



Issued Date: SEP, 22, 2008 Model No.: V260B1-PN1

**Approval** 

# TFT LCD Approval Specification

# **MODEL NO.: V260B1 - PN1**

| Customer:    |  |
|--------------|--|
| Approved by: |  |
| Note:        |  |
|              |  |
|              |  |

| Approved Dy  | TV Head Division |                          |  |  |  |
|--------------|------------------|--------------------------|--|--|--|
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|-------------|---|------------|--|--|--|--|
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## **REVISION HISTORY**

|         |             | D             |            | REVISION HISTORY                          |
|---------|-------------|---------------|------------|---|
| Version | Date        | Page<br>(New) | Section    | Description                               |
| Ver 2.0 | Jun. 23,'08 | All           | All<br>9.2 | Tentative Specification was first issued. |
| Ver 2.1 | Sep. 29,'08 | 19            | 9.2        | Add a spacer below the panel.             |
|         |             |               |            |   |
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## 1. GENERAL DESCRIPTION

#### 1.1 OVERVIEW

V260B1- PN1 is a 26-inch TFT LCD cell with driver ICs and RSDS interface. This module supports 1366 x 768 WXGA format and can display 16.2M colors (6-bit+FRC colors). The backlight unit is not built in.

### 1.2 CHARACTERISTICS

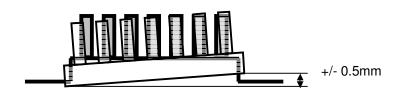
| CHARACTERISTICS ITEMS           | SPECIFICATIONS                                |
|---------------------------------|---|
| Screen Diagonal [in]            | 26.0  |
| Pixels [lines]                  | 1366×768                                      |
| Active Area [mm]                | 575.769×323.712                               |
| Sub -Pixel Pitch [mm]           | 0.1405(H) × 0.4215(V)                         |
| Pixel Arrangement               | RGB vertical stripe                           |
| Weight [g]                      | TYP. 1000                                     |
| Physical Size [mm]              | 592(W) x 339.8(H) x 1.84(D) Typ.              |
| Display Mode                    | TN, Normally White                            |
| Contrast Ratio                  | 800:1 Typ.                                    |
|                                 | (Typical value measured at CMO's module)      |
| Glass thickness (Array/CF) [mm] | 0.7 / 0.7                                     |
| Viewing Angle (CR>20)           | +80/-80(H), +80/-70(V) Typ.                   |
|                                 | (Typical value measured at CMO's module)      |
| Color Chromaticity              | R=(0.650, 0.328)                              |
|                                 | G=(0.274,0.583)                               |
|                                 | B=(0.150,0.094)                               |
|                                 | W=(0.314,0.331)                               |
|                                 | *Please refer to "color chromaticity" on p.12 |
| Cell Transparency [%]           | 6.2%Typ.                                      |
|                                 | (Typical value measured at CMO's module)      |
| Polarizer (CF side)             | Anti-Glare coating,                           |
|                                 | 587.4(H) x 335.2(w). Hardness: 3H             |
| Polarizer (TFT side)            | 587.4(H) x 335.2(w),                          |
|                                 | Hardness: 3H                                  |

#### 1.3 MECHANICAL SPECIFICATIONS

| Item                            | Min.              | Тур.             | Max.            | Unit | Note |
|---------------------------------|-------------------|------------------|-----------------|------|------|
| Weight                          |                   | 840              |                 | g    |      |
| I/F connector mounting position | The mounting in   | clination of the | connector makes |      | (2)  |
| 1/1 Connector mounting position | the screen center |                  | (2)             |      |      |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position







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## 2. ABSOLUTE MAXIMUM RATINGS

