



Winstar Display Co., LTD

華凌光電股份有限公司



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SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF70B9TYAGDNT0#

<p align="center">APPROVED BY:</p> <p align="center">(FOR CUSTOMER USE ONLY)</p>	<p>PCB VERSION: _____</p> <p>DATA: _____</p>
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2023/03/24			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



MODLE NO:

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2023/03/24		First issue

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- 2.General Specifications
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- 9.Reliability
- 10.Touch Panel Information
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1.Module Classification Information

W F 70 B9 T Y A G D N T 0 #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 7.0" TFT											
④	Model serials no.											
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White					T→LED, White Z→Nichia LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00					Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT					
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD					F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD						
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit		B	16Bit		H	HDMI
	I	I2C Interface			R	RS232		S	SPI Interface		U	USB
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					C1	Capacitive touch panel (G-F-F)+OCA				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi											
⑬	Special Code	#:Fit in with ROHS directive regulations										

2.General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGB x 480(TFT)	dots
Module dimension	165.0 (W) x 104.09 (H) x 10.13(D)	mm
Active area	152.40 x 91.44	mm
Pixel pitch	0.1905 x 0.1905	mm
LCD type	TFT, Normally Black, Transmissive	
View Direction	80/80/80/80	
TFT Interface	Digital(TTL)	
Aspect Ratio	15:9	
Backlight Type	LED, Normally White	
With /Without TP	With RTP	
Surface	Anti-Glare	

*Color tone slight changed by temperature and driving voltage.

3.Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

4. Electrical Characteristics

4.1. Operating conditions

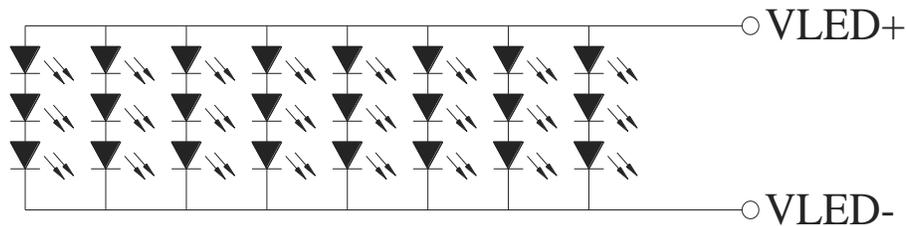
Item	Symbol	Min	Typ	Max	Unit	Note
Power voltage	Vcc	3.1	3.3	3.5	V	
Current of power supply	Icc	—	290	350	mA	Vcc =3.3V
Input logic high voltage	VIH	0.7 Vcc	—	Vcc	V	Note 1
Input logic low voltage	VIL	0	—	0.3Vcc	V	

Note 1: DCLK,DE,

4.2. LED driving conditions

Parameter	Symbol	Min	Typ	Max	Unit	Remark
LED current	—	—	160	—	mA	
LED voltage	VLED+	8.3	9.0	9.5	V	Note 1
LED Life Time	—	20,000	—	—	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



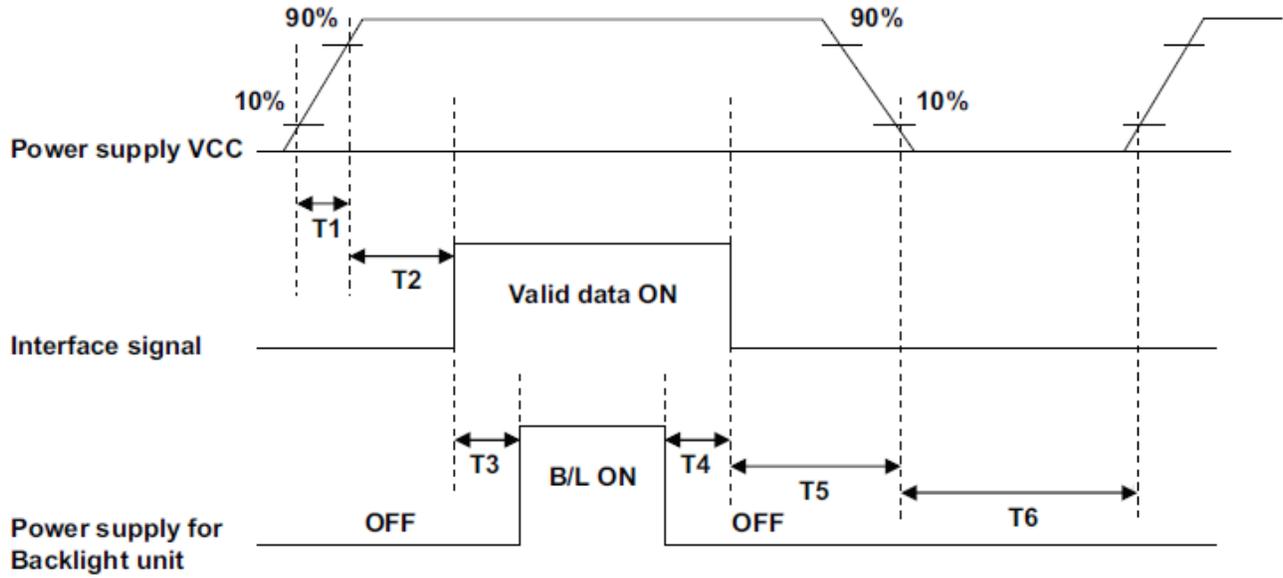
CIRCUIT DIAGRAM (3 * 8 = 24 DICE)

Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

4.3. Power sequence



Parameter	SPEC.			Unit
	Min.	Typ.	Max.	
T1	1		2	ms
T2	0	60		ms
T3	200			ms
T4	200			ms
T5	1			ms
T6	1000			ms

5. Timing characteristics

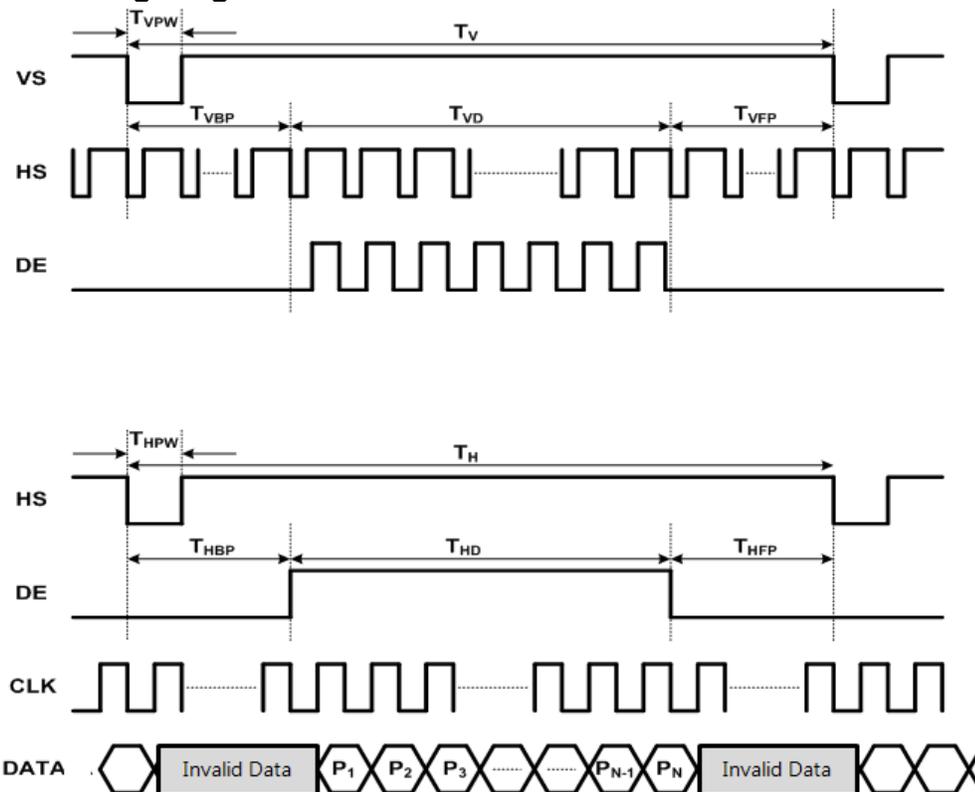
5.1. Timing conditions

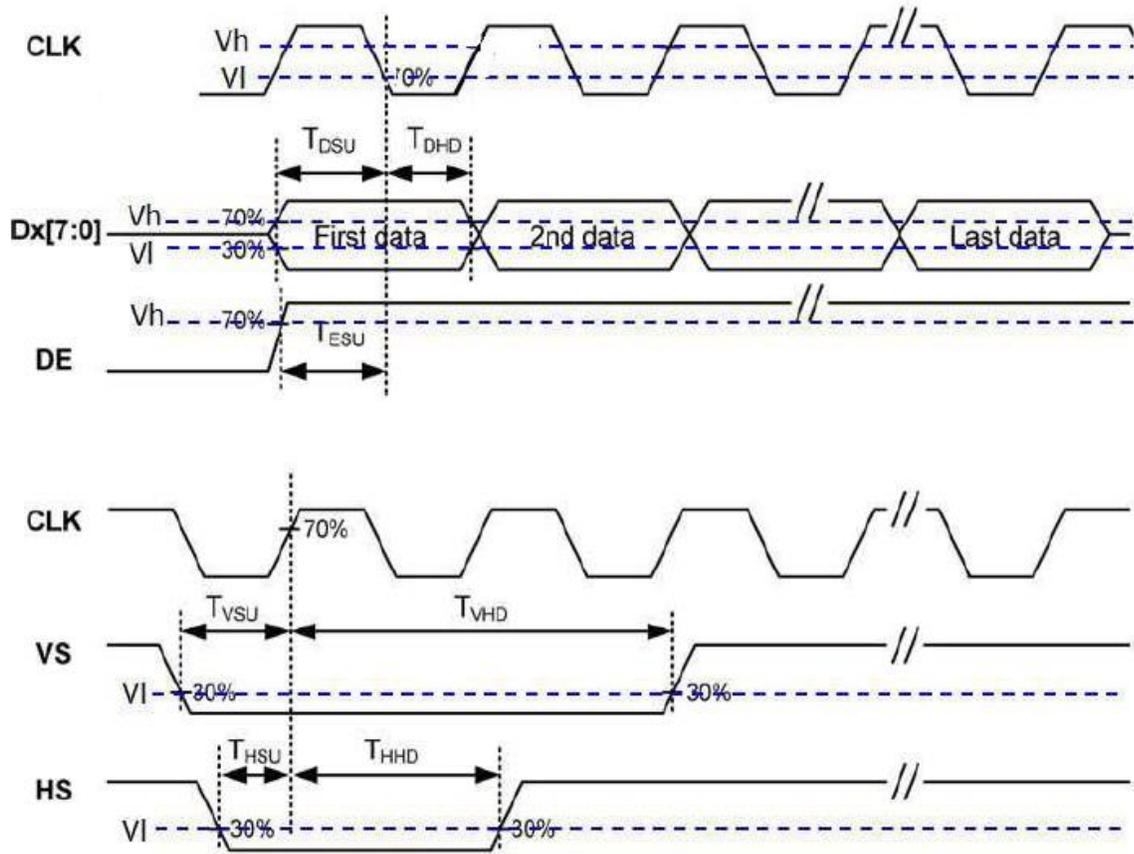
Item	Symbol	Min	Typ	Max	Unit	Remark
Clock frequency	F_{CLK}	27.027	29.988	40.0	MHz	
Vertical display area	T_{VD}	480			H	
Vertical period area	T_V	525	525	530	H	
Vertical blanking area	T_{VB}	45	45	50	H	Note1
Vertical pulse width	T_{VPW}	3			H	
Vertical back porch	T_{VBP}	20			H	
Vertical front porch	T_{VFP}	25	25	30	H	
Horizontal display area	T_{HD}	800			dclk	
Horizontal period area	T_H	858	952	1258	dclk	
Horizontal blanking area	T_{HB}	58	152	458	dclk	Note2
Horizontal pulse width	T_{HPW}	3			dclk	
Horizontal back porch	T_{HBP}	48			dclk	
Horizontal front porch	T_{HFP}	10	104	410	dclk	
HS setup time	T_{HSU}	6	-	-	ns	
HS hold time	T_{HHD}	6	-	-	ns	
VS setup time	T_{VSU}	6	-	-	ns	
VS hold time	T_{VHD}	6	-	-	ns	
Data setup time	T_{DSU}	6	-	-	ns	
Data hold time	T_{DHU}	6	-	-	ns	
DE setup time	T_{ESU}	6	-	-	ns	

Note1: $T_{VB} = T_V - T_{VD}$

Note2: $T_{HB} = T_H - T_{HD}$

5.2. Timing Diagram





Note : Latch data at CLK falling edge.

6. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr	$\theta=0^\circ$ 、 $\phi=0^\circ$	-	11	-	ms	Note 3	
	Tf		-	9	-			
Contrast ratio	CR	At the center point of AA	800	1000	-	-	Note 4	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\phi=0$	0.24	0.29	0.34	-	Note 2,6,7
		Wy		0.25	0.30	0.35	-	
Viewing angle	Hor.	Θ_R	$CR \geq 10$	70	80	-	Deg.	Note 1
		Θ_L		70	80	-		
	Ver.	Φ_T		70	80	-		
		Φ_B		70	80	-		
Brightness	-	-	150	200	-	cd/m ²	Center of display	
Uniformity	(U)		70	-	-	%	Note5	

Ta=25±2°C , IL=160mA

Note 1: Definition of viewing angle range

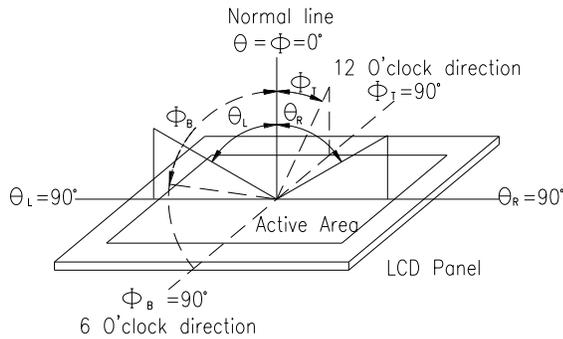


Fig 6.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

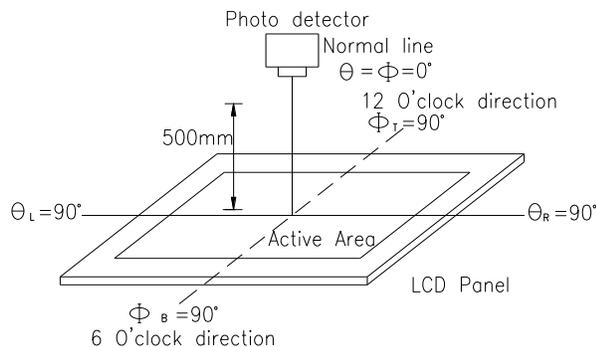
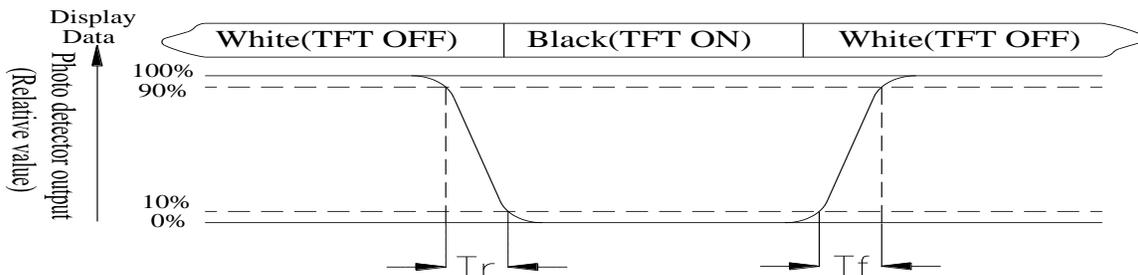


Fig 6.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 8.3). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = $L_{\min}/L_{\max} \times 100\%$

