



**WINCOM TECH**  
盈达顺科技

# Wincom Tech CO., LTD.

**The LCD(M) Specialist**

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PART NO. : WC2004A-STBLWHC06

FOR MESSRS. :

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# RECORD OF REVISION

DATE	PAGE	SUMMARY
2009-6-19	13~17	Add "Specification of quality assurance"
2010-10-19	1	Change WINCOM logo

### **3. General specifications**

#### **3.1 General specifications**

PLEASE REFER TO:

“CUSTOMER ACCEPTANCE STANDARD SPECIFICATIONS (MS-10-10000)”.

#### **3.2 Quality Assurance and Warranty**

PLEASE REFER TO:

“QUALITY ASSURANCE MANUL (MS-10-10001)”.

#### **3.3 This individual specification is prior to general specifications**

### **4. Mechanical data**

- Display format: 20 characters x 4 lines
- Data transfer: 8Bit Parallel
- LCD type: STN Negative blue, Transmissive
- Backlight Color: White, LED
- Viewing angle: 6 o'clock
- LCD controller: SPLC780D or equivalent
- Module size: 98 x 60 x 12.0 mm
- View area: 25.2 x 76 mm
- Dot size: 0.55 x 0.55 mm
- Dot pitch: 0.6 x 0.6 mm
- Driving method: 1/16 duty, 1/5

## 5. Absolute maximum ratings

### 5.1 Electrical absolute maximum ratings

<i>I T E M</i>	<i>SYMBOL</i>	<i>MIN.</i>	<i>MAX.</i>	<i>UNIT</i>	<i>COMMENT</i>
POWER SUPPLY FOR LOGIC	V <sub>DD</sub> -V <sub>SS</sub>	0	6	V	-----
INPUT VOLTAGE	V <sub>I</sub>	V <sub>SS</sub>	V <sub>DD</sub>	V	-----
STATIC ELECTRICITY	-----	-----	-----	V	
POWER SUPPLY FOR BACKLIGHT	V <sub>S</sub>	-----	3.4	V <sub>rms</sub>	-----
	f <sub>FL</sub>	-----	-----	KHz	-----
STARTING VOLTAGE FOR BACKLIGHT	-----	-----	-----	V <sub>rms</sub>	Ta = 25°C
	-----	-----	-----	V <sub>rms</sub>	Ta = 25°C
POWER SUPPLY FOR LCD	V <sub>DD</sub> -V <sub>0</sub>	-----	7	V	-----

### 5.2 Environmental absolute maximum rating

<i>I T E M</i>	<i>OPERATING</i>		<i>STORAGE</i>		<i>COMMENT</i>
	<i>MIN.</i>	<i>MAX.</i>	<i>MIN.</i>	<i>MAX.</i>	
AMBIENT TEMPERATURE	-20°C	70°C	-30°C	80°C	-----
HUMIDITY	NOTE (2)		NOTE (2)		NO CONDENSATION
VIBRATION NOTE (3)	-----	0.5G	-----	2G	10~300Hz XYZ DIRECTIONS 1 Hr EACH
SHOCK NOTE (3)	-----	3G	-----	5G	10 msec XYZ DIRECTIONS 1 TIME EACH
CORROSIVE GAS	NOT ACCEPTABLE		NOT ACCEPTABLE		-----

NOTE (2): Ta ≦ 70°C: 75% RH MAX.

Ta > 70°C: ABSOLUTE HUMIDITY MUST BE LOWER THAN THE HUMIDITY OF  
75% RH AT 70°C.

NOTE (3): 1G = 9.8 m/s<sup>2</sup>

## 6. Electrical characteristics

Ta = 25°C VDD = 5.0V

<i>I T E M</i>	<i>SYMBOL</i>	<i>CONDITION</i>	<i>MIN.</i>	<i>TYP.</i>	<i>MAX.</i>	<i>UNIT</i>
Power supply voltage for circuit	V <sub>DD-VSS</sub>	-----	4.75	5.0	5.25	V
Power supply voltage for LCD drive	V <sub>DD-V0</sub>	-----	-----	4.8	-----	V
LCD display duty ratio	DUTY	-----	-----	1/16	-----	-----
LED BACKLIGHT	I <sub>fp</sub>	I mse0 plus 10% Dutg cycle		-----		mA
		Operating voltage	-----	3.1	3.2	V
		Forward current		45	60	mA
LED Lifetime	-----	V <sub>FL</sub> = 3.1Vrms f <sub>FL</sub> = KHz	-----	100,000	-----	Hr
Power supply LCD current	I <sub>EE</sub>	V <sub>DD-V0</sub> =4.8V	-----	-----	-----	mA

NOTE: LED backlight: Due to the LED backlight working current is XXX Max, and LED chips Vop may be different, Wincom will adjust the backlight resistor according to the LED chips Vop, to meet the brightness maximum.