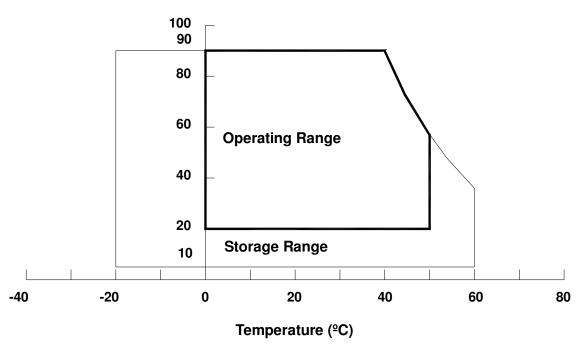
#### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item                          | Symbol          | Va   | lue   | Unit  | Note          |  |
|-------------------------------|-----------------|------|-------|-------|---------------|--|
| Item                          | Syllibol        | Min. | Max.  | Offic | NOLE          |  |
| Storage Temperature           | T <sub>ST</sub> | -20  | +60   | ōC    | (1), (3)      |  |
| Operating Ambient Temperature | T <sub>OP</sub> | 0    | 50    | ōC    | (1), (2), (3) |  |
| Altitude Operating            | A <sub>OP</sub> | 0    | 5000  | М     | (3)           |  |
| Altitude Storage              | A <sub>ST</sub> | 0    | 12000 | М     | (3)           |  |

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta  $\leq$  40  ${}^{\circ}$ C).
- (b) Wet-bulb temperature should be 39  $^{\circ}$ C Max. (Ta > 40  $^{\circ}$ C).
- (c) No condensation.

## Relative Humidity (%RH)



- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in your product design.
- Note (3) The rating of environment is base on LCD module. Leave LCD cell alone, this environment condition can't be guaranteed. Except LCD cell, the customer has to consider the ability of other parts of LCD module and LCD module process.





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## 2.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

Storage Condition : With shipping package.

Storage temperature range : 25 $\pm$ 5  $^{\circ}$ C Storage humidity range : 50 $\pm$ 10%RH

Shelf life : a month

## 2.3 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)

| Item                 | Symbol | Value | )   | Unit  | Note |
|----------------------|--------|-------|-----|-------|------|
| item                 | Symbol | Min   | Max | Offic |      |
| Power Supply Voltage | VIN5   | 4.5   | 5.5 | ٧     | (1)  |
| Logic Input Voltage  | VDD    | -0.3  | 3.6 | V     |      |

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.





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## 3. ELECTRICAL CHARACTERISTICS

## 3.1 TFT LCD MODULE

 $Ta = 25 \pm 2 \,{}^{\circ}C$ 

| Parameter                             | Symbol   |      | Value | Unit | Note  |      |
|---------------------------------------|----------|------|-------|------|-------|------|
| i arameter                            | Symbol   | Min. | Тур.  | Max. | Offic | NOIE |
| Power Supply Voltage                  | VIN5     | 4.5  | 5.0   | 5.5  | V     |      |
|                                       | VDD      | 3.1  | 3.3   | 3.5  | V     |      |
| Power Supply Current                  | I5V      | -    | 1000  | -    | mA    |      |
| l ower dappry durient                 | 13.3V    | -    | 50    | -    | mA    |      |
| CMOS Input High Threshold Voltage     | $V_{IH}$ | 2.7  | 1     | 3.3  | V     |      |
| interface Input Low Threshold Voltage | $V_{IL}$ | 0    | -     | 0.7  | V     |      |

## 3.2 RSDS CHARACTERISTICS

| Itam                                 | Symbol                | Condition  | ,   | Value | alue    |         |  |
|--------------------------------------|-----------------------|--|-----|-------|---------|---------|--|
| Item                                 | Symbol Condition -    |  | Min | Тур   | Max     | Unit    |  |
| RSDS high input Voltage              | $V_{DIFFRSDS}$        | $V_{CMRSDS} = +1.2 V (1)$                        | 100 | 200   | -       | mV      |  |
| RSDS low input Voltage               | $V_{\text{DIFFRSDS}}$ | $V_{CMRSDS} = +1.2 V (1)$                        | -   | -200  | -100    | mV      |  |
| RSDS common mode input voltage range | V <sub>CMRSDS</sub>   | $V_{DIFFRSDS} = 200 \text{mV} (2)$               | 0.1 | 1.2   | VDD-1.2 | V       |  |
| RSDS Input leakage current           | I <sub>DL</sub>       | D <sub>xx</sub> P, D <sub>xx</sub> N ,CLKO ,CLPN | -10 | -     | 10      | $\mu$ A |  |

