# Cromemco ZPU Z-80 Central Processing Unit





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## Cromemco ZPU Z-80 Central Processing Unit



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#### Section 1

#### INTRODUCTION

This manual contains assembly and operating instructions for Cromemco's powerful 4 MHz S-100 bus compatible Z-80A CPU card (ZPU). The ZPU is designed to bring the power and speed of the Z-80A processor to systems using the 8080-oriented S-100 bus. Thus, the manual also includes an extensive section detailing S-100 bus features. Please read Section 2, <u>OPERATING INSTRUCTIONS</u>, before inserting the ZPU into your S-100 system bus.

#### TECHNICAL SPECIFICATIONS

PROCESSOR:	4 MHz version of the Z8Ø
CLOCK RATE:	2 MHz or 4 MHz (switch selectable)
INSTRUCTION SET:	158 instructions including the 78 instructions of the 8080 processor
POWER-ON JUMP:	Jumper wire enabled
POWER-ON JUMP LOCATIONS:	16 switch selectable locations
WAIT STATE GENERATION:	Ø - 4 jumper selectable wait states
M1 WAIT STATE:	Jumper wire selectable
BUS COMPATIBILITY:	S-100
POWER REQUIREMENTS:	+8 VDC @ 1.1 A
OPERATING ENVIRONMENT:	Ø - 55 degrees Celsius

## SECTION 2

#### OPERATING INSTRUCTIONS

The Cromemco ZPU is an S-100 bus compatible CPU (Central Processing Unit) which uses the powerful Z-80A microprocessor. The Cromemco ZPU has an exclusive set of features designed to increase your total system computing power. Most importantly, the ZPU operates reliably at a 4 MHz clock rate--twice the speed of most other microcomputer systems. The ZPU offers Power-On Jump capability, an onboard wait state generator, optional independent selection of MI wait states, address mirroring circuitry, and several other features discussed in this section.

#### 2.1 POWER-ON JUMP

The ZPU Power-On Jump circuitry allows the board to be used in an S-100 bus system without front panel controls (e.g., Cromemco's Z-2, Z-2D and SYSTEM THREE). When system power is turned ON, the ZPU hardware forces an automatic jump to one-of-sixteen memory location selected with the four position Jump Address select switch.

The automatic jump address corresponding to each switch setting is tabulated below:

	SWIT	ГСН		POWER-ON
<u>A15</u>	<u>A14</u>	<u>A13</u>	<u>A12</u>	JUMP ADDRESS
Ø	Ø	Ø	Ø	Ø Ø Ø Ø H
Ø	Ø	Ø	1	1000H
Ø	Ø	1	Ø	2ØØØH
Ø	Ø	1	1	3000H
Ø	1	Ø	Ø	4 Ø Ø Ø H
Ø	1	Ø	1	5000H
Ø	1	1	Ø	6ØØØH
Ø	1	1	1	7 <i>0</i> 00H
1	Ø	Ø	Ø	8000H
1	Ø	Ø	1	9000 H
1	Ø	1	Ø	AØØØH
1	Ø	1	1	BØØØH
1	1	Ø	Ø	СØØØН
1	1	Ø	1	DØØØH
1	1	1	Ø	EØØØH
1	1	1	1	FØØØH

Note the Jump Address switch determines the four highest order bits in the jump address, with all other address bits set to logic  $\emptyset$ .

## EXAMPLE 1

Suppose you have a Cromemco Z-2D System which comes standard with a 4FDC card and RDOS (Resident Disk Operating System) in PROM memory. This program, which resides at C000-C3FFH, provides a convenient way to start-up a system. To effect an automatic jump to location C000H, the Jump Address switch should be set as shown below:



#### EXAMPLE 2

Suppose you have a Cromemco Z-2 System, and you want to force a jump to the Z-80 Monitor program after a system Power-On or RESET. The Z-80 Monitor spans addresses E000-E3FFH, so you would then set the Jump Address switch to E000H as shown below:



Your ZPU is factory shipped with the Power-On Jump feature enabled. To disable the function (resulting in an automatic jump to address ØØØØH <u>only</u> on a Power-On Clear or RESET), carefully cut the foil trace connecting two points on the board labeled "JUMP ENABLE".

If your computer system has RESET and EXAMINE front panel controls, the function of each of these switches is

altered when the automatic jump feature is enabled. Following a system RESET, the first instruction executed is not at address ØØØØH, but rather at one of the sixteen addresses specified with the Jump Address switch. Immediately after a RESET, the EXAMINE switch must be toggled twice in order to examine the automatic jump location: once to clear the automatic jump and a second time to perform the actual examine operation.

