

TFT LCD Approval Specification

MODEL NO.: V216C1 - L01

LCD TV Head Division	
VP	郭振隆

QRA Dept.	TVHD/PDD		
	DDIII	DDII	DDI
Approval	Approval	Approval	Approval
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Approval

REVISION HISTORY

Version	Date	Page (New)	Section	Description
Ver 2.0	May. 26,06	All	All	Approval Specification was first issued.
Ver 2.0	May. 26,06	All	All	RoHS Compliance

1. GENERAL DESCRIPTION

1.1 OVERVIEW

V216C1-L01 is a 21.66" TFT Liquid Crystal Display module with 6-I CCFL Backlight unit and 2ch-LVDS interface. This module supports 1440 x 900 WXGA+ format and displays 16.2M colors(6-bit+FRC).

1.2 FEATURES

- High brightness (350 nits)
- High contrast ratio (1000:1)
- Fast response time (Gray to Gray average 6.5ms)
- High color saturation (NTSC 75%)
- WXGA+ (1440 x 900 pixels) resolution
- DE (Data Enable) only mode
- 2ch-LVDS interface

1.3 APPLICATION

- TFT LCD TVs, Multi-Function Monitors

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	466.56x291.6	mm	(1)
Bezel Opening Area	470.6x295.6	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1440 x R.G.B. x 900	pixel	-
Pixel Pitch(Sub Pixel)	0.324	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.2M	color	-
Display Operation Mode	Transmissive mode / Normally black	-	-
Surface Treatment	Hardness : 3H Anti-Glare coating (Haze 25%)	-	-

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	491.0	491.6	492.2	mm	(1)
	Vertical(V)	323.7	324.2	324.7	mm	
	Depth(D)	20.63	21.43	22.23	mm	-
Weight		-	3600	-	gm.	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)
Shock (Non-Operating)	S _{NOP}	-	50	G	(3), (5)
Vibration (Non-Operating)	V _{NOP}	-	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. ($T_a \leq 40$ °C).

(b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).

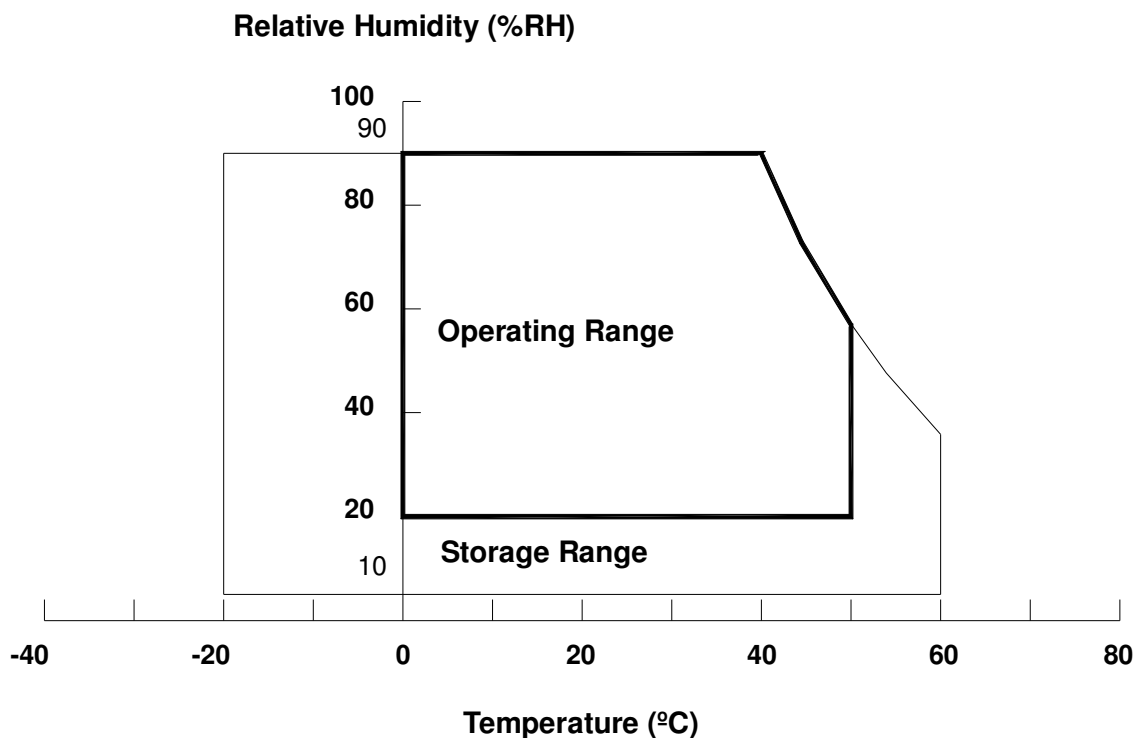
(c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 60 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 60 °C. The range of operating temperature may degrade in case of improper thermal management in your product design.

Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.

Note (4) 10 ~ 500 Hz, 10 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V _{cc}	-0.3	+6.0	V	-

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	V _L	-	3000	V _{RMS}	-
Lamp Current	I _L	-	7.5	mA _{RMS}	-
Lamp Frequency	F _L	20	80	KHz	-

3. ELECTRICAL CHARACTERISTICS

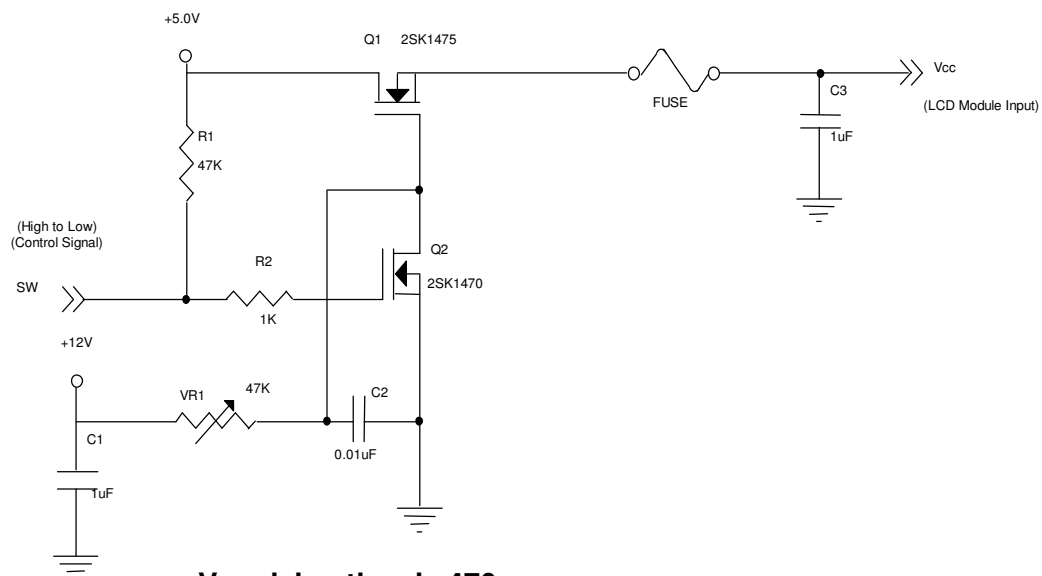
3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