Note (1)  $V_{CMRSDS} = (VCLKP + VCLKN)/2$  or  $V_{CMRSDS} = (VD_{XX}P + VD_{XX}N)/2$ 

Note (2)  $V_{DIFFRSDS} = VCLKP - VCLKN$  or  $V_{DIFFRSDS} = VD_{XX}P - VD_{XX}N$ 

## 4. BLOCK DIAGRAM

## 4.1 TFT LCD MODULE

## **TFT LCD PANEL**

(1366x3x768)

**X BOARD** 



#### **RSDS SIGNAL INPUT**

Connector Part No.: Starconn 089H45-000000-G2-C (55) or Compatible



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## **5. INPUT TERMINAL PIN ASSIGNMENT**

### **5.1 TFT LCD MODULE**

CN2(X) Connector Pin Assignment

| Pin No. | Symbol | Description               | Pin No. | Symbol | Description                  |
|---------|--------|---------------------------|---------|--------|------------------------------|
| 1       | GND    | Ground                    | 29      | TP1    | RSDS data latch              |
| 2       | NC     | No connection             | 30      | POL    | polarity invert              |
| 3       | NC     | No connection             | 31      | GND    | Ground                       |
| 4       | GND    | Ground                    | 32      | NC     | No connection                |
| 5       | B2P    | RSDS data signal (Blue2)  | 33      | VDD    | Logic Power supply: +3.3V    |
| 6       | B2N    | RSDS data signal (Blue2)  | 34      | VDD    | Logic Power supply: +3.3V    |
| 7       | B1P    | RSDS data signal (Blue1)  | 35      | VIN5   | Power supply: +5V            |
| 8       | B1N    | RSDS data signal (Blue1)  | 36      | VIN5   | Power supply: +5V            |
| 9       | B0P    | RSDS data signal (Blue0)  | 37      | VIN5   | Power supply: +5V            |
| 10      | B0N    | RSDS data signal (Blue0)  | 38      | STV    | Scan driver start pulse      |
| 11      | G2P    | RSDS data signal (Green2) | 39      | CKV    | Scan driver clock            |
| 12      | G2N    | RSDS data signal (Green2) | 40      | OE     | Scan driver output enable    |
| 13      | G1P    | RSDS data signal (Green1) | 41      | NC     | No connection                |
| 14      | G1N    | RSDS data signal (Green1) | 42      | NC     | No connection                |
| 15      | G0P    | RSDS data signal (Green0) | 43      | GVOFF  | 3-level power control signal |
| 16      | G0N    | RSDS data signal (Green0) | 44      | NC     | No connection                |
| 17      | CLKP   | Data driver clock         | 45      | GND    | Ground                       |
| 18      | CLKN   | Data driver clock         |         |        |                              |
| 19      | R2P    | RSDS data signal (Red2)   |         |        |                              |
| 20      | R2N    | RSDS data signal (Red2)   |         |        |                              |
| 21      | R1P    | RSDS data signal (Red1)   |         |        |                              |
| 22      | R1N    | RSDS data signal (Red1)   |         |        |                              |
| 23      | R0P    | RSDS data signal (Red0)   |         |        |                              |
| 24      | R0N    | RSDS data signal (Red0)   | -       |        |                              |
| 25      | GND    | Ground                    |         |        |                              |
| 26      | NC     | No connection             |         |        |                              |
| 27      | NC     | No connection             | -       |        |                              |
| 28      | STH    | source driver start pulse |         |        |                              |

Note (1) CN2 Connector Part No.: HIROSE FH12-45S-0.5SH (55) or Compatible.





