

DUAL MAGNETIC FIELD SENSOR

DESCRIPTION

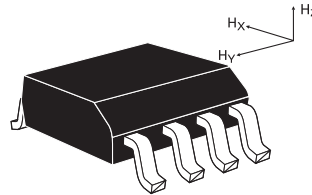
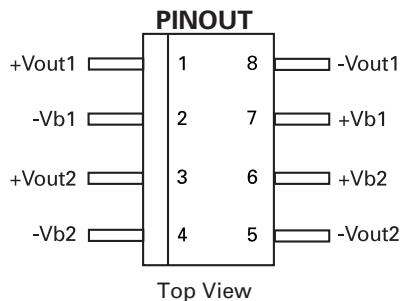
This device is a special tangential field difference sensor with two AMR (Anisotropic Magneto-Resistive) bridges for field movement measurements or field comparative measurements.

The ZMX40M contains two extremely sensitive magnetic sensor chips, mounted parallel to each other in an SM8 package, employing the magneto-resistive effect of thin film permalloy. It allows the measurement of magnetic fields or the detection of magnetic parts. The sensors each consist of a chip covered with thin film permalloy stripes which form a Wheatstone bridge, whose output voltage is proportional to the magnetic field component H_y . A field H_x , which is perpendicular to H_y , is necessary to suppress the hysteresis and to bias the sensors into the linear region. This field H_x is provided by an internal permanent magnet.

The chips are mounted in the package 3mm apart. If a magnet travels horizontally above the sensor, each chip will give an output which will peak as the magnet passes above it and the two peaks will be spatially separated by 3mm.

FEATURES

- Output voltage proportional to magnetic field H_y across each chip
- Both chips are in the same orientation and chip centres are 3mm apart in Y direction
- Magnetic fields vertical to the chip level H_z are not effective
- Disturbing fields H_x up to 30 kA/m are allowed
- Extremely small chip distance from the top side of package for accurate measurement
- Internal magnet each chip for creation of auxiliary field H_x



When the two peaks are the same amplitude, the magnet must be mid-way between the two chips. Therefore this double sensor can be used to measure position of, for example, a wheel tooth very accurately for automotive and machine-tool applications. With calibration to allow for the tolerances on the bridge outputs being slightly different, the ZMX40M has been used in machine tool applications to resolve distances down to 30 μ m. By comparing the two outputs and adding some hysteresis, a large-geometry magnetic tape reader (for example for a magnetic tape ruler) can be made. By combining both bridge outputs a current sensor can be also made by adding an external current loop over or under the ZMX40M. This loop is outside the package and therefore provides excellent galvanic isolation.

APPLICATIONS

- Linear position measurement for process control, door interlocks, proximity detectors and precision machine tools
- H-field movement measurement for a magnetic tape recognition
- High voltage isolated current measurement up to many amps range by using a suitable current loop over or under the IC
- Detection of rotating magnets in the presence of a disturbing field by comparisons of maximum values of individual sensors

DEVICE MARKING

- ZMX40M

CONNECTION DIAGRAM

AMR chip 1: supply voltage between +Vb1 and -Vb1
output voltage of bridge between +Vout1 and -Vout1

AMR chip 2: supply voltage between +Vb2 and -Vb2
output voltage of bridge between +Vout2 and -Vout2

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ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	LIMIT	UNIT
Supply voltage for each sensor chip (1,2)	V_B	12	V
Total power dissipation	P_{TOT}	240	mW
Operating temperature range	T_{amb}	-25 to +125	°C
Storage temperature range	T_{stg}	-25 to +125	°C

ELECTRICAL CHARACTERISTICS (at $T_{amb}=25^{\circ}\text{C}$ and $H_X=3\text{ kA/m}$ unless otherwise stated)