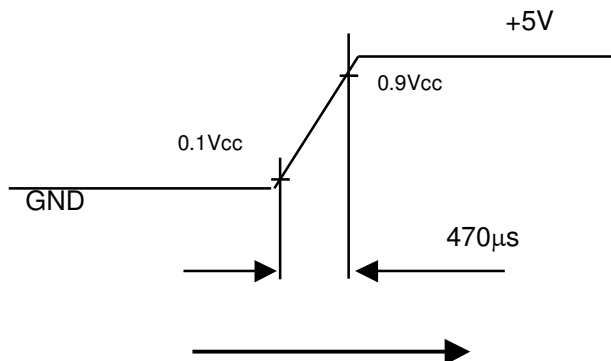
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V _{CC}	4.5	5.0	5.5	V	(1)
Power Supply Ripple Voltage		V _{RP}	-	-	100	mV	-
Rush Current		I _{RUSH}	-	-	2.5	A	(2)
Power Supply Current	White	I _{CC}	-	1.5	1.7	A	(3)
	Black		-	0.7	-	A	
	Vertical Stripe		-	0.9	-	A	
LVDS Interface	Differential Input High Threshold Voltage	V _{LVTH}	-	-	+100	mV	-
	Differential Input Low Threshold Voltage	V _{LVTL}	-100	-	-	mV	-
	Common Input Voltage	V _{LVC}	1.125	1.25	1.375	V	-
	Terminating Resistor	R _T	-	100	-	ohm	-
CMOS interface	Input High Threshold Voltage	V _{IH}	2.7	-	3.3	V	-
	Input Low Threshold Voltage	V _{IL}	0	-	0.7	V	-

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470μs



Note (3) The specified power supply current is under the conditions at $V_{CC} = 5\text{ V}$, $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$, $f_v = 60\text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. White Pattern



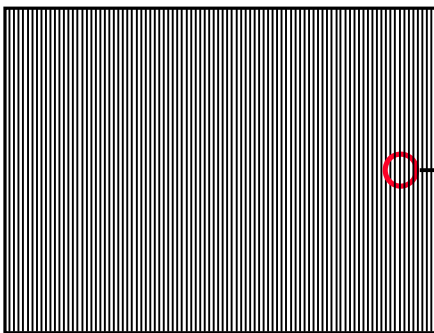
Active Area

b. Black Pattern

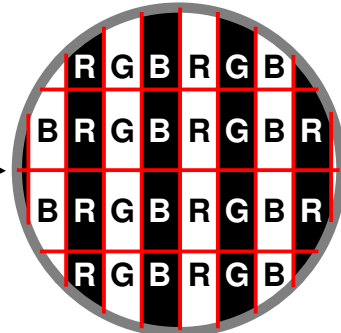


Active Area

c. Vertical Stripe Pattern



Active Area

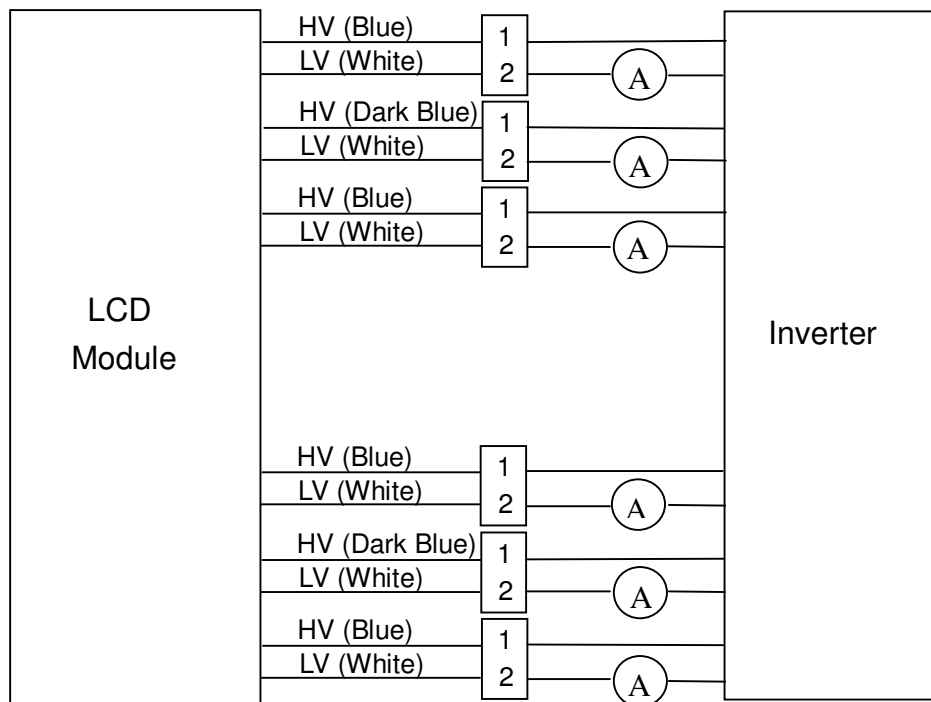


3.2 BACKLIGHT UNIT

$T_a = 25 \pm 2\text{ }^{\circ}\text{C}$

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Input Voltage	V_L	-	766	-	V_{RMS}	$I_L = 7.0\text{ mA}$
Lamp Current	I_L	6.5	7	7.5	mA_{RMS}	-
Lamp Turn On Voltage	V_S		-	1500	V_{RMS}	$T_a = 25\text{ }^{\circ}\text{C}$
			-	1700	V_{RMS}	$T_a = 0\text{ }^{\circ}\text{C}$
Operating Frequency	F_L	40	50	60	KHz	-
Lamp Life Time	L_{BL}	40000	50000	-	Hrs	-

Note (1) Lamp current is measured by utilizing high frequency current meters as shown below:



Note (2) The voltage shown above should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.