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## 5.2 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

| versus          | data input.     |             |    |    |    |       |    |    |    |      |    |    |    |    |    |    |    |    |    |
|-----------------|-----------------|-------------|----|----|----|-------|----|----|----|------|----|----|----|----|----|----|----|----|----|
|                 |                 | Data Signal |    |    |    |       |    |    |    |      |    |    |    |    |    |    |    |    |    |
| Color           |                 | Red         |    |    |    | Green |    |    |    | Blue |    |    |    |    |    |    |    |    |    |
|                 |                 | R5          | R4 | R3 | R2 | R1    | R0 | G5 | G4 | G3   | G2 | G1 | G0 | B5 | B4 | ВЗ | B2 | В1 | В0 |
|                 | Black           | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Red             | 1           | 1  | 1  | 1  | 1     | 1  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Green           | 0           | 0  | 0  | 0  | 0     | 0  | 1  | 1  | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Basic<br>Colors | Blue            | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                 | Cyan            | 0           | 0  | 0  | 0  | 0     | 0  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                 | Magenta         | 1           | 1  | 1  | 1  | 1     | 1  | 0  | 0  | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                 | Yellow          | 1           | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | White           | 1           | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                 | Red(0) / Dark   | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Red(1)          | 0           | 0  | 0  | 0  | 0     | 1  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Grov            | Red(2)          | 0           | 0  | 0  | 0  | 1     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray<br>Scale   | :               | :           | :  | :  | :  | :     | :  | :  |    | :    | :  |    | :  | :  | :  | :  | :  | :  | :  |
|                 | :               | :           | :  | :  | :  | :     | :  | :  | ·  |      | •  | :  | :  | :  | :  | :  | :  | :  | :  |
| Of<br>Red       | Red(61)         | 1           | 1  | 1  | 1  | 0     | 1  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Red(62)         | 1           | 1  | 1  | 1  | 1     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Red(63)         | 1           | 1  | 1  | 1  | 1     | 1  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Green(0) / Dark | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Green(1)        | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Crov            | Green(2)        | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray<br>Scale   | :               | :           | :  | :  | :  | :     | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Of              | :               | 1           | :  | :  | :  | :     | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Green           | Green(61)       | 0           | 0  | 0  | 0  | 0     | 0  | 1  | 1  | 1    | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Green           | Green(62)       | 0           | 0  | 0  | 0  | 0     | 0  | 1  | 1  | 1    | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Green(63)       | 0           | 0  | 0  | 0  | 0     | 0  | 1  | 1  | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Blue(0) / Dark  | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                 | Blue(1)         | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| Gray            | Blue(2)         | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| •               | :               | :           | :  | :  | :  | :     | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Scale<br>Of     | :               | :           | :  | :  | :  | :     | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :  | :  |
|                 | Blue(61)        | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 0  | 1  |
|                 | Blue(62)        | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 0  |
|                 | Blue(63)        | 0           | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |

Note (1) 0: Low Level Voltage, 1: High Level Voltage





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## 6. INTERFACE TIMING

#### **6.1 INPUT SIGNAL TIMING SPECIFICATIONS**

## (a) Timing Spec

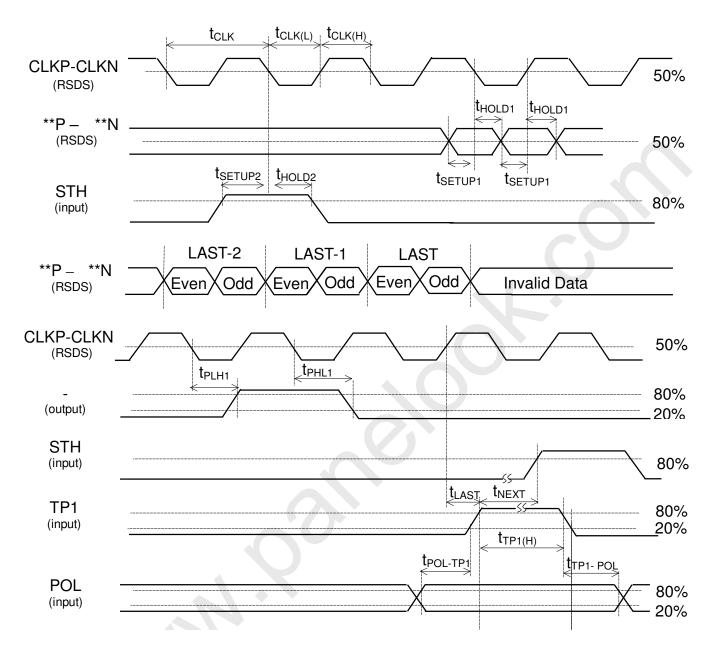
|        | Dovomator                 | Cymphal          | Candition                 |      | Unit |      |         |
|--------|---------------------------|------------------|---------------------------|------|------|------|---------|
|        | Parameter                 | Symbol           | Condition                 | Min. | Тур. | Max. | Unit    |
|        | Clock pulse width         | tclk             | -                         | 12.5 | -    | -    | ns      |
|        | Clock pulse low period    | tclk(L)          | -                         | 5    |      | -    | ns      |
|        | Clock pulse high period   | tclk(H)          | -                         | 5    | -    | -    | ns      |
|        | Data setup time           | tsetup1          | -                         | 4    | -    | -    | ns      |
| UD (1) | Data hold time            | tHOLD1           | -                         | 1    | _    | -    | ns      |
| HD (1) | Start pulse setup time    | tsetup2          | -                         | 2    | -    | -    | ns      |
|        | Start pulse hold time     | tHOLD2           | -                         | 2    | -    | -    | ns      |
|        | TP1 high period           | <b>t</b> TP1(H)  | - 1                       | 15   | -    | -    | CLKP    |
|        | Last data CLK to TP1 high | tlast            |                           | 1    | -    | -    | CLKP    |
|        | TP1 high to STH high      | tnext            |                           | 6    | -    | -    | CLKP    |
|        | POL to TP1 setup time     | <b>t</b> POL-TP1 | POL toggle to TP1 rising  | 3    | -    | -    | ns      |
|        | TP1 to POL hold time      | tTP1-POL         | TP1 falling to POL toggle | 2    | -    | -    | ns      |
|        | CKV period                | tckv             | -                         | 5    | -    |      | $\mu$ s |
|        | CKV pulse width           | tckvh, tckvl     | 50% duty cycle            | 2    | -    |      | $\mu$ s |
|        | OE pulse width            | twoE             | -                         | 1    | -    |      | $\mu$ s |
| VD     | Data setup time           | <b>t</b> su      | -                         | 0.5  | -    |      | $\mu$ s |
|        | Data hold time            | thD              | -                         | 0.5  | -    |      | $\mu$ s |
|        | CKV to output delay time  | tPD1             | CL=300pF                  | -    | -    | 1    | $\mu$ s |
|        | OE to output delay time   | tPD3             | CL=300pF                  | -    | -    | 0.8  | $\mu$ s |





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## (b) Horizontal Timing Chart

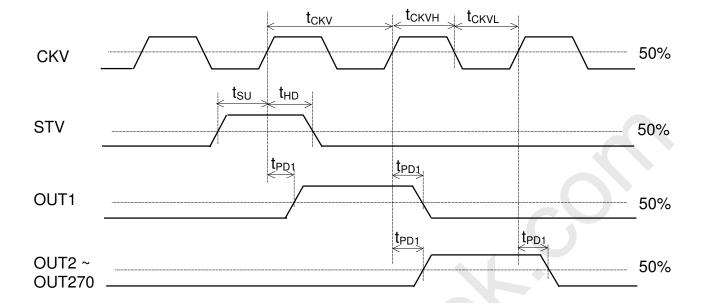


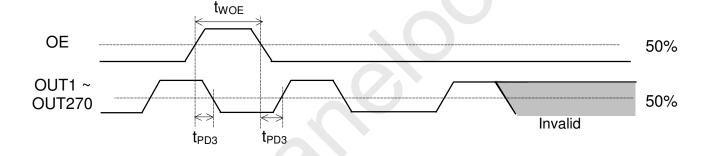




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## (c) Vertical Timing Chart



