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WC283507-FTC4

SMD Type White Emitter

Anode

Features

- Top view 2835 package
- Viewing Angle = $\pm 60^{\circ}$
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Ultra bright White
- RoHS compliance

Applications

- Optical indicator.
- Switch and Symbol Display.

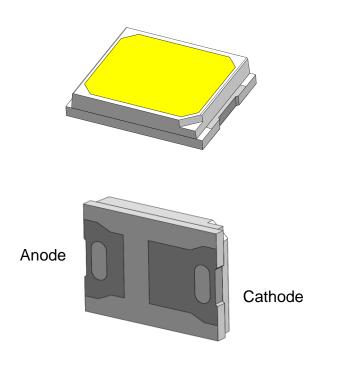
Description

The WC283507-FTC4 is an AllnGaN White LED housed in a miniature SMD package. Static electricity and surge damage the LEDs. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

Package Outline



Cathode





Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes
lF	Continuous Forward Current	150	mA	
IFP	Peak Forward Current	225	mA	1
V _R	Reverse Voltage	5	V	
T _{opr}	Operating Temperature	-40 ~ +85	0C	
T _{stg}	Storage Temperature	-40 ~ +100	0 C	
T _{sol}	Soldering Temperature	260	0 C	2
PD	Power Dissipation at(or below) 25°C Free Air Temperature	0.5	W	

Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

Optical Characteristics

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Flux	I _F =60mA	28	-	32	lm	3
ССТ	Color Temperature	I _F =60mA	3800	-	4300	K	4
Ra	Ra	I _F =60mA	80	-	-	-	
θ1/2	Angle of Half Intensity	I _F =60mA	-	60	-	deg	

Electrical Characteristics

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I⊧=60mA	2.7	-	3.3	V	
IR	Reverse Current	V _R =5V	-	-	1	μA	

Notes:

- 1. IFP Conditions--Pulse Width $\leq 100 \mu s$ and Duty $\leq 10\%.$
- 2. Soldering time ≤ 10 seconds.
- 3. Bin Range of Luminous Flux

Bin Code	Min	Max	Unit	Condition
L37-1	28	30	18	I⊧=60mA
L37-2	30	32	Im	IF=00IIIA

Tolerance of Luminous Flux: ±10%



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4. Bin Range of Forward Voltage

Bin Code	Min	Max	Unit	Condition
34	2.7	2.8		
35	2.8	2.9		
36	2.9	3.0	V	
37	3.0	3.1	v	l⊧=60mA
38	3.1	3.2		
39	3.2	3.3		

Tolerance of Forward Voltage: ±0.05V

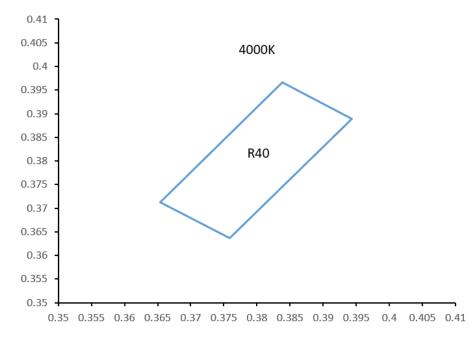
5. Bin Range of Chromaticity Coordinates

ССТ	Bin Code	CIE_x	CIE_y
		0.3838	0.3966
400014	R40	0.3943	0.3889
4000K		0.3759	0.3636
		0.3654	0.3713

1. The value is based on driving current by 60mA

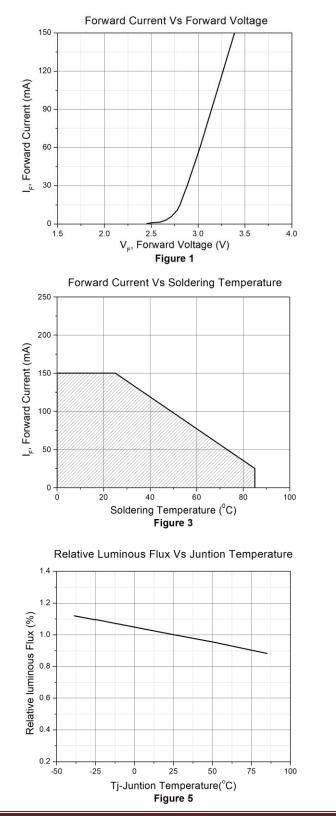
2. Tolerance of Chromaticity Coordinates ± 0.01

