

- Tentative Specification
- Preliminary Specification
- Approval Specification

MODEL NO.: V546HK3

SUFFIX: LS5

| | |
|--|-----------|
| Customer: | |
| APPROVED BY | SIGNATURE |
| Name / Title _____ | _____ |
| Note | |
| _____ | |
| Please return 1 copy for your confirmation with your signature and comments. | |

| Approved By | Checked By | Prepared By |
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REVISION HISTORY

| Version | Date | Page (New) | Section | Description |
|---------|-----------|------------|---------|---|
| A1 | Sep 08,11 | all | all | Tentative Specification Ver 0.0 was first issued. |
| | | | | |

1. GENERAL DESCRIPTION

1.1 OVERVIEW

V546HK3-LS5 is a 54.6" TFT Liquid Crystal Display module with LED Backlight unit and 4ch-LVDS interface.

This module supports 1920 x 1080 HDTV format and can display true 1.073G colors (8-bit + Hi-FRC /color).

The driving board module for backlight is built-in.

1.2 FEATURES

- High brightness 400nits
- High contrast ratio 6000:1
- Fast response time Gray to Gray typical 6ms
- High color saturation 72% NTSC
- Full HDTV (1920 x 1080 pixels) resolution, true HDTV format
- DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- Optimized response time for 120 Hz frame rate
- Ultra wide viewing angle: Super MVA technology
- RoHs compliance

1.3 APPLICATION

- Standard Living Room TVs.
- Public Display Application.
- Home Theater Application.
- MFM Application.

1.4 GENERAL SPECIFICATIONS

| Item | Specification | Unit | Note |
|------------------------|---------------------------------------|-------|------|
| Active Area | 1209.6(H) x 680.4(V) (54.6" diagonal) | mm | (1) |
| Bezel Opening Area | 1217.6 (H) x 688.4 (V) | mm | |
| Driver Element | a-si TFT active matrix | - | - |
| Pixel Number | 1920x R.G.B. x 1080 | pixel | - |
| Pixel Pitch(Sub Pixel) | 0.21(H) x 0.63(V) | mm | - |
| Pixel Arrangement | RGB vertical stripe | - | - |
| Display Colors | 1.073G | color | - |
| Display Operation Mode | Transmissive mode / Normally black | - | - |
| Surface Treatment | Anti-Glare coating (11% Low Haze) | - | (2) |

Note (1) Please refer to the attached drawings in chapter 9 for more information about the front and back outlines.

Note (2) The spec of the surface treatment is temporarily for this phase. CMI reserves the rights to change this feature.

1.5 MECHANICAL SPECIFICATIONS

| Item | | Min. | Typ. | Max. | Unit | Note |
|-----------------------|----------------|--------|--------|--------|--------|--------------------|
| Module Size Weight | Horizontal (H) | 1235.9 | 1237.4 | 1238.9 | mm | Module Size |
| | Vertical (V) | 709.8 | 711.3 | 712.8 | mm | |
| | Depth (D) | 16.4 | 18.4 | 19.4 | mm | To Rear |
| | | 23 | 24 | 25 | mm | To converter cover |
| Weight | 13700 | 14200 | 14700 | g | Weight | |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth does not include connectors.

2. ABSOLUTE MAXIMUM RATINGS
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item | Symbol | Value | | Unit | Note |
|-------------------------------|-----------|----------------|------|------|----------|
| | | Min. | Max. | | |
| Storage Temperature | T_{ST} | -20 | +60 | °C | (1) |
| Operating Ambient Temperature | T_{OP} | 0 | 50 | °C | (1), (2) |
| Shock (Non-Operating) | S_{NOP} | $\pm X, \pm Y$ | 30 | G | (3), (5) |
| | | $\pm Z$ | 30 | | |
| Vibration (Non-Operating) | V_{NOP} | - | 1.0 | G | (4), (5) |

Note (1) Temperature and relative humidity range is shown in the figure below.

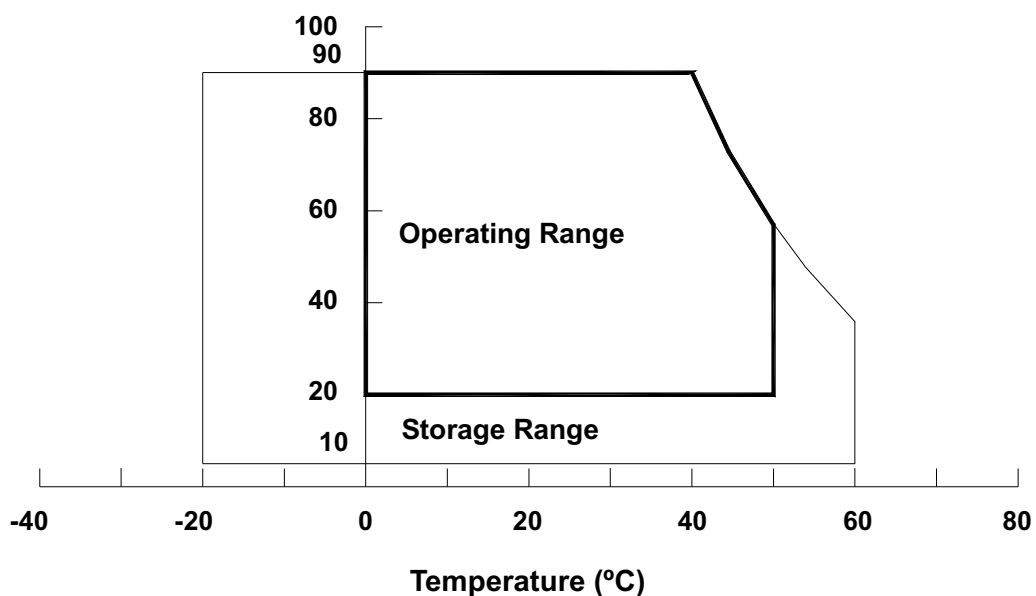
- (a) 90 %RH Max. ($T_a \leq 40$ °C).
- (b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).
- (c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.

Note (3) 11 ms, half sine wave, 1 time for $\pm X, \pm Y, \pm Z$.

Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Relative Humidity (%RH)


2.2 ELECTRICAL ABSOLUTE RATINGS
2.2.1 TFT LCD MODULE

| Item | Symbol | Value | | Unit | Note |
|----------------------|----------|-------|------|------|------|
| | | Min. | Max. | | |
| Power Supply Voltage | V_{CC} | -0.3 | 13.5 | V | (1) |
| Logic Input Voltage | V_{IN} | -0.3 | 3.6 | V | |

2.2.2 BACKLIGHT CONVERTER UNIT

| Item | Symbol | Test Condition | Min. | Type | Max. | Unit | Note |
|-------------------------|----------|----------------|------|------|------|-----------|---------|
| Light Bar Voltage | V_W | Ta = 25 °C | - | - | 60 | V_{RMS} | 3D Mode |
| Converter Input Voltage | V_{BL} | - | 0 | - | 30 | V | |
| Control Signal Level | - | - | -0.3 | - | 7 | V | |

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) No moisture condensation or freezing.

Note (3) The control signals include On/Off Control and External PWM Control.

3. ELECTRICAL CHARACTERISTICS

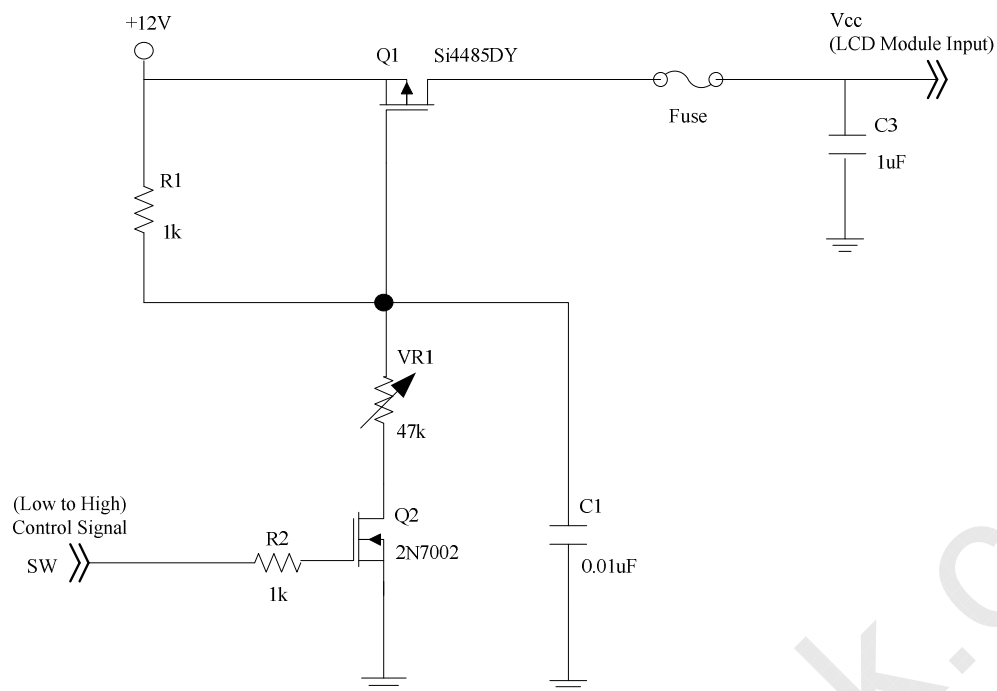
3.1 TFT LCD MODULE

(Ta = 25 ± 2 °C)

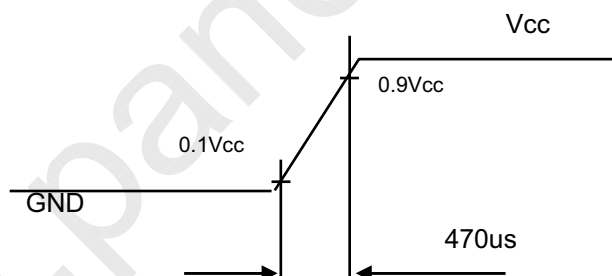
| Parameter | | Symbol | Value | | | Unit | Note |
|----------------------|---|-------------------|-------|------|------|------|------|
| | | | Min. | Typ. | Max. | | |
| Power Supply Voltage | | V _{CC} | 10.8 | 12 | 13.2 | V | (1) |
| Rush Current | | I _{RUSH} | — | — | TBD | A | (2) |
| Power Consumption | White Pattern | — | — | TBD | TBD | W | (3) |
| | Horizontal Stripe | — | — | TBD | TBD | W | |
| | Black Pattern | — | — | TBD | TBD | W | |
| Power Supply Current | White Pattern | — | — | TBD | TBD | A | |
| | Horizontal Stripe | — | — | TBD | TBD | A | |
| | Black Pattern | — | — | TBD | TBD | A | |
| LVDS interface | Differential Input High Threshold Voltage | V _{LVTH} | +100 | — | — | mV | (4) |
| | Differential Input Low Threshold Voltage | V _{LVTL} | — | — | -100 | mV | |
| | Common Input Voltage | V _{CM} | 1.0 | 1.2 | 1.4 | V | |
| | Differential input voltage (single-end) | V _{ID} | 200 | — | 600 | mV | |
| | Terminating Resistor | R _T | — | 100 | — | ohm | |
| CMIS interface | Input High Threshold Voltage | V _{IH} | 2.7 | — | 3.3 | V | |
| | Input Low Threshold Voltage | V _{IL} | 0 | — | 0.7 | V | |

Note (1) The module should be always operated within the above ranges.

Note (2) Measurement condition:



Vcc rising time is 470us



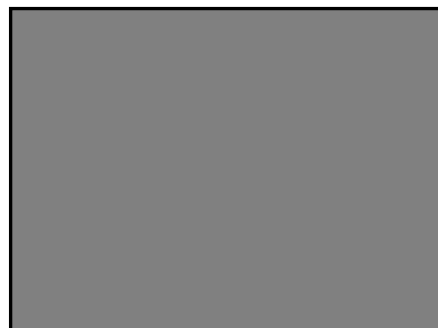
Note (3) The specified power consumption and power supply current is under the conditions at $V_{cc} = 12\text{ V}$, $T_a = 25 \pm 2\text{ }^\circ\text{C}$, $f_v = 120\text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. White Pattern



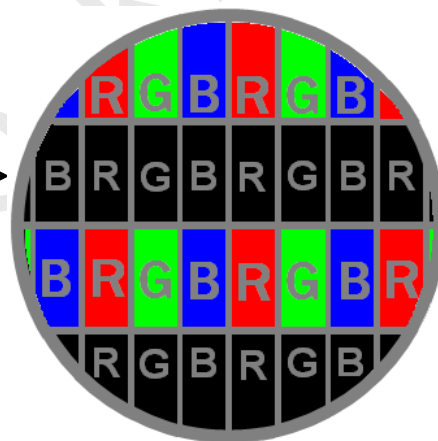
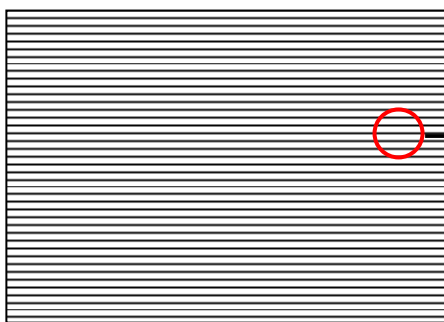
Active Area

b. Black Pattern

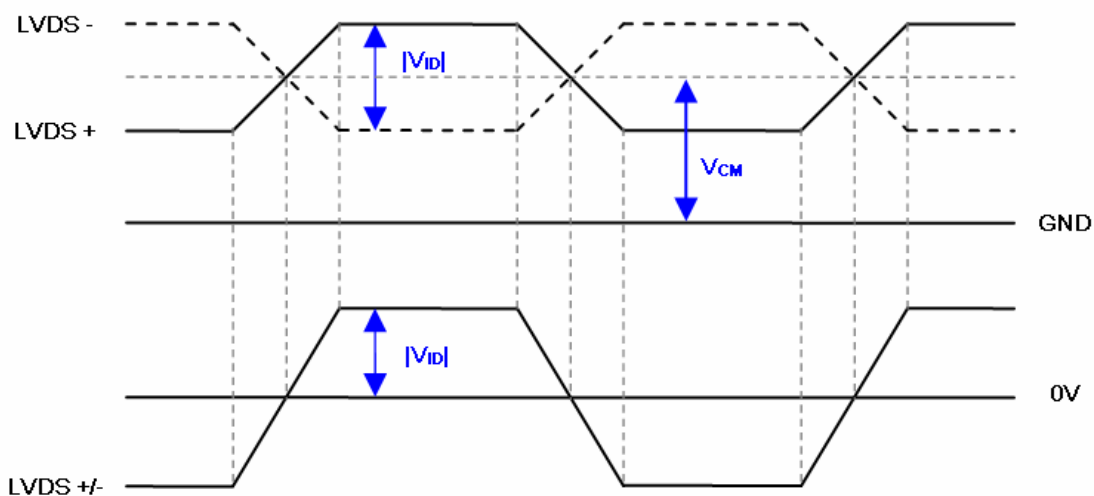


Active Area

c. Horizontal Pattern



Note (4) The LVDS input characteristics are as follows:



3.2 BACKLIGHT UNIT

3.2.1 LED LIGHT BAR CHARACTERISTICS (Ta = 25 ± 2 °C)

| Parameter | Symbol | Value | | | Unit | Note |
|------------------------------|--------------------|--------|------|--------|-----------------|-----------------------|
| | | Min. | Typ. | Max. | | |
| Total Current (16 String) | If | - | 1920 | 2035.2 | mA | |
| One String Current | I _{L(2D)} | - | 120 | 127.2 | mA | |
| | I _{L(3D)} | - | 360 | 381.6 | mApeak | 3D ENA=ON |
| LED Forward Voltage | V _f | 5.5 | 6.15 | 7 | V _{DC} | I _L =120mA |
| One String Voltage | V _W | 44 | - | 56 | V _{DC} | I _L =120mA |
| One String Voltage Variation | ΔV _W | - | - | 2 | V | |
| Life time | - | 30,000 | - | - | Hrs | (1) |

Note (1) The lifetime is defined as the time which luminance of the LED decays to 50% compared to the initial value, Operating condition: Continuous operating at Ta = 25±2°C, I_L =120mA.