## 7. Optical characteristics

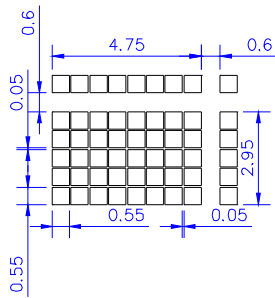
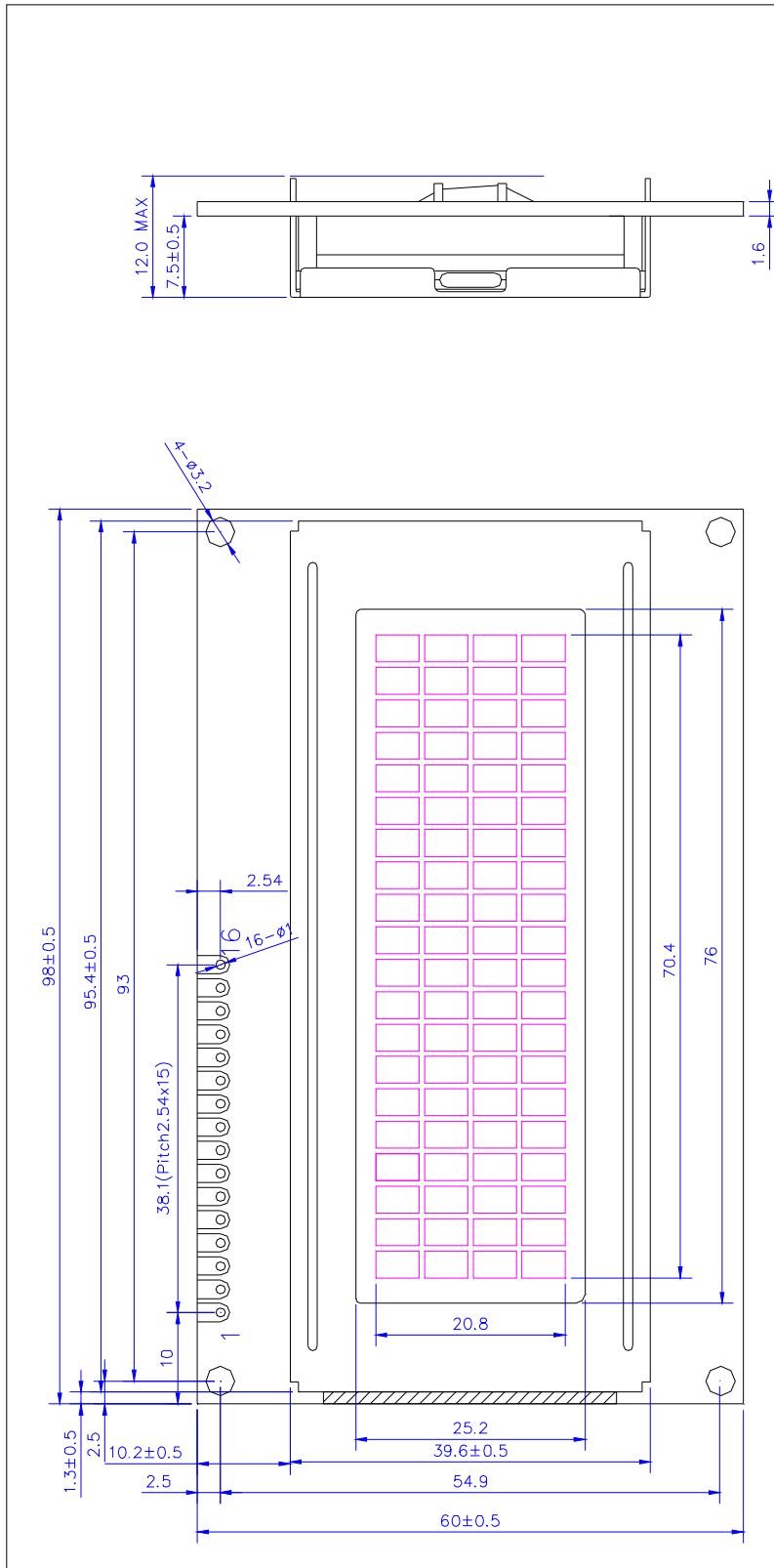
Ta = 25°C V<sub>DD-V0</sub> = 4.8V

