

# APPROVAL SPECIFICATION

remative Specification
<b>Preliminary Specification</b>
Approval Specification

**MODEL NO.: V260B3 SUFFIX: P05** 

Customer:						
APPROVED BY	SIGNATURE					
Name / Title Note						
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11. MECHANICAL CHARACTERISTICS



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### **REVISION HISTORY**

Version Date	Page (New)	Section	Description
Version Date Ver 2.0 Aug.12,	Page (New)	All	Approval Specification was first issued.

Date: 12 August 2010 Version 2.0





# APPROVAL SPECIFICATION

### 1. GENERAL DESCRIPTION

#### **1.1 OVERVIEW**

V260B3- P05 is a 26-inch TFT LCD cell with driver ICs and 1ch-LVDS interface. This module supports 1366 x 768 WXGA format and can display 16.7M colors (8-bit/color). The backlight unit is not built in

#### 1.2 CHARACTERISTICS

CHARACTERISTICS ITEMS	SPECIFICATIONS
Screen Diagonal [in]	26.0
Pixels [lines]	1366×768
Active Area [mm]	575.769×323.712
Sub -Pixel Pitch [mm]	0.1405(H)×0.4215(V)
Pixel Arrangement	RGB vertical stripe
Weight [g]	TYP. 820
Physical Size [mm]	Refer to 2D Drawing
Display Mode	MVA, Normally Black
Contrast Ratio	(3000:1) Typ.
	(Typical value measured at CMO's module)
Glass thickness (Array/CF) [mm]	0.7 / 0.7
Viewing Angle (CR>20)	+88/-88(H), +88/-88(V) Typ.
	(Typical value measured at CMO's module)
Color Chromaticity	R=0.655, 0.328
	G=0.269,0.598
	B=0.131,0.12
	W=0.299,0.355
	*Please refer to "color chromaticity" on p.19
Cell Transparency [%]	5.0%Typ.
	(Typical value measured at CMO's module)
Polarizer (CF side)	Anti-Glare coating
	587.4(H) x 335.2(w). Hardness: 3H
Polarizer (TFT side)	587.4(H) x 335.2(w).

#### 1.3 MECHANICAL SPECIFICATIONS

Item	Min.	Тур.	Max.	Unit	Note					
Weight	ght 820									
I/F connector mounting	I/F connector mounting									
position	the screen cente	r within ±0.5mm a	s the horizontal.		(1)					

Note (1) Connector mounting position



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### 2. ABSOLUTE MAXIMUM RATINGS

#### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT (BASED ON CMO MODULE V260B3-L05)

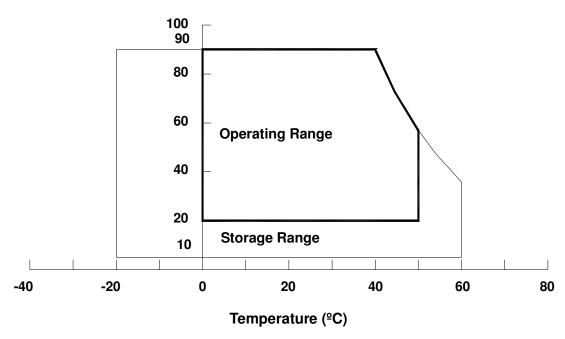
Item	Symbol	Va	lue	Unit	Note
item	Syllibol	Min.	Max.	Offic	Note
Storage Temperature	T <sub>ST</sub>	-20	+60	ōC	(1)
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	ºC	(1), (2)

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta  $\leq$  40  $^{\circ}$ C).
- (b) Wet-bulb temperature should be 39  $^{\circ}$ C Max. (Ta > 40  $^{\circ}$ C).
- (c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.

### **Relative Humidity (%RH)**







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## 2.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

Storage Condition: With shipping package.