3.2.2 CONVERTER CHARACTERISTICS (Ta = 25 ± 2 °C)

| Parameter | Symbol | Value | | | Unit | Note |
|-------------------------|---------------------|-------|-------|------|-------|--|
| | | Min. | Typ. | Max. | | |
| Power Consumption | P _{BL(2D)} | - | 105 | 127 | W | (1), (2) IL = 120 mA |
| | P _{BL(3D)} | - | 75 | 95 | W | (1), (2) IL=360mA. |
| Converter Input Voltage | VBL | 22.8 | 24.0 | 25.2 | VDC | |
| Converter Input Current | I _{BL(2D)} | - | 4.375 | 5.3 | A | Non Dimming |
| | I _{BL(3D)} | - | 3.125 | 3.96 | A | |
| Input Inrush Current | I _{R(2D)} | - | - | 6.8 | Apeak | V _{BL} =22.8V,(IL=typ.) (3), (6) |
| | I _{R(3D)} | - | - | 11.7 | Apeak | V _{BL} =22.8V,(IL= 360mA.)(3), (6) |
| Dimming Frequency | FB | 150 | 160 | 170 | Hz | (5) |
| Minimum Duty Ratio | DMIN | 5 | 10 | - | % | (4), (5) |

Note (1) The power supply capacity should be higher than the total converter power consumption P_{BL} . Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when converter dimming.

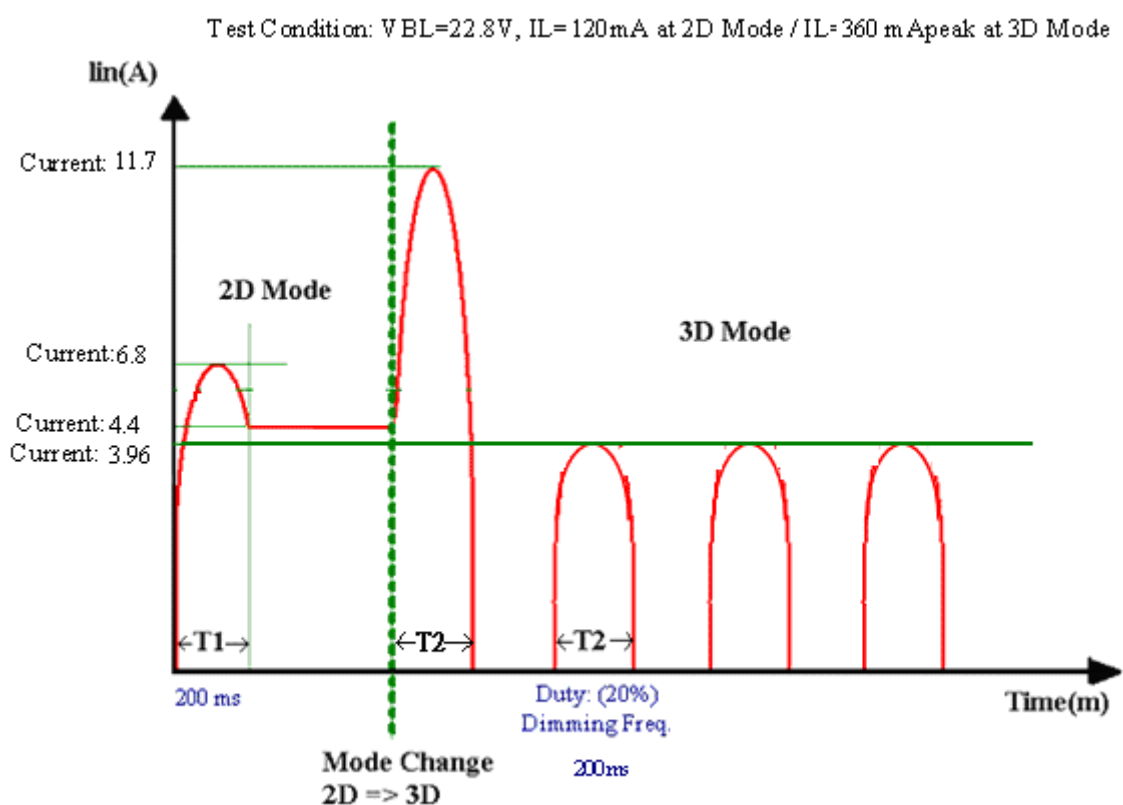
Note (2) The measurement condition of Max. value is based on 55" backlight unit under input voltage 24V, average LED current 127.2 mA at 2D Mode (LED current 381.6 mA_{peak} at 3D Mode) and lighting 1 hour later.

Note (3) For input inrush current measure, the VBL rising time from 10% to 90% is about 30ms.

Note (4) 5% minimum duty ratio is only valid for electrical operation.

Note (5) FB and DMIN are available only at 2D Mode.

Note (6) Below diagram is only for power supply design reference.



3.2.3 CONVERTER INTERFACE CHARACTERISTICS

| Parameter | | Symbol | Test Condition | Value | | | Unit | Note | |
|------------------------------|-----|------------------|----------------|-------|------|------|--|------------------------|----------|
| | | | | Min. | Typ. | Max. | | | |
| On/Off Control Voltage | ON | VBLON | — | 2.0 | — | 5.5 | V | | |
| | OFF | | — | 0 | — | 0.8 | V | | |
| External PWM Control Voltage | HI | VEPWM | — | 2.0 | — | 5.25 | V | Duty on | (5), (6) |
| | LO | | — | 0 | — | 0.8 | V | Duty off | |
| Error Signal | | ERR | — | — | — | — | Abnormal: Open collector Normal: GND (4) | | |
| VBL Rising Time | | Tr1 | — | 30 | — | — | ms | 10%-90%V _{BL} | |
| Control Signal Rising Time | | Tr | — | — | — | 100 | ms | | |
| Control Signal Falling Time | | Tf | — | — | — | 100 | ms | | |
| PWM Signal Rising Time | | TPWMR | — | — | — | 100 | us | (6) | |
| PWM Signal Falling Time | | TPWMF | — | — | — | 100 | us | | |
| Input Impedance | | Rin | — | 1 | — | — | MΩ | EPWM, BLON | |
| PWM Delay Time | | TPWM | — | 100 | — | 300 | ms | (6) | |
| BLON Delay Time | | T _{on} | — | 300 | — | 500 | ms | | |
| | | T _{on1} | — | 300 | — | 500 | ms | | |
| BLON Off Time | | Toff | — | 300 | — | 500 | ms | | |

Note (1) The Dimming signal should be valid before backlight turns on by BLON signal. It is inhibited to change the external PWM signal during backlight turn on period.

Note (2) The power sequence and control signal timing are shown in the Fig.1. For a certain reason, the converter has a possibility to be damaged with wrong power sequence and control signal timing.

Note (3) While system is turned ON or OFF, the power sequences must follow as below descriptions:

Turn ON sequence: VBL → PWM signal → BLON

Turn OFF sequence: BLOFF → PWM signal → VBL

Note (4) When converter protective function is triggered, ERR will output open collector status.

Note (5) The EPWM interface that inserts a pull up resistor to 5V in Max Duty (100%), please refers to Fig.2.

Note (6) EPWM is available only at 2D Mode.

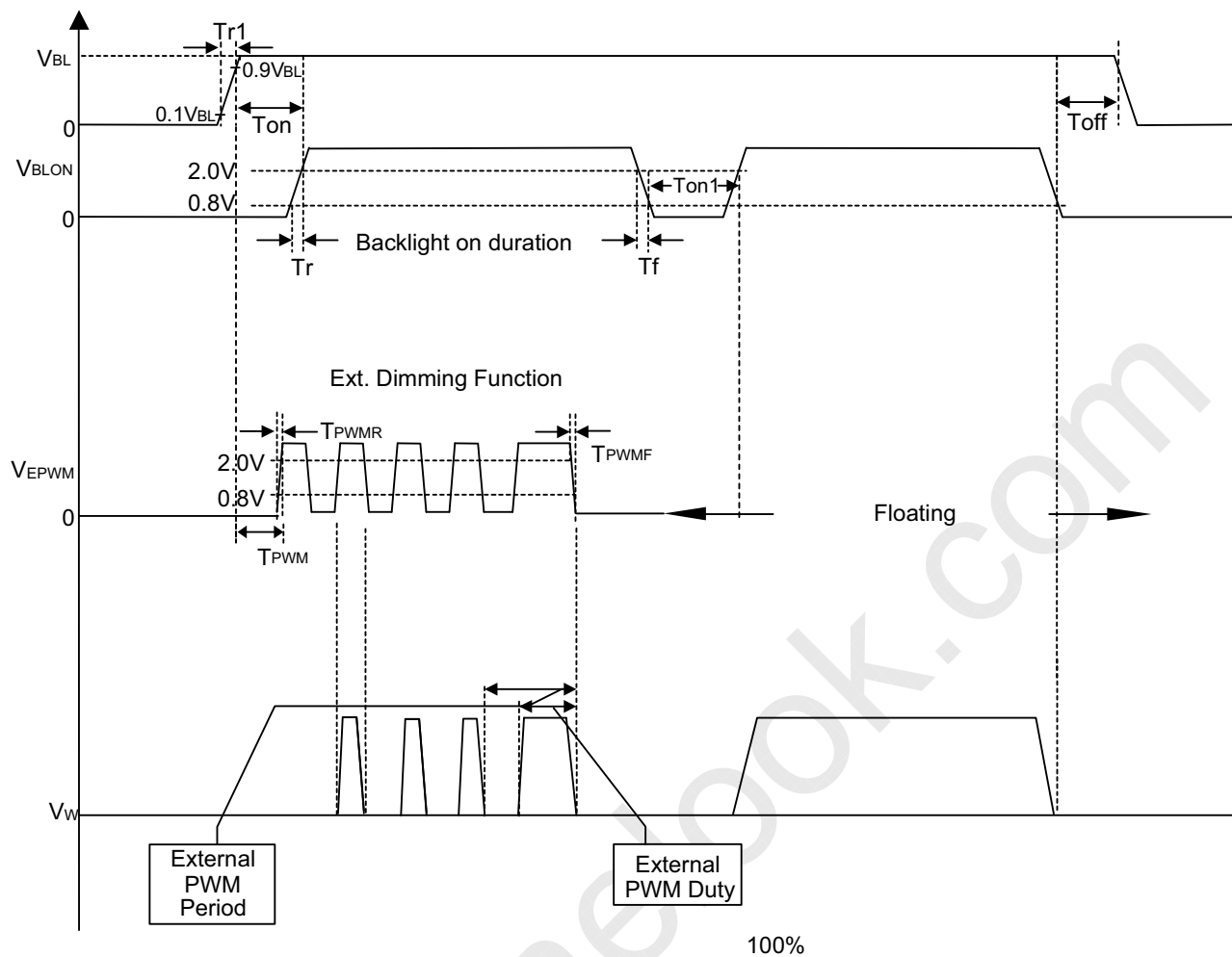


Fig. 1

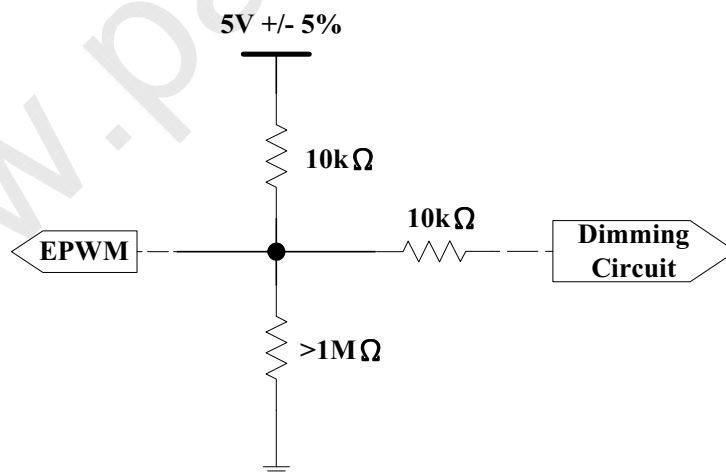
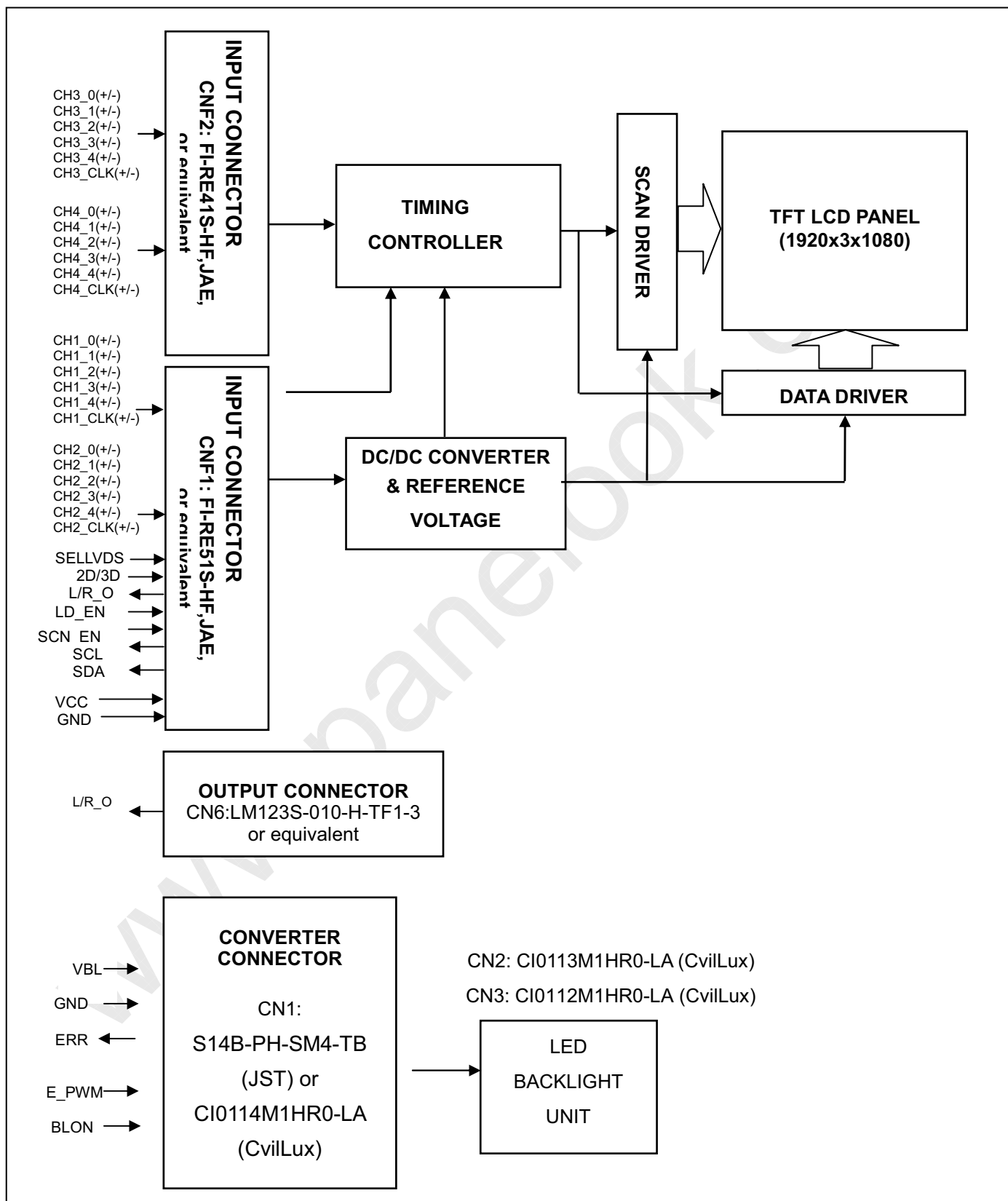