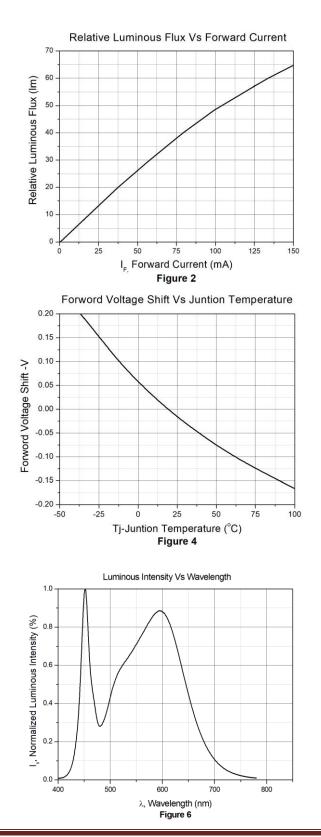
The C.I.E. 1931 Chromaticity Diagram





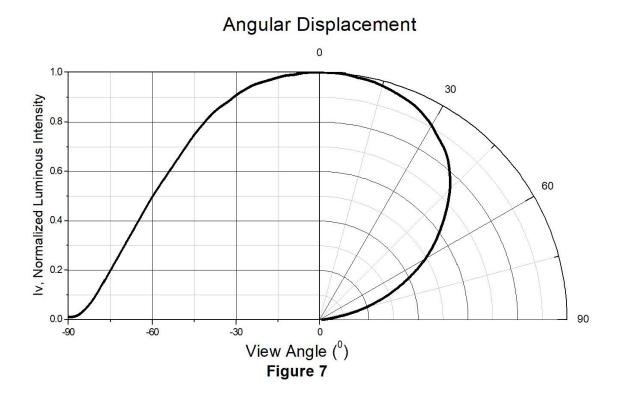
Typical Characteristic Curves





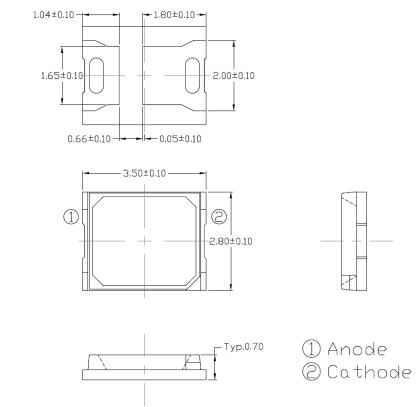


Typical Characteristic Curves





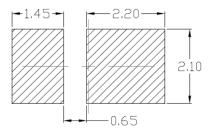
WC283507-FTC4 SMD Type White Emitter



Package Dimension All dimensions are in mm, unless otherwise stated

Note: Tolerance unless mentioned is ±0.1mm.

Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



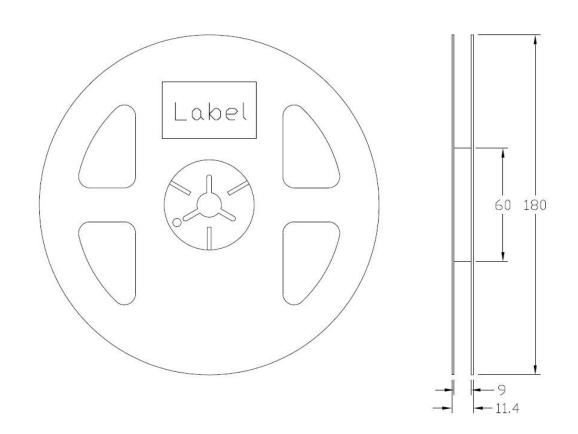
Note: Tolerance unless mentioned is ± 0.1 mm.

Ordering Information

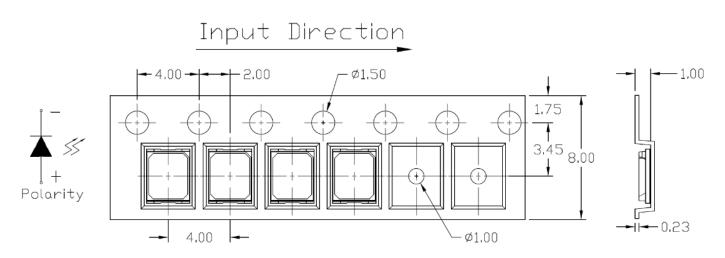
Part Number	Description	Quantity
WC283507-FTC4	Tape & Reel	4000 pcs



Reel Dimension All dimensions are in mm, unless otherwise stated



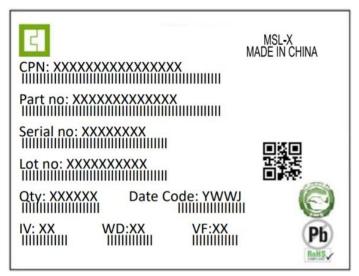
Tape Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.



Label Form Specification



CPN : Customer Part Number Part no: CTM Production Number Serial no: Production Number Lot no: Lot number Q'ty: Packing Quantity Date Code: Manufacture Date IV : Bin Code of Luminous Intensity WD : Bin Code of Dominant Wavelength VF : Bin Code of Forward Voltage MADE IN CHINA: Production Place

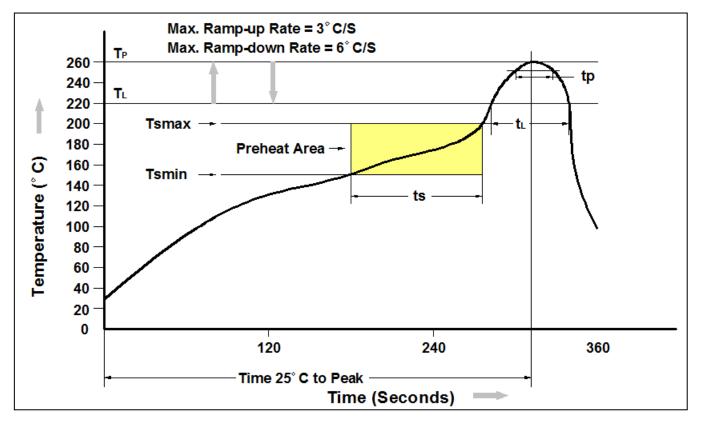
Storage Condition

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 168h at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



WC283507-FTC4 SMD Type White Emitter

Reflow Profile



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t _P)	3°C/second max.
Liquidous Temperature (TL)	217°C
Time (t _L) Maintained Above (T _L)	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t _P) within 5°C of 260°C	30 seconds
Ramp-down Rate $(T_P \text{ to } T_L)$	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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