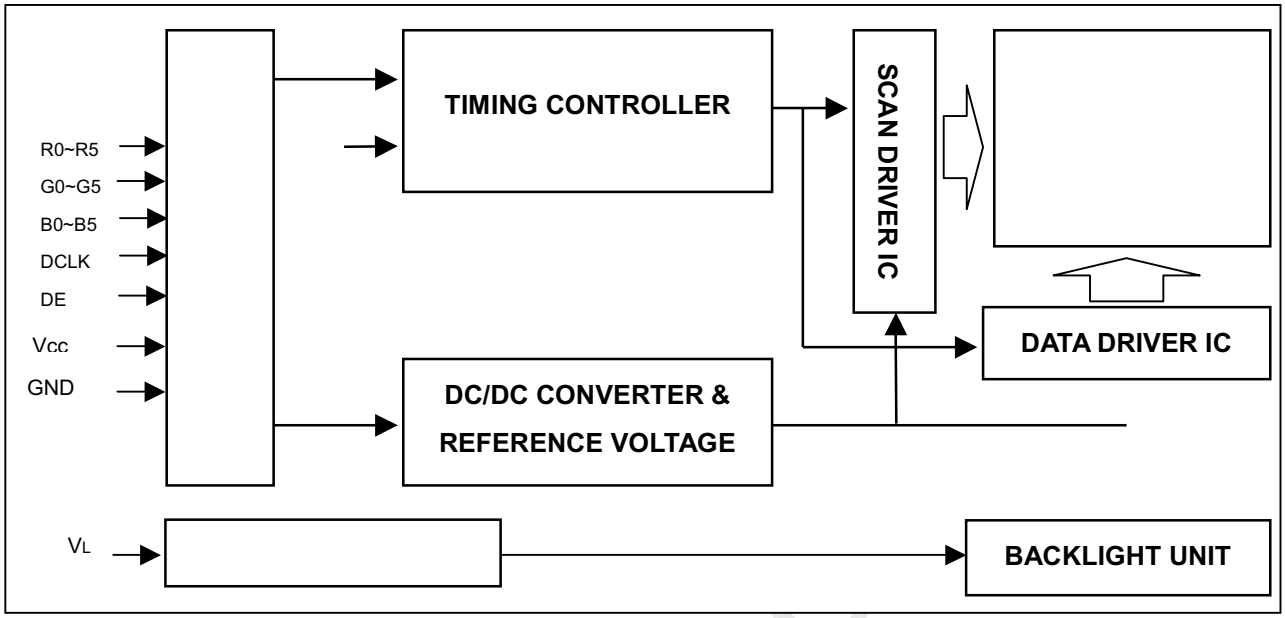
Note (2) The lamp starting voltage V_S should be applied to the lamp for more than 1 second under starting up duration. Otherwise the lamp may not be turned on.

Note (3) The lamp frequency may produce interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.

Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point.) as the time in which it continues to operate under the condition Ta = 25 ±2℃ and I_L = 5.0 ~ 6.0 mA_{RMS}.

4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

Pin Assignment

Pin	Name	Description	Pin	Name	Description
1	NC		26	NC	
2	NC		27	GND	Ground
3	NC		28	G5	Green Data (G5:MSB)
4	GND	Ground	29	G4	
5	GND	Ground	30	G3	
6	VCC	Power Input (+5.0V)	31	G2	
7	VCC		32	GND	Ground
8	VCC		33	G1	Green Data
9	VCC		34	G0	
10	GND	Ground	35	NC	
11	NC		36	NC	
12	NC		37	GND	Ground
13	GND	Ground	38	B5	Blue Data (B5:MSB)
14	DE	Data Enable	39	B4	
15	GND	Ground	40	B3	
16	DCLK	Dot Clock	41	B2	
17	GND	Ground	42	GND	Ground
18	R5	Red Data (R5:MSB)	43	B1	Blue Data
19	R4		44	B0	
20	R3		45	NC	
21	R2		46	NC	
22	GND	Ground	47	GND	Ground
23	R1	Red Data	48	GND	Ground
24	R0		49	NC	
25	NC		50	NC	

