

# SMD Type White Emitter

### Features

- Top view 0603 package
- Viewing Angle =  $\pm 65^{\circ}$
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Ultra bright White
- RoHS compliance

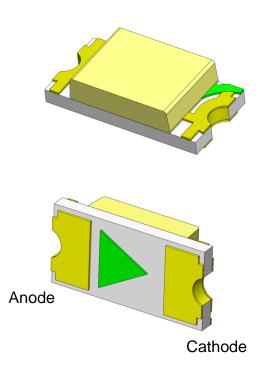
## Applications

- Optical indicator.
- Switch and Symbol Display.

### Description

The WP160804-CTC4 is an AllnGaN White LED housed in a miniature SMD package. Static electricity and surge damage the LEDs. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

### **Package Outline**



### Schematic





### Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes
IF	Continuous Forward Current	25	mA	
IFP	Peak Forward Current	60	mA	1
V <sub>R</sub>	Reverse Voltage	5	V	
T <sub>opr</sub>	Operating Temperature	-40 ~ +85	0C	
T <sub>stg</sub>	Storage Temperature	-40 ~ +100	0C	
T <sub>sol</sub>	Soldering Temperature	260	0C	2
Po	Power Dissipation at(or below) 25°C Free Air Temperature	95	mW	
ESD	Electrostatic Discharge(HBM)	1500	V	

### Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

#### **Optical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I⊧=5mA	140	-	285	mcd	3
θ1/2	Angle of Half Intensity	I⊧=5mA	-	±65	-	deg	

#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I⊧=5mA	2.6	-	3.1	V	4
IR	Reverse Current	V <sub>R</sub> =5V	-	-	1	μA	

Notes:

- 1. IFP Conditions--Pulse Width  $\leq~100\mu s$  and Duty  $\leq~10\%.$
- 2. Soldering time  $\leq 10$  seconds.
- 3. Bin Range of Luminous Intensity

Bin Code	Min	Max	Unit	Condition
R2	140	180		
S1	180	225	mcd	I⊧=5mA
S2	225	285		

Tolerance of Luminous Intensity  $\pm 10\%$ 



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#### 4. Bin Range of Forward Voltage

Bin Code	Min	Max	Unit	Condition
33	2.6	2.7		
34	2.7	2.8		
35	2.8	2.9	V	I <sub>F</sub> =5mA
36	2.9	3.0		
37	3.0	3.1		

Tolerance of Forward Voltage  $\pm 0.05$ V.

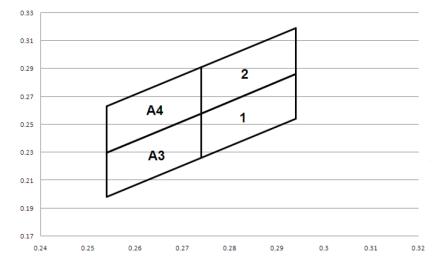
#### 5. Bin Range of Chromaticity Coordinates

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
	0.254	0.198	A4	0.254	0.230
A3	0.254	0.230		0.254	0.263
AS	0.274	0.258		0.274	0.291
	0.274	0.226		0.274	0.258
1	0.274	0.226	0	0.274	0.258
	0.274	0.258		0.274	0.291
	0.294	0.286	2	0.294	0.319
	0.294	0.254		0.294	0.286

1. The value is based on driving current by 5mA

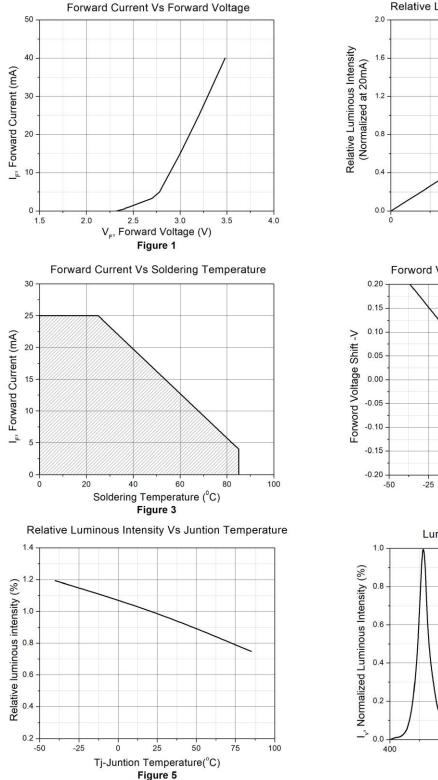
2. Tolerance of Chromaticity Coordinates  $\pm 0.01$ 

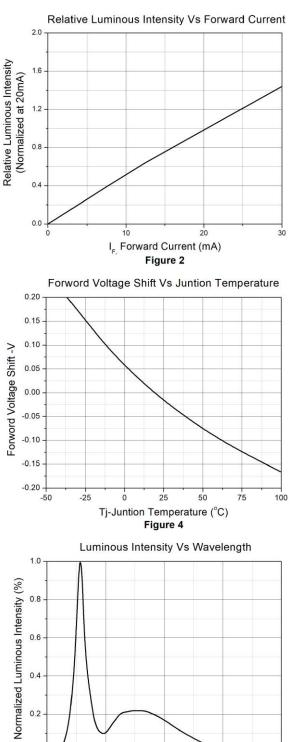
# The C.I.E. 1931 Chromaticity Diagram





# **Typical Characteristic Curves**





500

600

λ, Wavelength (nm)