For computers with front panel switches and indicators, you can see how the Power-On Jump works by pressing the STOP switch, then raising the RESET switch. The number C3H should appear in the DATA display. This is the op code of the hardware jump instruction. Now press the EXAMINE NEXT switch; all Ø's will appear in the DATA display indicating the low order 8 bits of the jump address. Press the EXAMINE NEXT switch again; the high order 8 bits of the jump address will now appear in the DATA display. The lower four bits will all be Ø's, and the higher four bits will display the Jump Address switch bits.

#### 2.2 Z-80A CLOCK FREQUENCY SELECTION

The Z-80A may be clocked at either 4 MHz (with a 250 nsec cycle time) or 2 MHz (with a 500 nsec cycle time). The operating frequency is switch selectable with the toggle switch labeled "2" (2 MHz) and "4" (4 MHz).

The line previously labeled "STACK" on the S-100 bus is used by the ZPU as a 4 MHz indicator line. The Cromemco Z-1 System front panel indicator which monitors this line is labeled "4 MHz" (it may be labeled "STACK" on non-Cromemco products). The indicator will be ON for 4 MHz operation, and OFF for 2 MHz operation.

#### 2.3 WAIT STATE SELECTION

The ZPU features an on-board WAIT STATE generator to match the Z-80A clock frequency to your system's memory access time. The ZPU allows two types of wait state insertion. The first inserts from 0 to 3 wait state cycles (1 cycle = 250 nsec at 4 MHz; 500 nsec at 2 MHz) during <u>every</u> machine cycle; the second type inserts either one or no additional wait states during an instruction fetch cycle only (referred to as an M1-cycle in the Zilog literature), where the timing requirements are the tightest.

If you are using Cromemco memory boards, leave your ZPU in its factory wired condition (no wait states); all wait state selection is done on the memory boards if required. Wait state selection to accomodate other boards is accomplished by re-configuring ZPU board jumpers M1 and W (just to the left of the Z-80A chip).



A jumper wire from "W" to points labeled Ø, 1, 2 and 3 selects  $\emptyset$ , 1, 2 or 3 wait states on every machine cycle. A jumper wire from "Ml" to points labeled Ø and l selects either Ø or l additional wait states during an Ml cycle. When operating the ZPU at 4 MHz, a 250 nsec memory board requires no wait states to be compatible with the Z-80A CPU. Each additional W-wait state (from one to three) slows the required memory access time by 250 nsec, while an Ml-wait state slows the required memory access time an additional llØ nsec (approx.). The corresponding figures for 2 MHz operation are; no wait states for 500 nsec memory boards, 500 nsec per W-wait state added, and an additional 235 nsec (approx.) for an M1-wait state. You may find these figures to be somewhat conservative in actual practice. To get the maximum performance from your memory, you may wish to experimentally find the fewest number of wait states required for reliable operation.

The ZPU comes factory pre-wired for no wait states. If a change is necessary, carefully cut the factory installed foil trace between points labeled "W" and "Ø", or between

"Ml" and "Ø" as appropriate before installing new jumper wires.

#### 2.4 ADDRESS MIRROR SELECTION

The 8080 microprocessor repeats (or mirrors) the 8-bit address of an I/O port in both the high and low order 8 bits of the address bus. Although this characteristic is not inherent in the Z-80A CPU, the ZPU board is designed to mimic this behavior through address mirror circuitry assuring ZPU compatibility when updating older 8080 systems.

The address mirror circuitry is enabled by the short run of foil between pads labeled "AM" and "ON" (between IC7 and IC8 on the board). If you wish to disable this circuitry, carefully cut the existing foil trace, and in its place, connect pads "AM" and "OFF" with a jumper wire.

#### 2.5 REFRESH ENABLE

Certain types of dynamic memory boards require that the refresh address supplied by the Z-80A be mirrored in the eight high order address lines. To enable this feature, install a jumper wire between the two pads labeled "RFSH ENAB". The ZPU is factory shipped with this connection broken as no Cromemco memory boards require address mirroring.

#### 2.6 ALTAIR OR IMSAI INSTALLATION

If you are using an IMSAI 8080 computer, the cable from the front panel may be plugged directly into socket Jl on the ZPU board.