Note (1) Connector Part No.: **GF058-50S-LSS** (LG) or compatible

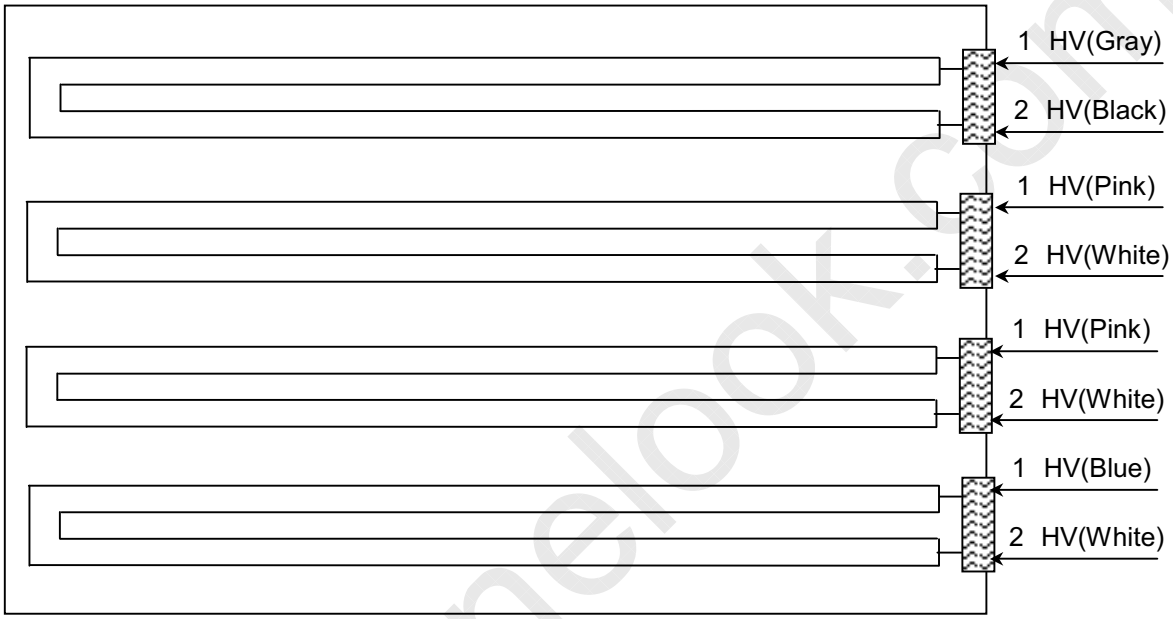
5.2 BACKLIGHT UNIT

The pin configuration for the housing and leader wire is shown in the table below.

CN3-CN6(Housing): BHR-04VS-1

Pin №	Signal name	Feature	Wire Color
1	HV	High Voltage	Gray / Pink / Blue
2	HV	High Voltage	Black / White / White

Note (1) The backlight interface housing for high voltage side is a model BHR-04VS-1, manufactured by JST. The mating header on inverter part number is SM02(12.0)B-BHS-1-TB.



5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(62)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(64)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(62)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(64)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(64)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