Note (3) The lamp frequency may produce interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.

Note (4) The lifetime of a lamp is defined as the time in which it continues to operate under the condition $T_a = 25 \pm 2^\circ\text{C}$ and $I_L = (6.5) \sim (7.5)$ mA until one of the following events occurs:

(a) When the brightness becomes equal or less than 50% of its original value.

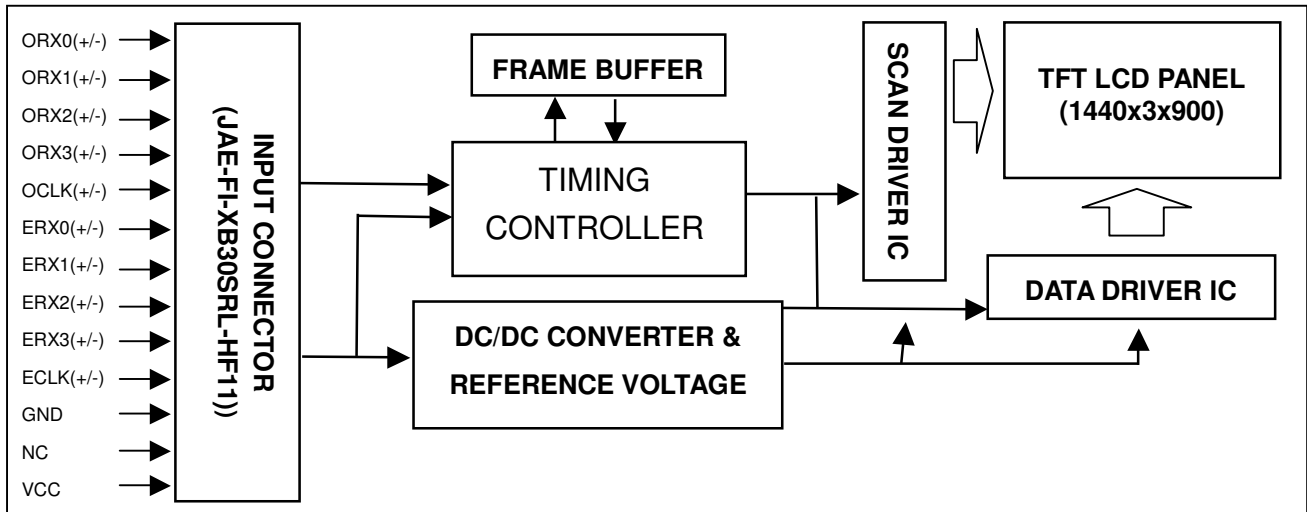
(b) When the effective discharge length becomes equal or less than 80% of its original value.

(Effective discharge length is defined as an area that has equal or more than 70% brightness compared to the brightness at the center point.)

Note (5) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid producing too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.

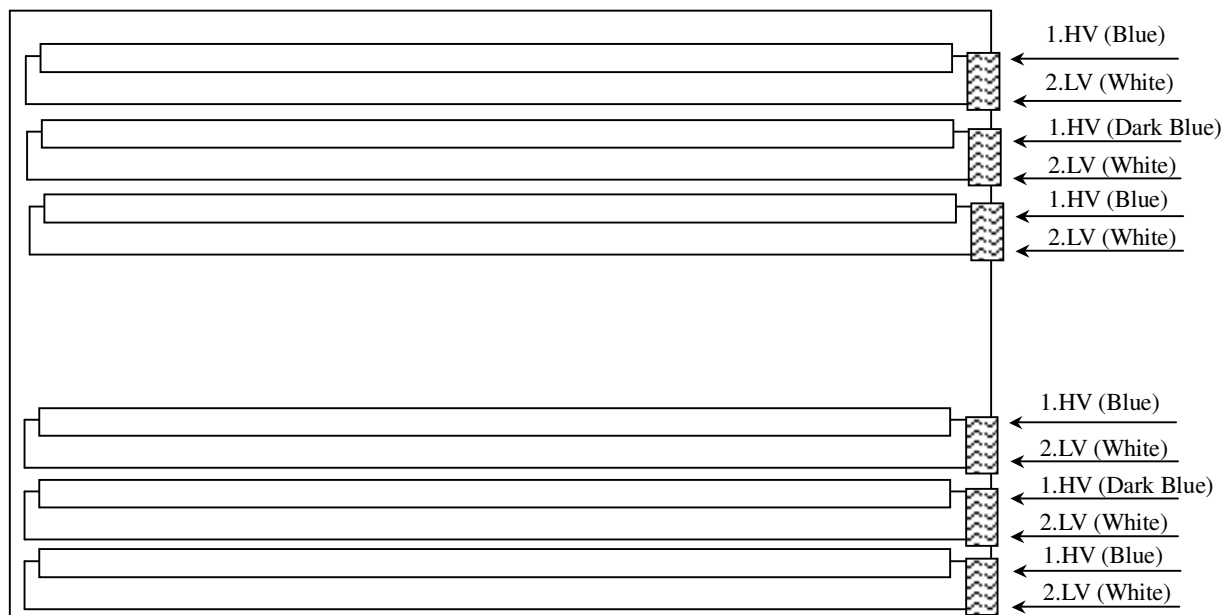
4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