Fig. 2

4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE



5 .INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment: (FI-RE51S-HF(JAE) or equivalent)

| Pin | Name | Description | Note |
|-----|---------|--|-----------|
| 1 | N.C. | No Connection | (1) |
| 2 | SCL | EEPROM Serial Clock (for local dimming demo function) | (11) |
| 3 | SDA | EEPROM Serial Data (for local dimming demo function) | |
| 4 | N.C. | No Connection | (1) |
| 5 | L/R_O | Output signal for Left Right Glasses control | (10) |
| 6 | N.C. | No Connection | (1) |
| 7 | SELLVDS | LVDS Data Format Selection | (2)(7) |
| 8 | N.C. | No Connection | (1) |
| 9 | N.C. | No Connection | |
| 10 | N.C. | No Connection | |
| 11 | GND | Ground | |
| 12 | CH1[0]- | First pixel Negative LVDS differential data input. Pair 0 | (9) |
| 13 | CH1[0]+ | First pixel Positive LVDS differential data input. Pair 0 | |
| 14 | CH1[1]- | First pixel Negative LVDS differential data input. Pair 1 | |
| 15 | CH1[1]+ | First pixel Positive LVDS differential data input. Pair 1 | |
| 16 | CH1[2]- | First pixel Negative LVDS differential data input. Pair 2 | (9) |
| 17 | CH1[2]+ | First pixel Positive LVDS differential data input. Pair 2 | |
| 18 | GND | Ground | |
| 19 | CH1CLK- | First pixel Negative LVDS differential clock input. | (9) |
| 20 | CH1CLK+ | First pixel Positive LVDS differential clock input. | |
| 21 | GND | Ground | |
| 22 | CH1[3]- | First pixel Negative LVDS differential data input. Pair 3 | (9) |
| 23 | CH1[3]+ | First pixel Positive LVDS differential data input. Pair 3 | |
| 24 | CH1[4]- | First pixel Negative LVDS differential data input. Pair 4 | |
| 25 | CH1[4]+ | First pixel Positive LVDS differential data input. Pair 4 | |
| 26 | 2D/3D | Input signal for 2D/3D Mode Selection | (3)(6)(8) |
| 27 | L/R | Input signal for Left Right eye frame synchronous | (4)(8) |
| 28 | CH2[0]- | Second pixel Negative LVDS differential data input. Pair 0 | (9) |

| | | | |
|----|---------|--|--------|
| 29 | CH2[0]+ | Second pixel Positive LVDS differential data input. Pair 0 | (9) |
| 30 | CH2[1]- | Second pixel Negative LVDS differential data input. Pair 1 | |
| 31 | CH2[1]+ | Second pixel Positive LVDS differential data input. Pair 1 | |
| 32 | CH2[2]- | Second pixel Negative LVDS differential data input. Pair 2 | |
| 33 | CH2[2]+ | Second pixel Positive LVDS differential data input. Pair 2 | |
| 34 | GND | Ground | |
| 35 | CH2CLK- | Second pixel Negative LVDS differential clock input. | (9) |
| 36 | CH2CLK+ | Second pixel Positive LVDS differential clock input. | |
| 37 | GND | Ground | |
| 38 | CH2[3]- | Second pixel Negative LVDS differential data input. Pair 3 | (9) |
| 39 | CH2[3]+ | Second pixel Positive LVDS differential data input. Pair 3 | |
| 40 | CH2[4]- | Second pixel Negative LVDS differential data input. Pair 4 | |
| 41 | CH2[4]+ | Second pixel Positive LVDS differential data input. Pair 4 | |
| 42 | LD_EN | Input signal for Local Dimming Enable | (5)(8) |
| 43 | SCN_EN | Input signal for Scanning Enable | (6)(8) |
| 44 | GND | Ground | |
| 45 | GND | Ground | |
| 46 | GND | Ground | |
| 47 | N.C. | No Connection | (1) |
| 48 | VCC | +12V power supply | |
| 49 | VCC | +12V power supply | |
| 50 | VCC | +12V power supply | |
| 51 | VCC | +12V power supply | |

CNF2 Connector Pin Assignment (FI-RE41S-HF (JAE) or equivalent)

| Pin | Name | Description | Note |
|-----|---------|--|------|
| 1 | N.C. | No Connection | (1) |
| 2 | N.C. | No Connection | |
| 3 | N.C. | No Connection | |
| 4 | N.C. | No Connection | |
| 5 | N.C. | No Connection | |
| 6 | N.C. | No Connection | |
| 7 | N.C. | No Connection | |
| 8 | N.C. | No Connection | |
| 9 | GND | Ground | |
| 10 | CH3[0]- | Third pixel Negative LVDS differential data input. Pair 0 | (9) |
| 11 | CH3[0]+ | Third pixel Positive LVDS differential data input. Pair 0 | |
| 12 | CH3[1]- | Third pixel Negative LVDS differential data input. Pair 1 | |
| 13 | CH3[1]+ | Third pixel Positive LVDS differential data input. Pair 1 | |
| 14 | CH3[2]- | Third pixel Negative LVDS differential data input. Pair 2 | |
| 15 | CH3[2]+ | Third pixel Positive LVDS differential data input. Pair 2 | |
| 16 | GND | Ground | |
| 17 | CH3CLK- | Third pixel Negative LVDS differential clock input. | (9) |
| 18 | CH3CLK+ | Third pixel Positive LVDS differential clock input. | |
| 19 | GND | Ground | |
| 20 | CH3[3]- | Third pixel Negative LVDS differential data input. Pair 3 | (9) |
| 21 | CH3[3]+ | Third pixel Positive LVDS differential data input. Pair 3 | |
| 22 | CH3[4]- | Third pixel Negative LVDS differential data input. Pair 4 | |
| 23 | CH3[4]+ | Third pixel Positive LVDS differential data input. Pair 4 | |
| 24 | GND | Ground | |
| 25 | GND | Ground | |
| 26 | CH4[0]- | Fourth pixel Negative LVDS differential data input. Pair 0 | (9) |
| 27 | CH4[0]+ | Fourth pixel Positive LVDS differential data input. Pair 0 | |
| 28 | CH4[1]- | Fourth pixel Negative LVDS differential data input. Pair 1 | |
| 29 | CH4[1]+ | Fourth pixel Positive LVDS differential data input. Pair 1 | |
| 30 | CH4[2]- | Fourth pixel Negative LVDS differential data input. Pair 2 | |

| | | | |
|----|---------|--|-----|
| 31 | CH4[2]+ | Fourth pixel Positive LVDS differential data input. Pair 2 | (9) |
| 32 | GND | Ground | |
| 33 | CH4CLK- | Fourth pixel Negative LVDS differential clock input. | (9) |
| 34 | CH4CLK+ | Fourth pixel Positive LVDS differential clock input. | |
| 35 | GND | Ground | |
| 36 | CH4[3]- | Fourth pixel Negative LVDS differential data input. Pair 3 | (9) |
| 37 | CH4[3]+ | Fourth pixel Positive LVDS differential data input. Pair 3 | |
| 38 | CH4[4]- | Fourth pixel Negative LVDS differential data input. Pair 4 | |
| 39 | CH4[4]+ | Fourth pixel Positive LVDS differential data input. Pair 4 | |
| 40 | GND | Ground | |
| 41 | GND | Ground | |

CN6 Connector Pin Assignment (LM123S-010-H-TF1-3 (UNE) or equivalent)

| | | | |
|----|-------|--|------|
| 1 | N.C. | No Connection | (1) |
| 2 | N.C. | No Connection | |
| 3 | N.C. | No Connection | |
| 4 | GND | Ground | |
| 5 | N.C. | No Connection | (1) |
| 6 | L/R_O | Output signal for Left Right Glasses control | (10) |
| 7 | N.C. | No Connection | (1) |
| 8 | N.C. | No Connection | |
| 9 | N.C. | No Connection | |
| 10 | N.C. | No Connection | |

Note (1) Reserved for internal use. Please leave it open.

Note (2) LVDS format selection.

L= Connect to GND, H=Connect to +3.3V or Open

| SELLVDS | Note |
|-----------|--------------|
| L | JEIDA Format |
| H or Open | VESA Format |

Note (3) 2D/3D mode selection.

L= Connect to GND or Open, H=Connect to +3.3V

| 2D/3D | Note |
|-----------|---------|
| L or Open | 2D Mode |
| H | 3D Mode |

Note (4) Input signal for Left Right eye frame synchronous

$V_{IL}=0\sim 0.8\text{ V}$, $V_{IH}=2.0\sim 3.3\text{ V}$

| L/R | Note |
|-----|--------------------------|
| L | Right synchronous signal |
| H | Left synchronous signal |

Note (5) Local dimming enable selection.

L= Connect to GND or Open, H=Connect to +3.3V

| LD_EN | Note |
|-----------|-----------------------|
| L or Open | Local Dimming Disable |
| H | Local Dimming Enable |

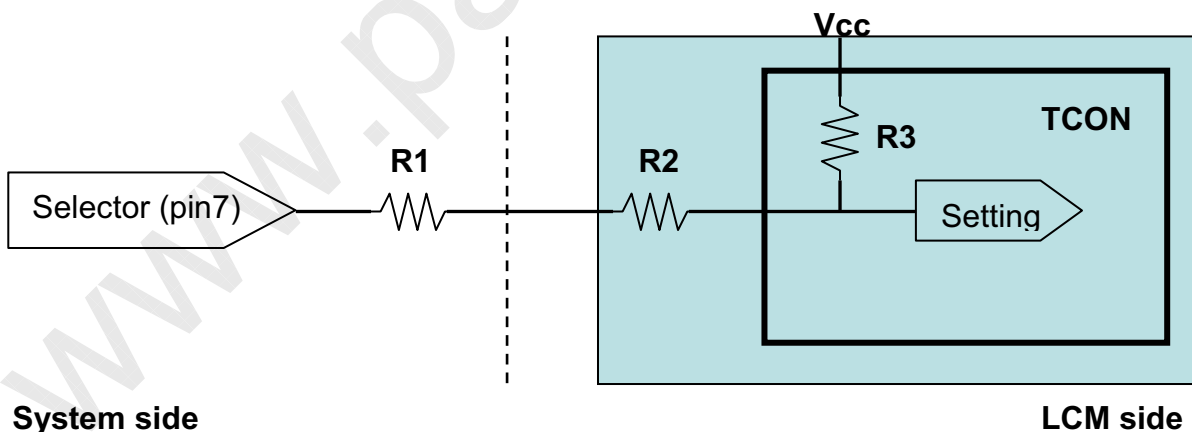
Note (6) Scanning enable selection.

L= Connect to GND or Open, H=Connect to +3.3V

| SCN_EN | Note |
|-----------|------------------|
| L or Open | Scanning Disable |
| H | Scanning Enable |

Note (7) SELLVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. ($R1 < 1\text{K Ohm}$)

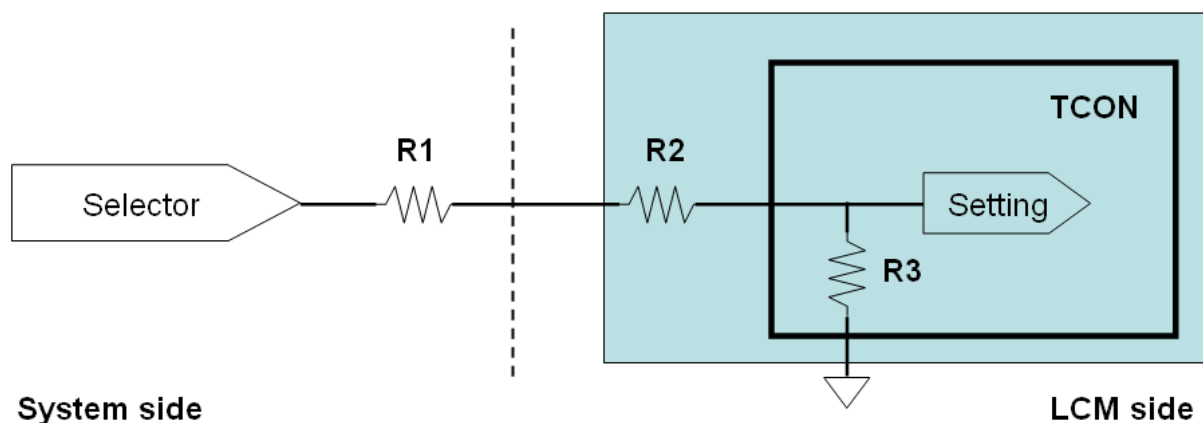


System side

$R1 < 1\text{K}$

Note (8) 2D/3D, L/R, LD_EN and SCN_EN signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. ($R1 < 1K \text{ Ohm}$)



System side: $R1 < 1K$

Note (9) LVDS 4-port Data Mapping

| Port | Channel of LVDS | Data Stream |
|----------|-----------------|---------------------------|
| 1st Port | First Pixel | 1, 5, 9, 1913, 1917 |
| 2nd Port | Second Pixel | 2, 6, 10, 1914, 1918 |
| 3rd Port | Third Pixel | 3, 7, 11, 1915, 1919 |
| 4th Port | Fourth Pixel | 4, 8, 12, 1916, 1920 |

Note (10) The definition of L/R_O signal as follows

L= 0V , H= +3.3V

| L/R_O | Note |
|-------|---------------------|
| L | Right glass turn on |
| H | Left glass turn on |

Note (11) Please reference Appendix A

5.2 BACKLIGHT UNIT

The pin configuration for the housing and leader wire is shown in the table below.

CN2,4: 196388-12041-3 (P-TWO)

| Pin № | Symbol | Feature |
|-------|--------|------------------------|
| 1 | VLED | Positive of LED String |
| 2 | VLED | |
| 3 | VLED | |
| 4 | VLED | |
| 5 | NC | NC |
| 6 | NC | |
| 7 | NC | |
| 8 | NC | |
| 9 | N1 | Negative of LED String |
| 10 | N2 | |
| 11 | N3 | |
| 12 | N4 | |

CN3,5: 196388-12041-3 (P-TWO)

| Pin № | Symbol | Feature |
|-------|--------|------------------------|
| 1 | N1 | Negative of LED String |
| 2 | N2 | |
| 3 | N3 | |
| 4 | N4 | |
| 5 | NC | NC |
| 6 | NC | |
| 7 | NC | |
| 8 | NC | |
| 9 | VLED | Positive of LED String |
| 10 | VLED | |
| 11 | VLED | |
| 12 | VLED | |

Note (1)The backlight interface housing for high voltage side is a model 51281-1094, manufactured by Molex or equivalent. The mating header on converter part number is 51281-1094

5.3 DRIVING BOARD UNIT

CN1(Header): S14B-PH-SM4-TB (JST) or CI0114M1HR0-LA (CvilLux)

| Pin No. | Symbol | Feature |
|---------|--------|---------------------------------|
| 1 | VBL | +24V |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | GND | GND |
| 7 | | |
| 8 | | |
| 9 | | |
| 10 | | |
| 11 | ERR | Normal (GND) Abnormal (Open) |
| 12 | BLON | BL ON/OFF |
| 13 | NC | NC |
| 14 | E_PWM | External PWM Control |

Notice

- If Pin14 is open, E_PWM is 100% duty.