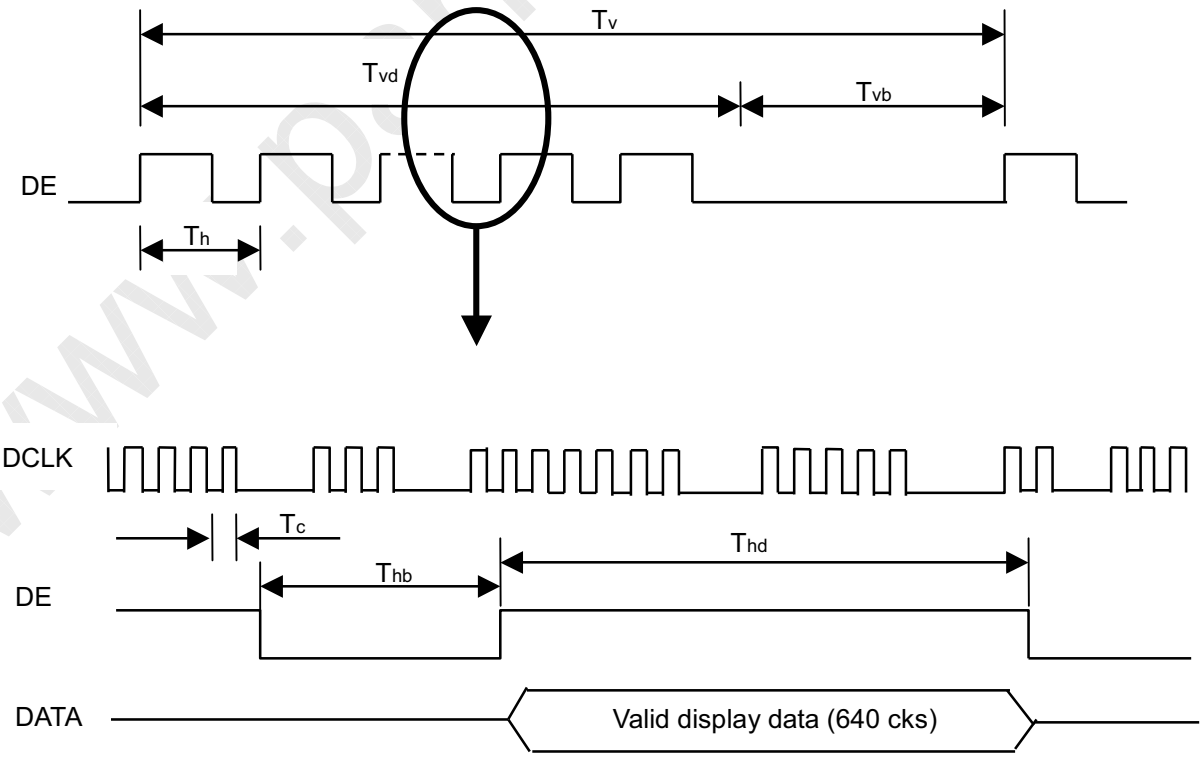
6.1 INPUT SIGNAL TIMING SPECIFICATIONS

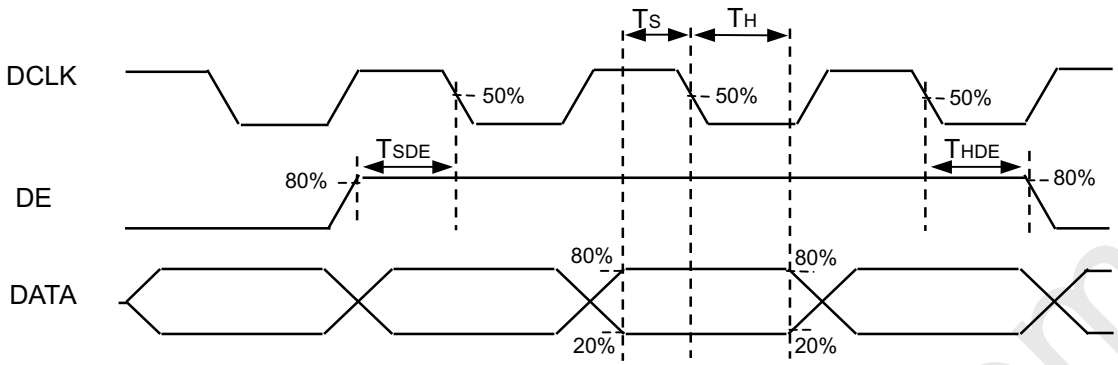
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
Clock	Frequency	1/Tc	20	25	30	MHz	-
Vertical Active Display Term	Frame Rate	Fr	50	60	70	Hz	-
	Total	Tv	500	525	550	Th	Tv=Tvd+Tvb
	Display	Tvd	480	480	480	Th	-
	Blank	Tvb	20	45	70	Th	-
Horizontal Active Display Term	Total	Th	700	800	900	Tc	Th=Thd+Thb
	Display	Thd	640	640	640	Tc	-
	Blank	Thb	60	160	260	Tc	-
Input data Term	Setup time	Ts	15	--	--	ns	
	Hold time	TH	10	--	--	ns	
DE Term	Setup time	TSDE	15	--	--	ns	
	Hold time	THDE	10	--	--	ns	