<i>I T E M</i>	<i>SYMBOL</i>	<i>CONDITION</i>	<i>MIN.</i>	<i>TYP.</i>	<i>MAX.</i>	<i>UNIT</i>	<i>NOTE</i>
Power supply voltage	Φ2-Φ1	K ≧ 2.0	40	50	-----	deg.	1
LCD	K	Φ = 10° θ = 0°	5.0	6.0	-----	-----	1
Response time (at 25°C)	tr (rise)	Φ = 10° θ = 0°	-----	215	-----	ms	1
	tf (fall)	Φ = 10° θ = 0°	-----	150	-----	ms	1
The brightness of backlighting source	B	V <sub>FL</sub> =3.1Vrms f <sub>FL</sub> = KHz		350		cd/m <sup>2</sup>	2

NOTE (1): SEE CUSTOMER ACCEPTANCE STANDARD SPECIFICATION FOR DEFINITION OF OPTICAL CHARACTERISTICS

NOTE (2): UNDER NORMAL TEMPERATURE AND HUMIDITY IN A DARK ROOM

# 8. Outline dimension



Designed by 设计					
Check by 审核					
Drawn by 制图					
Corrector 校对					
Scale 比例					
No. 序号					
张数					
张共					
Rev.					
版本					
Contents					
内容					
DATE					
日期					
DESCRIPTION OF MODIFY 修订记录					

WC2004A

CLIENT 客户名称  
JOB TITLE 项目名称  
DRAWING TITLE 图名

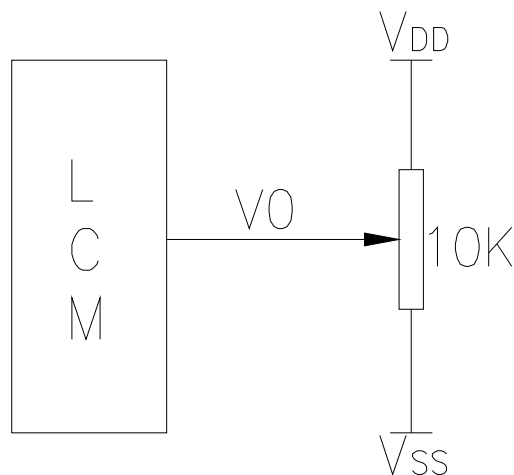
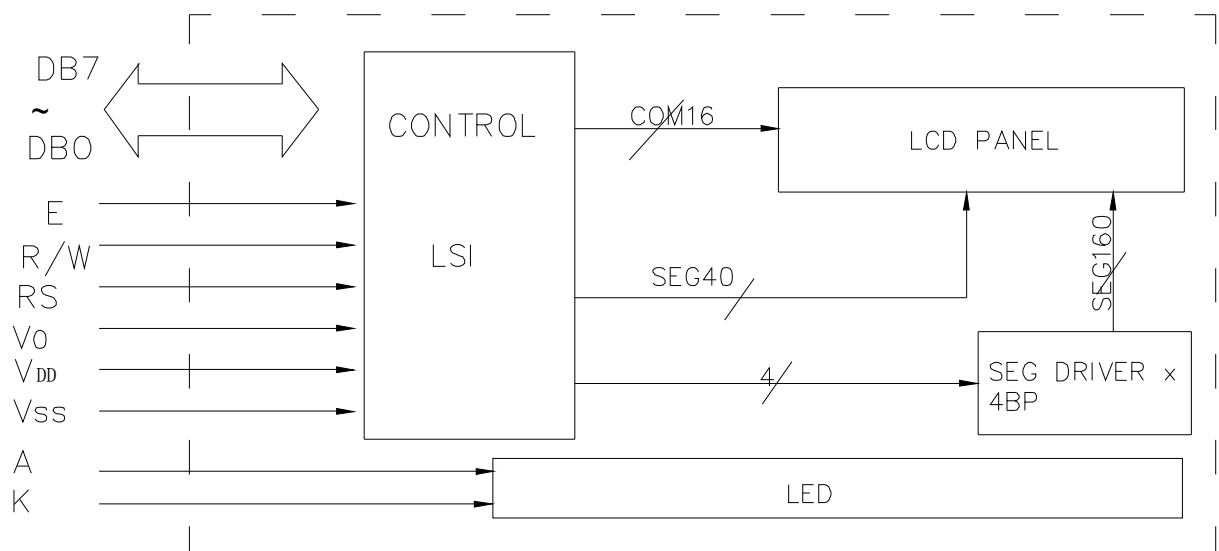
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2. 本图样仅供参考，不作为法律依据。  
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## 9. Interface