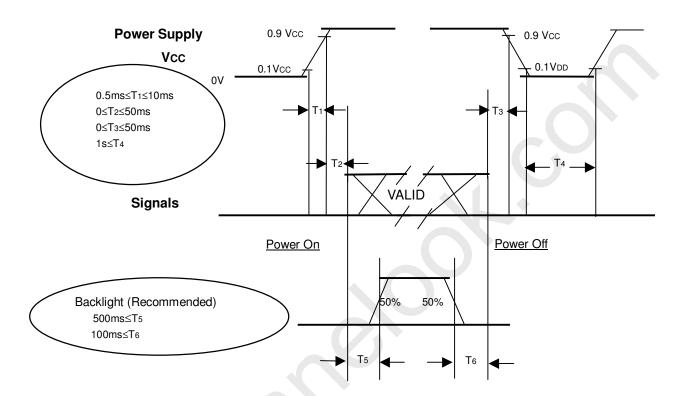






## **6.2 POWER ON/OFF SEQUENCE**

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the conditions shown in the following diagram.



#### Power ON/OFF Sequence

#### Note:

- (1) The supply voltage of the external system for the module input should be the same as the definition of Vcc.
- (2) Please apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation of the LCD turns off, the display may, instantly, function abnormally.
- (3) In case of vcc = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power on/off periods.
- (5) Interface signal shall not be kept at high impedance when the power is on.





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## 7. OPTICAL CHARACTERISTICS

#### 7.1 TEST CONDITIONS

| Item                             | Symbol                 | Value                    | Unit             |
|----------------------------------|------------------------|--------------------------|------------------|
| Ambient Temperature              | Ta                     | 25±2                     | °C               |
| Ambient Humidity                 | Ha                     | 50±10                    | %RH              |
| Supply Voltage                   | V <sub>CC</sub>        | 5.0                      | V                |
| Input Signal                     | According to typical v | alue in "3. ELECTRICAL ( | CHARACTERISTICS" |
| Lamp Current ( High side )       | I <sub>L</sub>         | $7.5$ mA $\pm$ $0.5$     | mA               |
| Oscillating Frequency (Inverter) | F <sub>W</sub>         | 58±3                     | KHz              |
| Frame rate                       |                        | 60                       | Hz               |

#### 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

| Item                 |            | Symbol           | Condition   | Min. | Тур.  | Max. | Unit | Note    |
|----------------------|------------|------------------|---|------|-------|------|------|---------|
|                      | Dad        | Rcx              |   |      | 0.650 |      | -    |         |
|                      | Red        | Rcy              |   |      | 0.328 | -    | -    |         |
|                      | 0,,,,,,    | Gcx              |   |      | 0.274 |      | -    |         |
| Color                | Green      | Gcy              | $\theta_x$ =0°, $\theta_Y$ =0°  Viewing Angle at Normal  Direction  Standard light source "C" |      | 0.583 |      | -    | (0) (5) |
| Chromaticit          | •          | Всх              |   | -    | 0.150 |      | -    | (0),(5) |
|                      | Blue       | Всу              |   |      | 0.094 |      | -    |         |
|                      | NAME:      | Wcx              |   |      | 0.314 |      | -    |         |
|                      | White      | Wcy              |   |      | 0.331 |      | -    |         |
| Center Transmittance |            | Т%               | θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°  | -    | 6.2   | -    | %    | (1),(7) |
| Contrast Ratio       |            | CR               | with CMO module   |      | 800   | -    |      | (1),(3) |
| Response Time        |            | T <sub>R</sub>   | $\theta_x=0^\circ, \ \theta_Y=0^\circ$  | -    | 3     | -    | ms   | (4)     |
|                      |            | T <sub>F</sub>   | with CMO Module@60Hz  | -    | 5     | -    | ms   | (4)     |
| White Variation      |            | δW               | $\theta_x$ =0°, $\theta_Y$ =0° with CMO module  | -    | -     | 1.3  | -    | (1),(6) |
| Viewing<br>Angle     | Horizontal | $\theta_{x}$ +   |   | -    | 80    | -    |      |         |
|                      | HUHZUHAI   | $\theta_{x}$ -   | CR≥10   | -    | 80    | -    | Dog  | (1) (0) |
|                      | Vertical   | θγ+              | With CMO module   | -    | 80    | -    | Deg. | (1),(2) |
|                      | Vertical   | θ <sub>Y</sub> - |   | -    | 70    | -    |      |         |