L = Active area length

W = Active area width

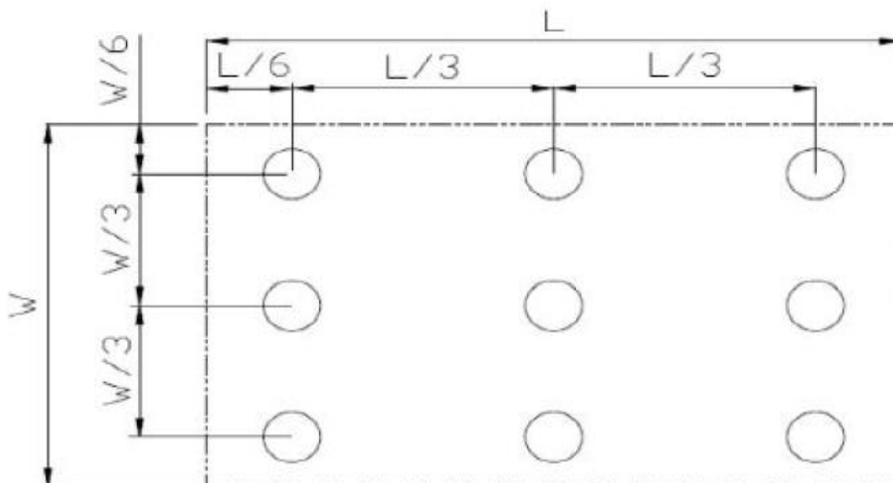


Fig 6.3. Definition of uniformit

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

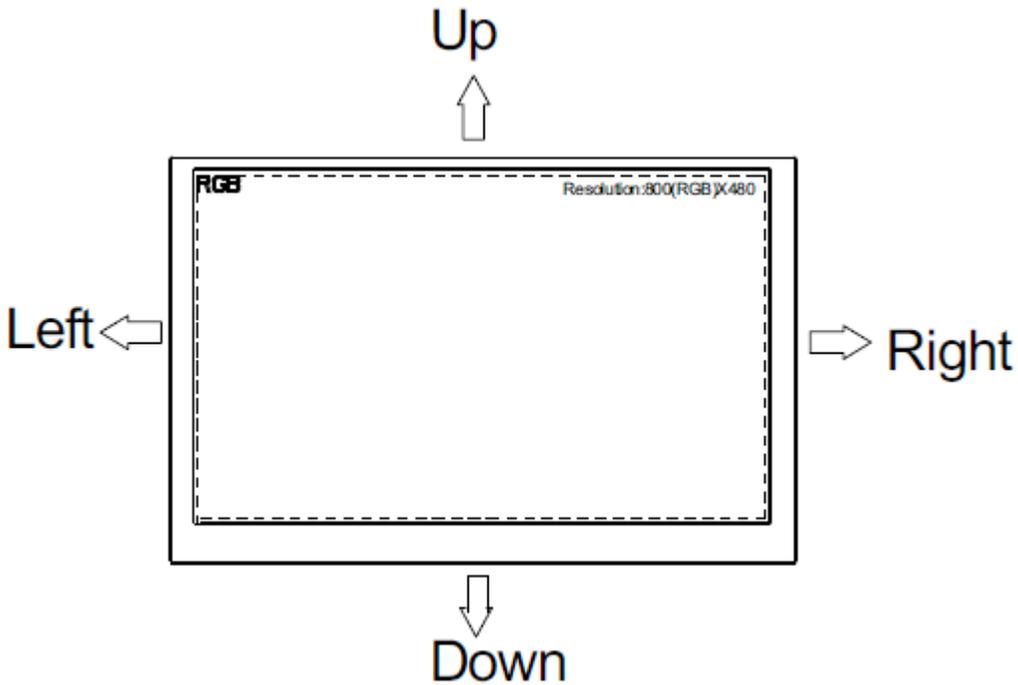
7.Interface

7.1. LCM PIN Definition

Pin	Symbol	Function	Remark
1-2	GND	Power Ground	
3	NC	Not Connect	
4-7	VCC	Power Supply for Digital Circuit	
8	NC	Not Connect	
9	DE	Data Enable	
10-12	GND	Power Ground	
13	B5	Blue Data 5 (MSB)	
14	B4	Blue Data 4	
15	B3	Blue Data 3	
16	GND	Power Ground	
17	B2	Blue Data 2	
18	B1	Blue Data 1	
19	B0	Blue Data 0 (LSB)	
20	GND	Power Ground	
21	G5	Green Data 5 (MSB)	
22	G4	Green Data 4	
23	G3	Green Data 3	
24	GND	Power Ground	
25	G2	Green Data 2	
26	G1	Green Data 1	
27	G0	Green Data 0 (LSB)	
28	GND	Power Ground	
29	R5	Red Data 5 (MSB)	
30	R4	Red Data 4	
31	R3	Red Data 3	
32	GND	Power Ground	
33	R2	Red Data 2	
34	R1	Red Data 1	
35	R0	Red Data 0 (LSB)	
36-37	GND	Power Ground	
38	DCLK	Clock Signals ; Latch Data at the Falling Edge	
39-40	GND	Power Ground	

Note: User's connector part number is **MT-FP430N-2FR** manufactured by UJU or equivalent