Storage temperature range : 25±5 °C Storage humidity range: 50±10%RH

Shelf life: a month

### 2.3 ELECTRICAL ABSOLUTE RATINGS

### 2.3.1 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)

Symbol	Va	lue	Linit	Note
Symbol	Min.	Max.		Note
Vcc	-0.3	13.5	V	(1)
VIN	Min. Max.	(1)		
		Min. Vcc -0.3	Min.         Max.           Vcc         -0.3         13.5	Min.         Max.           Vcc         -0.3         13.5         V

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

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## 3. ELECTRICAL CHARACTERISTICS

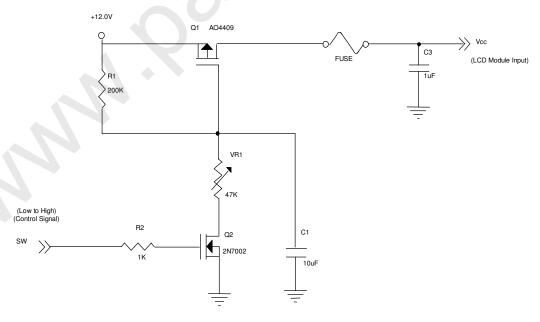
### 3.1 TFT LCD MODULE

 $Ta = 25 \pm 2 \,{}^{\circ}C$ 

	Current   I <sub>RUSH</sub>	Note						
	i aia	inetei	Symbol		Тур.	Max.	Offic	Note
Power Sup	oply Voltage		V <sub>CC</sub>	10.8	12	13.2	V	(1)
Power Supply Voltage  Rush Current  White Pattern  Horizontal Stripe  Black Pattern  Differential Input High Threshold Voltage  Differential Input Low Threshold Voltage  Common Input Voltage  Differential input voltage  (Single-end)  Terminating Resistor  CMOS  Input High Threshold Voltage		I <sub>RUSH</sub>	_	_	3.5	Α	(2)	
	White Pattern  Power Supply Current Horizontal Stripe  Black Pattern  Differential Input High Threshold Voltage  Differential Input Low	_	_	0.45	0.50	A		
Power Sup	oply Current	Current Horizontal Stripe			0.45	0.50	А	(3)
		Black Pattern	_	_	0.35	0.40	A	
			$V_{LVTH}$	+100	_		mV	
	Differential	Input Low	V <sub>LVTL</sub>	_	1-	-100	mV	
LVDS interface	Common In	put Voltage	V <sub>CM</sub>	1.0	1.2	1.4	V	(4)
			V <sub>ID</sub>	200		600	mV	
	Terminating	Resistor	R <sub>T</sub>		100		ohm	
Te	Input High 7	Threshold Voltage	V <sub>IH</sub>	2.7	_	3.3	V	
interface	Input Low T	hreshold Voltage	V <sub>IL</sub>	0	_	0.7	V	

Note (1) The module should be always operated within above ranges.

### Note (2) Measurement Conditions:

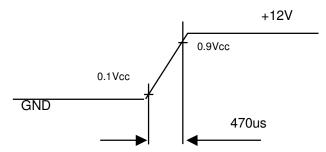




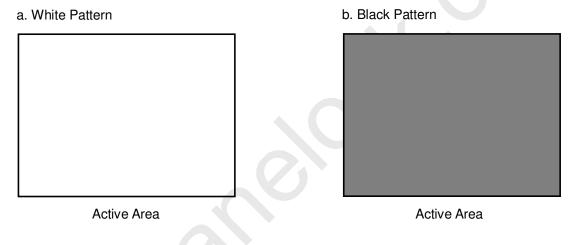


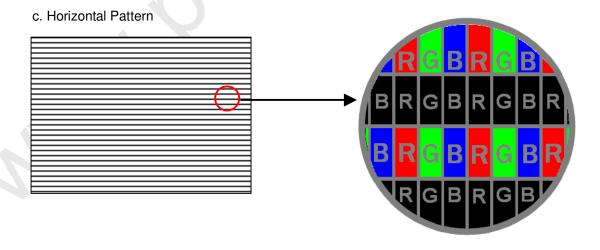
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### Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc = 12 V,  $Ta = 25 \pm 2 \,^{\circ}\text{C}$ ,  $f_v = 60 \text{ Hz}$ , whereas a power dissipation check pattern below is displayed.