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITIONS
Bridge resistance	R_{br}	1.4	-	2.2	$k\Omega$	
Output voltage range	V_O/V_B	12	-	24	mV/V	
Open circuit sensitivity	S	3.0	-	5.0	(mV/V)/ (kA/m)	$V_B=\text{const.}$
Hysteresis of output voltage	V_{OH}/V_B	-	-	50	$\mu\text{V/V}$	
Offset voltage	V_{off}/V_B	-1.5	-	+1.5	mV/V	
Operating frequency	f_{max}	0	-	1	MHz	
Temp. coeff. of offset voltage	TCV_{off}	-3	-	+3	($\mu\text{V/V}$)/K	$T_{amb} = -25$ to $+125^{\circ}\text{C}$
Temp. coeff. of bridge resistance	TCR_{br}	+0.25	+0.3	+0.35	%/K	$T_{amb} = -25$ to $+125^{\circ}\text{C}$
Temp. coeff. of open circuit sensitivity $V_B=5\text{V}$	TCS_V	-0.25	-0.3	-0.35	%/K	$T_{amb} = -25$ to $+125^{\circ}\text{C}$
Temp. coeff. of open circuit sensitivity $I_B=3\text{mA}$	TCS_I	-	-0.1	-	%/K	$T_{amb} = -25$ to $+125^{\circ}\text{C}$

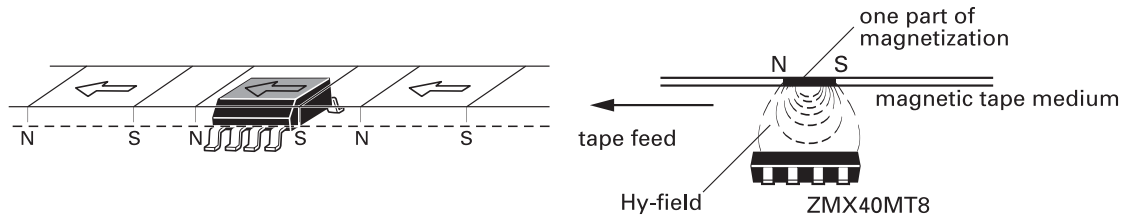
ORDERING INFORMATION

DEVICE	REEL SIZE	TAPE WIDTH	QUANTITY PER REEL
ZMX40MT8TA	7"	12mm	1000 units
ZMX40MT8TC	13"	12mm	4000 units

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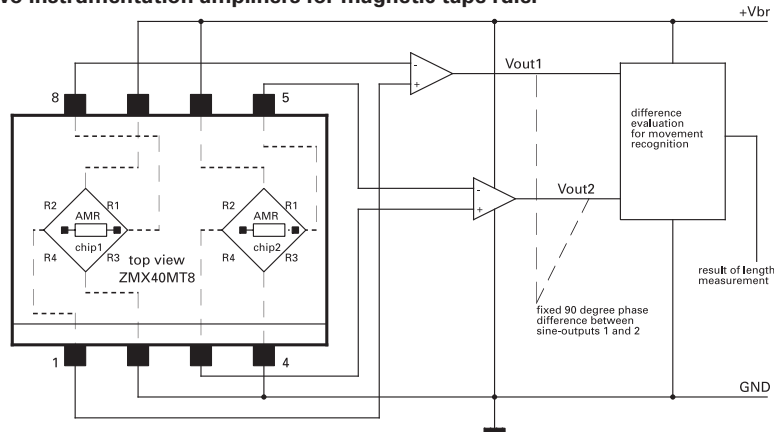
TYPICAL APPLICATIONS

Magnetic tape scanning (field movement measurement for magnetic tape ruler):