### Pin Assignment

PIN NO.	Symbol	Level	Function
1	Vss	0V	Ground
2	Vdd	5.0V	Power supply(+)
3	V0	----	Contrast Adjust
4	RS	H/L	Register select signal
5	R/W	H/L	Data read / write
6	E	H/L	Enable signal
7	DB0	H/L	Data bus line
8	DB1	H/L	Data bus line
9	DB2	H/L	Data bus line
10	DB3	H/L	Data bus line
11	DB4	H/L	Data bus line
12	DB5	H/L	Data bus line
13	DB6	H/L	Data bus line
14	DB7	H/L	Data bus line
15	A	(+)	Power supply for LED BL (+5V/45mA)
16	K	(-)	Power supply for LED BL (-)

## 10. Block diagram



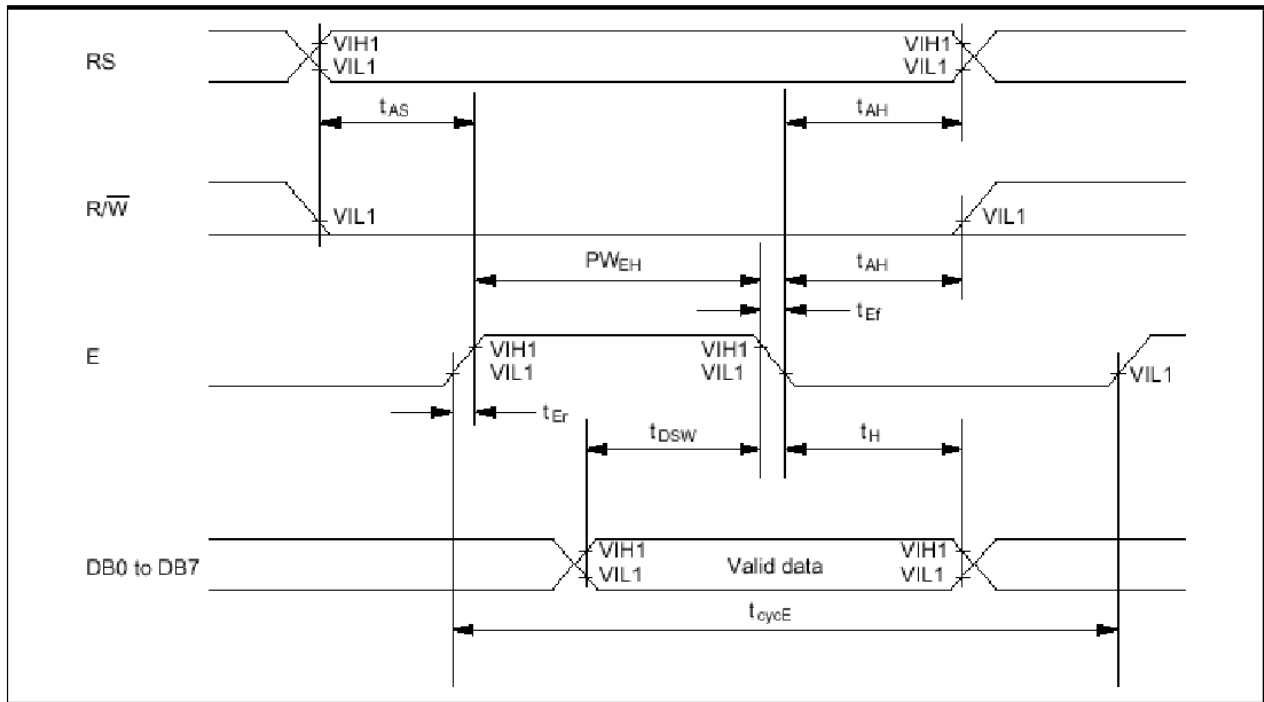
## 11. Interface Timing Chart

AC Characteristics( $V_{DD}=4.5V\sim 5.5V, T_a=-30\sim +85^{\circ}C$  )