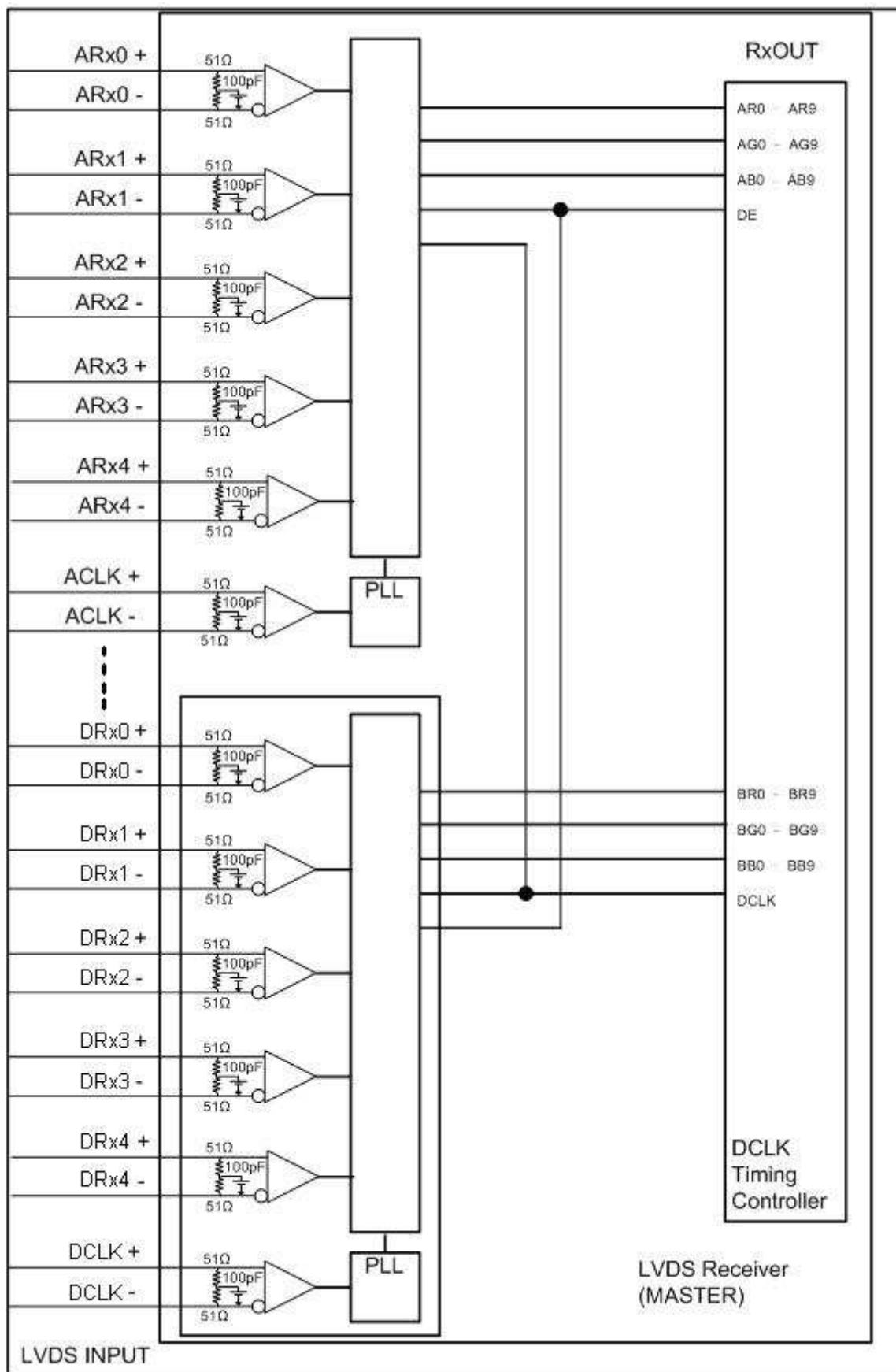
CN2: CI0113M1HR0-LA (CvilLux)

| Pin No. | Symbol | Feature |
|---------|--------|------------------------|
| 1 | VLED+ | Positive of LED String |
| 2 | NC | NC |
| 3 | N- | Negative of LED String |
| 4 | N- | |
| 5 | N- | |
| 6 | N- | |
| 7 | NC | NC |
| 8 | N- | Negative of LED String |
| 9 | N- | |
| 10 | N- | |
| 11 | N- | |
| 12 | NC | NC |
| 13 | VLED+ | Positive of LED String |

CN3: CI0112M1HR0-LA (CvilLux)

| Pin No. | Symbol | Feature |
|---------|--------|------------------------|
| 1 | VLED+ | Positive of LED String |
| 2 | NC | NC |
| 3 | N- | Negative of LED String |
| 4 | N- | |
| 5 | N- | |
| 6 | N- | |
| 7 | N- | Negative of LED String |
| 8 | N- | |
| 9 | N- | |
| 10 | N- | |
| 11 | NC | NC |
| 12 | VLED+ | Positive of LED String |

5.4 BLOCK DIAGRAM OF INTERFACE



AR0~AR9: First pixel R data

AG0~AG9: First pixel G data

AB0~AB9: First pixel B data

BR0~BR9: Second pixel R data

BG0~BG9: Second pixel G data

BB0~BB9: Second pixel B data

DE: Data enable signal

DCLK: Data clock signal

The third and fourth pixel are followed the same rules.

CR0~CR9: Third pixel R data

CG0~CG9: Third pixel G data

CB0~CB9: Third pixel B data

DR0~DR9: Fourth pixel R data

DG0~DG9: Fourth pixel G data

DB0~DB9: Fourth pixel B data

Note (1) A ~ D channel are first, second, third and fourth pixel respectively.

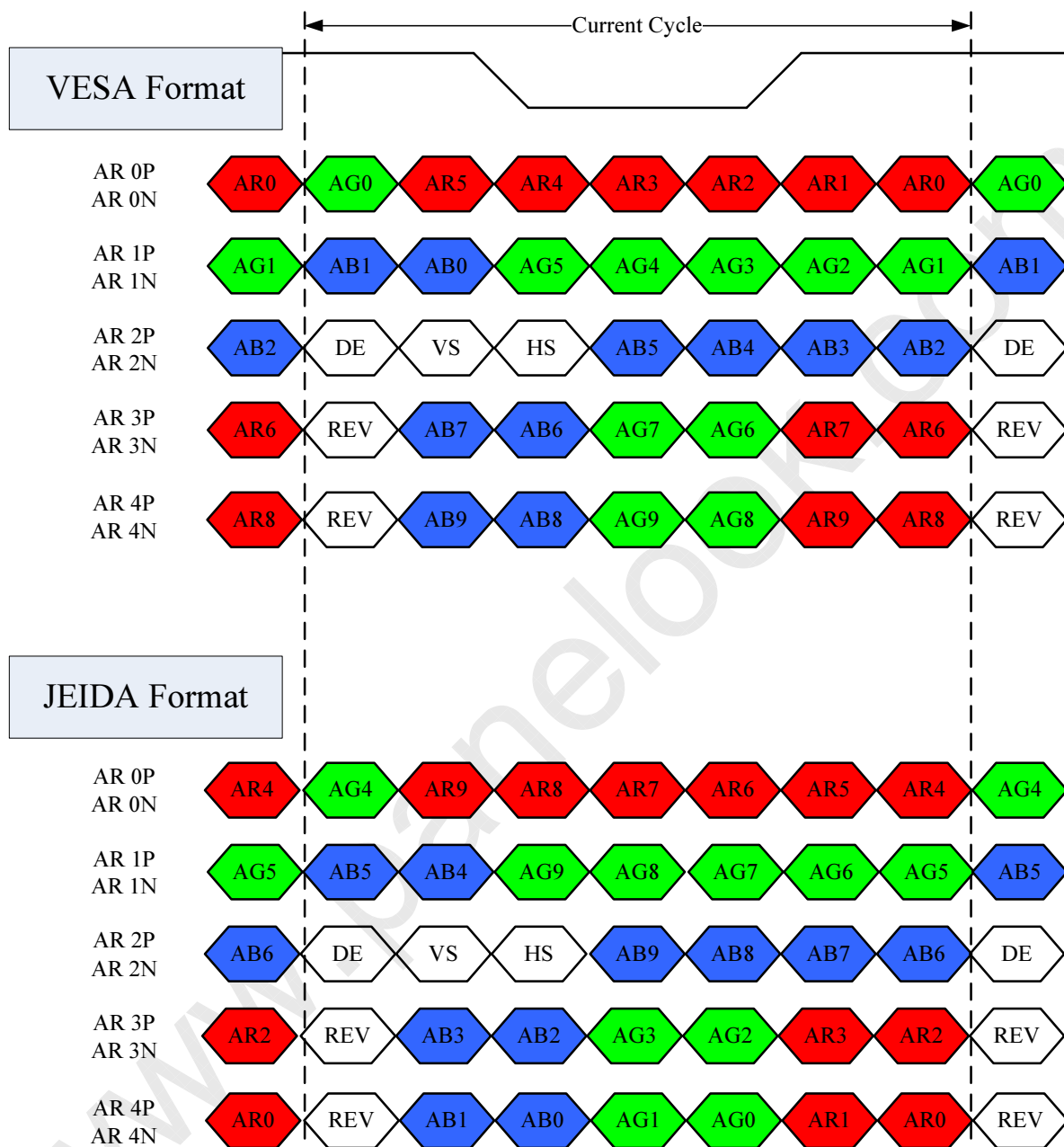
Note (2) The system must have the transmitter to drive the module.

Note (3) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.

5.5 LVDS INTERFACE

JEIDA Format : SELLVDS = L

VESA Format : SELLVDS = H or Open



AR0~AR9: First Pixel R Data (9; MSB, 0; LSB)

AG0~AG9: First Pixel G Data (9; MSB, 0; LSB)

AB0~AB9: First Pixel B Data (9; MSB, 0; LSB)

DE : Data enable signal

DCLK : Data clock signal

RSV: Reserved



PRODUCT SPECIFICATION

5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 10-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

| Color | | Data Signal | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------------------|-------------|----|----|----|----|----|----|----|----|----|-------|----|----|----|----|----|----|----|----|----|------|----|----|----|----|----|----|----|
| | | Red | | | | | | | | | | Green | | | | | | | | | | Blue | | | | | | | |
| | | R9 | R8 | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G9 | G8 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B9 | B8 | B7 | B6 | B5 | B4 | B3 | B2 |
| Basic Colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale Of Red | Red (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Red (1021) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1022) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1023) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale Of Green | Green (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Green (1021) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1022) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1023) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale Of Blue | Blue (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Blue (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | Blue (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Blue (1021) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |
| | Blue (1022) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Blue (1023) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|-------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

Note (1) 0: Low Level Voltage, 1: High Level Voltage



6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS (Ta = 25 ± 2 °C)

The input signal timing specifications are shown as the following table and timing diagram.

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|---------------------|--------------------------------------|---------------------------|--------------------|-------|--------------------|------|------|
| LVDS Receiver Clock | Frequency | $F_{clk_{in}}$ (=1/TC) | 60 | 74.25 | 80 | MHz | |
| | Input cycle to cycle jitter | T_{rcj} | - | - | 200 | ps | (3) |
| | Spread spectrum modulation range | $F_{clk_{in_mod}}$ | $F_{clk_{in}}-2\%$ | - | $F_{clk_{in}}+2\%$ | MHz | (4) |
| | Spread spectrum modulation frequency | F_{SSM} | - | - | 200 | KHz | |
| LVDS Receiver Data | Setup Time | T_{lvsu} | 600 | - | - | ps | (5) |
| | Hold Time | T_{lvhd} | 600 | - | - | ps | |

6.1.1 Timing spec for Frame Rate = 100Hz

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note | |
|--------------------------------|---------|----------|----------|------|------|------|-------|---------------------|
| Frame rate | 2D mode | F_{r5} | 94 | 100 | 106 | Hz | | |
| | 3D mode | F_{r5} | 100 | 100 | 100 | Hz | (7) | |
| Vertical Active Display Term | 2D Mode | Total | T_v | 1090 | 1350 | 1395 | Th | $T_v=T_{vd}+T_{vb}$ |
| | | Display | T_{vd} | 1080 | 1080 | 1080 | Th | - |
| | | Blank | T_{vb} | 10 | 270 | 315 | Th | - |
| | 3D Mdoe | Total | T_v | 1350 | | | Th | (6), (8) |
| | | Display | T_{vd} | 1080 | | | Th | |
| | | Blank | T_{vb} | 270 | | | Th | |
| Horizontal Active Display Term | 2D Mode | Total | T_h | 520 | 550 | 670 | T_c | $T_h=T_{hd}+T_{hb}$ |
| | | Display | T_{hd} | 480 | 480 | 480 | T_c | - |
| | | Blank | T_{hb} | 40 | 70 | 190 | T_c | - |
| | 3D Mdoe | Total | T_h | 520 | 550 | 670 | T_c | $T_h=T_{hd}+T_{hb}$ |
| | | Display | T_{hd} | 480 | 480 | 480 | T_c | - |
| | | Blank | T_{hb} | 40 | 70 | 190 | T_c | - |

6.1.2 Timing spec for Frame Rate = 120Hz

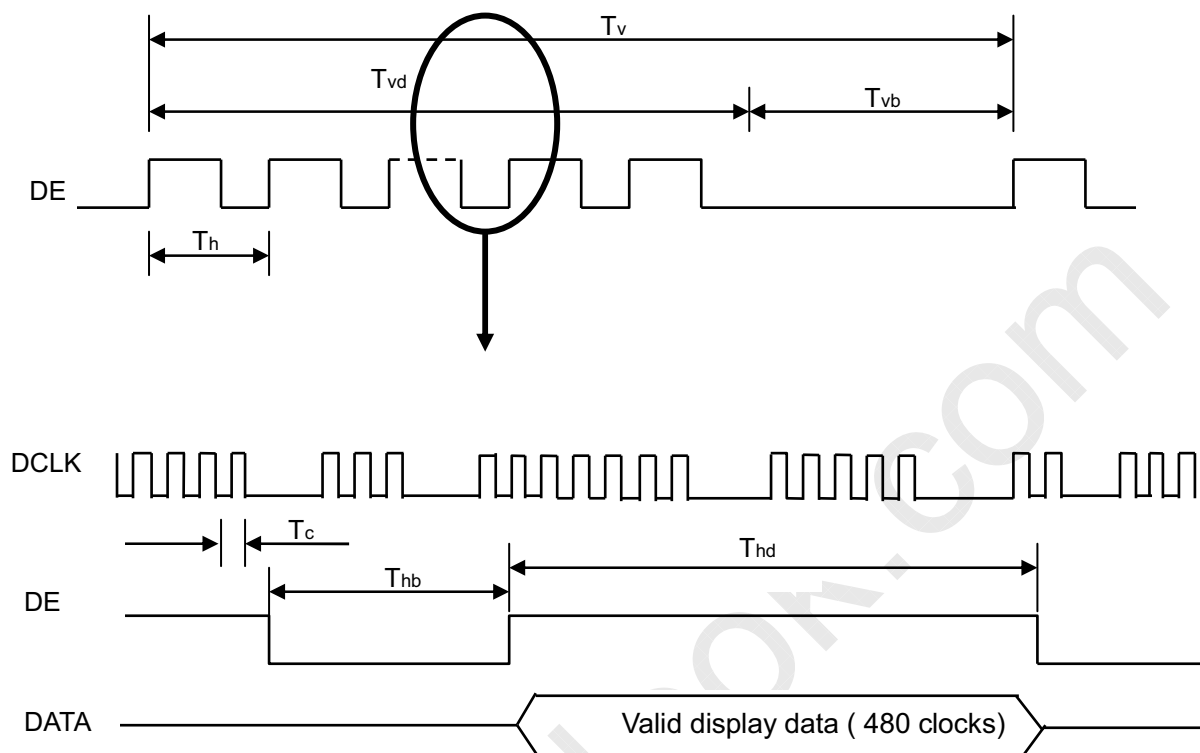
| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note | |
|--------------------------------|---------|----------|----------|------|------|------|-------|-------------------------|
| Frame rate | 2D mode | F_{r6} | 114 | 120 | 126 | Hz | | |
| | 3D mode | F_{r6} | 120 | 120 | 120 | Hz | (7) | |
| Vertical Active Display Term | 2D Mode | Total | T_v | 1090 | 1125 | 1395 | Th | $T_v = T_{vd} + T_{vb}$ |
| | | Display | T_{vd} | 1080 | 1080 | 1080 | Th | — |
| | | Blank | T_{vb} | 10 | 45 | 315 | Th | — |
| | 3D Mdoe | Total | T_v | 1125 | | | Th | (6), (8) |
| | | Display | T_{vd} | 1080 | | | Th | |
| | | Blank | T_{vb} | 45 | | | Th | |
| Horizontal Active Display Term | 2D Mode | Total | T_h | 520 | 550 | 670 | T_c | $T_h = T_{hd} + T_{hb}$ |
| | | Display | T_{hd} | 480 | 480 | 480 | T_c | — |
| | | Blank | T_{hb} | 40 | 70 | 190 | T_c | — |
| | 3D Mdoe | Total | T_h | 520 | 550 | 670 | T_c | $T_h = T_{hd} + T_{hb}$ |
| | | Display | T_{hd} | 480 | 480 | 480 | T_c | — |
| | | Blank | T_{hb} | 40 | 70 | 190 | T_c | — |