Scanning direction refer to the figure below



7.2. Backlight Driving Part

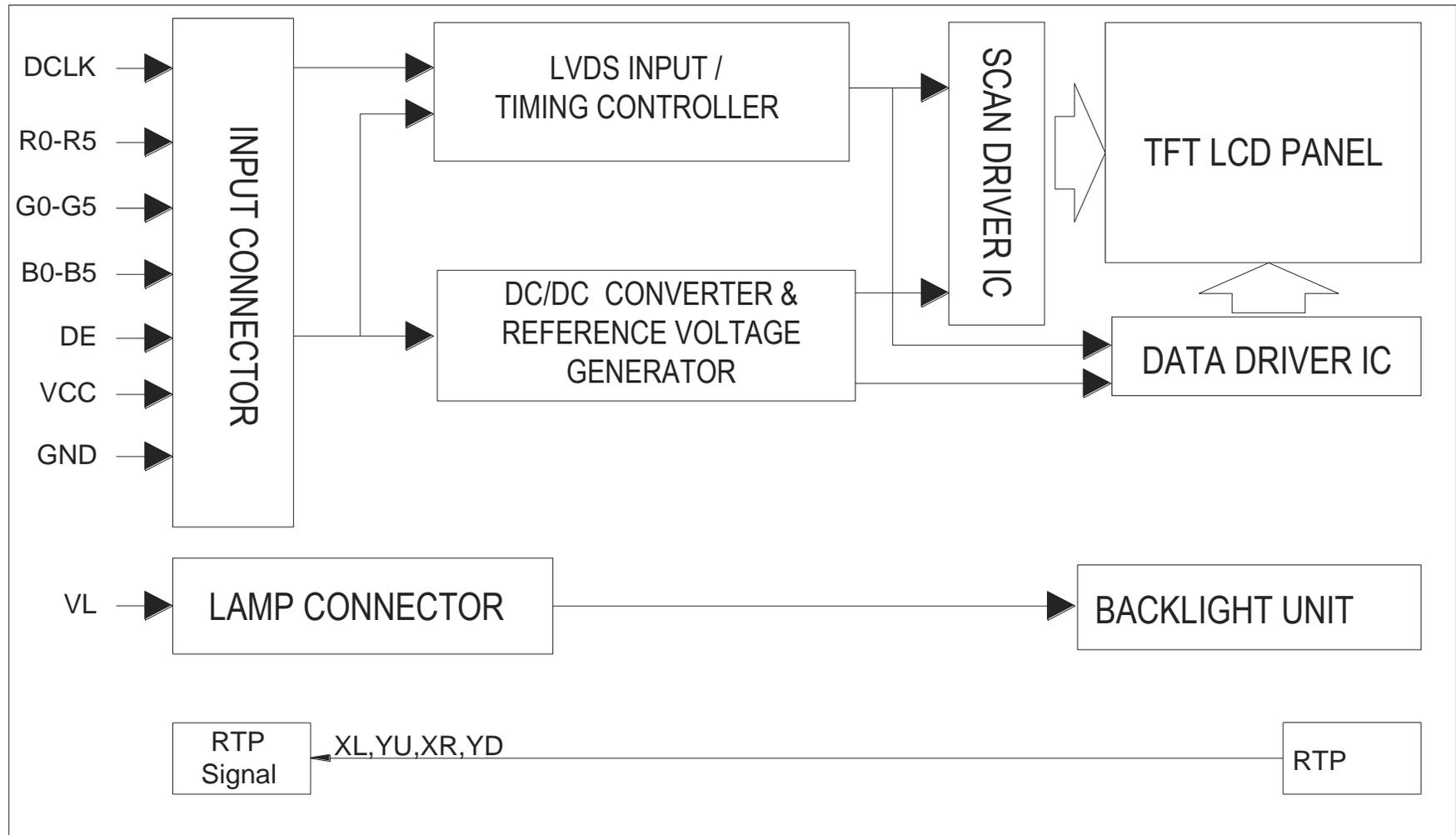
Pin No.	Symbol	Description
1	VLED+	Red, LED_ Anode
2	VLED-	White, LED_ Cathode

Note: The backlight interface connector is a model **SM02B-BHSS-1-TB** manufactured by JST or equivalent. The matching connector part number is **BHSR-20VS-1** manufactured by JST or equivalent.