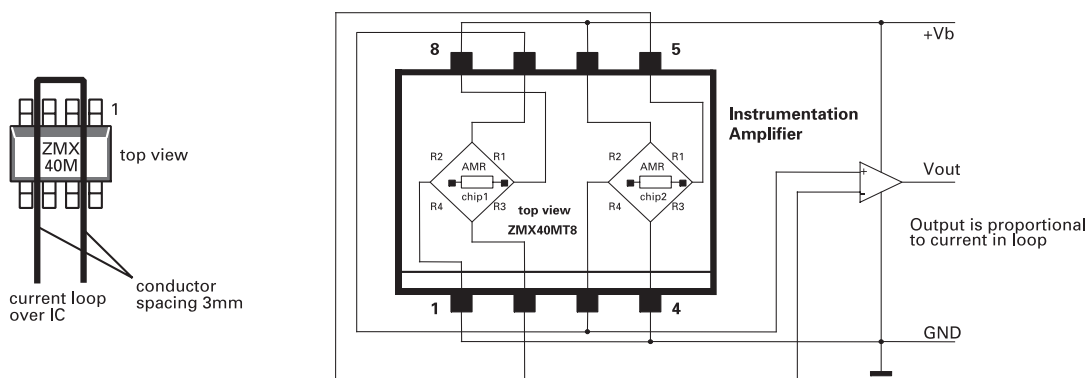


The changing voltage peaks in both AMR bridges are used for the tape movement measurement.

ZMX40M plus two instrumentation amplifiers for magnetic tape ruler



Current sensor (by combining both bridge outputs and a high isolation voltage)

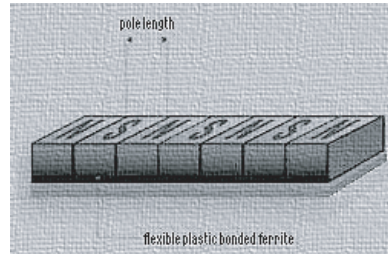


This double chip solution with the current loop conductor guarantees good rejection of external fields and a high isolation voltage.

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ACCESSORIES – Flexible Magnet Material^{*1} for Length Measuring Systems with ZMX40M



type of magnetic structure ^{*2} (flexible magnets 9/28p ¹³ , remanence B _r =220mT)					parameter of length measuring system (sensor ZMX40M, chip distance s=3mm)				
pole length (N or S)	distance of magnetic period (N/S)	middle magnet distance	neutral zone length	thickness of material	gap between tape (or strip) and sensor	sine form error	sine area of field strength in sensor	90°-condition of length measurement with Arc Tangent Interpolation [tan(α)=]	movement area for each tangent segment --- resolution [mm --- μm]
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[%]	[kA/m]		
2,00	4,00	2,00	0	0,50	1,70	±0,07	±2,6	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	0,75	1,90	±0,05	±2,7	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,00 [#]	2,00	±0,03	±2,7	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,25	2,10	±0,02	±2,4	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,50 [#]	2,20	±0,02	±2,3	sin(α)/-cos(α+180°)	±1,000 --- 10
1,20	2,40	1,20	0	0,50	1,20	±0,04	±2,7	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	0,75	1,30	±0,03	±2,5	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,00 [#]	1,30	±0,02	±2,4	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,25	1,30	±0,02	±2,6	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,50 [#]	1,40	±0,02	±2,3	sin(α)/cos(α+360°)	±0,600 --- 6
6,00	12,00	6,00	0	0,50	3,60	±0,40	±2,5	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	0,75	4,10	±0,25	±2,7	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,00 [#]	4,70	±0,12	±2,5	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,25	5,00	±0,09	±2,6	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,50 [#]	5,20	±0,08	±2,7	sin(α)/cos(α)	±3,000 --- 30