Note (1) Since the module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

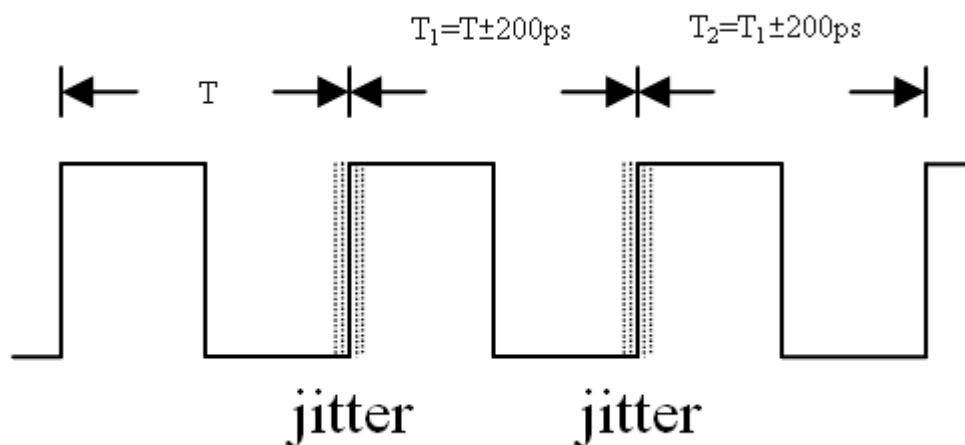
Note (2) Please make sure the range of pixel clock has follow the below equation:

$$F_{clk(in)(max)} \geq F_{r6} \times T_v \times T_h$$

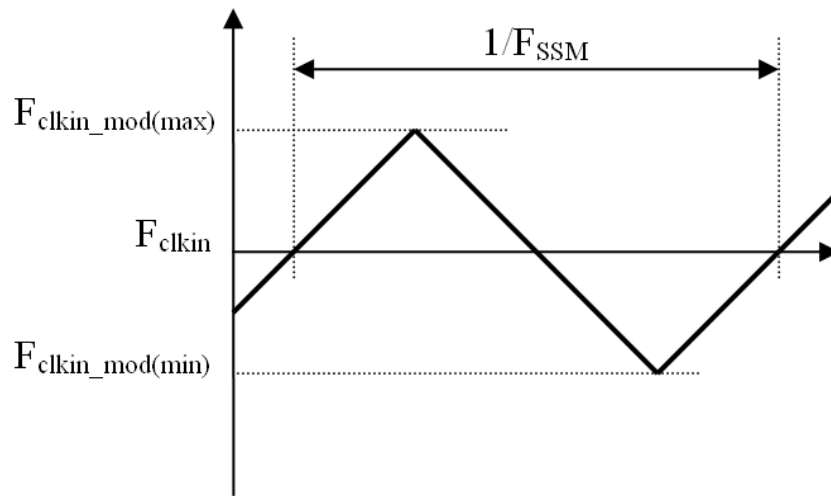
$$F_{r5} \times T_v \times T_h \geq F_{clk(in)(min)}$$

INPUT SIGNAL TIMING DIAGRAM


Note (3) The input clock cycle-to-cycle jitter is defined as below figures. $Trcl = |T_1 - T_1|$

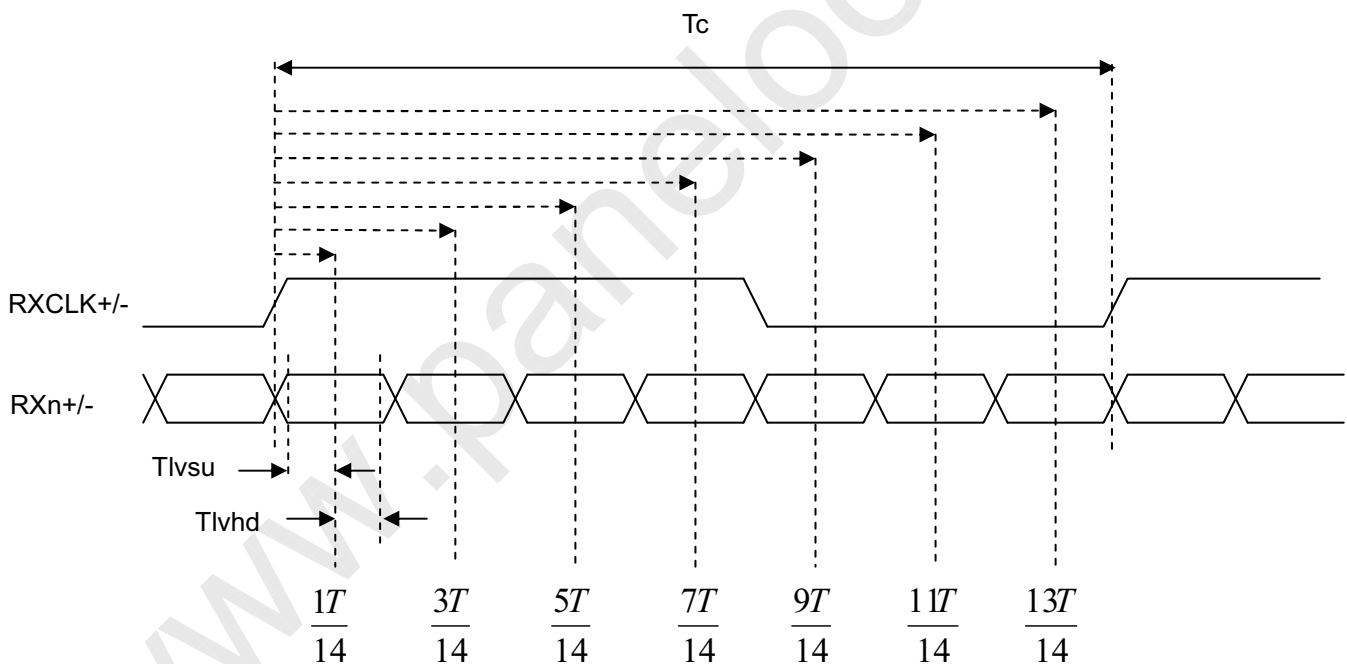


Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM



Note (6) Please fix the Vertical timing (Vertical Total =1350 / Display =1080 / Blank = 270) in 100Hz 3D mode and Vertical timing (Vertical Total =1125 / Display =1080 / Blank = 45) in 120Hz 3D mode

Note (7) In 3D mode, the set up Fr5 and Fr6 in Typ. ± 3 Hz .In order to ensure that the electric function performance to avoid no display symptom.(Except picture quality symptom.)

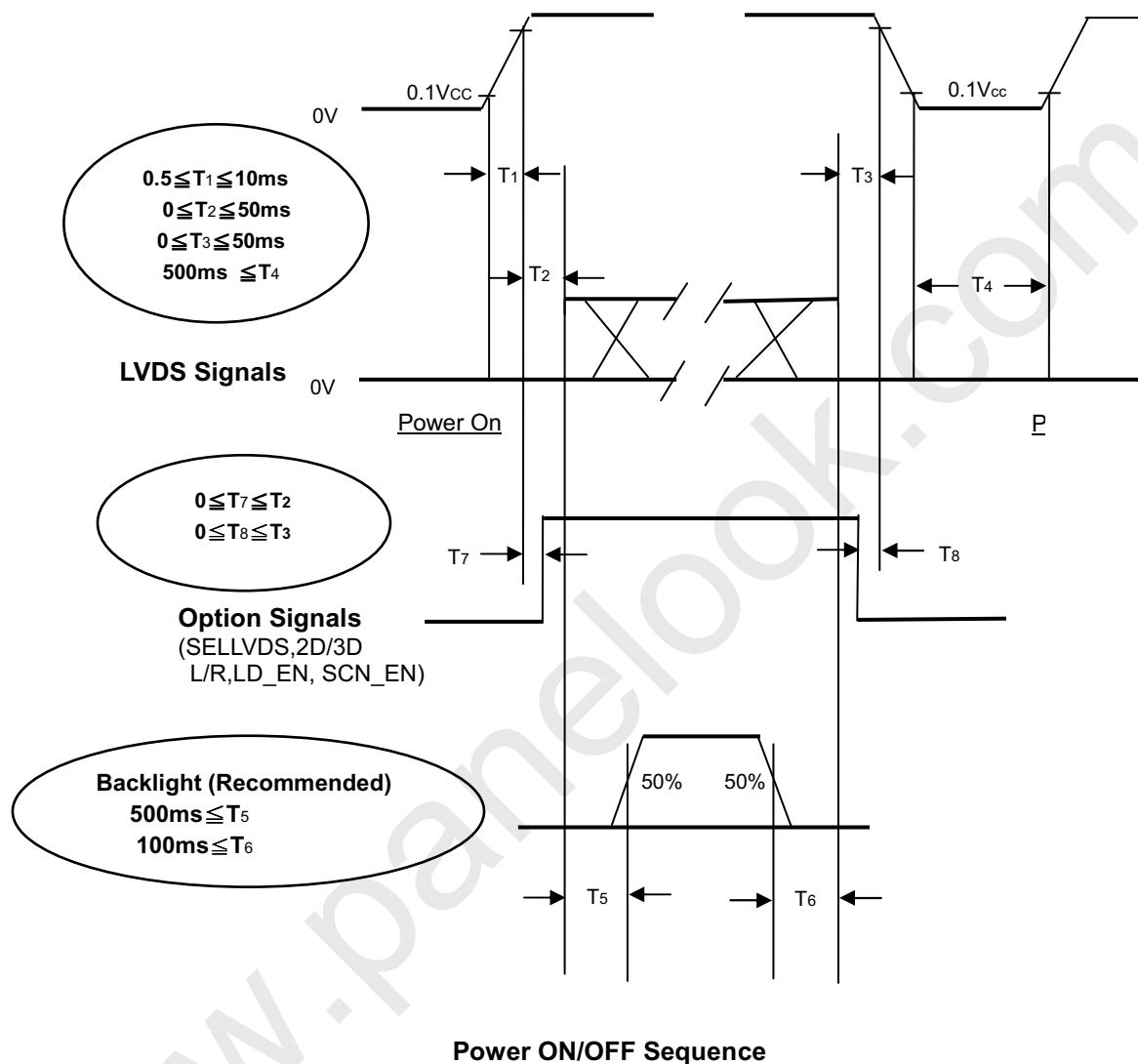
Note (8) In 3D mode, the set up Tv and Tvb in Typ. ± 30 .In order to ensure that the electric function performance to avoid no display symptom.(Except picture quality symptom.)

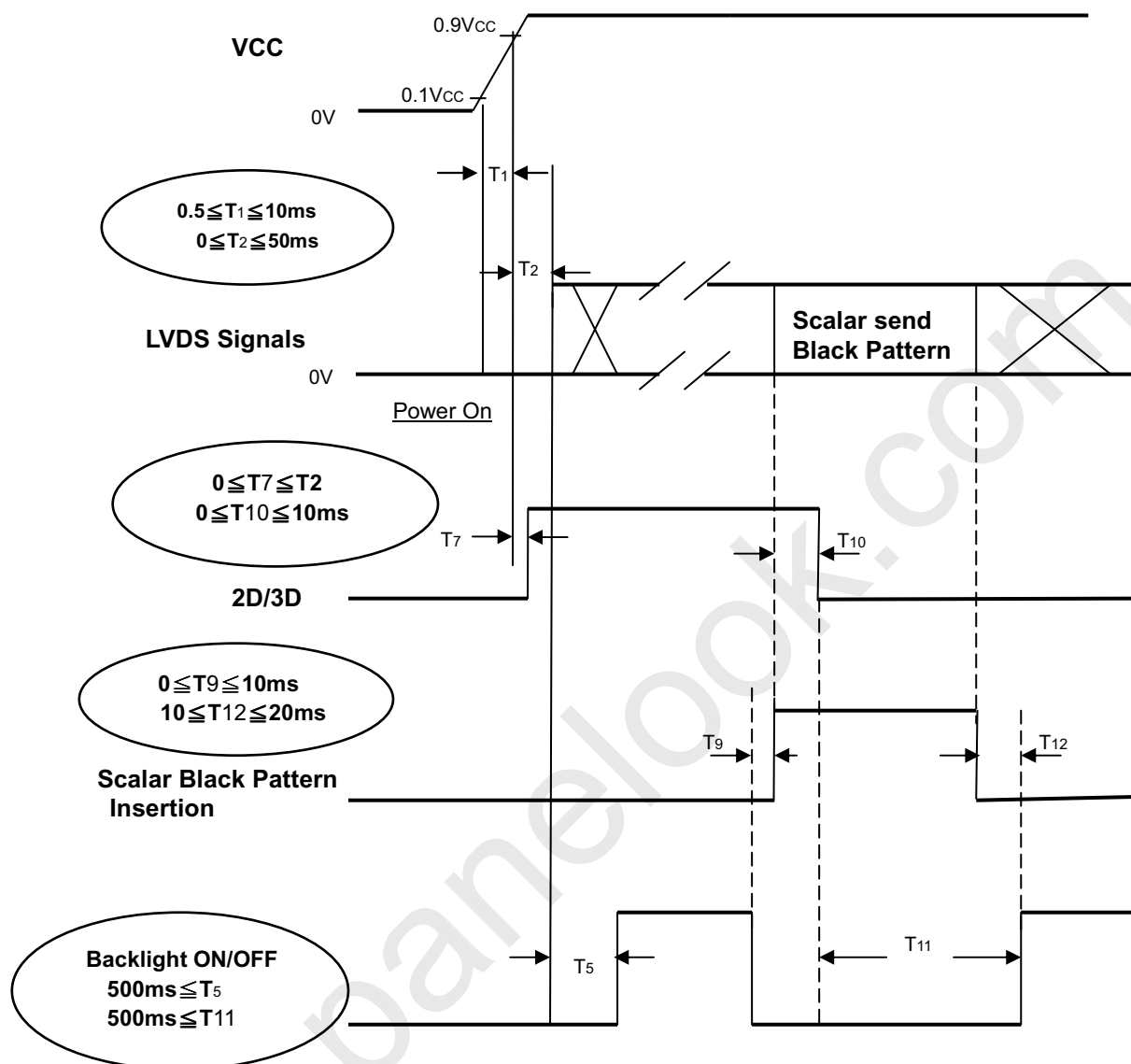
6.2 POWER ON/OFF SEQUENCE

(Ta = 25 ± 2 °C)

6.2.1 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



6.2.2 2D/3D MODE CHANGE SIGNAL SEQUENCE WITHOUT VCC TURN OFF AND TURN ON


Note (1) The supply voltage of the external system for the module input should follow the definition of V_{CC}.