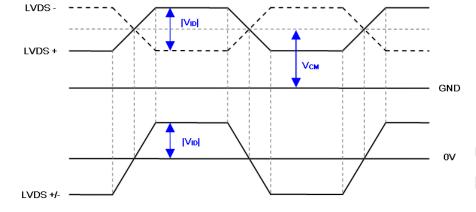








Note (4) The LVDS input characteristics are as follows:

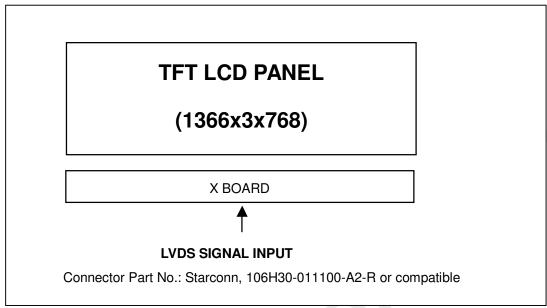






## 4. BLOCK DIAGRAM

### 4.1 TFT LCD MODULE







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### 5. INTERFACE PIN CONNECTION

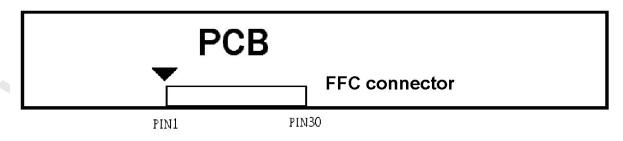
#### **5.1 TFT LCD MODULE**

### **CN1 Connector Pin Assignment**

Pin No.	Symbol	Description	Note
1	NC	No connection	(3)
2	SCL	EEPROM Serial Clock	
3	SDA	EEPROM Serial Data	
4	GND	Ground	
5	RX0-	Negative transmission data of pixel 0	
6	RX0+	Positive transmission data of pixel 0	
7	GND	Ground	
8	RX1-	Negative transmission data of pixel 1	
9	RX1+	Positive transmission data of pixel 1	
10	GND	Ground	
11	RX2-	Negative transmission data of pixel 2	
12	RX2+	Positive transmission data of pixel 2	
13	GND	Ground	
14	RXCLK-	Negative of clock	
15	RXCLK+	Positive of clock	
16	GND	Ground	
17	RX3-	Negative transmission data of pixel 3	
18	RX3+	Positive transmission data of pixel 3	
19	GND	Ground	
20	PANEL_SEL	No connection	
21	SELLVDS	Select LVDS data format	(2),(4)
22	WP	EEPROM Write Protection	
23	GND	Ground	
24	GND	Ground	
25	NC	No connection	(3)
26	VCC	Power supply: +12V	
27	VCC	Power supply: +12V	
28	VCC	Power supply: +12V	
29	VCC	Power supply: +12V	
30	VCC	Power supply: +12V	

Note (1) Connector Part No.: Starconn, 106H30-011100-A2-R or compatible

LVDS connector pin order defined as follows



Note (2) High = Open or connect to +3.3V: VESA Format, Low = Connect to GND: JEIDA Format. Please refer to 5.3 LVDS INTERFACE

Note (3) Reserved for internal use. Please leave it open.

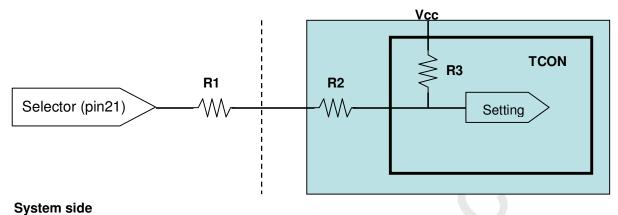
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Note (4) LVDS signal pin connected to the LCM side has the following diagram. R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)