If you are using an ALTAIR 8800 or 8800A computer, a DIP plug must be installed in place of the Molex connector on the front panel cord. When wiring the connector, note that the data lines are not arranged sequentially on the ALTAIR connector as they are on the ZPU connector (refer to the figure below for wiring information).

 ALTAIR MOLEX CONNECTOR o o o o o o o o D3 D2 D1 DØ D4 D5 D6 D7

#### Section 3

#### THE S-100 BUS

The Cromemco ZPU card is designed to interface the Z-80A microprocessor to the industry standard S-100 bus. The S-100 bus, in turn, is designed to interface a CPU module to as many as 20 additional memory, I/O interface, or other processor modules. This bus standard was originally known as the "Altair" bus appearing in the MITS Altair line of computers in 1975. The bus was quickly adopted by a host of microcomputer manufacturers and was named the "S-100" bus by Dr. Roger Melen of Cromemco Inc. in August of 1976. The S-100, or "Standard-100", bus is now widely regarded as the most-used busing standard ever developed in the computer industry.

Physically, the S-100 bus is realized as a set of 100contact edge connectors mounted to a common mother board and wired in parallel. The modules that plug into the edge connectors of the S-100 bus are circuit cards that measure 5" by 10".

The S-100 bus was originally designed for use with a CPU module using the 8080 microprocessor, and consequently, the bus signal definitions closely follow those of an 8080 system. The Z-80A microprocessor signal lines differ quite

dramatically from the 8080 lines (e.g., the Z-80A is driven by a single phase clock, the 8080 by a two phase clock), but the ZPU board is designed to supply all "8080-like" S-100 bus functions (including the two phase clock). The signals of the S-100 bus can be grouped in four functional categories: 1) power supply, 2) address, 3) data, and 4) clock and control signals. A complete listing of the S-100 bus signals is shown below:

S-100 BUS

1.	+8 VOLTS	26.	pHLDA	51.	+8 VOLTS	76.	pSYNC
2.	+18 VOLTS	27.	TIAWq	52.	-18 VOLTS	77.	pWR
З.	EXT. READY	28.	PINTE	53.	SSW DISABLE	78.	pDBIN
4.	UNDEFINED	29.	A5	54.	EXT. CLEAR	79.	ĀØ
5.	11	3Ø.	A4	55.	UNDEFINED	80.	Al
6.	••	31.	A3	56.	**	81.	A2
7.	u .	32.	A15	57.	"	82.	A6
8.	n	33.	A12	58.	"	83.	Α7
9.	**	34.	A9	59.	Ħ	84.	A8
10.		35.	DOl	60.	11	85.	A13
11.	**	36.	DOØ	61.	"	86.	Al4
12.	NMI	37.	AlØ	62.	11	87.	A11
13.	UNDEFINED	38.	D04	63.	"	88.	D02
14.	**	39.	D05	64.	"	89.	DO3
15.		4Ø.	D06	65.	MEM. REQUEST	9Ø.	D07
16.		41.	DI2	66.	REFRESH	91.	DI4
17.		42.	DI3	67.	UNDEFINED	92.	DI5
18.	STATUS DISAB.	43.	DI7	68.	MEM. WRITE	93.	DI6
19.	CONTROL DISAB.	44.	sMl	69.	PROTECT STAT.	94.	DI1
20.	UNPROT. MEM.	45.	SOUT	7Ø.	PROTECT MEM.	95.	DIØ
21.	SINGLE STEP	46.	sINP	71.	RUN	96.	sINTA
22.	ADDR. DISAB.	47.	SMEMR	72.	PREADY	97.	sWO
23.	DO DISABLE	48.	SHLTA	73.	pINT	98.	sSTACK/4 MHz
24.	φ2 CLOCK	49.	2 MHz CLK.	74.	pHOLD	99.	PWR-ON CLEAR
25.	¢l CLOCK	5Ø.	GROUND	75.	PRESET	100.	GROUND

#### S-100 POWER SUPPLY

+8 Volts	Pins l and 51
+18 Volts	Pin 2
-18 Volts	Pin 52
Ground	Pins 50 and 100

Three unregulated D.C. power supply voltages appear on the S-100 bus: +8 volts, +18 volts and -18 volts. The main power supplies are unregulated, so power supply regulation must be performed on each individual circuit card, usually by three-terminal regulator IC's.

Distributed power supply regulation has several advantages over a single, centrally regulated supply:

-Each card is individually protected from voltage overload. Faulty regulation in one master supply cannot destroy the entire computer system.