Note (1) Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

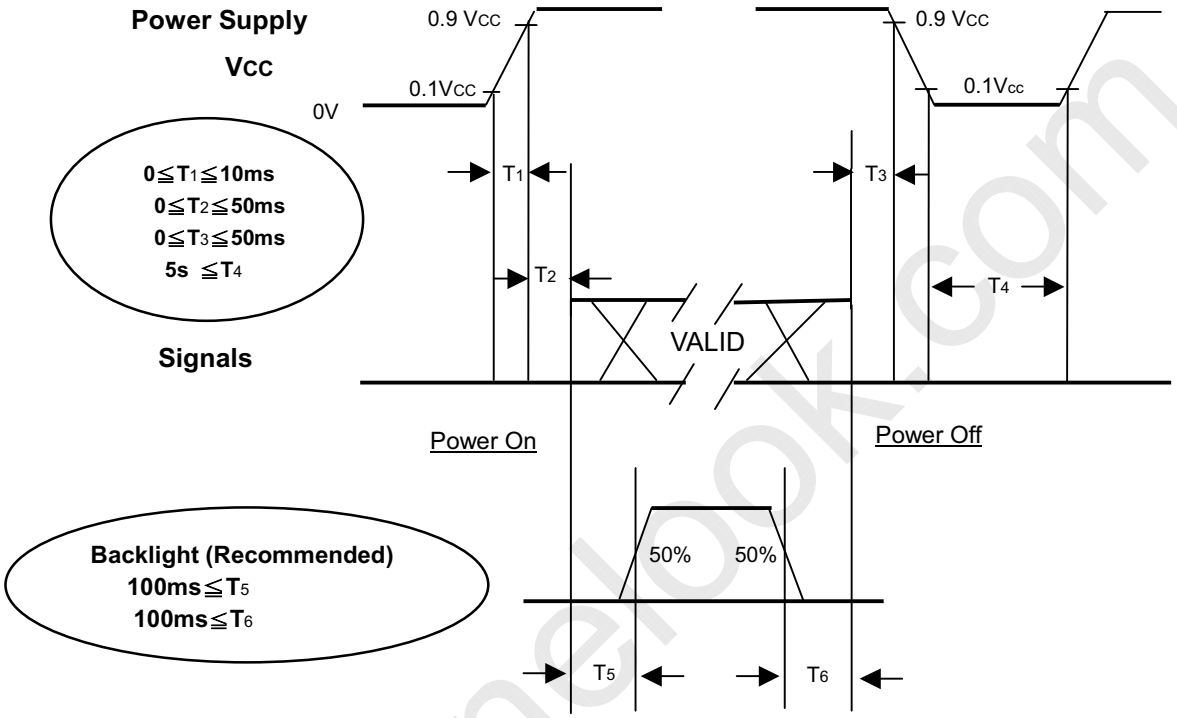
INPUT SIGNAL TIMING DIAGRAM





6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.

Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance.

Note (4) T4 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Lamp Current	I_L	5.5±0.5	mA
Oscillating Frequency (Inverter)	F_W	56±3	KHz
Vertical Frame Rate	Fr	60	Hz

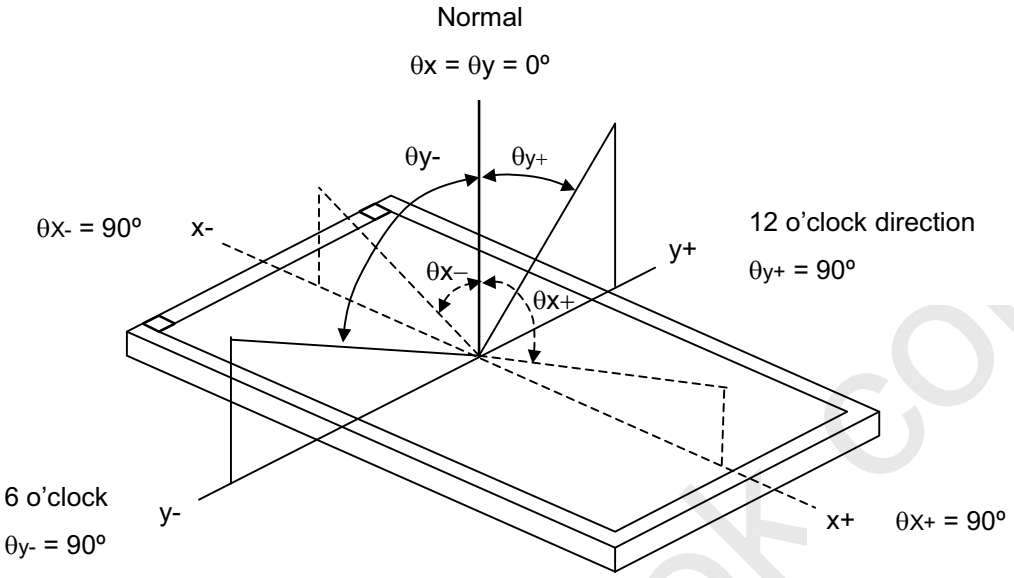
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	θ_x=0°, θ_Y =0° Viewing Normal Angle	300	450	-	-	Note(2)
Response Time		T_R		-	3	5	ms	Note(3)
		T_F		-	5	8	ms	
Center Luminance of White		L_C		400	450	-	cd/m^2	Note(4)
White Variation		δW		-	-	1.6	-	Note(7)
Cross Talk		CT		-	-	4	%	Note(5))
Color Chromaticity	Red	Rx		0.613	0.643	0.673	-	Note(6)
		Ry		0.302	0.332	0.362	-	
	Green	Gx		0.249	0.279	0.309	-	
		Gy		0.566	0.596	0.626	-	
	Blue	Bx		0.114	0.144	0.174	-	
		By		0.037	0.067	0.097	-	
	White	Wx		0.255	0.285	0.315	-	
		Wy		0.263	0.293	0.323	-	
	Color Gamut			70	75	-	%	NTSC
Viewing Angle	Horizontal	θ_x+	CR≥10	70	80	-	Deg.	Note(1)
		θ_x-		70	80	-		
	Vertical	θ_Y+		60	70	-		
		θ_Y-		50	60	-		