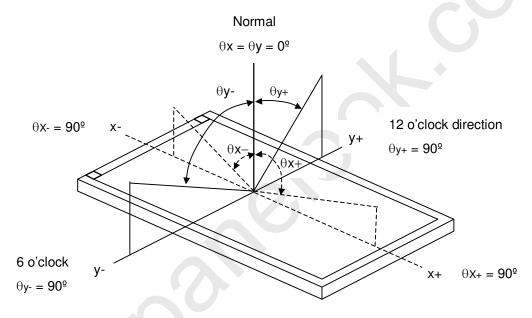
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- Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltage are based on suitable gamma voltages. The calculating method is as following:
  - 1. Measure Module's and BLU's spectrum. White is without signal input and R,G,B are with signal input. BLU(for V260B1-LN1) is supplied by CMO.
  - 2. Calculate cell's spectrum.
  - 3. Calculate cell's chromaticity by using the spectrum of standard light source "C".
- Note (1) Light source is the BLU which is supplied by CMO and driving voltage are based on suitable gamma voltages.
- Note (2) Definition of Viewing Angle ( $\theta x$ ,  $\theta y$ ):

Viewing angles are measured by EZ-Contrast 160R (Eldim)



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

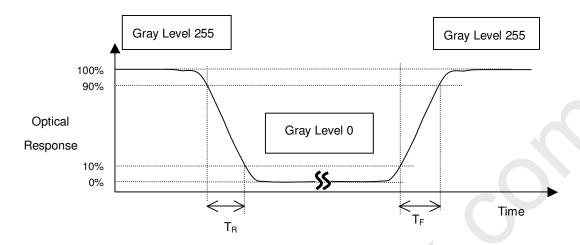
CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).





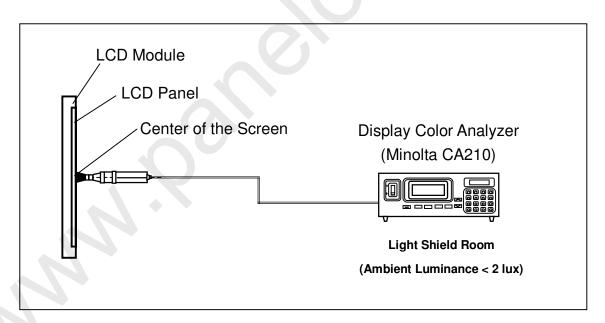
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Note (4) Definition of Response Time  $(T_R, T_F)$ :



## Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.





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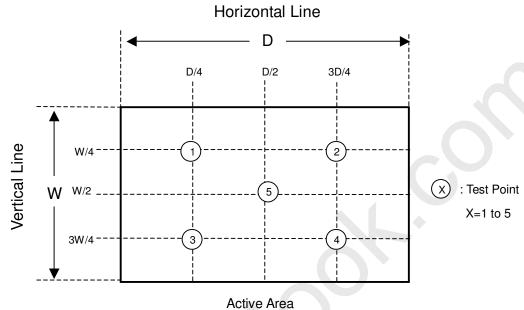
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Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$ 



Note (7) Definition of Transmittance (T%):

Module is without signal input.