-The heat produced by voltage regulation is thermally distributed through a larger physical volume.

-Voltage drops along the bus do not influence the voltage on the card circuitry itself.

-Initial cost of the computer mainframe is lower. Regulation circuitry is purchased only as additional cards are added to

the system.

An S-100 bus mainframe capable of accepting a full 21 cards (like the Cromemco Z-2, Z-2D and SYSTEM THREE) typically has a power supply current capacity of 30 amps at +8 volts and 15 amps at +18 and -18 volts.

#### S-100 ADDRESS SIGNALS

AØ	PIN	79	A8	PIN	84
Al	PIN	8Ø	A9	PIN	34
A2	PIN	81	AlØ	PIN	37
Α3	PIN	31	All	PIN	87
Α4	PIN	ЗØ	A12	PIN	33
Α5	PIN	29	A13	PIN	85
A6	PIN	82	Al4	PIN	86
Α7	PIN	83	A15	PIN	32

There are 16 address lines on the S-100 bus allowing the direct addressing of 65,536 words of memory space. Tri-state TTL drivers are used to drive the address bus. One S-100 bus control line (ADDRESS DISABLE) can be used to disable the address drivers to allow DMA operations when other cards need to take control of the address bus.

#### S-100 DATA SIGNALS

DIØ	PIN	95	DOØ	PIN	36
DIl	PIN	94	DOl	PIN	35
DI2	PIN	41	D02	PIN	88
DI3	PIN	42	D03	PIN	89
DI4	PIN	91	D04	PIN	38
DI5	PIN	92	D05	PIN	39
DI6	PIN	93	D06	PIN	4Ø
DI7	PIN	43	DO7	PIN	9Ø

Although the S-100 bus is based on the 8080 microprocessor which has an 8-bit bi-directional data bus, the S-100 has two directional data busses, each 8 bits wide. The data input bus is called the DI bus, and the data output bus is called the DO bus. The S-100 provides for one control line to disable the DO bus (DO DISABLE) for DMA operations.

## S-100 CLOCK AND CONTROL SIGNALS

EXT READY	PIN	3	SSW DISABLE	PIN	53
NMI	PIN	12	EXT. CLEAR	PIN	54
STATUS DISAB.	PIN	18	MEM. REQ.	PIN	65
CONTROL DISAB.	PIN	19	REFRESH	PIN	66
UNPROTECT	PIN	2Ø	MEM. WRITE	PIN	68
SINGLE STEP	PIN	21	PROTECT STATUS	PIN	69
ADDR. DISAB.	PIN	22	PROTECT	PIN	7Ø
DO DISABLE	PIN	23	RUN	PIN	71
φ2	PIN	24	PREADY	PIN	72
$\phi$ l	PIN	25	PINT	PIN	73
phlda	PIN	26	PHOLD	PIN	74
PWAIT	PIN	27	PRESET	PIN	75
PINTE	PIN	28	p <u>SY</u> NC	PIN	76
sMl	ΡΙN	44	pWR	PIN	77
SOUT	PIN	45	pDBIN	PIN	78
SINP	PIN	46	s <u>IN</u> TA	ΡIΝ	96
SMEMR	ΡΙN	47	sWO	ΡΙN	97
SHLTA	PIN	48	sSTACK/4 Mhz	PIN	98
2 MHz CLOCK	PIN	49	PWR-ON CLEAR	PIN	99

There are three clock signals on the S-100 bus: ¢l (pin 25), ¢2 (pin 24) and 2 MHz Clock (pin 49). The 2 MHz CLOCK line is always a 2 MHz signal regardless of the processor clock frequency. ¢l and ¢2 provide a two phase non-overlapping clocks at the processor clock frequency. All clock and control signals on the S-100 bus are standard TTL levels.

Control signals on the S-100 bus which are functionally equivalent to control signals used with the 8080 microprocessor are prefixed with a lower case "p". Thus pHLDA, pWAIT, pINTE, pREADY, pHOLD, pINT, pRESET, pSYNC, pWR and pDBIN serve the same function as the corresponding control signals for the 8080 microprocessor. Similarly, S-100 bus signals prefixed with an "s" are functionally equivalent to the corresponding outputs of the 8080 status latch. These signals include sMl, sOUT, sINP, sMEMR, sHLTA, sINTA, sWO and sSTACK. The sSTACK line (pin 98) is used to indicate stack operations in 8080 systems; however in Cromemco Z-80A systems, this line is used instead to indicate 4 MHz operation (logic 1) or 2 MHz operation (logic 0).