Note (1) Connector Part No.: FI-XB30SRL-HF11 (JAE) or compatible

4.2 BACKLIGHT UNIT



5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment

Pin No.	Symbol	Description	Note
1	ORX0-	Negative transmission data of Odd pixel 0	
2	ORX0+	Positive transmission data of Odd pixel 0	
3	ORX1-	Negative transmission data of Odd pixel 1	
4	ORX1+	Positive transmission data of Odd pixel 1	
5	ORX2-	Negative transmission data of Odd pixel 2	
6	ORX2+	Positive transmission data of Odd pixel 2	
7	GND	Ground	
8	OCLK-	Negative of Odd clock	
9	OCLK+	Positive of Odd clock	
10	ORX3-	Negative transmission data of Odd pixel 3	
11	ORX3+	Positive transmission data of Odd pixel 3	
12	ERX0-	Negative transmission data of Even pixel 0	
13	ERX0+	Positive transmission data of Even pixel 0	
14	GND	Ground	
15	ERX1-	Negative transmission data of Even pixel 1	
16	ERX1+	Positive transmission data of Even pixel 1	
17	GND	Ground	
18	ERX2-	Negative transmission data of Even pixel 2	
19	ERX2+	Positive transmission data of Even pixel 2	
20	ECLK-	Negative of Even clock	
21	ECLK+	Positive of Even clock	
22	ERX3-	Negative transmission data of Even pixel 3	
23	ERX3+	Positive transmission data of Even pixel 3	
24	GND	Ground	
25	GND	Ground	
26	NC	Not connection.	(4)
27	NC	Not connection.	
28	VCC	+5.0V power supply	
29	VCC	+5.0V power supply	
30	VCC	+5.0V power supply	

Note (1) Connector Part No.: JAE-FI-XB30SRL-HF11 or equivalent.

Note (2) The first pixel is odd.

Note (3) Input signal of even and odd clock should be the same timing.

Note (4) Reserved for internal use. Left it open.

5.2 BACKLIGHT UNIT

Pin	Symbol	Description	Color
1	HV1	High Voltage	Blue or Dark Blue
2	LV	Ground	White

Note (1) Connector Part No.: BHSR-02VS-1 (JST) or equivalent

Note (2) Matching Connector Part No.: SM02-BHSS-1-TB (JST) or equivalent

5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
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	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
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	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
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	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.4 LVDS INTERFACE

	SIGNAL	TRANSMITTER THC63LVDM83A		INTERFACE CONNECTOR		RECEIVER THC63LVDF84A		TFT CONTROL INPUT
		PIN	INPUT	Host	TFT-LCD	PIN	OUTPUT	
24bit	R0	51	TxIN0	TA OUT0+	Rx 0+	27	Rx OUT0	R0
	R1	52	TxIN1			29	Rx OUT1	R1
	R2	54	TxIN2			30	Rx OUT2	R2
	R3	55	TxIN3			32	Rx OUT3	R3
	R4	56	TxIN4	TA OUT0-	Rx 0-	33	Rx OUT4	R4
	R5	3	TxIN6			35	Rx OUT6	R5
	G0	4	TxIN7			37	Rx OUT7	G0
	G1	6	TxIN8			38	Rx OUT8	G1
	G2	7	TxIN9	TA OUT1+	Rx 1+	39	Rx OUT9	G2
	G3	11	TxIN12			43	Rx OUT12	G3
	G4	12	TxIN13			45	Rx OUT13	G4
	G5	14	TxIN14			46	Rx OUT14	G5
	B0	15	TxIN15	TA OUT1-	Rx 1-	47	Rx OUT15	B0
	B1	19	TxIN18			51	Rx OUT18	B1
	B2	20	TxIN19			53	Rx OUT19	B2
	B3	22	TxIN20			54	Rx OUT20	B3
	B4	23	TxIN21	TA OUT2+	Rx 2+	55	Rx OUT21	B4
	B5	24	TxIN22			1	Rx OUT22	B5
	DE	30	TxIN26			6	Rx OUT26	DE
	R6	50	TxIN27			7	Rx OUT27	R6
	R7	2	TxIN5	TA OUT2-	Rx 2-	34	Rx OUT5	R7
	G6	8	TxIN10			41	Rx OUT10	G6
	G7	10	TxIN11			42	Rx OUT11	G7
	B6	16	TxIN16			49	Rx OUT16	B6
	B7	18	TxIN17	TA OUT3+	Rx 3+	50	Rx OUT17	B7
	RSVD 1	25	TxIN23			2	Rx OUT23	Not connect
	RSVD 2	27	TxIN24			3	Rx OUT24	Not connect
	RSVD 3	28	TxIN25			5	Rx OUT25	Not connect
	DCLK	31	TxCLK IN	TxCLK OUT+ TxCLK OUT-	RxCLK IN+ RxCLK IN-	26	RxCLK OUT	DCLK

R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE : Data enable signal

DCLK : Data clock signal

Notes (1) RSVD(reserved)pins on the transmitter shall be "H" or "L".

6. INTERFACE TIMING

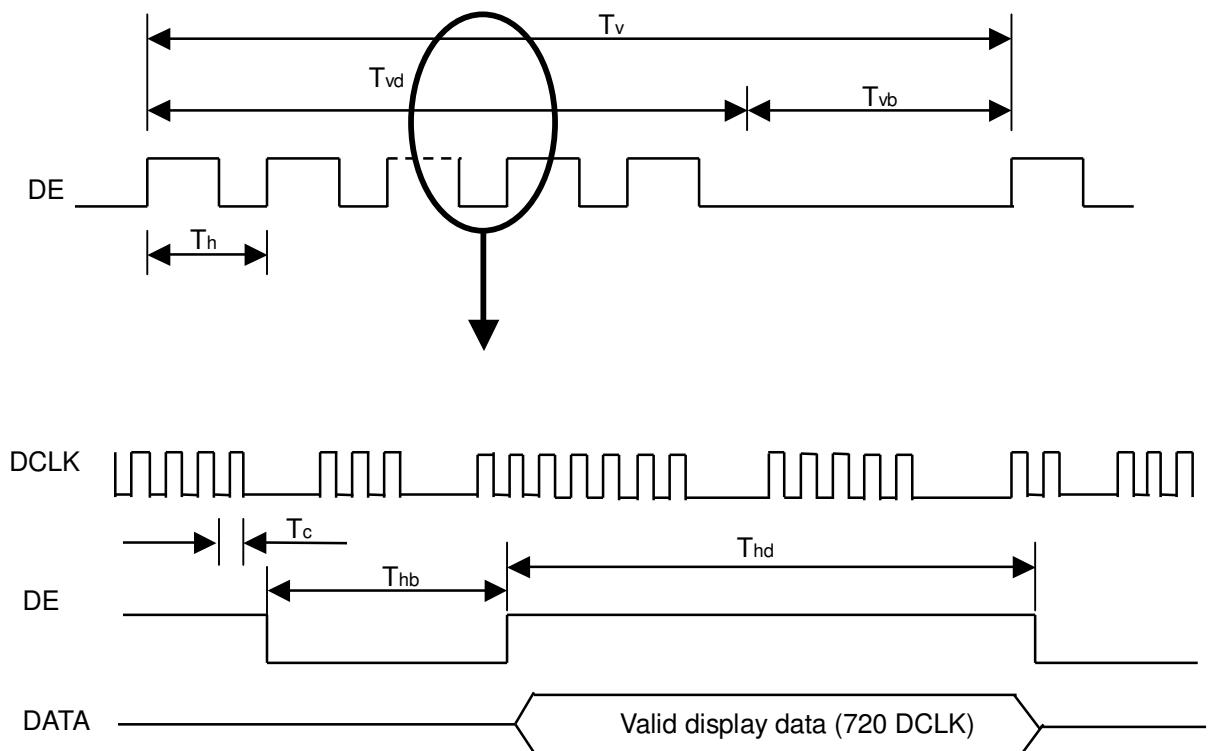
6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