type of magnetic structure ^{*2} (flexible magnets 3/24p ¹⁴ , remanence B _r =127mT)					parameter of length measuring system (sensor ZMX40M, chip distance s=3mm)				
pole length (N or S)	distance of magnetic period (N/S)	middle magnet distance	neutral zone length	thickness of material	gap between tape (or strip) and sensor	sine form error	sine area of field strength in sensor	90°-condition of length measurement with Arc Tangent Interpolation [tan(α)=]	movement area for each tangent segment --- resolution [mm --- μm]
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[%]	[kA/m]		
2,00	4,00	2,00	0	0,50	1,40	±0,20	±2,6	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	0,75	1,60	±0,13	±2,6	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,00 [#]	1,60	±0,10	±2,7	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,25	1,70	±0,07	±2,6	sin(α)/-cos(α+180°)	±1,000 --- 10
2,00	4,00	2,00	0	1,50 [#]	1,80	±0,06	±2,6	sin(α)/-cos(α+180°)	±1,000 --- 10
1,20	2,40	1,20	0	0,50	1,00	±0,12	±2,7	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	0,75	1,10	±0,06	±2,4	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,00 [#]	1,10	±0,05	±2,3	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,25	1,20	±0,04	±2,3	sin(α)/cos(α+360°)	±0,600 --- 6
1,20	2,40	1,20	0	1,50 [#]	1,20	±0,03	±2,3	sin(α)/cos(α+360°)	±0,600 --- 6
6,00	12,00	6,00	0	0,50	2,40	±1,40	±2,7	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	0,75	3,20	±0,65	±2,5	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,00 [#]	3,50	±0,45	±2,7	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,25	3,90	±0,33	±2,7	sin(α)/cos(α)	±3,000 --- 30
6,00	12,00	6,00	0	1,50 [#]	4,20	±0,23	±2,6	sin(α)/cos(α)	±3,000 --- 30

^{*1} Possible source of the flexible magnet accessories, Max Baermann GmbH (51429 Bergisch Gladbach, Germany) (www.max-baermann.de).

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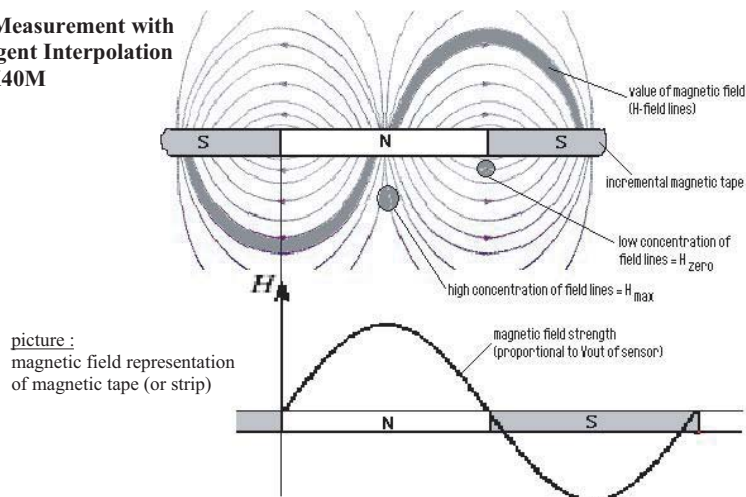
⁷² According to the application two different forms can be used.

- a.) magnetic strips for length measuring systems of short distances up to approximately 100mm
[flexible plastic material filled with magnetic north-south-parts in a defined raster, for example thickness 1,5mm and width 5mm and magnet pole length 2mm with transverse unilateral magnetization, separably from magnetized foils of the company Max Baermann GmbH, contact address Sales & Applications, Mr. Nass : email → h.nass@max-baermann.de and phone → (+49) (02204) 8309-118]
- b.) magnetic tapes for steel-stabilized length measuring systems of large distances more than 100mm (only the thicknesses x^d in above tables)
[flexible plastic material without multipolar magnetization by company Max Baermann GmbH, for example, tapes with thickness 1mm and width 5mm and tape length 30m, transverse unilateral multipolar magnetization must be implemented by a suitable third-party]