Four of the S-100 control lines are dedicated to tristating bus drivers (e.g., during DMA operations).  $\overline{\text{ADDRESS}}$  $\overline{\text{DISABLE}}$  is used to disable the address bus;  $\overline{\text{DO DISABLE}}$  is

used to disable the Data Output bus; STATUS DISABLE is used to disable the status lines (those prefixed with an "s"); and CONTROL DISABLE is used to disable the clock and control signals.

Three of the S-100 control signals shown are used only with the Z-80A CPU. These are  $\overline{\rm NMI}$  (Non-Maskable Interrupt),  $\overline{\rm MEMORY}$  REQUEST, and  $\overline{\rm REFRESH}$ . The functions of these signals on the S-100 bus are the same as the corresponding lines of the Z-80A microprocessor.

The remaining ten defined lines are used primarily in S-100 systems with an operator's front panel. A front panel switch can be used to protect RAM or PROM memory from accidental memory write operations by issuing a PROTECT (pin 70) signal to the bus. The memory can be unprotected by the UNPROTECT (pin 20) signal, and the current PROTECTED or UNPROTECTED status of any memory can be determined from the PROTECT STATUS (pin 69) signal. MWRITE (pin 68) is used to indicate a memory write operation and is used in conjunction with front panel memory deposit. EXT. READY is an alternate to pREADY to avoid bus conflicts when both front panel circuitry and other circuitry need control of the processor READY line.

Front panel controls can be used to run or stop the processor or to single step through a program as indicated on

the RUN (pin 71) line and the SINGLE STEP (pin 21) line. When front panel sense switches are assigned to a specific input port, the SENSE SWITCH DISABLE ( $\overline{SSW DISABLE}$ , pin 53) is used to disable the DI bus during sense switch inputs.  $\overline{EXTERNAL CLEAR}$  (pin 54) is activated by an auxillary front panel switch, but it is assigned to no specific function. Finally, there is the  $\overline{POWER-ON CLEAR}$  signal that remains at logic Ø when power is first turned on, and then transitions to logic 1 approximately 100 milliseconds later to indicate that power is on and the power supply voltages have stabilized.