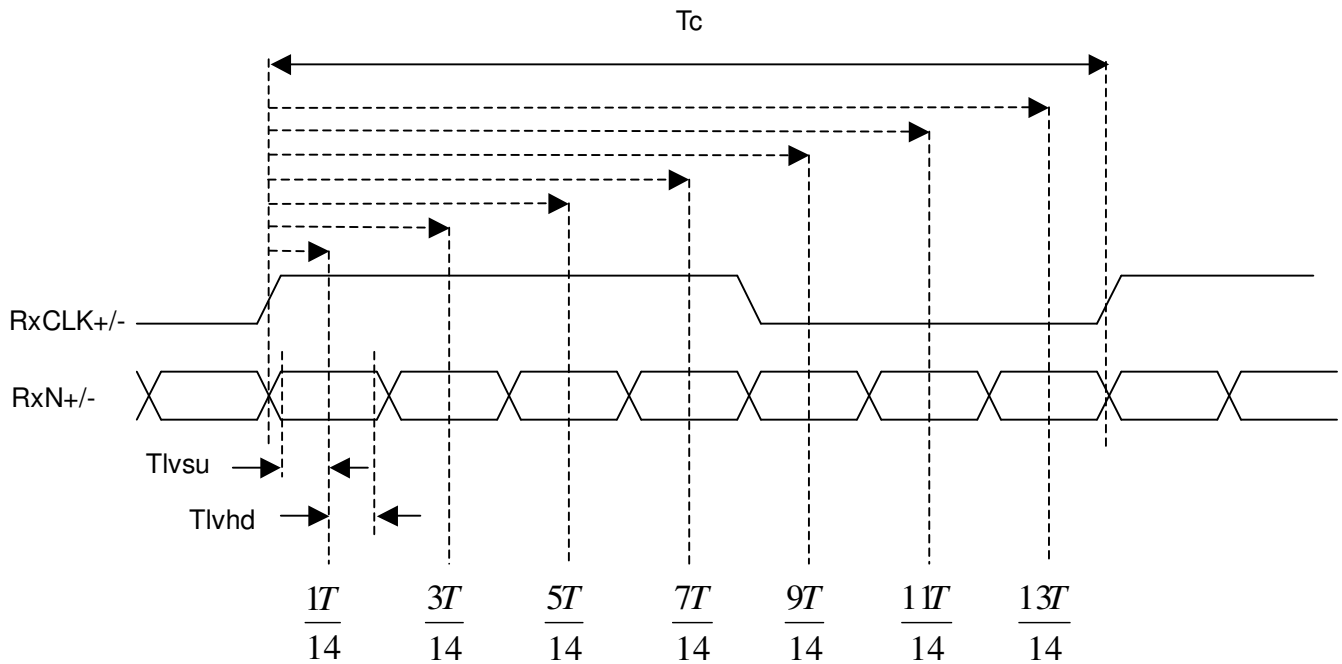
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	Frequency	1/Tc	40-	45	(56)	MHz	
	Input cycle to cycle Jitter	Trcl	-	-	200	ps	
LVDS Receiver Data	Setup Time	Tlvsu	600	-	-	ps	
	Hold Time	Tlvhd	600	-	-	ps	
Vertical Active Display Term	Frame Rate	Fr	-	60	75	Hz	
	Total	Tv	915	926	1050	Th	Tv=Tvd+Tvb
	Display	Tvd	900	900	900	Th	-
	Blank	Tvb	15	26	150	Th	-
Horizontal Active Display Term	Total	Th	760	800	960	Tc	Th=Thd+Thb
	Display	Thd	720	720	720	Tc	-
	Blank	Thb	40	80	240	Tc	-