Note (2) Apply the LED voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of V_{CC} is in off level, please keep the level of input signals on the low or high impedance. If T₂ < 0, that maybe cause electrical overstress failure.

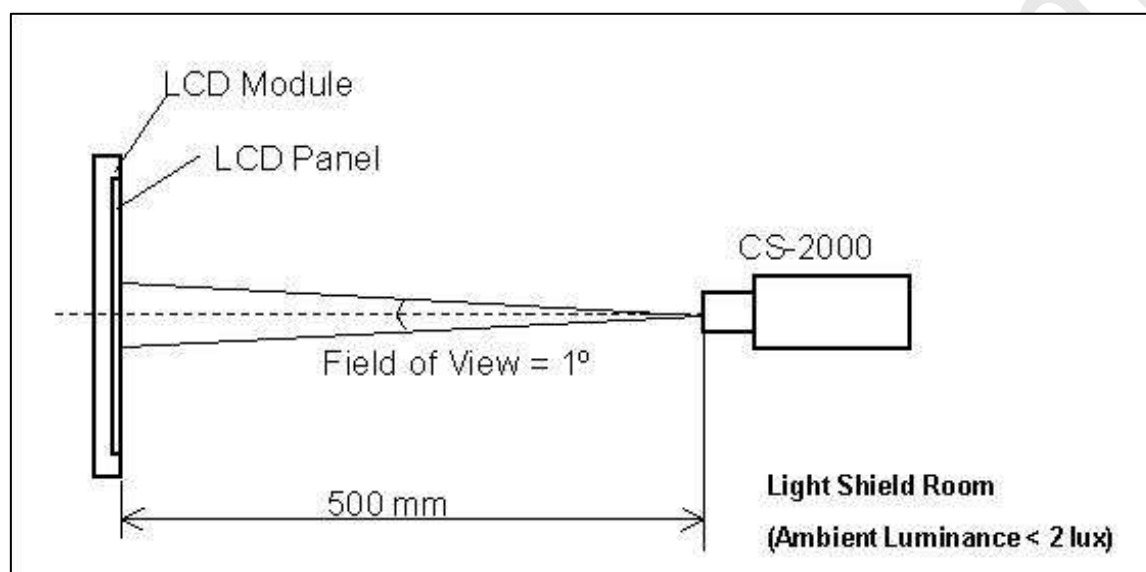
Note (4) T₄ should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS
7.1 TEST CONDITIONS

| Item | Symbol | Value | Unit |
|---------------------|---|-------|------|
| Ambient Temperature | Ta | 25±2 | °C |
| Ambient Humidity | Ha | 50±10 | %RH |
| Supply Voltage | V _{CC} | 12V | V |
| Input Signal | According to typical value in "3. ELECTRICAL CHARACTERISTICS" | | |
| LED Current | I _L | 160 | mA |

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring in a windless room.



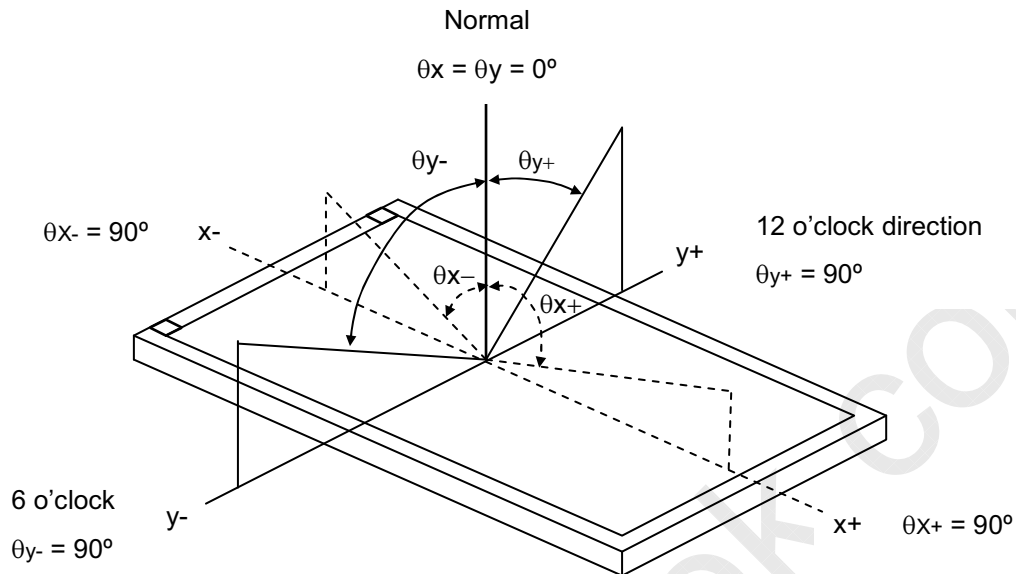
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in 7.1.

| Item | | Symbol | Condition | Min. | Typ. | Max. | Unit | Note |
|--|----------------|----------------|---|---------------|---------------|---------|-------------------|----------|
| Contrast Ratio | | CR | $\theta_x=0^\circ, \theta_y=0^\circ$ Viewing angle at normal direction | (4000) | (6000) | - | - | Note (2) |
| Response Time | | Gray to gray | | | (6) | (12) | ms | Note (3) |
| Center Luminance of White | L _c | 2D | | (350) | (400) | - | cd/m ² | Note (4) |
| | | 3D | | | (55) | - | cd/m ² | Note (8) |
| White Variation | | δW | | | | 1.3 | - | Note (6) |
| Cross Talk | CT | 2D | | - | - | 4 | % | Note (5) |
| | | 3D-W | | - | (4) | - | % | Note (8) |
| | | 3D-D | | - | (11) | - | % | Note (8) |
| Color Chromaticity | Red | R _x | | Typ.- 0.03 | Typ.+ 0.03 | (0.649) | - | |
| | | R _y | | | | (0.328) | - | |
| | Green | G _x | (0.289) | | | - | | |
| | | G _y | (0.625) | | | - | | |
| | Blue | B _x | (0.150) | | | - | | |
| | | B _y | (0.050) | | | - | | |
| | White | W _x | 0.280 | | | - | | |
| | | W _y | 0.290 | | | - | | |
| Correlated color temperature | | | 9800 | | K | | | |
| Color Gamut | | C.G. | - | 72 | - | % | NTSC | |
| Viewing Angle | Horizontal | θ_{x+} | CR≥20 | 80 | 88 | - | Deg. | (1) |
| | | θ_{x-} | | 80 | 88 | - | | |
| | Vertical | θ_{y+} | | 80 | 88 | - | | |
| | | θ_{y-} | | 80 | 88 | - | | |
| Transmission direction of the up polarizer | | Φ_{up} | | 90 | | Deg. | (7) | |

Note (1) Definition of Viewing Angle (θ_x , θ_y):

Viewing angles are measured by Autronic Conoscope Cono-80.



Note (2) Definition of Contrast Ratio (CR) :

The contrast ratio can be calculated by the following expression.

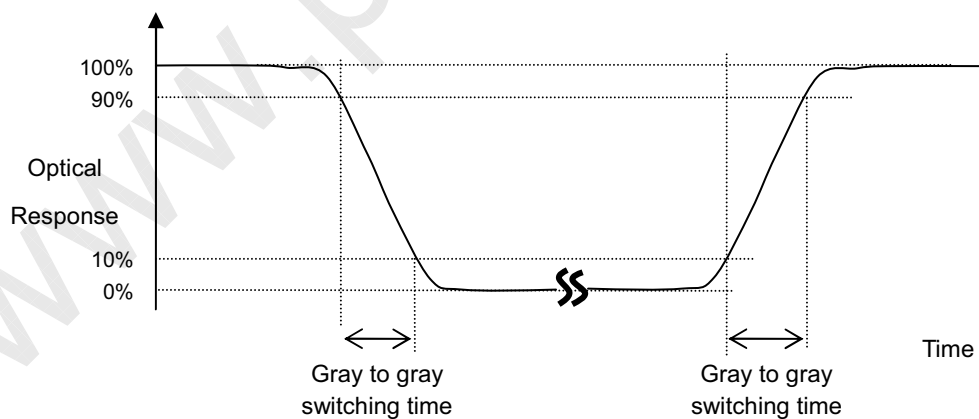
$$\text{Contrast Ratio (CR)} = \frac{\text{Surface Luminance of L255}}{\text{Surface Luminance of L0}}$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).

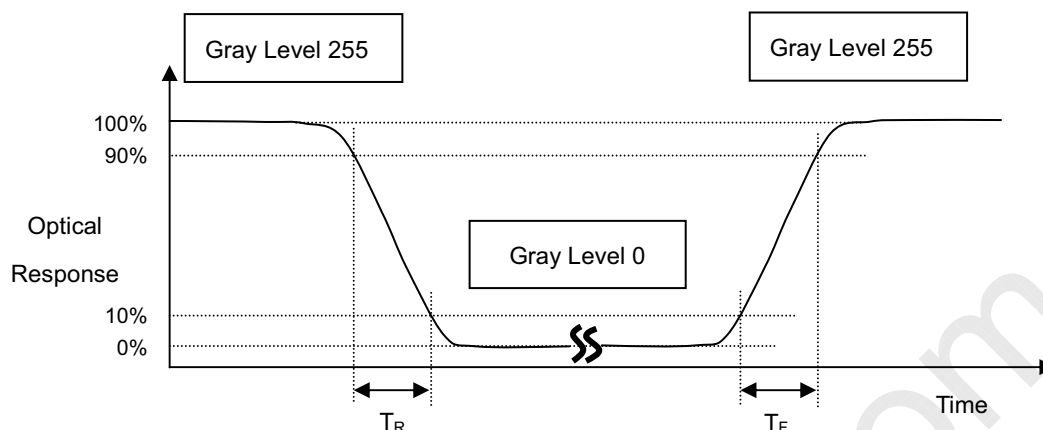
Note (3) Definition of Gray-to-Gray Switching Time:



The driving signal means the signal of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023.

Gray to gray average time means the average switching time of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023 to each other.

Definition of Response Time (T_R , T_F):



Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 1023 at center point.

$L_C = L(5)$, where $L(x)$ is corresponding to the luminance of the point X at the figure in Note (6).

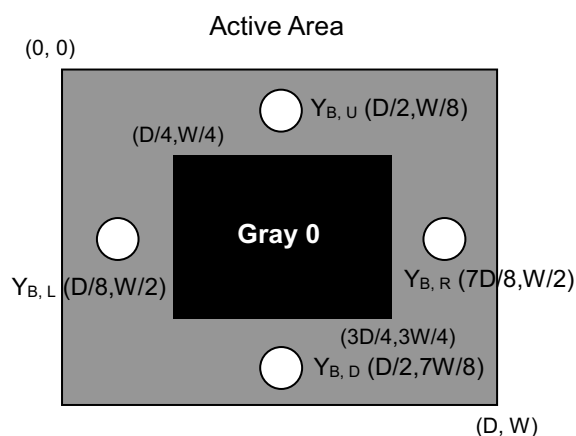
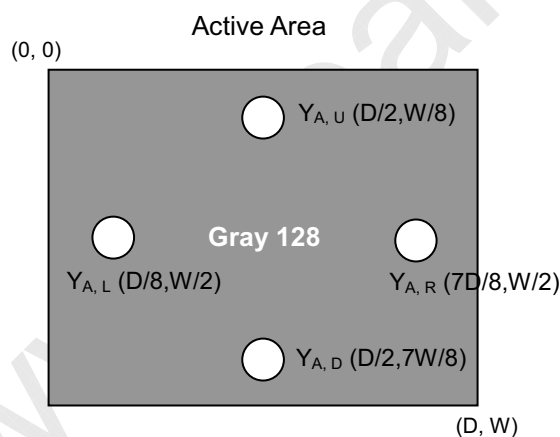
Note (5) Definition of Cross Talk (CT):

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where:

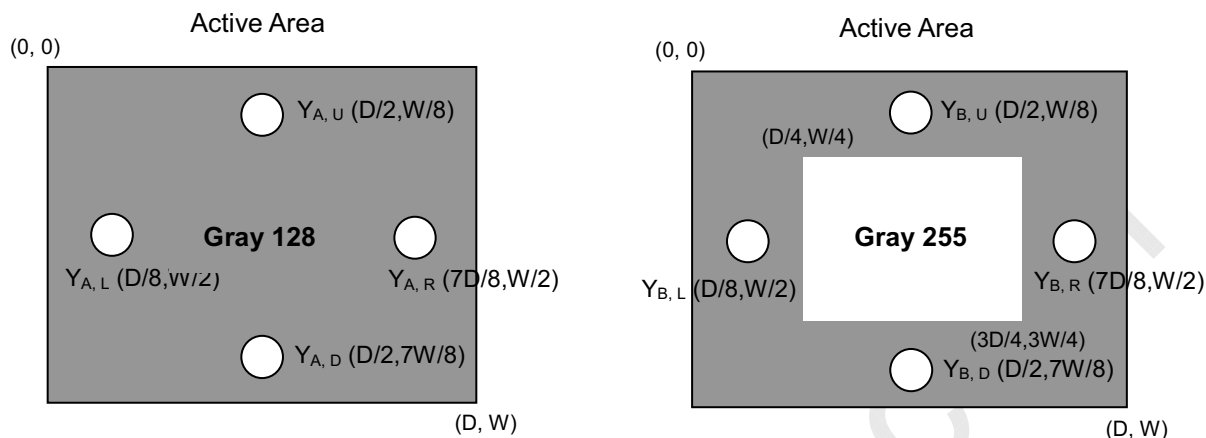
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



YA = Luminance of measured location without gray level 255 pattern (cd/m²)

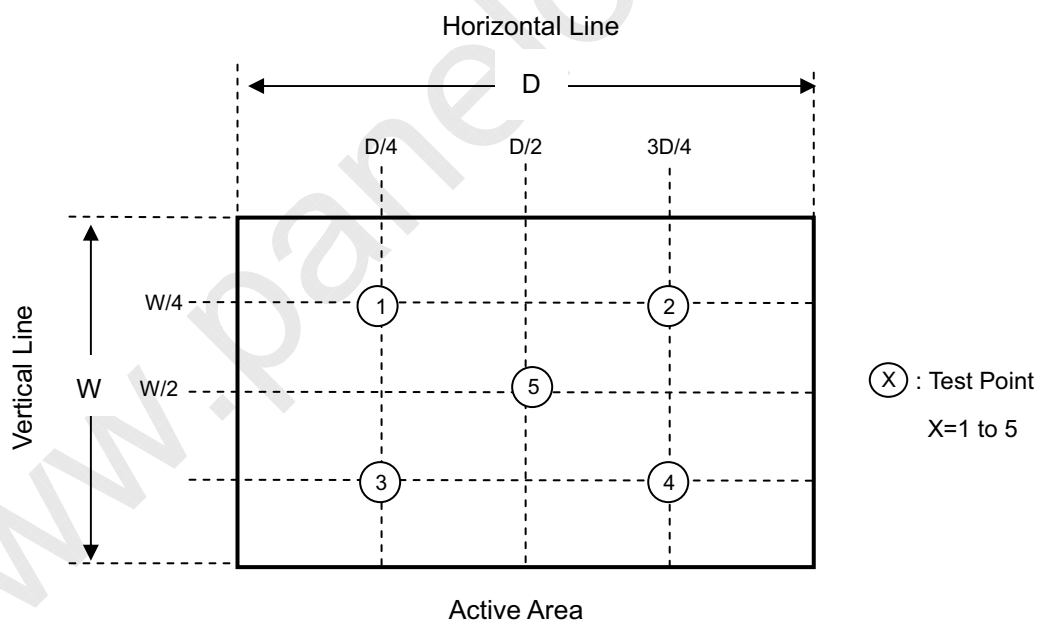
YB = Luminance of measured location with gray level 255 pattern (cd/m²)



Note (6) Definition of White Variation (δW):

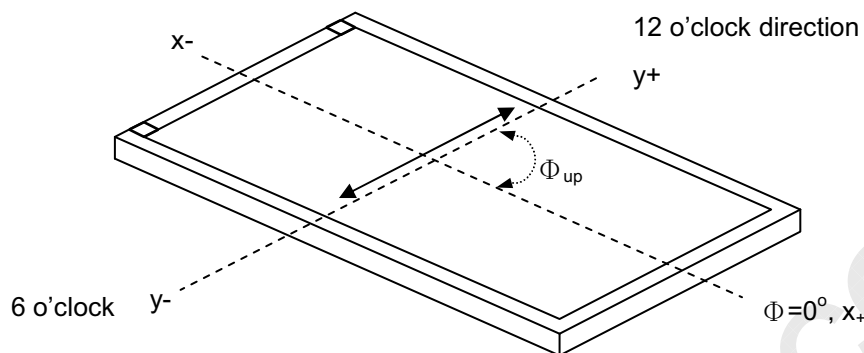
Measure the luminance of gray level 255 at 5 points

$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$

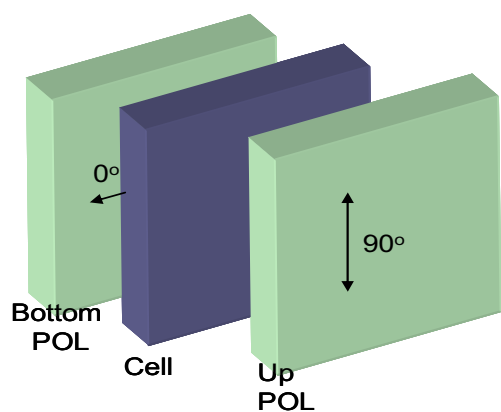


Note (7) This is a reference for designing the shutter glasses of 3D application.