## ZPU PARTS LIST

Capac	itors		Part No.	,						
C1	10	uF	ØØ4-ØØ32		IC32		74ØØ	Ø1	ø-øøe	Ø
C2	.ØØ1	uF	004-0022	2	IC33	74	LSØ4	Ø1	0-006	6
С3	.005	uF	004-0025		IC34	74	LSØØ	Øl	0-006	9
C4	.005	uF	004-0025	5	IC35	74	LSØ2	Ø10	ล–ดัดดั	8
C5	Ø.1	uF	004-0030	1	IC36-41	7	4367	Ø1	a-aa8	ø
C6	10	uF	ØØ4-ØØ32	2	IC42		74Ø8	ø1	a-aa2	7
C7	15Ø	рF	ØØ4-ØØ11		IC43	74	LSØ4	ø10	a-aa6	6
C8	56	pF	ØØ4-ØØØ6	5				~		Ŭ
C9	lØ	ūF	ØØ4-ØØ32							
ClØ	10	uF	ØØ4-ØØ32	2						
C11-C	24 Ø.1	uF	ØØ4-ØØ30	1	Resisto	rs		Part	t No.	
C25	15Ø	рF	ØØ4-ØØ1]	_						
C26	lØ	uF	ØØ4-ØØ32		Rl		lK	ØØ1-	-øø18	
					R2		lK	ØØ1-	-0018	
Integ	rated Ci	ircui	ts		R3		18Ø	ØØ1-	-0009	
2					R4		18Ø	ØØ1-	-0009	
ICl	LM34ØT-	-5	Ø12-ØØØ1		R5		27Ø	ØØ1-	-ØØ11	
IC2	LM34ØT-	-5	Ø12-ØØØ1		R6		27Ø	ØØ1-	-øøll	
IC3	7416	54	Ø1Ø-ØØØ7		R7		løk	ØØ1-	-øøзø	
IC4	7415	57	010-0009		R8		39Ø	ØØ1-	-0013	
IC5	Z-86	ØA	Ø11-ØØ1Ø		R9		33Ø	ØØl-	-ØØ12	
IC6	74LS0	ð4	010-0066		RlØ		33Ø	ØØ1-	-ØØ12	
IC7	74LS]	LØ	Ø1Ø <b>-</b> ØØ63		Rll		lK	ØØ1-	-ØØ18	
IC8	740	ØØ	010-0000		Rl2		100	ØØ1-	-øøø7	
IC9	747	74	Ø1Ø-ØØ19		R13		18Ø	ØØ1-	-øøø9	
lClØ	740	ð4	Ø1Ø-ØØ3Ø		R15		33Ø	ØØ1-	-ØØ12	
ICll	7436	57	Ø1Ø-ØØ8Ø		R15		33Ø	ØØ1-	-ØØ12	
ICl2	7436	57	Ø10-ØØ8Ø		R16		330	ØØ1-	<b>-</b> ØØ12	
IC13	7436	57	Ø1Ø-ØØ8Ø		R17		18Ø	ØØ1-	-øøø9	
IC14	7436	57	Ø10-ØØ8Ø		R18		lK	ØØ1-	-ØØ18	
IC15	74LS0	ð4	Ø1Ø-ØØ66		R19		18Ø	ØØ1-	0009	
IC16	7415	57	010-0009							
IC17	74LS]	LØ	Ø1Ø <b>-</b> ØØ63		Resisto	r Ne	etworks			
IC18	740	ØØ	010-0000							
IC19	747	74	Ø1Ø <b>-</b> ØØ19		RN1 4.	<b>7</b> K	DIP	ØØ3-	-ØØ17	
IC2Ø	74LS0	94	Ø1Ø-ØØ66		RN2	1 K	DIP	ØØ3-	0016	
IC21	747	74	Ø1Ø-ØØ19		RN3	lΚ	SIP	ØØ3-	-ØØØ7	
IC22	740	98	Ø1Ø-ØØ27		RN4	lΚ	SIP	ØØ3-	0007	
IC23	7436	57	Ø1Ø-ØØ8Ø		RN5	33Ø	SIP	ØØ3-	•ØØ13	
IC24	7436	57	Ø10-ØØ8Ø							
IC25	7436	57	Ø1Ø-ØØ8Ø							
IC26	7436	57	010-0080							
IC27	7436	57	Ø1Ø-ØØ8Ø							
IC28	74513	33	010-0089							
IC29	7416	54	010-0007							
1030	747	/4	010-0019							
1C31	74LS0	14	010-0066							

Miscellaneous

Q1 2N34Ø4	009-0001
X1 8-MHZ XTAL	Ø26-ØØØ1
SW1 SPDT SWITCH	013-0000
SW2 DIP SWITCH	Ø13-ØØØ1
HEATSINK	021-0017
6-32 SCREWS (4)	Ø15-ØØØØ
6-32 NUTS (4)	Ø15-ØØ13
#18 WIRE	Ø19-ØØ12
SOCKET 40 PIN	Ø17-ØØØ6
22-SOCKETS,	
14 PIN	Ø17-ØØØ1
21-SOCKETS,	
16 PIN	017-0002
ZPU PC BOARD	

#### LIMITED WARRANTY

Cromemco, Inc. warrants this ZPU processor board against defects in materials and workmanship for a period of Ninety (90) days from the date of delivery to the customer. Cromemco, Inc. will replace or repair at its option this product should it prove to be defective due to defects in materials or workmanship during the warranty period, provided that this product is returned to Cromemco, Inc. postage or shipping prepaid and adequately packaged for shipment to insure against loss. If this product fails after the above Ninety (90) day warranty period, it will be repaired for a fixed prepaid service fee provided that this product is returned to Cromemco, Inc. postage or shipping prepaid and adequately packaged for shipment to insure against loss. Cromemco, Inc. reserves the right to refuse to repair any product that in the discretion of Cromemco, Inc. has been subjected to electrical or mechanical abuse or not handled with reasonable care. The service fee is currently \$70 and is subject to change without notice.

Cromemco, Inc. makes no further warranties either expressed or implied with respect to this product and its quality, performance, merchantability, or fitness for any particular use. In no event will Cromemco, Inc. be liable for direct, indirect, incidental or consequential damages resulting from any defect in this product even if Cromemco, Inc. has been advised of the possibility of such damages. Some states do not allow the exclusion or limitation of implied warranties or liability for incidental or consequential damages, so the above limitation may not apply to some customers.



51 7605 3 ↓ 0µ1 ↓ 0 · C5, C19-C24 



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