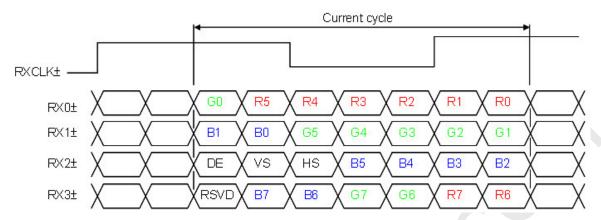
LCM side



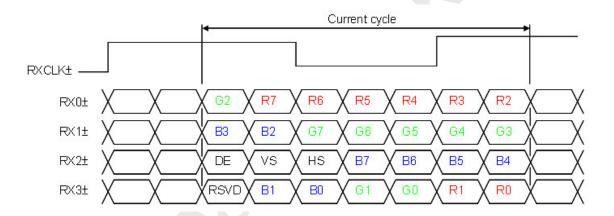


### **5.2 LVDS INTERFACE**

VESA LVDS format: (SELLVDS pin=H or open)



 $\label{eq:JEDIALVDS} \textbf{JEDIALVDS pin=L)}$ 



R0~R7: Pixel R Data (7; MSB, 0; LSB) G0~G7: Pixel G Data (7; MSB, 0; LSB) B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal

Notes(1) RSVD(reserved)pins on the transmitter shall be "H" or( "L" or OPEN)





### **5.3 COLOR DATA INPUT ASSIGNMENT**

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

		<u> </u>					Data Signal																			
Color			Red								Green							Blue								
	_	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	B6	B5	B4	ВЗ	B2	В1	В	
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(	
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(	
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Scale	:	:	:	:	:	:	:	:	:	:	·	:	):	:	:	:	:	:	:	:	:	:	:	:		
	:	:	:	:	:	:	:	:	·	÷	÷		:	:	:	:	:	:	:	:	:	:	:	:		
Red	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0		
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0		
Scale	:	:	:			:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
ocale Of	:	1	:	: \	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
Green	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0		
areen	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0		
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
2 KOV	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1		
Gray Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
ocaie Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
ار Blue	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0		
oiue	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		

Note (1) 0: Low Level Voltage, 1: High Level Voltage





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### 6. INTERFACE TIMING

#### **6.1 INPUT SIGNAL TIMING SPECIFICATIONS**

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note	
LVDS Receiver Clock	Frequency	F <sub>clkin</sub> (=1/TC)	60	76	82	MHz		
	Input cycle to cycle jitter	T <sub>rcl</sub>	_	_	200	ps	(3)	
	Spread spectrum modulation range	Fclkin_mod	F <sub>clkin</sub> -2%	_	F <sub>clkin</sub> +2%	MHz	(4)	
	Spread spectrum modulation frequency	F <sub>SSM</sub>			200	KHz		
LVDS Receiver	Setup Time	Tlvsu	600	_	_	ps	(5)	
Data	Hold Time	Tlvhd	600	_	-	ps		
	Frame Rate	F <sub>r5</sub>	47	50	53	Hz	(6)	
Vertical	Traine riate	F <sub>r6</sub>	57	60	63	Hz		
Active Display Term	Total	Tv	778	806	1000	Th	Tv=Tvd+Tvb	
	Display	Tvd	768	768	768	Th	_	
	Blank	Tvb	10	38	232	Th	Th –	
Horizontal	Total	Th	1442	1560	1936	Tc	Th=Thd+Thb	
Active Display Term	Display	Thd	1366	1366	1366	Tc	_	
	Blank	Thb	76	194	570	Tc	_	

Note (1) Please make sure the range of pixel clock has follow the below equation:

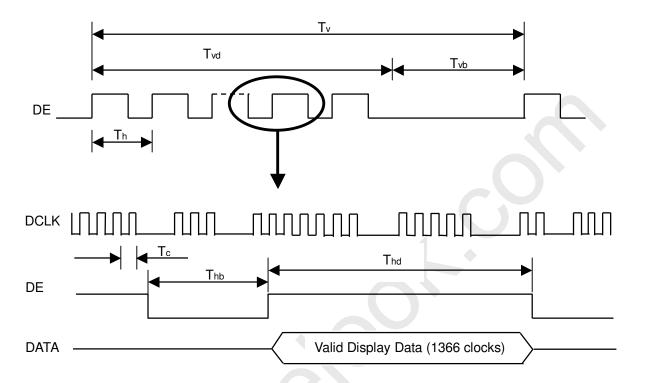
$$\begin{array}{ll} \text{Fclkin(max)} \; \geq \; \text{Fr}_6 \; \times \; \text{Tv} \; \times \; \text{Th} \\ \text{Fr}_5 \; \times \; \text{Tv} \; \times \; \text{Th} \; \geq \; \text{Fclkin(min)} \end{array}$$