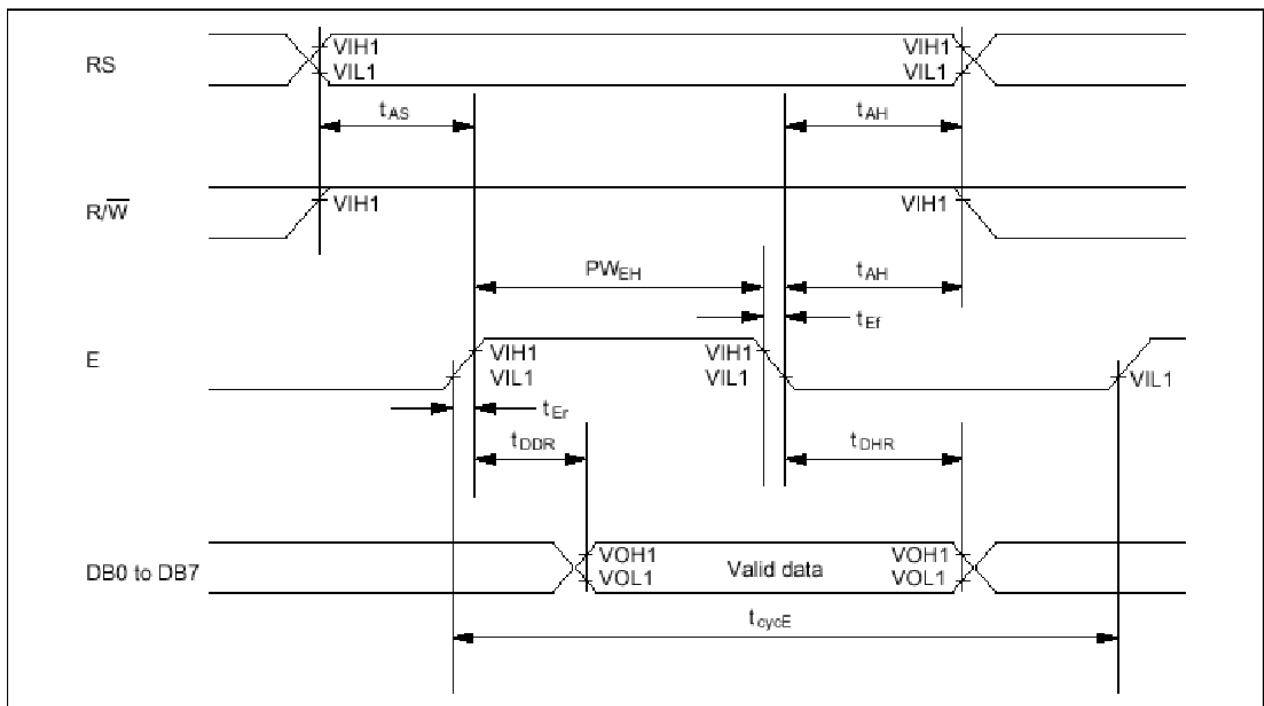
Mode	Characteristic	Symbol	Min.	Typ.	Max.	Unit
Write Mode (Refer to Fig-6)	E Cycle Time	$t_c$	500	-	-	ns
	E Rise / Fall Time	$t_R, t_F$	-	-	20	
	E Pulse Width (High, Low)	$t_w$	230	-	-	
	R/W and RS Setup Time	$t_{su1}$	40	-	-	
	R/W and RS Hold Time	$t_{H1}$	10	-	-	
	Data Setup Time	$t_{su2}$	80	-	-	
	Data Hold Time	$t_{H2}$	10	-	-	
Read Mode (Refer to Fig-7)	E Cycle Time	$t_c$	500	-	-	ns
	E Rise / Fall Time	$t_R, t_F$	-	-	20	
	E Pulse Width (High, Low)	$t_w$	230	-	-	
	R/W and RS Setup Time	$t_{su}$	40	-	-	
	R/W and RS Hold Time	$t_H$	10	-	-	
	Data Output Delay Time	$t_D$	-	-	120	
	Data Hold Time	$t_{DH}$	5	-	-	