Note (1) Definition of Viewing Angle (θx, θy):

Viewing angles are measured by Eldim EZ-Contrast 160R



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

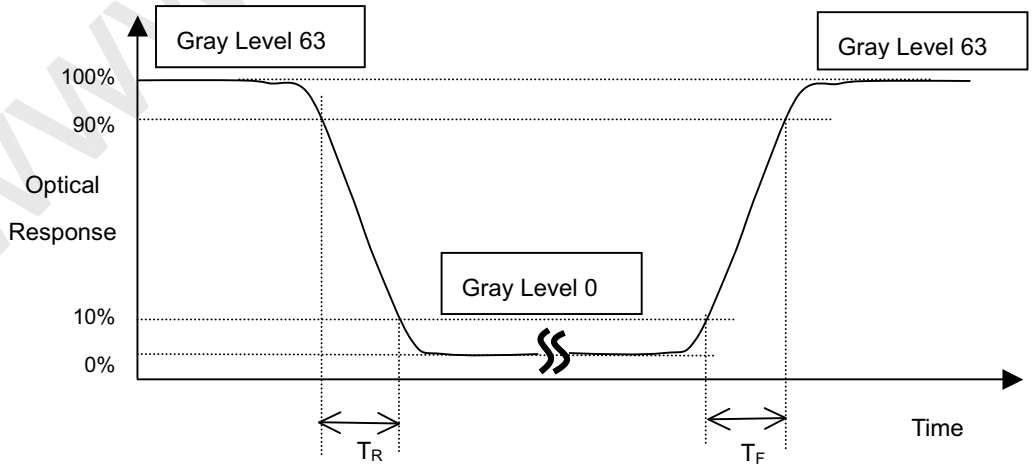
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Response Time (T_R, T_F):



Note (4) Definition of Luminance of White (L_C, L_{AVE}):

Measure the luminance of gray level 63 at center point and 5 points

$L_C = L(5)$

$L_{AVE} = [L(1)+ L(2)+ L(3)+ L(4)+ L(5)] / 5$

L (x) is corresponding to the luminance of the point X at the figure in Note (7).

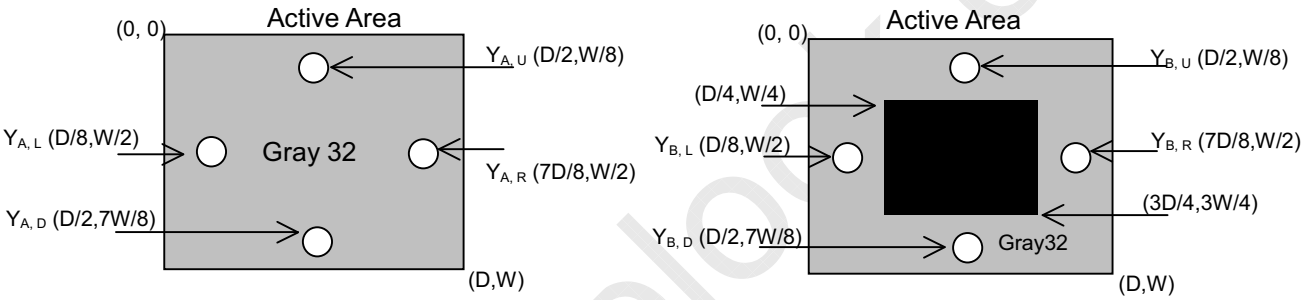
Note (5) Definition of Cross Talk (CT):

$CT = | Y_B – Y_A | / Y_A \times 100$ (%)

Where:

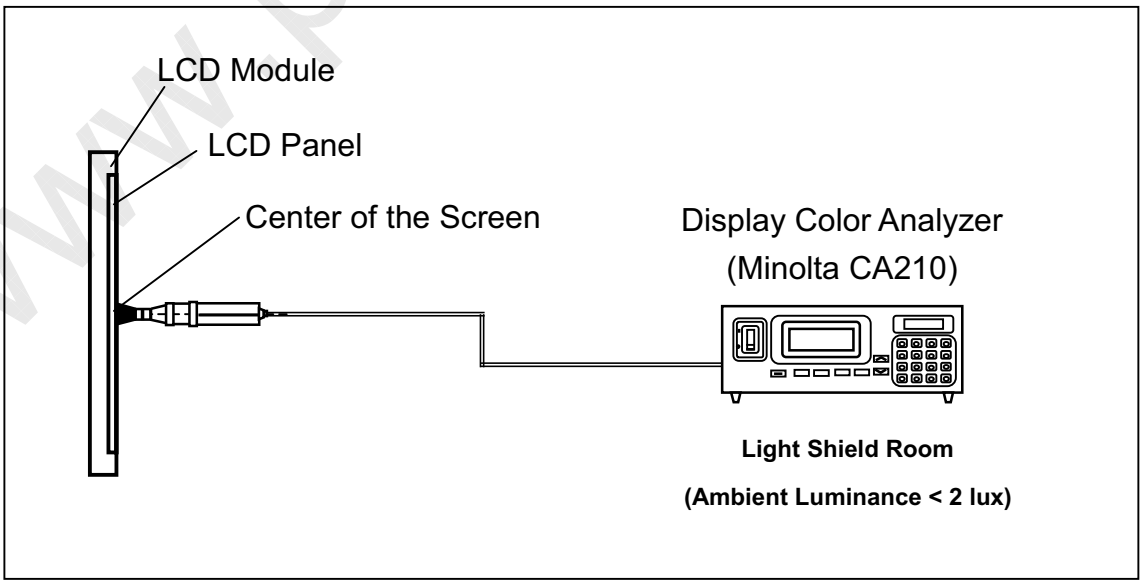
Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.

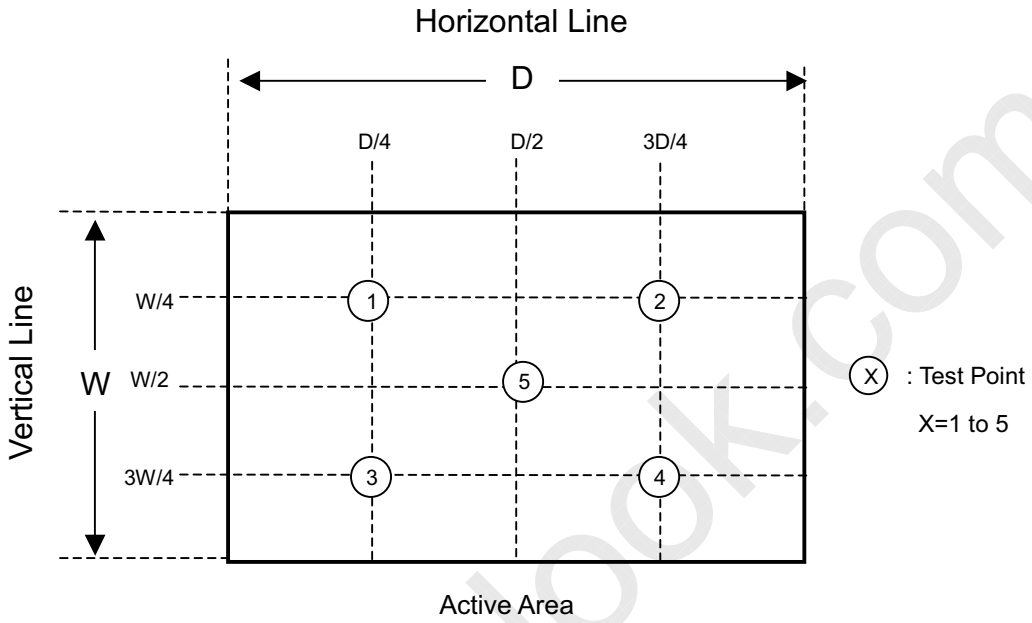


 Version2.0

Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]



8. PRECAUTIONS

8.1 ASSEMBLY AND HANDLING PRECAUTIONS

(1) Do not apply rough force such as bending or twisting to the module during assembly.

(2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.

(3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.

(4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.

(5) Do not plug in or pull out the I/F connector while the module is in operation.

(6) Do not disassemble the module.

(7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.

(8) Moisture can easily penetrate into LCD module and may cause the damage during operation.

(9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.