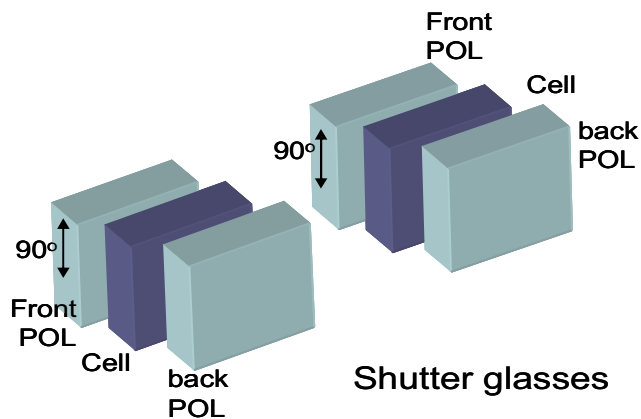
Definition of the transmission direction of the up polarizer:



The transmission axis of the front polarizer of the shutter glasses should be parallel to this panel transmission direction to get a maximum 3D mode luminance.



LCD module







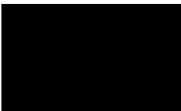
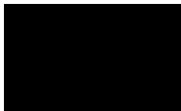


Shutter glasses

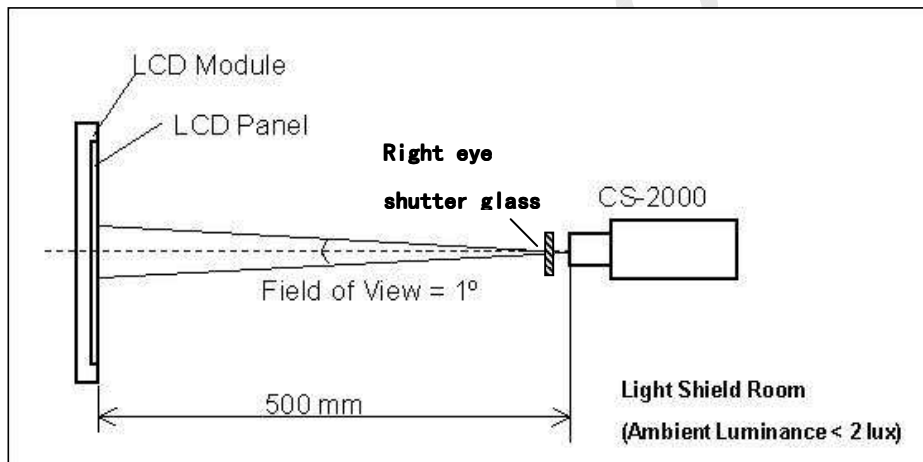
Note(8) Definition of the 3D mode performance (measured under 3D mode):

a. Test pattern

Left eye image and right eye image are displayed alternated

| | | |
|---|---|---|
|  |  | WW Left eye image: W255; Right eye image: W255 |
|  |  | WB Left eye image: W255; Right eye image: W0 |
|  |  | BW Left eye image: W0; Right eye image: W255 |
|  |  | BB Left eye image: W0; Right eye image: W0 |

b. Measurement setup



Shutter glasses are well controlled under suitable timing, and measure the luminance of the center point of the panel through the right eye glass. The transmittance of the glass should be larger than 40.0% under 3D mode operation.

The luminance of the test pattern "WW", denoted $L(WW)$; the luminance of the test pattern "WB", denoted $L(WB)$; the luminance of the test pattern "BW", denoted $L(BW)$; the luminance of the test pattern "BB", denoted $L(BB)$

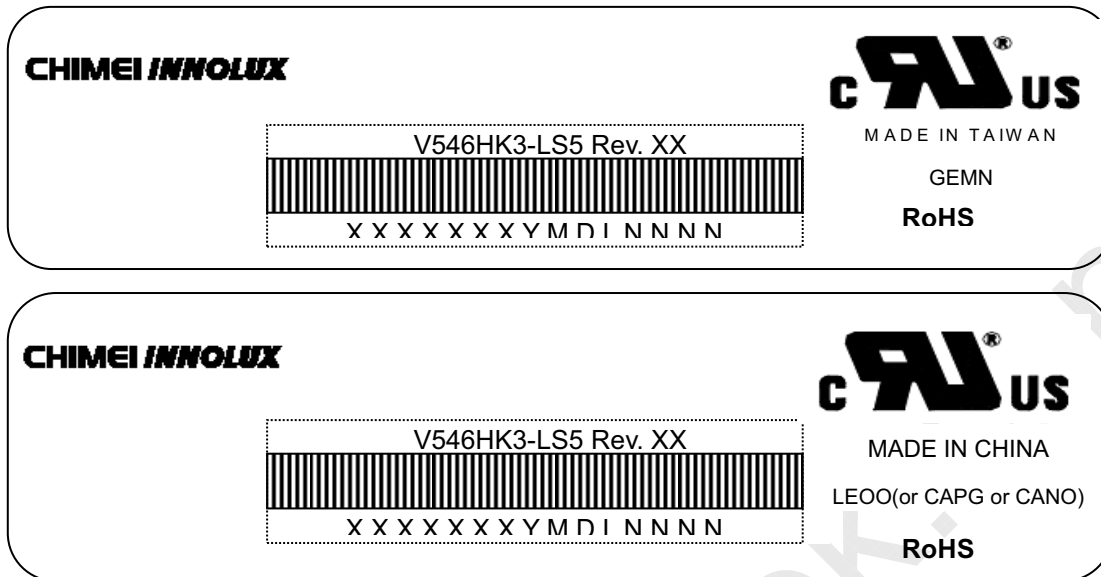
c. Definition of the Center Luminance of White, L_c (3D) : $L(WW)$

d. Definition of the 3D mode white crosstalk, CT (3D-W) : $CT(3D-W) \equiv \frac{L(WB) - L(BB)}{L(WW) - L(BB)}$

e. Definition of the 3D mode dark crosstalk, CT (3D-D) : $CT(3D-D) \equiv \frac{L(WW) - L(BW)}{L(WW) - L(BB)}$

8. DEFINITION OF LABELS
8.1 CMI MODULE LABEL

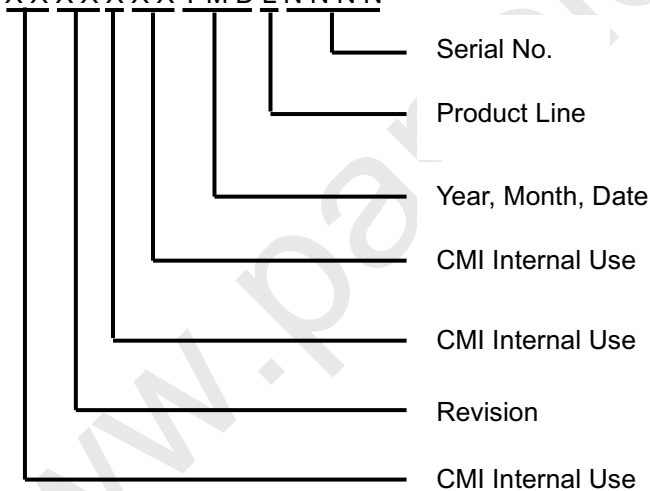
The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



Model Name: V546H1-LS2

Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.

Serial ID: X X X X X X Y M D L N N N N



Serial ID includes the information as below:

Manufactured Date:

Year : 2001=1, 2002=2, 2003=3, 2004=4...2010=0, 2011=1, 2012=2...

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O, and U.

Revision Code : Cover all the change

Serial No. : Manufacturing sequence of product

Product Line : 1 → Line1, 2 → Line 2, ...etc.

9. Packaging

9.1 PACKING SPECIFICATIONS

- (1) 3 LCD TV modules / 1 Box
- (2) Box dimensions: 1334(L) X 284 (W) X 856 (H)
- (3) Weight: approximately 48Kg (3 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

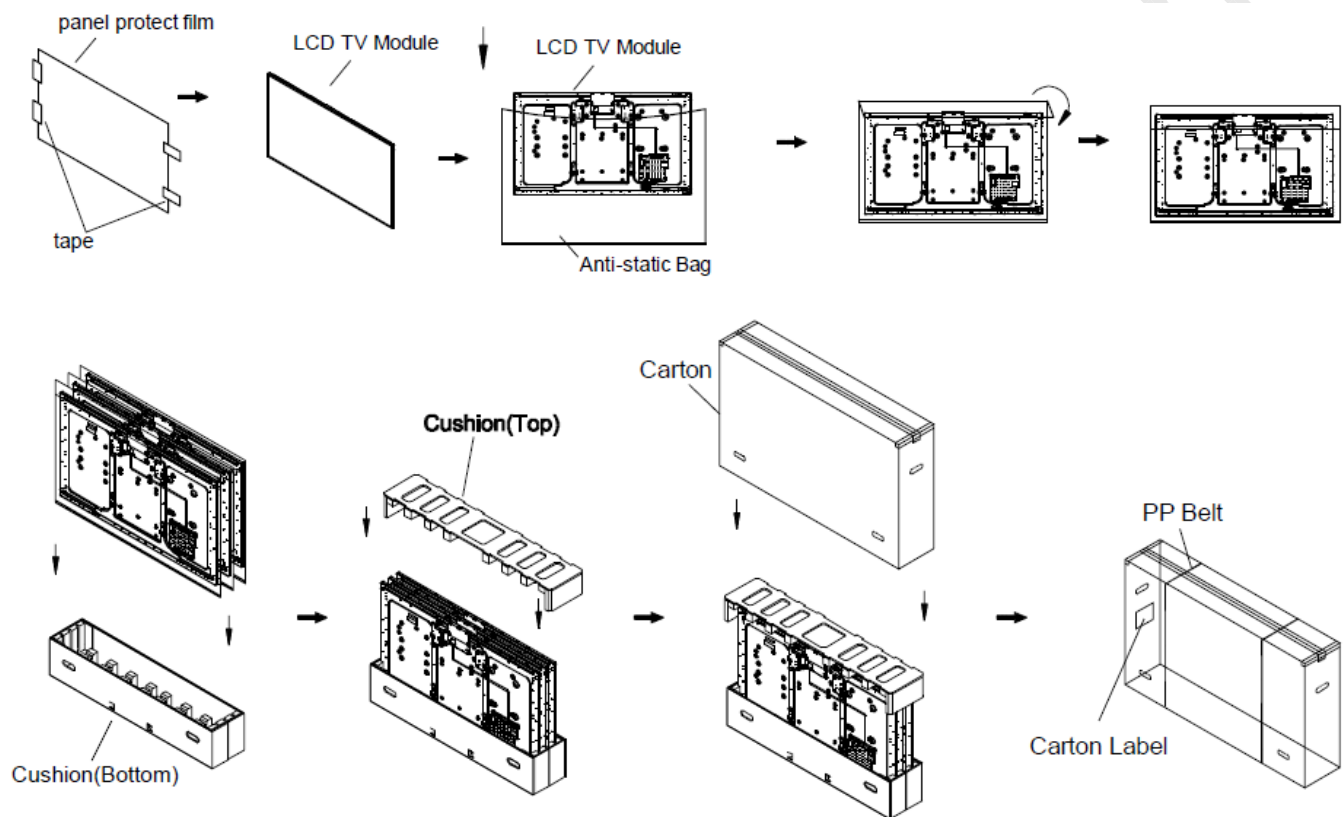
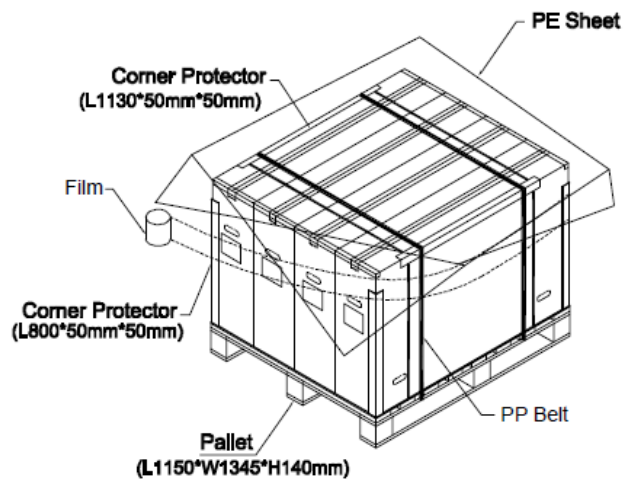
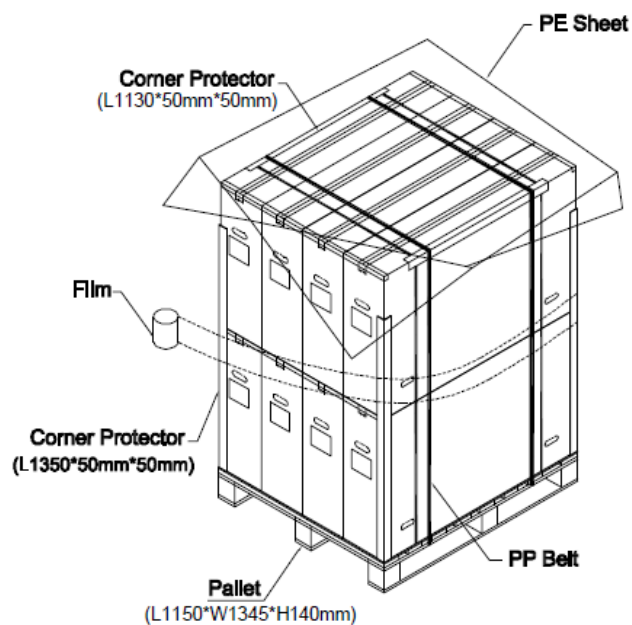


Figure.9-1 packing method

Sea / Land Transportation (40ft & 40ft HC)

Figure. 9-2 Packing method

Air Transportation



10. Internal Standart**10.1 ASSEMBLY AND HANDLING PRECAUTIONS**

- (1) UL 60950-1, UL 60065: Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1:2005, IEC 60065:2001+ A1:2005 ; Standard for Safety of International Electrotechnical Commission.
- (3) EN 60950-1:2006+ A11:2009, EN60065:2002 + A1:2006 + A11:2008; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