## Timing Characteristics



**Write Operation**



**Read Operation**

## 12. Command Table

Instruction	Instruction Code										Description	Execution time (fosc=270 kHz)
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM address to "00H" from AC	1.53 ms
Return Home	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.53 ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction and enable the shift of entire display.	39 μs
Display ON/OFF Control	0	0	0	0	0	0	1	D	C	B	Set display(D), cursor(C), and blinking of cursor(B) on/off control bit.	39 μs
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	39 μs
Function Set	0	0	0	0	1	DL	N	F	-	-	Set internal data length (DL: 8-bit/4-bit), numbers of display line (N: 2-line/1-line) and, display font type (F: 5×11dots/5×8 dots)	39 μs
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	39 μs
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter.	39 μs
Read Busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 μs
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	43 μs
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	43 μs

\* -: don't care

NOTE: When an MPU program with checking the Busy Flag(DB7) is made, it must be necessary 1/2Fosc is necessary for executing the next instruction by the falling edge of the 'E' signal after the Busy Flag (DB7) goes to "Low".

8-bit interface mode (Condition: fosc = 270KHZ)

Power on

Wait for more than 30 ms  
after VDD rises to 4.5 v

Function set									
RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	1	N	F	X	X

Wait for more than 39 μs

Display ON/OFF Control									
RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	1	D	C	B

Wait for more than 39 μs

Display Clear									
RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	0	0	1

Wait for more than 1.53 ms

Entry Mode Set									
RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	1	I/D	SH

Initialization end

N	0	1-line mode
	1	2-line mode

F	0	display off
	1	display on

D	0	display off
	1	display on

C	0	cursor off
	1	cursor on

B	0	blink off
	1	blink on

I/D	0	decrement mode
	1	increment mode

SH	0	entire shift off
	1	entire shift on

### 13.Character generator ROM

Lower 4 Bits \ Upper 4 Bits	0000	0010	0011	0100	0101	0110	0111	1010	1011	1100	1101	1110	1111
xxxx0000	CG RAM (1)		0	1	2	3	4	5	6	7	8	9	A
xxxx0001	(2)	!	1	A	Q	a	q	。	ア	チ	△	ä	g
xxxx0010	(3)	"	2	B	R	b	r	「	イ	ツ	×	ß	θ
xxxx0011	(4)	#	3	C	S	c	s	」	ウ	テ	モ	ε	ø
xxxx0100	(5)	\$	4	D	T	d	t	、	エ	ト	ト	μ	Ω
xxxx0101	(6)	%	5	E	U	e	u	・	オ	ナ	1	ε	ü
xxxx0110	(7)	&	6	F	V	f	v	ヲ	カ	ニ	ヨ	ρ	Σ
xxxx0111	(8)	'	7	G	W	g	w	ア	キ	ヌ	ラ	g	π
xxxx1000	(1)	(	8	H	X	h	x	イ	ク	ネ	リ	γ	×
xxxx1001	(2)	)	9	I	Y	i	y	ウ	ケ	ル	ル	'	μ
xxxx1010	(3)	*	:	J	Z	j	z	エ	コ	ン	レ	j	κ
xxxx1011	(4)	+	;	K	C	k	c	オ	サ	ヒ	ロ	*	π
xxxx1100	(5)	,	<	L	¥	l	l	ヤ	シ	フ	ワ	φ	ρ
xxxx1101	(6)	-	=	M	J	m	n	ユ	ズ	ン	シ	ε	÷
xxxx1110	(7)	.	>	N	^	n	キ	ヨ	セ	ホ	シ	ñ	
xxxx1111	(8)	/	?	O	_	o	←	ツ	ソ	マ	°	ö	■

#### 14. Specification of quality assurance

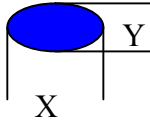
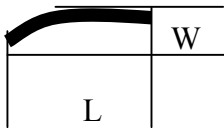
AQL inspection standard