Note: Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

INPUT SIGNAL TIMING DIAGRAM

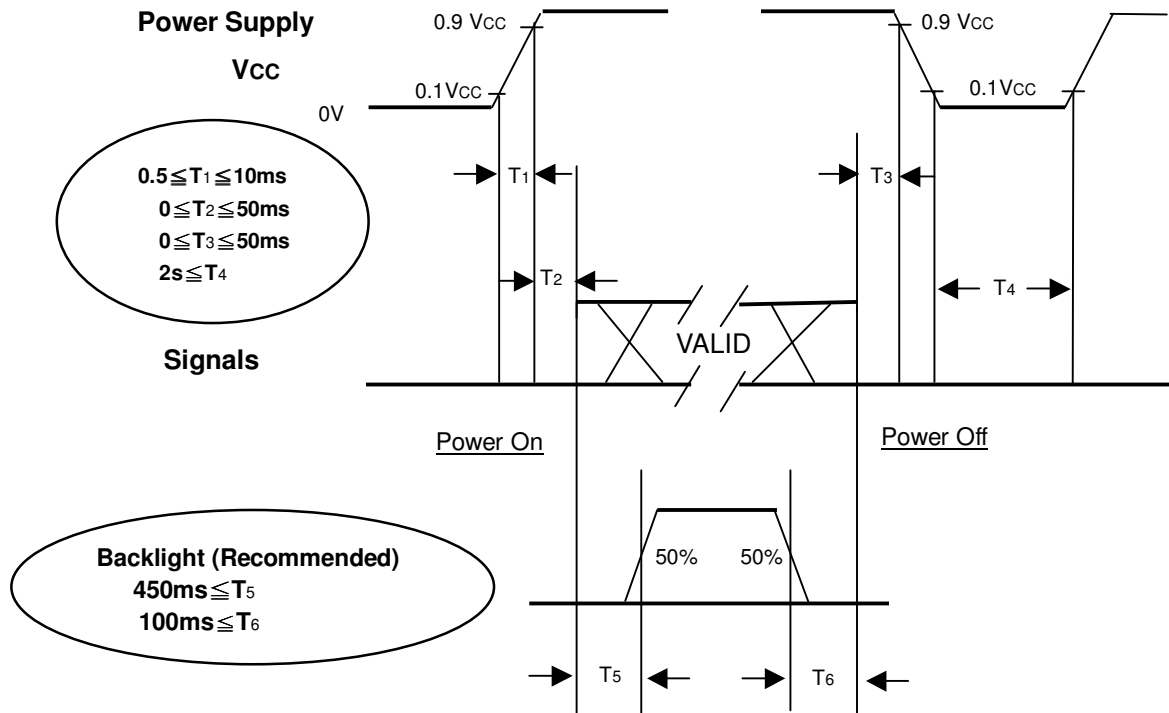


LVDS RECEIVER INTERFACE TIMING DIAGRAM



6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Note (1) The supply voltage of the external system for the module input should be the same as the definition of Vcc.

Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of VCC = off level, please keep the level of input signals on the low or keep a high impedance.

Note (4) T4 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	5.0	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Lamp Current	I _L	7.0±0.5	mA
Oscillating Frequency (Inverter)	F _W	52 ± 3	KHz
Frame rate	F _r	60	Hz

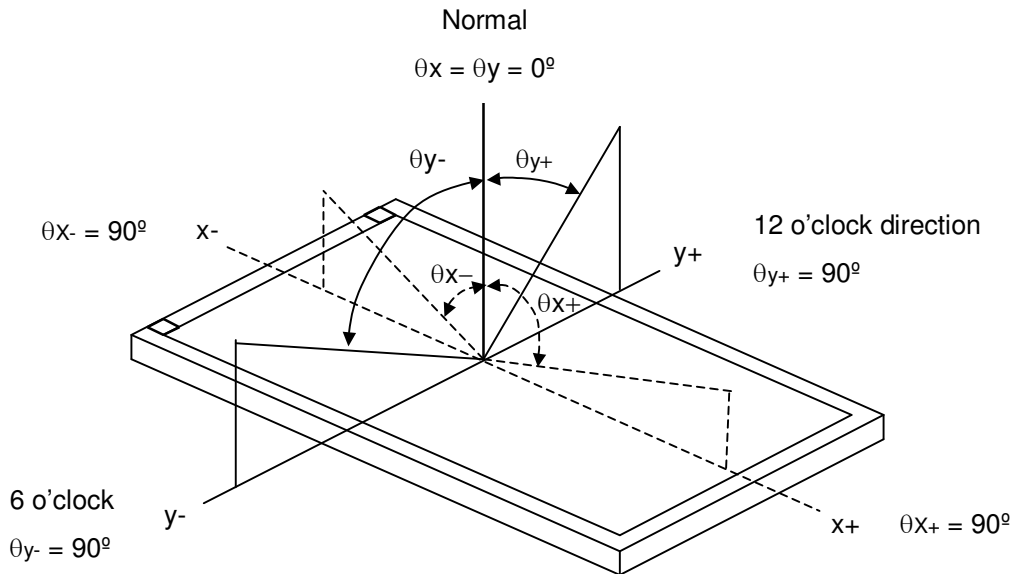
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_Y=0^\circ$ Viewing Normal Angle	800	1000	-	-	Note(2)
Response time		Gray to gray(Average)		-	6.5	12	ms	Note(3)
Center Luminance of White		L _C		300	350	-	cd/m ²	Note(4)
White Variation		δW		-	-	1.3	-	Note(7)
Cross Talk		CT		-	-	4	%	Note(5)
Color Chromaticity	Red	R _x		Typ. -0.03	0.656 0.333 0.285 0.605 0.143 0.069 0.313 0.329	Typ. +0.03	-	Note(6)
		R _y					-	
	Green	G _x					-	
		G _y					-	
	Blue	B _x					-	
		B _y	-					
	White	W _x	-					
		W _y	-					
	Color Gamut						72	
Viewing Angle	Horizontal	θ _{x+}	CR≥20	80	88	-	Deg.	Note(1)
		θ _{x-}		80	88	-		
	Vertical	θ _{y+}		80	88	-		
		θ _{y-}		80	88	-		

Note (1) Definition of Viewing Angle (θ_x, θ_y):

Viewing angles are measured by Eldim EZ-Contrast 160R



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

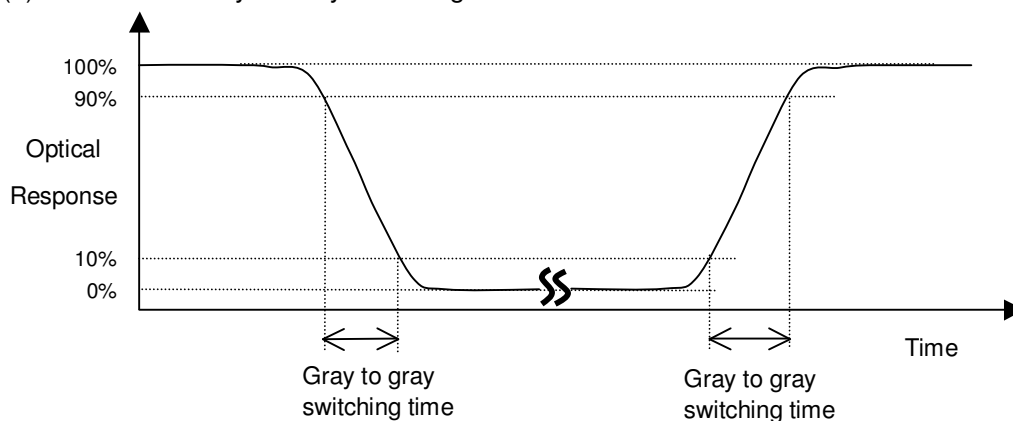
$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

$CR = CR(5)$, where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Gray to Gray Switching Time



. The driving signal means the signal of gray level 0, 63, 127, 191, 255.

