



Photoelectric sensors
V180-2, Photoelectric retro-reflective sensor,
Standard optics

VL180-2P32436



Type > [VL180-2P32436](#)
Part No. > [6044031](#)



Illustration may differ

At a glance

- Lowest-cost M18 housing sensor on the market
- Sensing distance up to 7 m
- Polarizing filter ensures reliable detection of highly-reflective objects
- Bright power and signal LEDs with 360° visibility
- Includes reflector
- High switching frequencies up to 1000 Hz
- Available in a metal housing for applications in harsh environments
- Optical axis selectively axial or radial (90°)

Your benefits

- Lowest-cost M18 cylindrical sensor on the market reduces installation costs
- Bright red sender LED simplifies alignment and saves installation time
- Bright power and signal LEDs with 360° visibility offer quick and simple troubleshooting, reducing maintenance time and costs
- The flat and smooth lens reduces the collection of dust and dirt, ensuring safe operation with less maintenance and fewer costs
- Polarizing filter prevents false readings on reflective surfaces, reducing downtime



Features

Sensor/detection principle:	Photoelectric retro-reflective sensor, Dual lens
Housing design (light emission):	Cylindrical, straight
Housing length:	70.2 mm
Thread diameter (housing):	M18 x 1
Optical axis:	Axial
Sensing range max.:	0.05 m ... 7 m ¹⁾
Sensing range:	0.05 m ... 6 m ²⁾
Type of light:	Visible red light
Light source:	LED ³⁾
Wave length:	645 nm
Angle of dispersion:	Ca. 4.5 °
Adjustment:	Potentiometer, 270 °
Light spot size (distance):	Ø 400 mm (6 m)

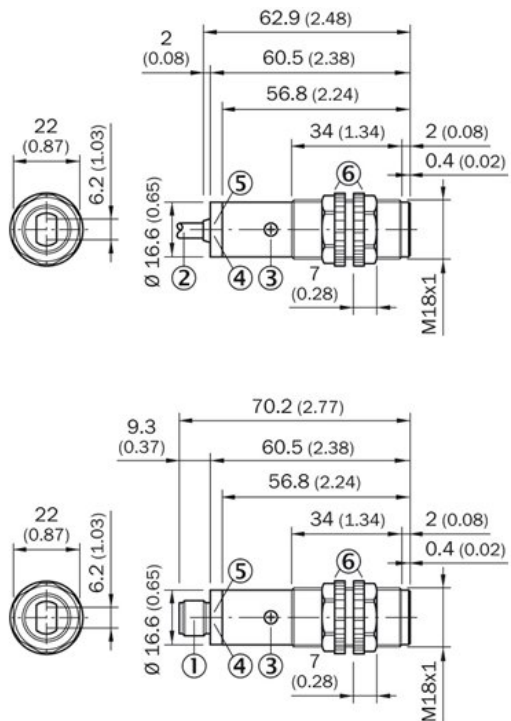
^{1) 2)} PL80A ³⁾ Average service life of 100,000 h at T_A = +25 °C

Mechanics/electronics

Supply voltage:	10 V DC ... 30 V DC ¹⁾
Ripple:	$\pm 10 \%$ ²⁾
Current consumption:	$\leq 30 \text{ mA}$ ³⁾
Output type:	PNP, open collector ⁴⁾
Switching mode:	Dark switching ⁵⁾
Switching mode selector:	Selectable via L/D control wire
Output current I _{max} :	$\leq 100 \text{ mA}$
Response time:	$\leq 0.5 \text{ ms}$ ⁶⁾
Switching frequency:	$\pm 1,000 \text{ Hz}$ ⁷⁾
Connection type:	Connector M12, 3-pin
Circuit protection:::	A, B, D ⁸⁾ ⁹⁾ ¹⁰⁾
Protection class:	III
Weight:	18 g
Polarisation filter:	✓
Housing material:	Plastic, PBT/PC
Optics material:	PMMA
Enclosure rating:	IP 67
Items supplied:	Fastening nuts (2 x), Reflector P250
Ambient operating temperature:	-25 °C ... +55 °C
Ambient storage temperature:	-40 °C ... +70 °C
Signal voltage PNP HIGH/LOW:	Approx. VS - 1.8 V / 0 V