7.3. RTP

Pin No.	Symbol	Description
1	YU	Top electrode
2	XL	Left electrode
3	YD	Bottom electrode
4	XR	Right electrode

8. Block Diagram



9. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

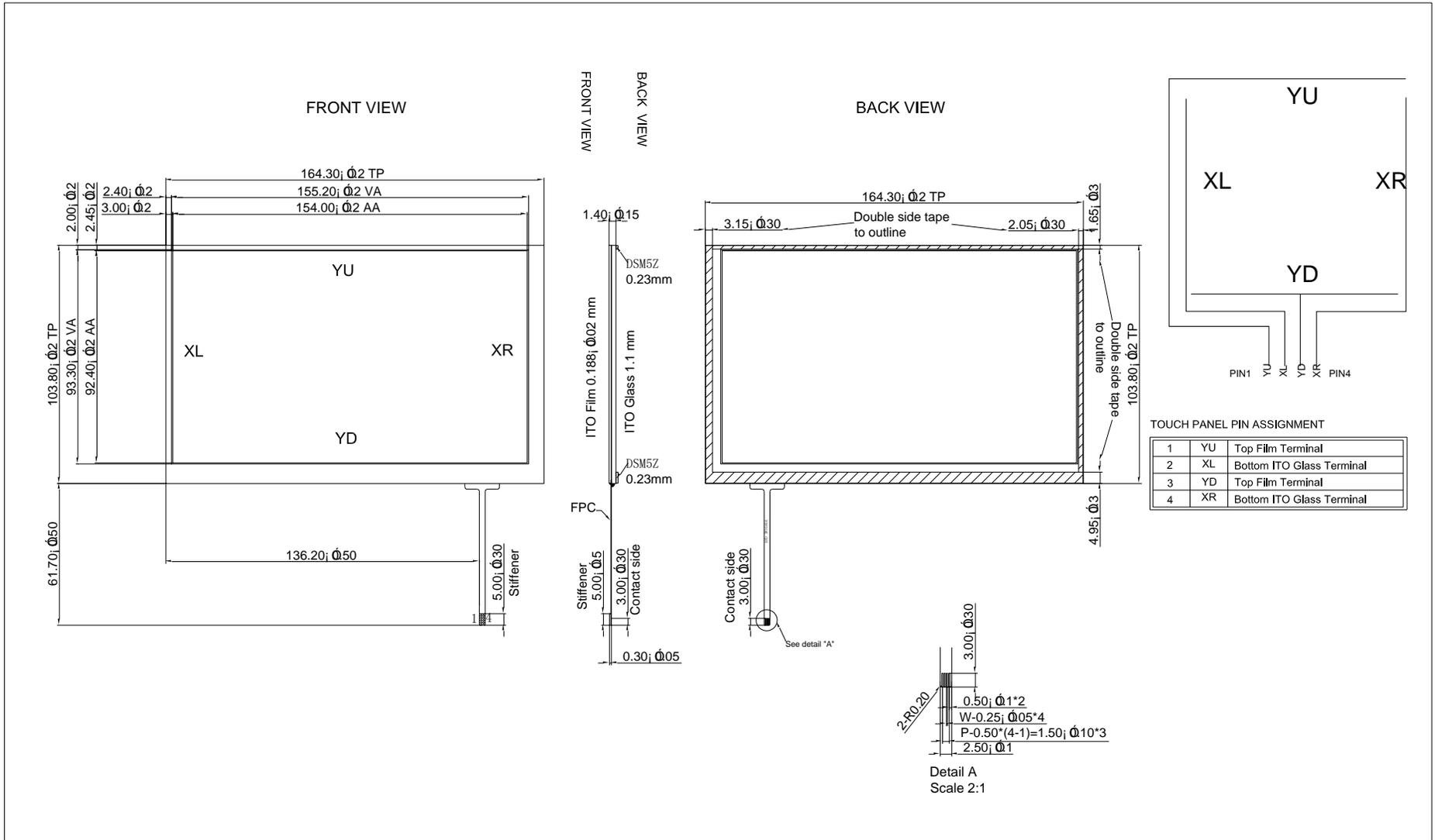
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 40°C,90%RH max	40°C,90%RH 96hrs	1,2
Thermal shock resistance	<p>The sample should be allowed stand the following 10 cycles of operation</p> <p style="text-align: center;">-20°C 25°C 70°C</p> <div style="text-align: center;"> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