Gray to gray average time means the average switching time of gray level 0, 63, 127, 191, 255 to each other.

Note (4) Definition of Luminance of White L_C :

Measure the luminance of gray level 255 at center point.

$L_C = L(5)$, where $L(x)$ is corresponding to the luminance of the point X at the figure in Note (7).

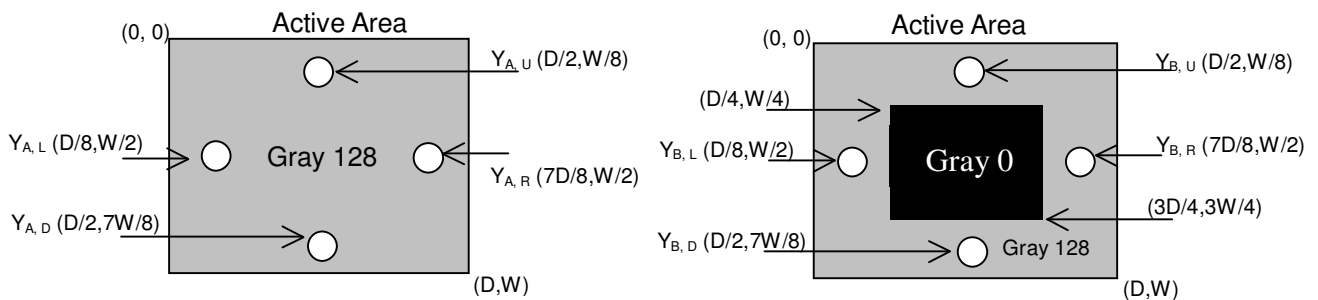
Note (5) Definition of Cross Talk (CT):

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where:

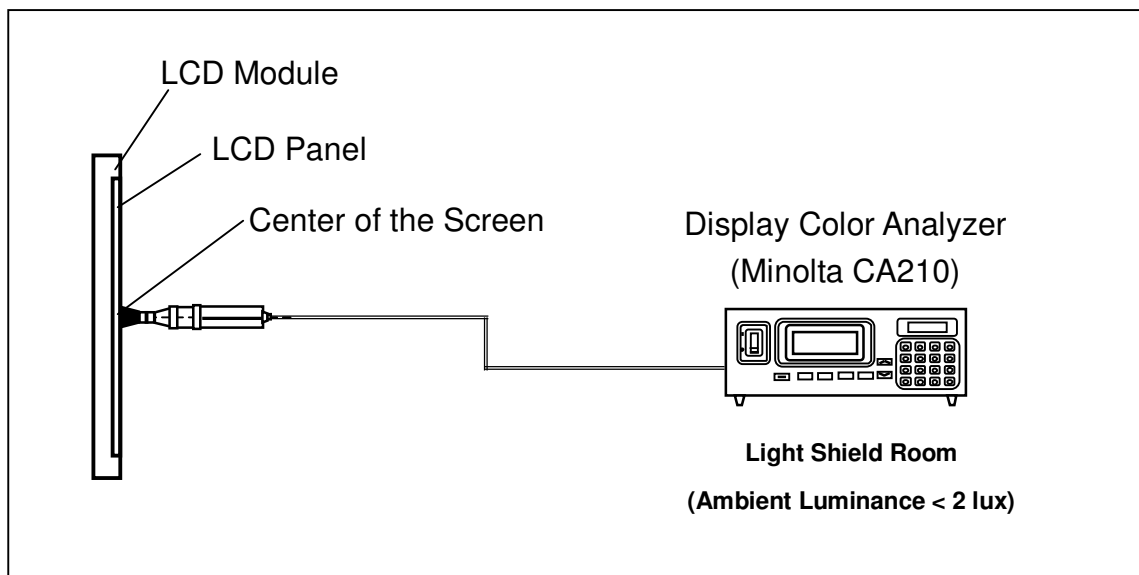
Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



Note (6) Measurement Setup:

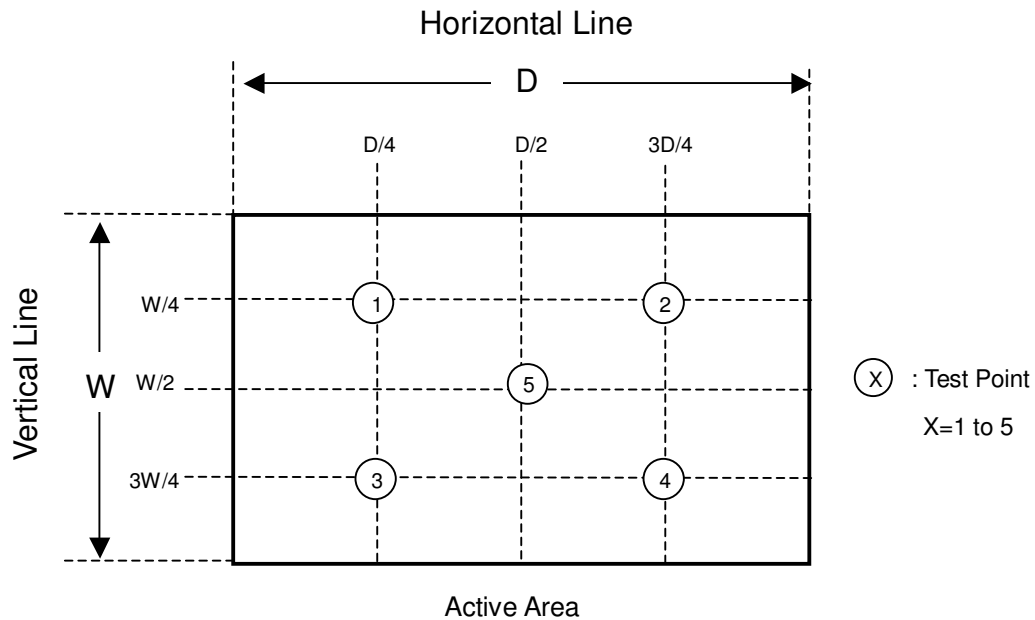
The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a windless room.



Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

$$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$$



8. PRECAUTIONS

8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas.
The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

8.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a Backlight is approximately 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 5 LCD TV modules / carton
- (2) carton dimensions :596(L) X 330 (W) X 435 (H)
- (3) Weight : approximately 20Kg (5 modules per carton)

9.2 PACKING Method

Figures 9-1 and 9-2 are the packing method

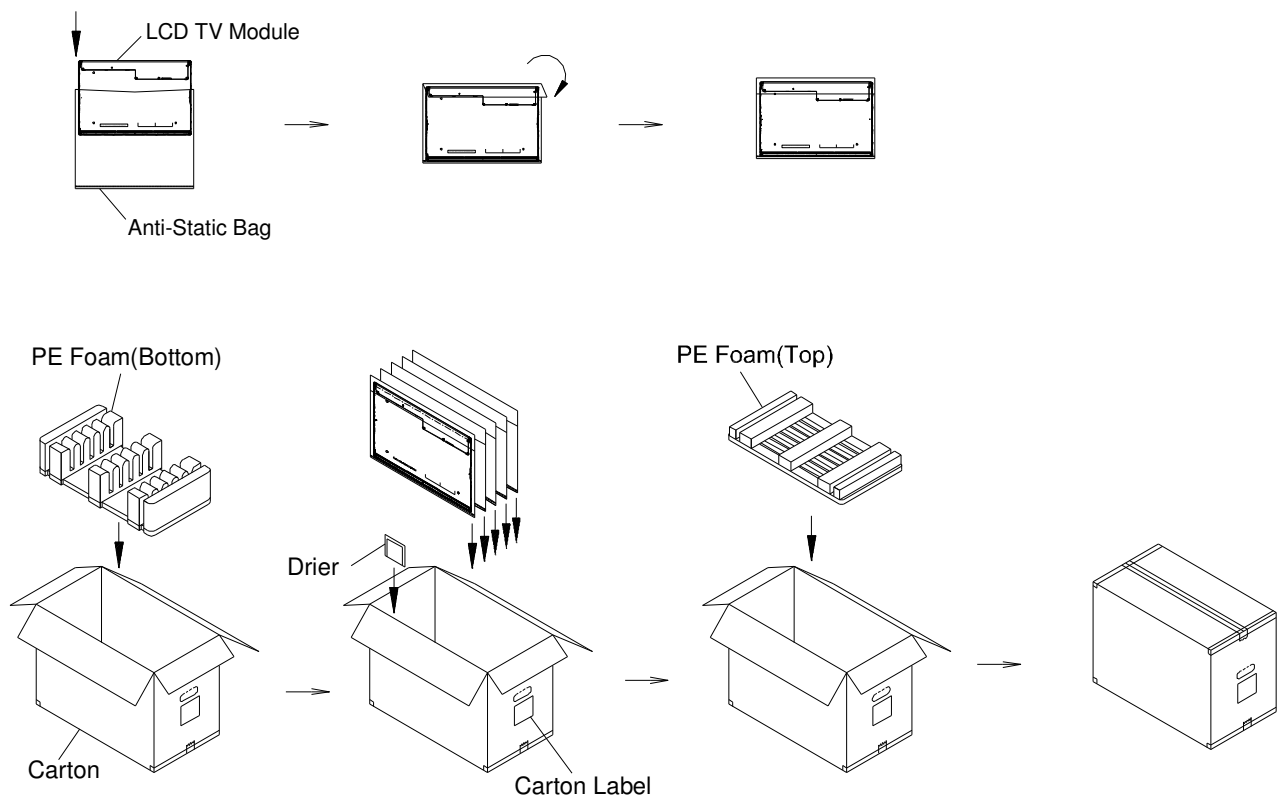


Figure.9-1 packing method

Corner Protector:L1250*50*50mm
L1130*50*50mm
Pallet:L1000*W1200*H140mm
Pallet Stack:L1000*W1200*H1445mm
Gross:375kg

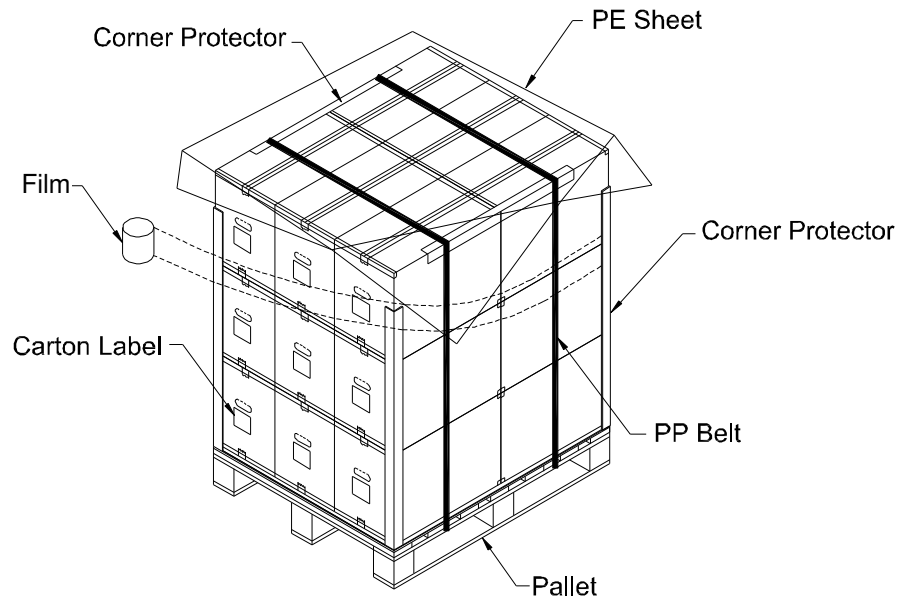


Figure. 9-2 Packing method

10. MECHANICAL CHARACTERISTICS