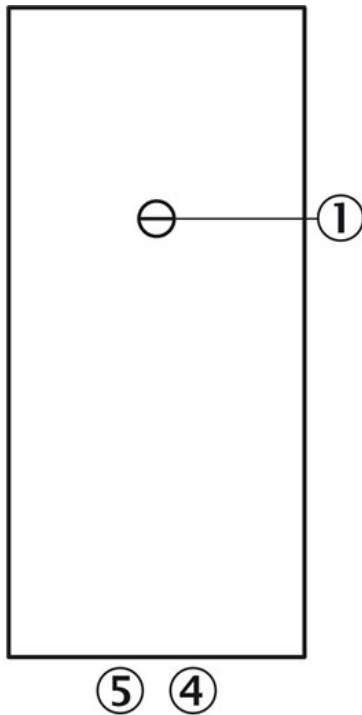
- ¹⁾ Limit values, operation in short-circuit protected network max. 8 A ²⁾ May not exceed or fall short of V_S tolerances ³⁾ Without load ⁴⁾ ⁵⁾ Control wire open: dark-switching D.ON ⁶⁾ Signal transit time with resistive load ⁷⁾ With light/dark ratio 1:1 ⁸⁾ A = V_S connections reverse-polarity protected ⁹⁾ B = inputs and output reverse-polarity protected ¹⁰⁾ D = outputs overcurrent and short-circuit protected

Dimensional drawing



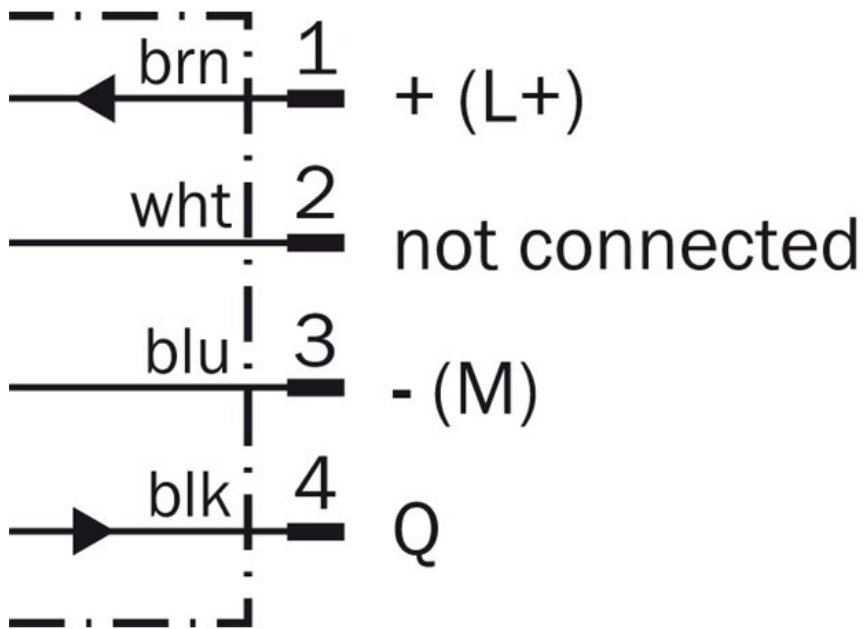
- [1] Connector M12, 4-pin
- [2] Connection cable 2 m
- [3] Sensitivity control (potentiometer, 270°)
- [4] LED indicator orange: switching output active
- [5] LED indicator green: strength indicator
- [6] fastening nuts (2 x); width across 22, PC