10.2 EMC

- (1) ANSI C63.4 Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9KHZ to 40GHZ. “ American National standards Institute(ANSI)
- (2) C.I.S.P.R “Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment. “ International Special committee on Radio Interference.
- (3) EN 55022 “Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment. “European Committee for Electrotechnical Standardization.(CENELEC)

11. PRECAUTIONS

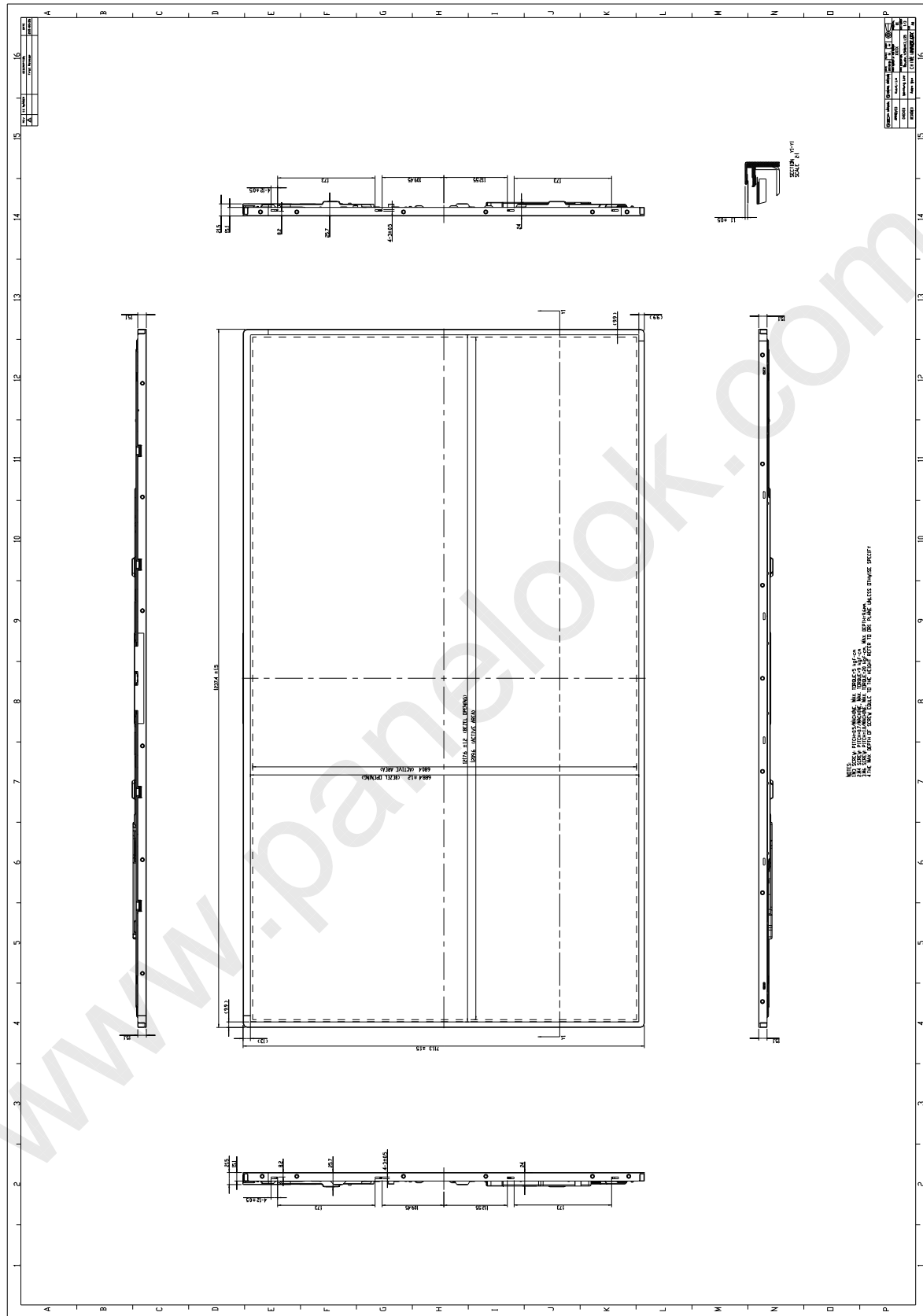
11.1 ASSEMBLY AND HANDLING PRECAUTIONS

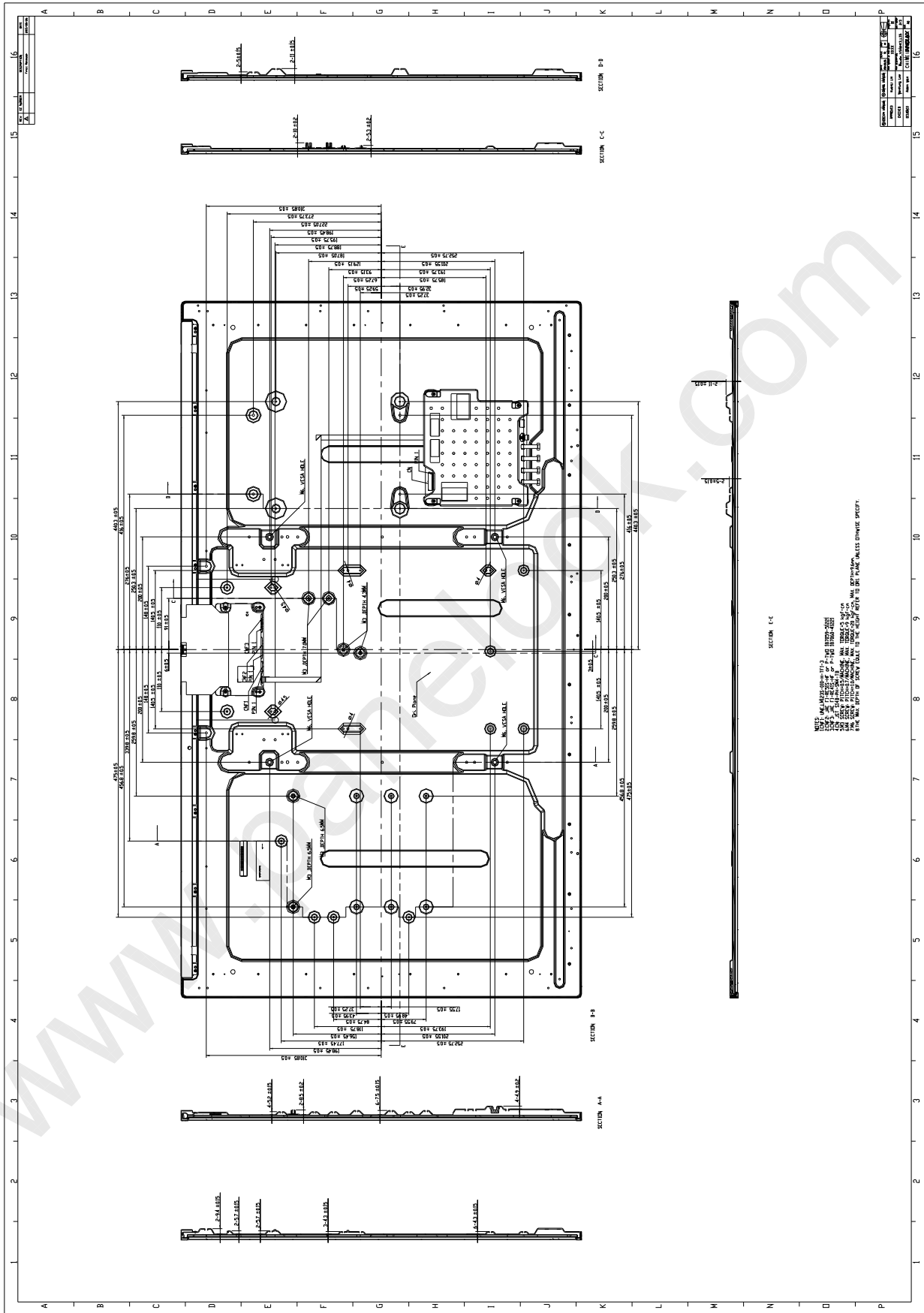
- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of LED will be higher than that of room temperature.

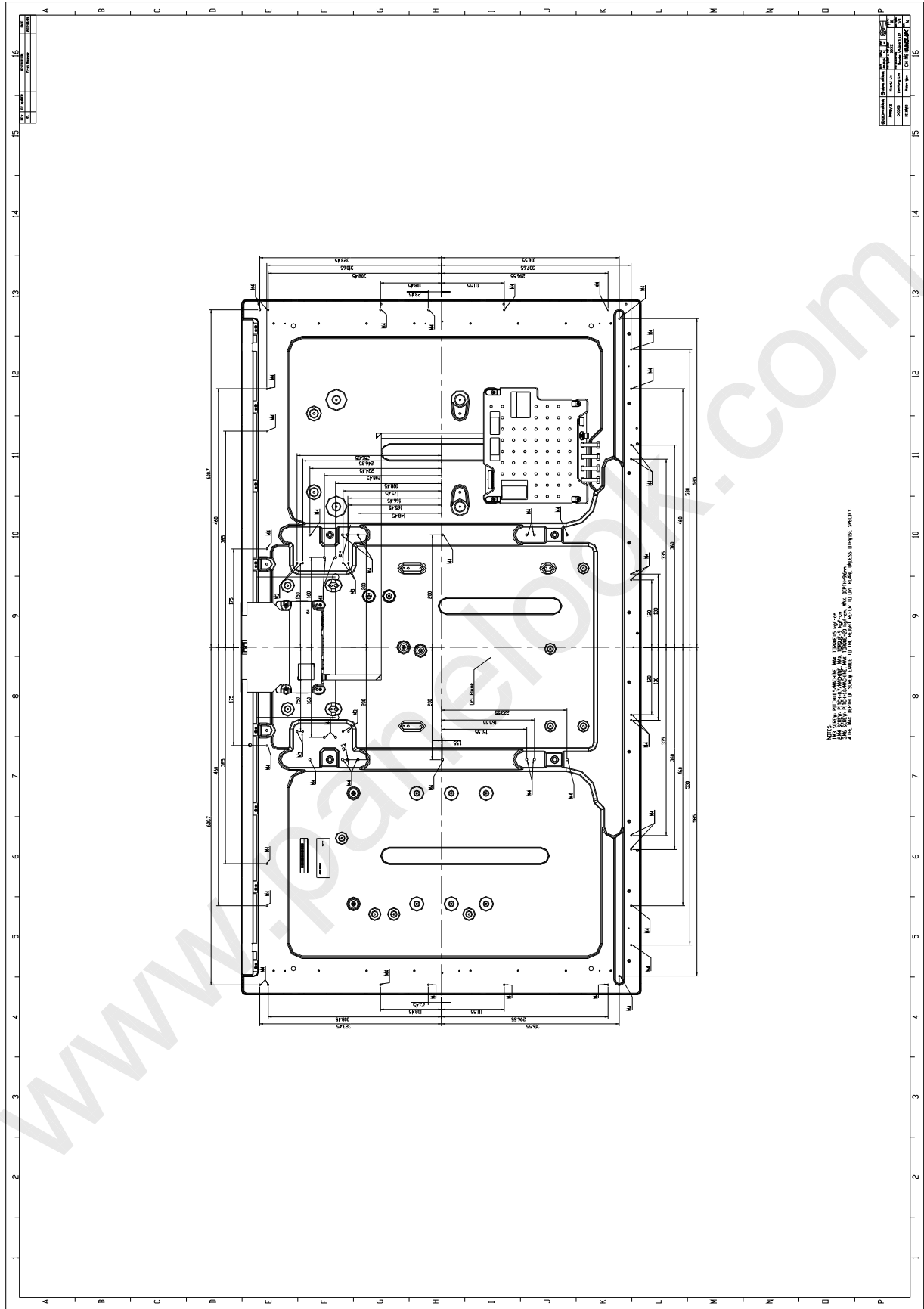
11.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

12. MECHANICAL CHARACTERISTIC







Appendix A
Local Dimming demo function
A.1 I2C address and write command

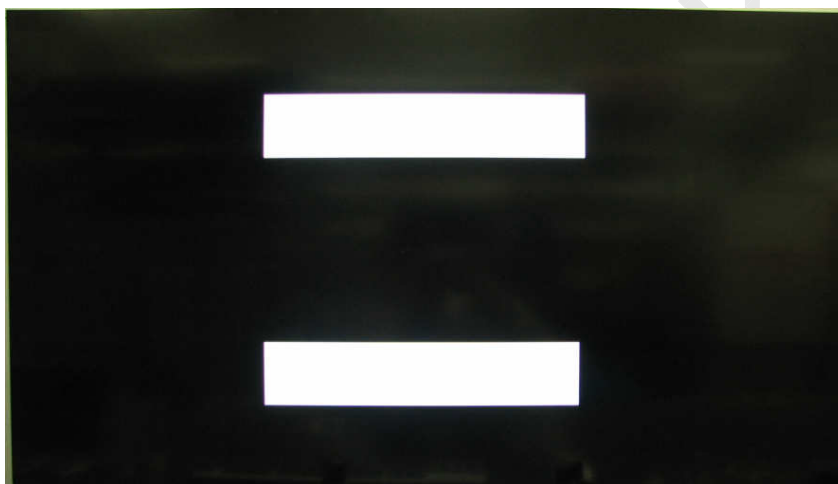
Device address: 0xC2

Register address: 0x01

Command data: 0x00: Local Dimming demo mode OFF (Note 1)

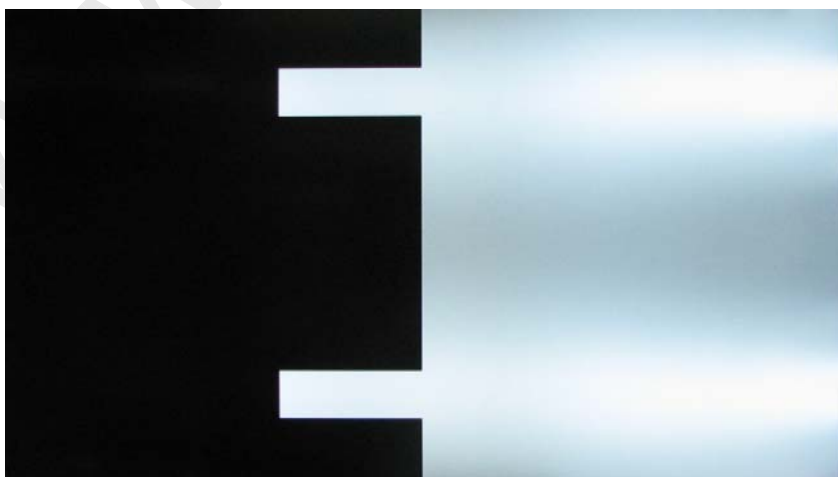
0x01: Local Dimming demo mode ON (Demo in right half screen) (Note 2)

| | Device Address | | Register Address | | Command Data | | |
|-------|--------------------|-----|--------------------|-----|--------------------|-----|------|
| START | 11000010 (0xC2) | ACK | 00000001 (0x01) | ACK | 00000001 (0x01) | ACK | STOP |



Note 1: Local Dimming demo OFF

Note 2: Local Dimming demo ON



A.2 I2C timing

| Symbol | Parameter | Min. | Max. | Unit |
|--------------|--|------|------|------|
| t_{SU-STA} | Start setup time | 250 | - | ns |
| t_{HD-STA} | Start hold time | 250 | - | ns |
| t_{SU-DAT} | Data setup time | 80 | - | ns |
| t_{HD-DAT} | Data hold time | 0 | - | ns |
| t_{SU-STO} | Stop setup time | 250 | - | ns |
| t_{BUF} | Time between Stop condition and next Start condition | 500 | - | ns |