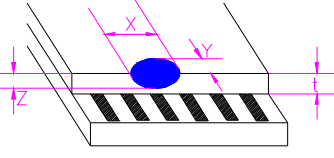
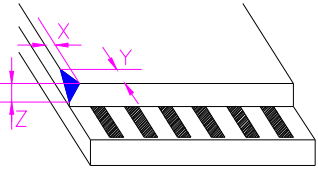
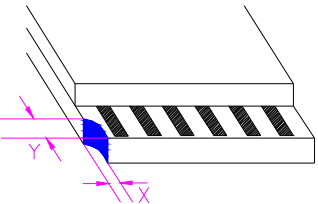
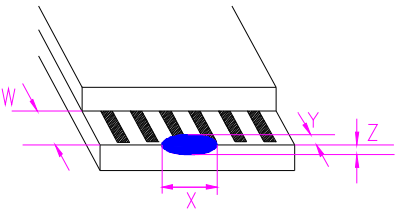
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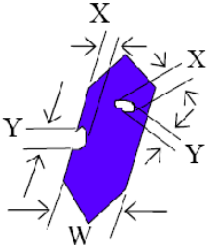
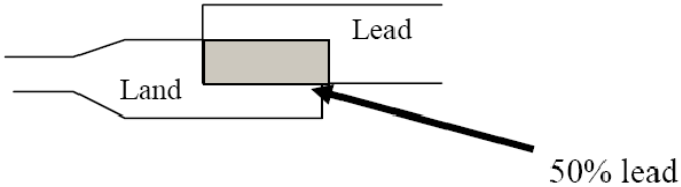
Defect classification (**Note: \* is not including**)

Classify	Item	Note	AQL	
Major	Display state	Short or open circuit	0.65	
		LC leakage		
		Flickering		1
		No display		
		Wrong viewing direction		
		Contrast defect (dim, ghost)		2
	Back-light	1,8		
	Non-display	Flat cable or pin reverse		10
		Wrong or missing component		11
Minor	Display state	Background color deviation	2	
		Black spot and dust	3	
		Line defect, Scratch	4	
		Rainbow	5	
		Chip	6	
		Pin hole	7	
	Polarizer	Protruded	12	
		Bubble and foreign material	3	
	Soldering	Poor connection	9	
	Wire	Poor connection	10	
	TAB	Position, Bonding strength	13	

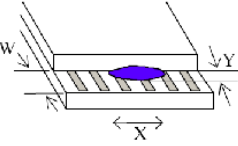
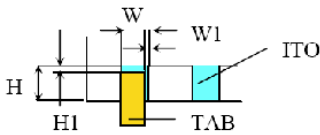
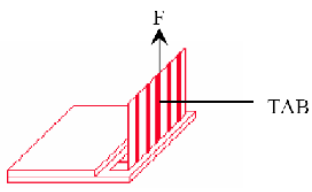
**Note on defect classification**

No.	Item	Criterion																			
1	Short or open circuit	Not allow																			
	LC leakage																				
	Flickering																				
	No display																				
	Wrong viewing direction																				
	Wrong Back-light																				
2	Contrast defect	Refer to approval sample																			
	Background color deviation																				
3	Point defect, Black spot, dust (including Polarizer)  $\phi = (X+Y)/2$	<table border="1"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty.</th> </tr> </thead> <tbody> <tr> <td><math>\phi &lt; 0.10</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.10 &lt; \phi \leq 0.20</math></td> <td>3</td> </tr> <tr> <td><math>0.20 &lt; \phi \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>0.25 &lt; \phi \leq 0.30</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 0.30</math></td> <td>0</td> </tr> </tbody> </table>	Point Size	Acceptable Qty.	$\phi < 0.10$	Disregard	$0.10 < \phi \leq 0.20$	3	$0.20 < \phi \leq 0.25$	2	$0.25 < \phi \leq 0.30$	1	$\phi > 0.30$	0							
		Point Size	Acceptable Qty.																		
		$\phi < 0.10$	Disregard																		
		$0.10 < \phi \leq 0.20$	3																		
		$0.20 < \phi \leq 0.25$	2																		
		$0.25 < \phi \leq 0.30$	1																		
$\phi > 0.30$	0																				
																					
Unit:mm																					
4	Line defect, Scratch	<table border="1"> <thead> <tr> <th colspan="2">Line</th> <th rowspan="2">Acceptable Qty.</th> </tr> <tr> <th>L</th> <th>W</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>0.015 \geq W</math></td> <td>Disregard</td> </tr> <tr> <td><math>3.0 \geq L</math></td> <td><math>0.03 \geq W</math></td> <td rowspan="2">2</td> </tr> <tr> <td><math>2.0 \geq L</math></td> <td><math>.05 \geq W</math></td> </tr> <tr> <td><math>1.0 \geq L</math></td> <td><math>0.1 &gt; W</math></td> <td>1</td> </tr> <tr> <td>---</td> <td><math>0.05 &lt; W</math></td> <td>Applied as point defect</td> </tr> </tbody> </table>	Line		Acceptable Qty.	L	W	---	$0.015 \geq W$	Disregard	$3.0 \geq L$	$0.03 \geq W$	2	$2.0 \geq L$	$.05 \geq W$	$1.0 \geq L$	$0.1 > W$	1	---	$0.05 < W$	Applied as point defect
		Line		Acceptable Qty.																	
		L	W																		
		---	$0.015 \geq W$	Disregard																	
		$3.0 \geq L$	$0.03 \geq W$	2																	
		$2.0 \geq L$	$.05 \geq W$																		
$1.0 \geq L$	$0.1 > W$	1																			
---	$0.05 < W$	Applied as point defect																			
																					