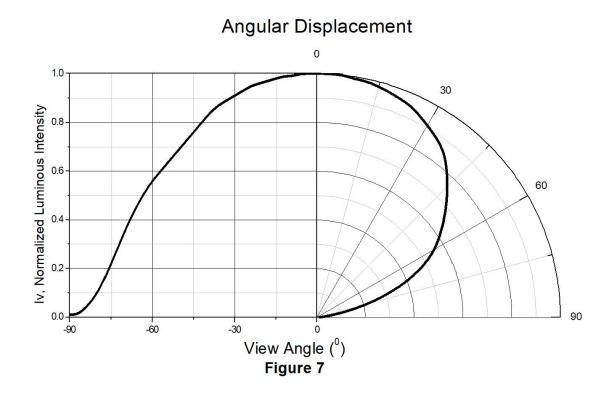
Figure 6

700

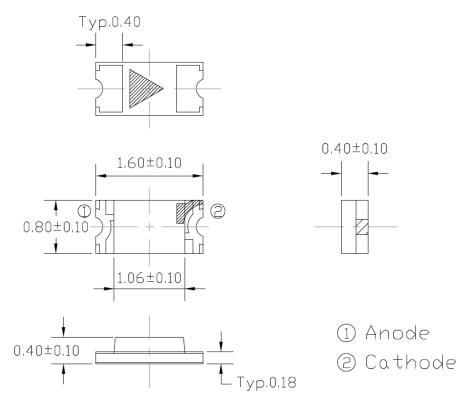
800



# **Typical Characteristic Curves**



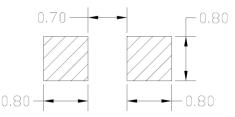




#### Package Dimension All dimensions are in mm, unless otherwise stated

Note: Tolerance unless mentioned is  $\pm 0.1$ mm.

### Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



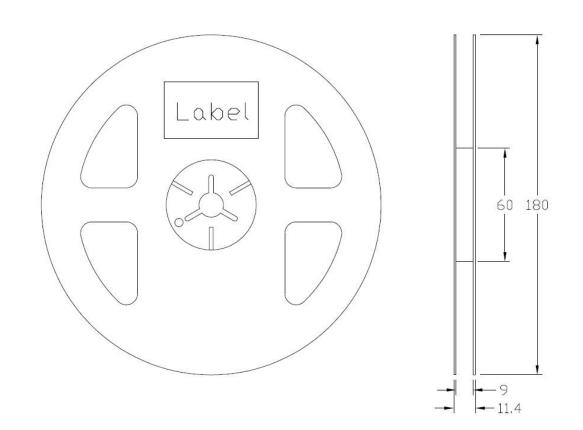
Note: Tolerance unless mentioned is ±0.1mm.

### **Ordering Information**

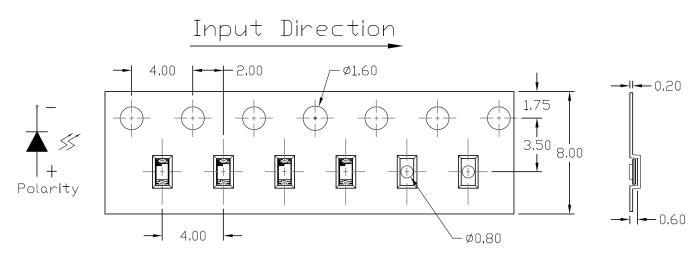
Part Number	Description	Quantity
WP160804-CTC4	Tape & Reel	4000 pcs



### Reel Dimension All dimensions are in mm, unless otherwise stated



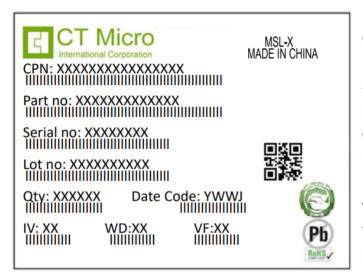
#### Tape Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.



# Label Form Specification



CPN : Customer Part Number Part no: CTM Production Number Serial no: Production Number Lot no: Lot number Q'ty: Packing Quantity Date Code: Manufacture Date IV : Bin Code of Luminous Intensity WD : Bin Code of Dominant Wavelength VF : Bin Code of Forward Voltage MADE IN CHINA: Production Place

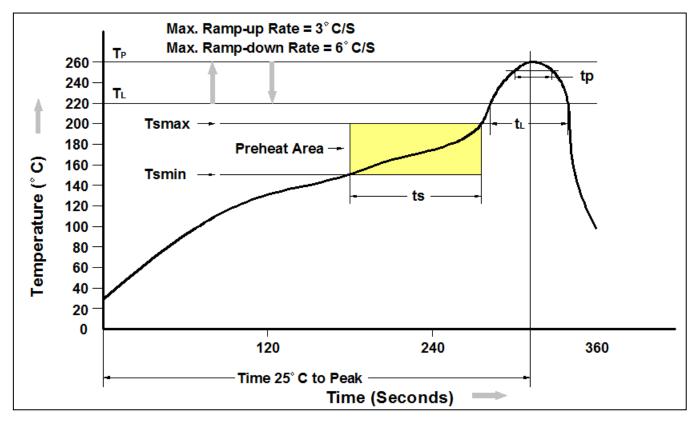
# **Storage Condition**

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



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### **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t⊳)	3°C/second max.
Liquidous Temperature (TL)	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate $(T_P \text{ to } T_L)$	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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