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#### 8. PRECAUTIONS

#### 8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the product during assembly.
- (2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.
- (4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.
- (8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.
- (9) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.

#### 8.2 SAFETY PRECAUTIONS

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the product's end of life, it is not harmful in case of normal operation and storage.



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## 9. PACKAGING

### 9. Packing

#### 9.1 PACKING SPECIFICATIONS

(1) 15 LCD TV Panels / 1 Box

(2) Box dimensions: 804 (L) X 565 (W) X 363 (H)

(3) Weight: approximately 25 Kg (15 panels per box)

### 9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

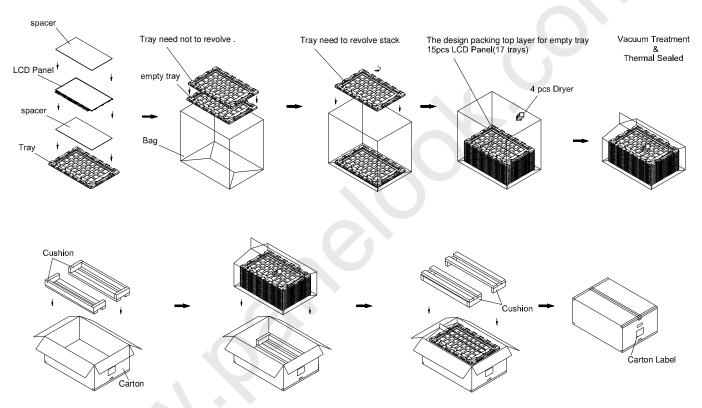


Figure.9-1 Packing Method



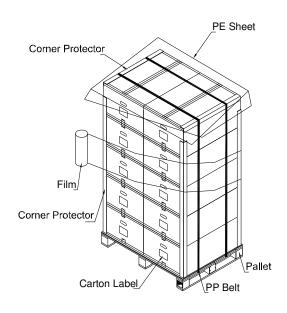
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## Sea Transportation

Corner Protector:L1650\*50\*50mm L800\*50\*50mm Pallet:L1150\*W840\*H140mm Pallet Stack:L1150\*W840\*H1960mm Gross:265kg



# Air Transportation

Corner Protector:L1250\*50\*50mm L800\*50\*50mm Pallet:L1150\*W840\*H140mm Pallet Stack:L1150\*W840\*H1597mm Gross:215kg

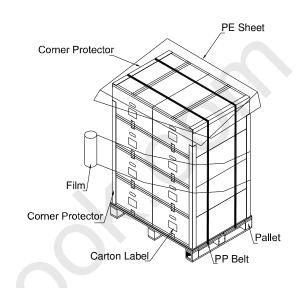


Figure.9-2 Packing Method

## 10. REGULATORY STANDARDS

#### 10.1 SAFETY

| Regulatory                       | Item | Standard                    |
|----------------------------------|------|-----------------------------|
|                                  | UL   | UL 60950-1: 2003            |
| Information Technology equipment | cUL  | CAN/CSA C22.2 No.60950-1-03 |
|                                  | СВ   | IEC 60950-1:2001            |
|                                  | UL   | UL 60065: 2003              |
| Audio/Video Apparatus            | cUL  | CAN/CSA C22.2 No.60065-03   |
|                                  | СВ   | IEC 60065:2001              |





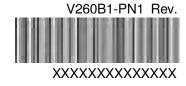
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## 11. DEFINITION OF LABELS

#### 11.1 OPEN CELL LABEL

The barcode nameplate is pasted on each open cell as illustration for CMO internal control.





#### 11.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation





(a) Model Name: V260B1- PN1(b) Carton ID: CMO internal control

(c) Quantities: 15



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### 12. MECHANICAL DRAWING