Note (2) This module is operated in DE only mode and please follow the input signal timing diagram

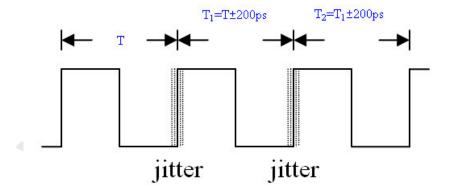
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## INPUT SIGNAL TIMING DIAGRAM



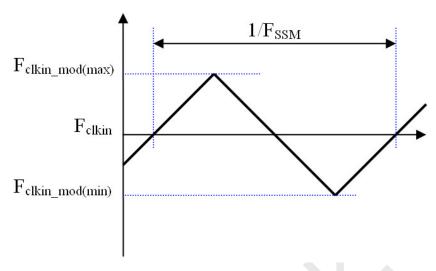
Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl =  $IT_1 - TI$ 





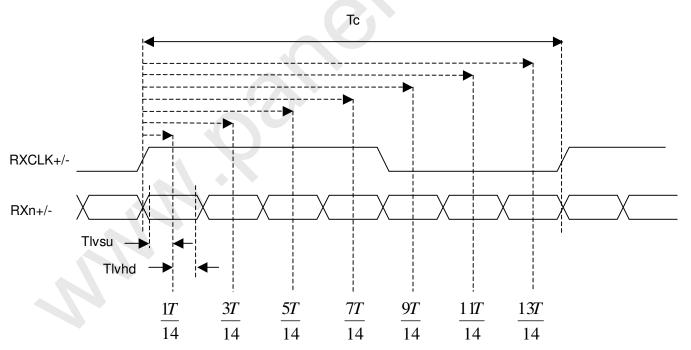
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Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

## **LVDS RECEIVER INTERFACE TIMING DIAGRAM**





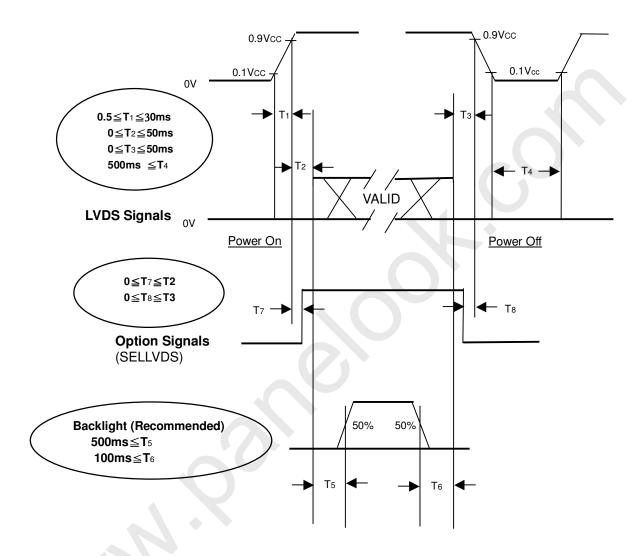


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### **6.2 POWER ON/OFF SEQUENCE**

 $(Ta = 25 \pm 2 \,{}^{\circ}C)$ 

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram



**Power ON/OFF Sequence** 





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### 7. OPTICAL CHARACTERISTICS

### 7.1 TEST CONDITIONS

Item	Symbol	Value	Unit	
Ambient Temperature	Ta	25±2	°C	
Ambient Humidity	На	50±10	%RH	
Supply Voltage	$V_{CC}$	12.0	V	
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"			
Lamp Current	Į <sub>L</sub>	10.0 ± 0.5	mA	
Oscillating Frequency (Inverter)	$F_W$	58 ± 3	KHz	
Vertical Frame Rate	Fr	60	Hz	