Adjustments possible

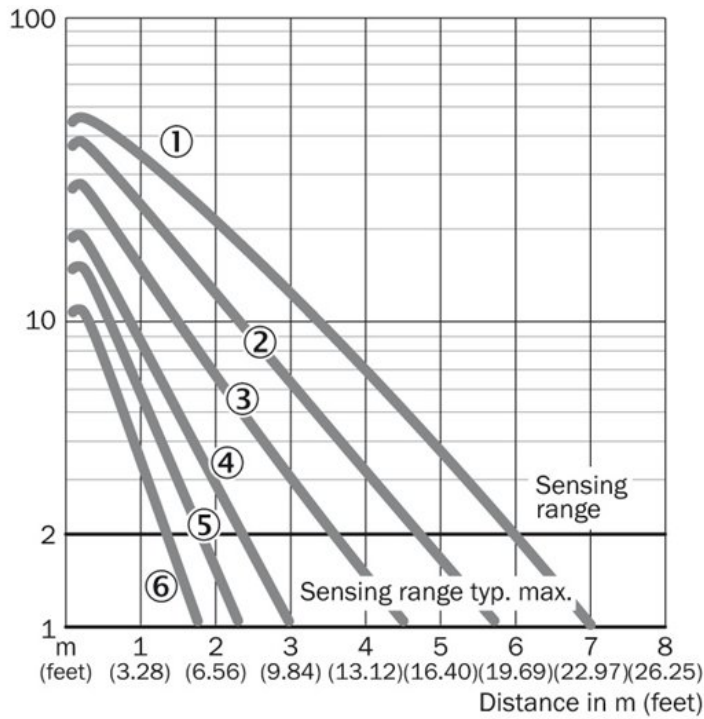


- [3] Sensitivity adjustment 270°
- [4] LED indicator orange: switching output active
- [5] LED indicator green

Connection diagram

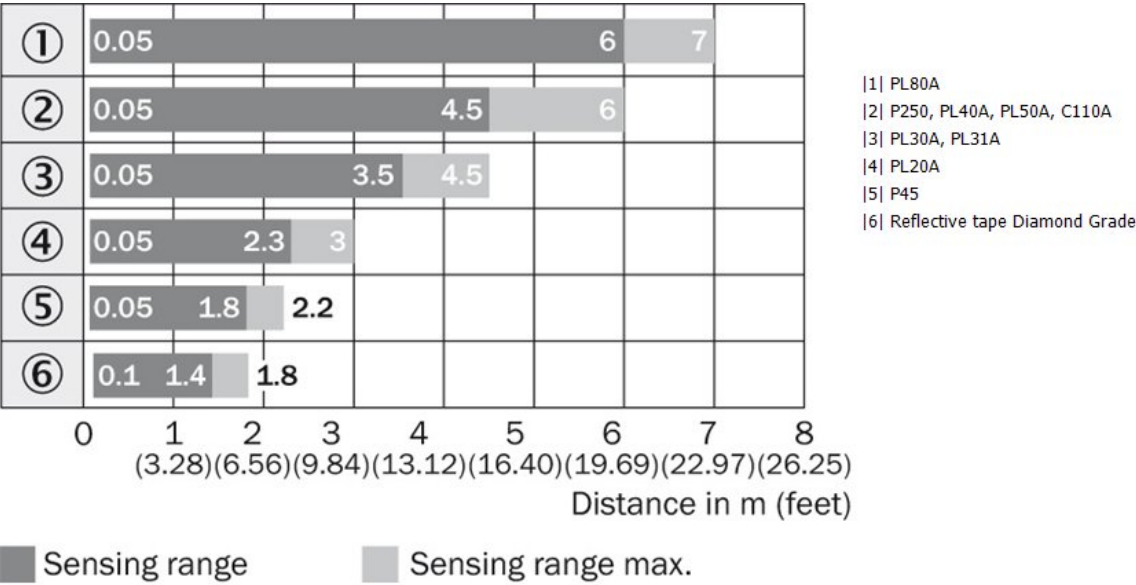


Characteristic curve

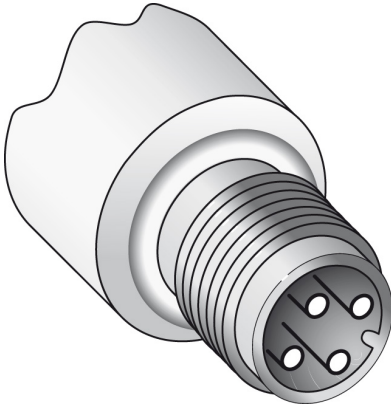


- [1] PL80A
- [2] P250, PL40A, PL50A, C110A
- [3] PL30A, PL31A
- [4] PL20A
- [5] P45
- [6] Reflective tape Diamond Grade

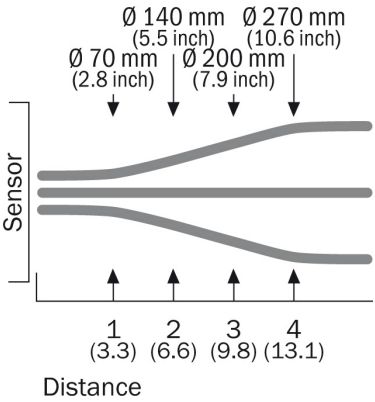
Sensing range diagram



Connection type



Light spot size



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