5	Rainbow	Not more than two color changes across the viewing area.																			

NO.	Item	Criterion																																							
6	<p>Chip</p> <p>Remark:</p> <p>X: Length direction</p> <p>Y: Short direction</p> <p>Z: Thickness direction</p> <p>t: Glass thickness</p> <p>W: Terminal Width</p>	 <table border="1" data-bbox="1029 376 1487 526"> <thead> <tr> <th colspan="3">Acceptable criterion</th> </tr> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t/2</math></td> </tr> </tbody> </table>  <table border="1" data-bbox="1029 728 1487 878"> <thead> <tr> <th colspan="3">Acceptable criterion</th> </tr> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t</math></td> </tr> </tbody> </table>  <table border="1" data-bbox="1029 1012 1487 1254"> <thead> <tr> <th colspan="3">Acceptable criterion</th> </tr> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 3</math></td> <td><math>\leq 2</math></td> <td><math>\leq t</math></td> </tr> <tr> <td colspan="2">shall not reach to ITO</td> <td></td> </tr> </tbody> </table>  <table border="1" data-bbox="1029 1680 1487 1830"> <thead> <tr> <th colspan="3">Acceptable criterion</th> </tr> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Disregard</td> <td><math>\leq 0.2</math></td> <td><math>\leq t</math></td> </tr> </tbody> </table>	Acceptable criterion			X	Y	Z	$\leq 2$	0.5mm	$\leq t/2$	Acceptable criterion			X	Y	Z	$\leq 2$	0.5mm	$\leq t$	Acceptable criterion			X	Y	Z	$\leq 3$	$\leq 2$	$\leq t$	shall not reach to ITO			Acceptable criterion			X	Y	Z	Disregard	$\leq 0.2$	$\leq t$
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7	Segment pattern $W = \text{Segment width}$ $\phi = (X+Y)/2$	(1) Pin hole $\phi < 0.10\text{mm}$ is acceptable.  <table border="1" data-bbox="1027 311 1469 479"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 1/4W</math></td> <td>Disregard</td> </tr> <tr> <td><math>1/4W &lt; \phi \leq 1/2W</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 1/2W</math></td> <td>0</td> </tr> </tbody> </table> <p style="text-align: right;">Unit: mm</p>	Point Size	Acceptable Qty	$\phi \leq 1/4W$	Disregard	$1/4W < \phi \leq 1/2W$	1	$\phi > 1/2W$	0
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8	Back-light	(1) The color of backlight should correspond its specification. (2) Not allow flickering								
9	Soldering	(1) Not allow heavy dirty and solder ball on PCB. (The size of dirty refer to point and dust defect) (2) Over 50% of lead should be soldered on Land. 								
10	Wire	(1) Copper wire should not be rusted (2) Not allow crack on copper wire connection. (3) Not allow reversing the position of the flat cable. (4) Not allow exposed copper wire inside the flat cable.								
11*	PCB	(1) Not allow screw rust or damage. (2) Not allow missing or wrong putting of component.								



NO.	Item	Criterion
12	Protruded W: Terminal Width	 <p>Acceptable criteria: <math>Y \leq 0.4</math></p>
13	TAB	<p>1. Position</p>  <p><math>W1 \leq 1/3W</math> <math>H1 \leq 1/3H</math></p> <p>2 TAB bonding strength test</p>  <p><math>P (=F/TAB \text{ bonding width}) \geq 650\text{gf/cm}</math>, (speed rate: 1mm/min) 5pcs per SOA (shipment)</p>
14	Total no. of acceptable Defect	<p>A. Zone Maximum 2 minor non-conformities per one unit. Defect distance: each point to be separated over 10mm</p> <p>B. Zone It is acceptable when it is no trouble for quality and assembly in customer's end product.</p>