#### 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Color Chromaticity	Red	Rcx	θ <sub>x</sub> =0°, θ <sub>Y</sub> =0° Viewing Angle at Normal Direction Standard light source "C"		0.655	-	-	(0),(5)
	rica	Rcy			0.328		-	
	Croon	Gcx			0.268		-	
	Green	Gcy			0.598		-	
	ity Blue	Bcx			0.131		-	
	Diue	Всу			0.12		-	
	White	Wcx			0.299		1	
	VVIIILE	Wcy			0.355		-	
Center Transmittance		Т%	$\theta_x=0^\circ,  \theta_Y=0^\circ$	-	5.0	-	%	(1),(7)
Contrast Ratio		CR	with CMO module		3000	-		(1),(3)
Response Time		Gray to gray	$\theta_x$ =0°, $\theta_Y$ =0° with CMO Module@60Hz	-	8.5		ms	(4)
White Variation		δW	$\theta_x$ =0°, $\theta_Y$ =0° with CMO module	-	-	1.3	-	(1),(6)
Viewing Angle	Horizontal	$\theta_{x}$ +	CR≥20 With CMO module		88	3	Deg.	(1),(2)
	Tionzontai	$\theta_{x}$ -			88			
	Vertical	$\theta_{Y}$ +			88			
		θ <sub>Y</sub> -			88			

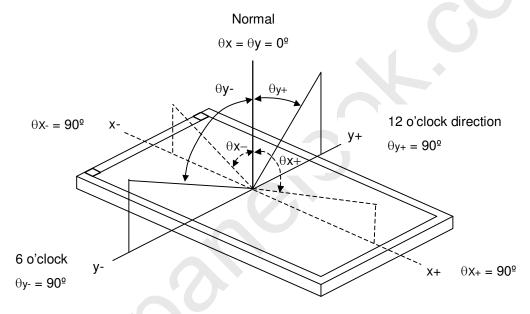


Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltage are based on suitable gamma voltages. The calculating method is as following:

- Measure Module's and BLU's spectrum. White is without signal input and R,G,B are with signal input. BLU (for V260B3-L05) is supplied by CMO.
- 2. Calculate cell's spectrum.
- 3. Calculate cell's chromaticity by using the spectrum of standard light source "C".
- Note (1) Light source is the BLU which is supplied by CMO and driving voltage are based on suitable gamma voltages.

Note (2) Definition of Viewing Angle ( $\theta x$ ,  $\theta y$ ):

Viewing angles are measured by Conoscope Cono-80



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

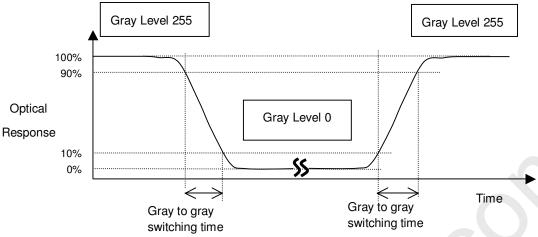
L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).



# APPROVAL SPECIFICATION

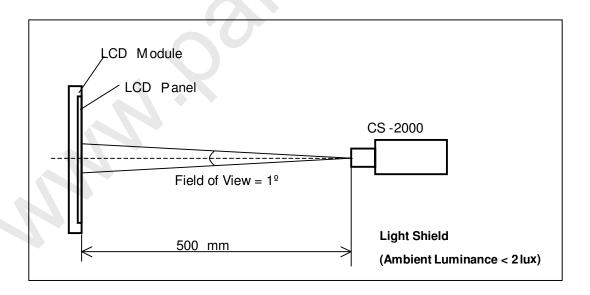
Note (3) Definition of Gray to Gray Switching Time:



The driving signal means the signal of luminance 0%, 20%, 40%, 60%, 80%, 100%. Gray to gray average time means the average switching time of luminance 0%, 20%, 40%, 60%, 80%, 100% to each other.

### Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.