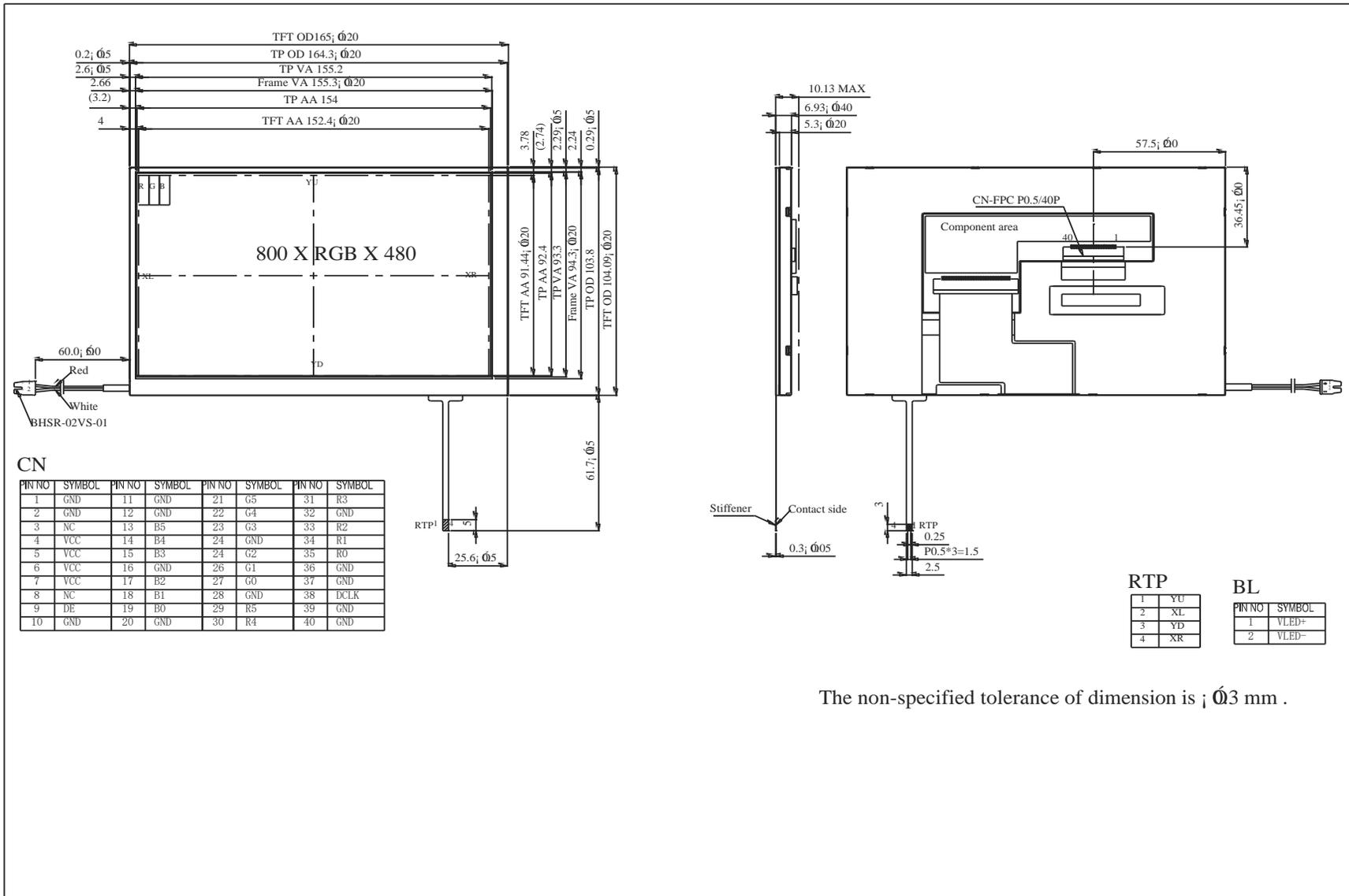
10.Touch Panel Information



10.1. Resistance Touch Panel General Specifications

Item	Description
Driving condition	DC5V
Operating force	60~150g
Linearity max	$\leq \pm 1.5\%$
Insulating resistance	$> 20M\Omega$, 25V(DC)
Light transparence	70%
Structure type	ITO Film/ITO Glass(F/G)
Surface Hardness	3H typ
Pen Hitting Durability (with the silicon rubber)	$> 1000,000$ times
X resistance	200~1200 Ω
Y resistance	100~800 Ω

11. Contour Drawing





1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED) Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____

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Winstar Module Number : _____

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5、Electronic Characteristics of Module :

- 1. Input Voltage : Pass NG , _____
- 2. Supply Current : Pass NG , _____
- 3. Driving Voltage for LCD : Pass NG , _____
- 4. Contrast for LCD : Pass NG , _____
- 5. B/L Driving Method : Pass NG , _____
- 6. Negative Voltage Output : Pass NG , _____
- 7. Interface Function : Pass NG , _____
- 8. LCD Uniformity : Pass NG , _____
- 9. ESD test : Pass NG , _____
- 10. Others : Pass NG , _____

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____