(10) When ambient temperature is lower than 10ºC, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

8.2 SAFETY PRECAUTIONS

(1) The startup voltage of a Backlight is approximately 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the Backlight unit.

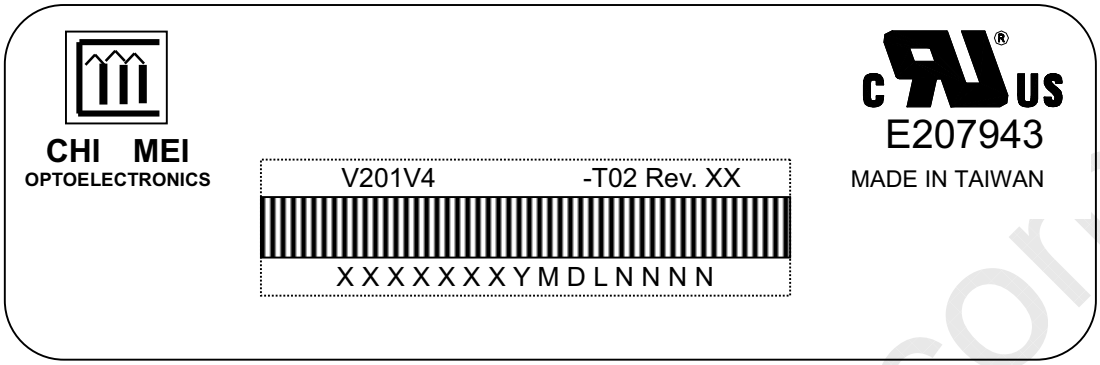
(2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.

(3) After the module's end of life, it is not harmful in case of normal operation and storage.

9. DEFINITION OF LABELS

9.1 CMO MODULE LABEL

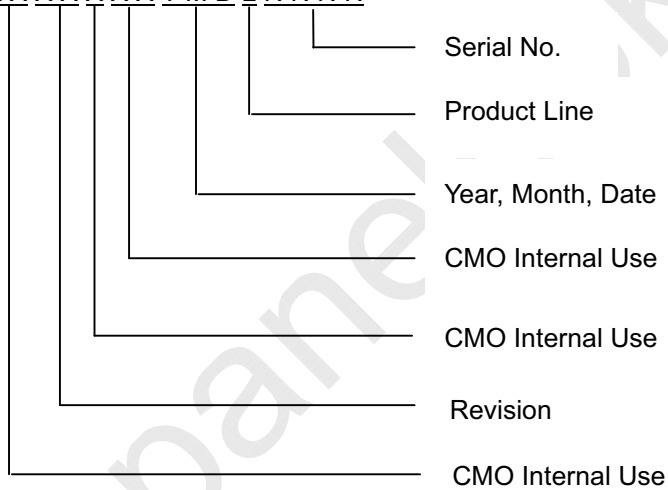
The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



(a) Model Name: V201V4-T02

(b) Revision: Rev. XX, for example: A0, A1… B1, B2… or C1, C2…etc.

(c) Serial ID: X X X X X X X Y M D L N N N N



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2000~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I ,O, and U.

(b) Revision Code: Cover all the change

(c) Serial No.: Manufacturing sequence of product

(d) Product Line: 1 -> Line1, 2 -> Line 2, …etc.

10. PACKAGING

10.1 PACKING SPECIFICATIONS

(1) 6 LCD TV modules / 1 Box

(2) Box dimensions : 582(L) X 493 (W) X 440 (H)

(3) Weight : approximately 17.5Kg (6 modules per box)