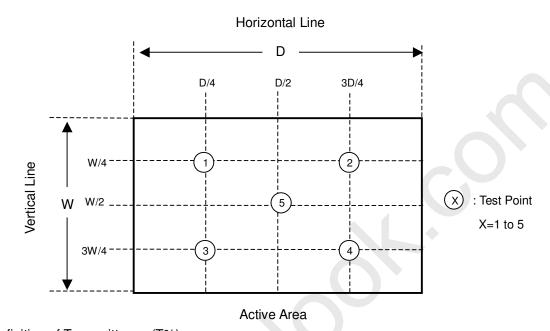


# APPROVAL SPECIFICATION

Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$ 



Note (7) Definition of Transmittance (T%):

Module is without signal input.





### 8. DEFINITION OF LABELS

### **8.1 OPEN CELL LABEL**

The barcode nameplate is pasted on each open cell as illustration for CMO internal control.





### **8.2 CARTON LABEL**

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation





(a) Model Name: V260B3- P05

(b) Carton ID: CMO internal control

(c) Quantities: 21



# APPROVAL SPECIFICATION

### 9. PACKAGING

#### 9.1 PACKING SPECIFICATIONS

(1) 21PCS LCD TV Panels / 1 Box

(2) Box dimensions: 812 (L) X 572 (W) X 277 (H)

(3) Weight: approximately 27.5 Kg

### 9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

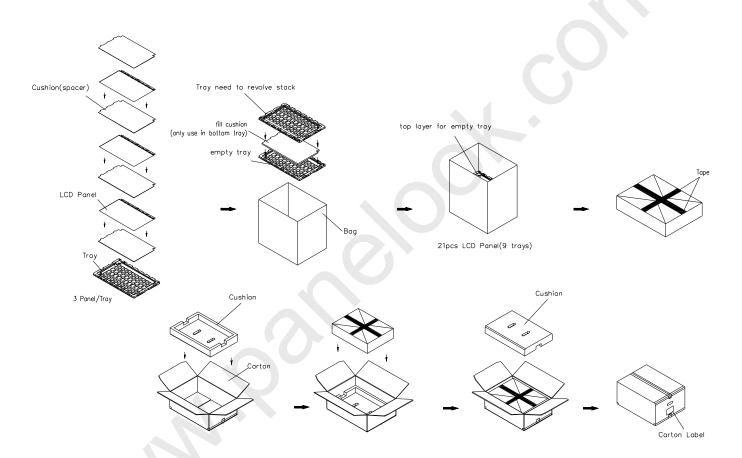


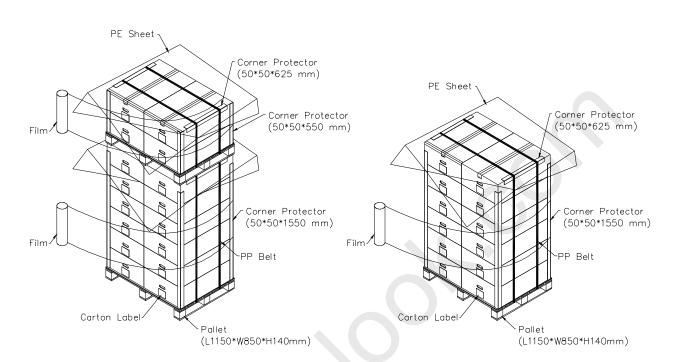
Figure.9-1 packing method



## APPROVAL SPECIFICATION



Sea / Land Transportation (40ft Container)



### Air Transportation

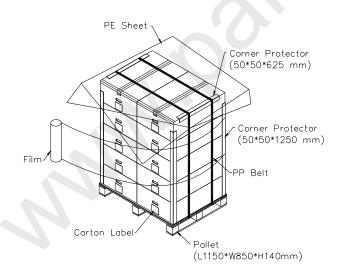


Figure.9-2 packing method





### 10. PRECAUTIONS

#### 10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the product during assembly.
- (2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.
- (4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.
- (8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.
- (9) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.

#### **10.2 SAFETY PRECAUTIONS**

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the product's end of life, it is not harmful in case of normal operation and storage.





### 11. MECHANICAL CHARACTERISTICS