10.2 PACKING METHOD

Figures10-1 and 10-2 are the packing method

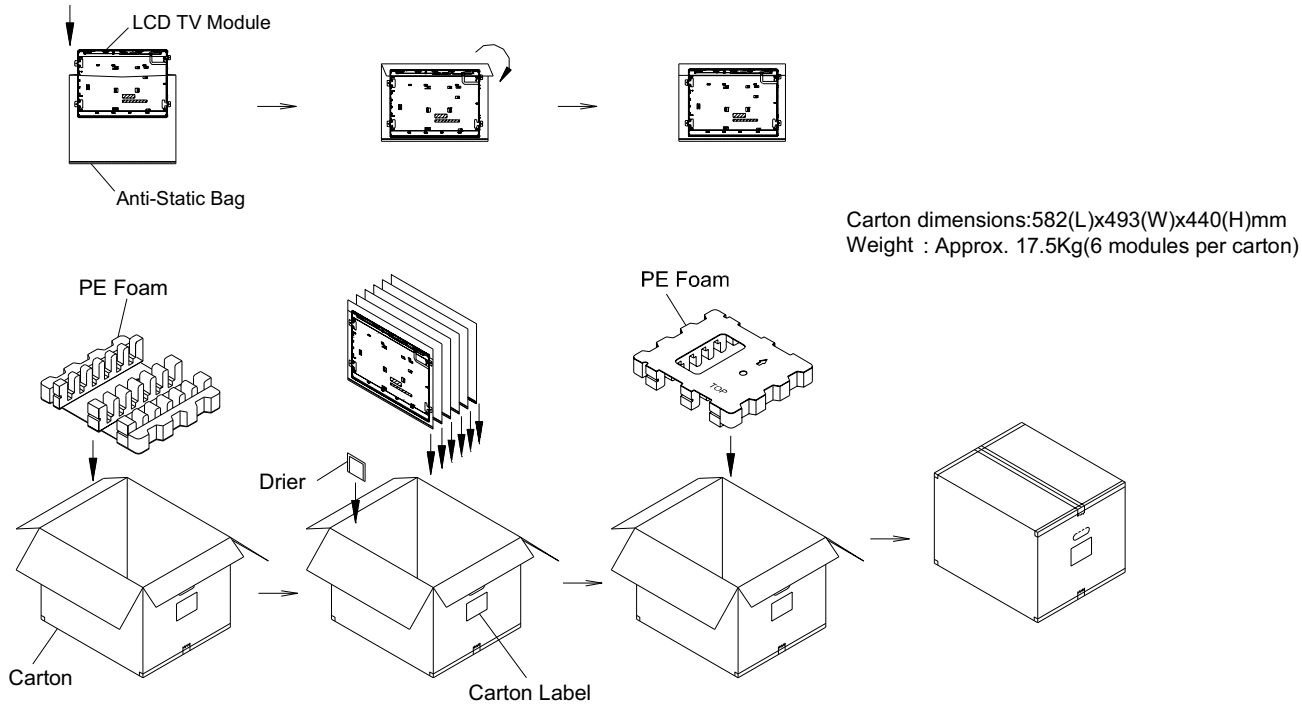


Figure.10-1 packing method

Corner Protector:L1250*50mm*50mm
L1130*50mm*50mm
Pallet:L1000*W1180*H140mm
Corrugated Fiberboard:L1000*W1180mm
Pallet Stack:L1000*W1180*H1463mm
Gross:227kg

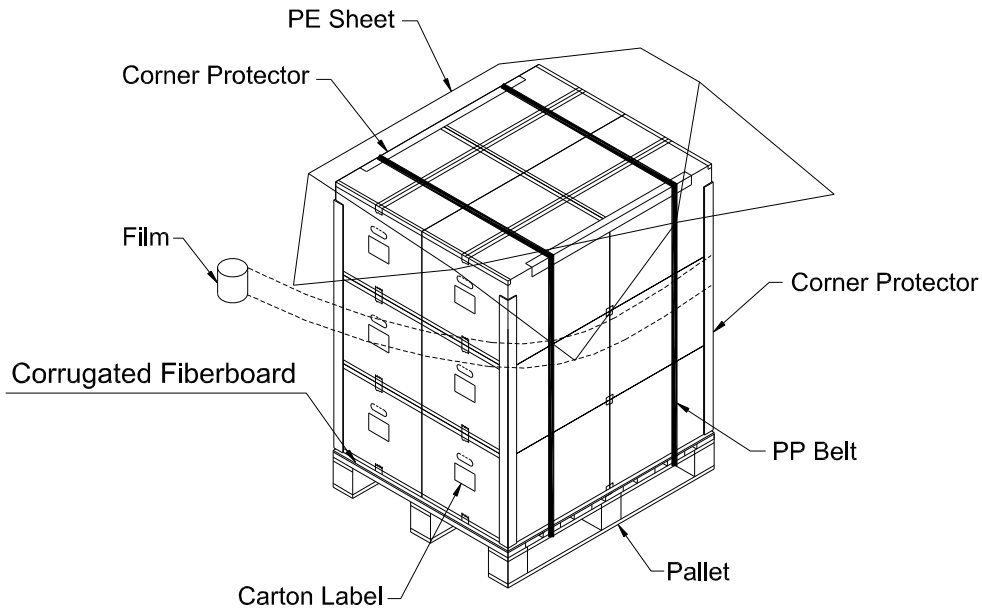


Figure.10-2 packing method

11. MECHANICAL CHARACTERISTIC