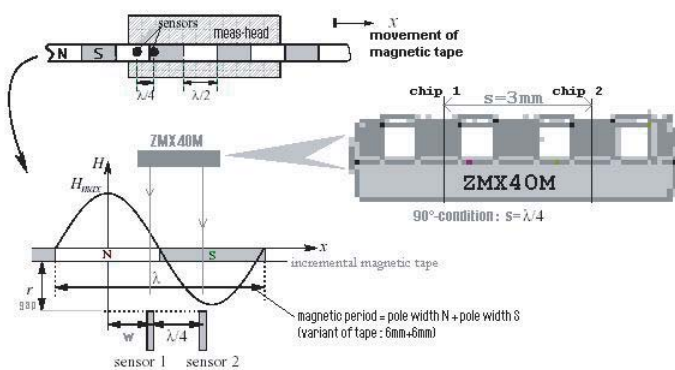
⁷³ Parameter of TROMAFLEX 928 by company Max Baermann GmbH :
flexible plastic bonded ferrite material 9/28p according to DIN 17410, anisotropic Strontium Ferrite,
 $B_r = 220\text{mT}$, $H_c = 170\text{ kA/m}$, $H_c = 280\text{ kA/m}$, $BH_{\text{max}} = 9,0\text{ kJ/m}^3$, density = $3,5\text{ g/m}^3$, middle strain coefficient = $4,49 \cdot 10^{-5}\text{ m/K}$ to 1m length,
operating temperature range = -20°C to $+70^\circ\text{C}$

⁷⁴ Parameter of TROMAFLEX 324 by company Max Baermann GmbH :
flexible plastic bonded ferrite material 3/24p according to DIN 17410, isotropic Barium Ferrite,
 $B_r = 127\text{mT}$, $H_c = 91\text{ kA/m}$, $H_c = 240\text{ kA/m}$, $BH_{\text{max}} = 3,0\text{ kJ/m}^3$, density = $3,4\text{ g/m}^3$, middle strain coefficient = $4,49 \cdot 10^{-5}\text{ m/K}$ to 1m length,
operating temperature range = -20°C to $+70^\circ\text{C}$

PRINCIPLES – Length Measurement with Arc Tangent Interpolation for ZMX40M



picture :
magnetic field representation of magnetic tape (or strip)



picture :
mathematical principle

sensor output 1 (chip 1): $V_1 = H_{\text{max}} \cdot \cos(w \cdot 2\pi/\Lambda) = H_{\text{max}} \cdot \sin((w \cdot 2\pi/\Lambda) + \pi/2)$
 sensor output 2 (chip 2): $V_2 = H_{\text{max}} \cdot \sin(w \cdot 2\pi/\Lambda)$
 → way of movement: $w = (\Lambda/2\pi) \cdot \arctan(V_2/V_1)$

$H_{\text{max}} = \text{func}(r, \text{"magnetic structure"})$
 $r = \text{gap between tape (or strip) and sensor}$

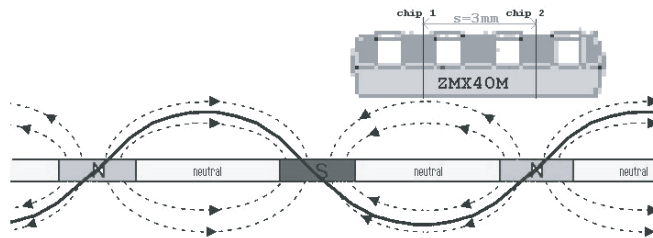
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PRINCIPLES – Magnetic Structures of Tape or Strip for ZMX40M

The basis of a length measuring system with ZMX40M is a flexible plastic band (tape or strip) filled with magnetic north-south-parts. This magnetic band is moved along under a "ZMX40M - sensor head" or in reverse the head is mobile and the band is rigid. The following variants of magnetic band are possible for use with the ZMX40M.

variant 1a :

- : distance of magnetic period = $2 \cdot (b+a) = 12\text{mm}$
- : pole width N = $b = 2\text{mm}$
- : pole width S = $b = 2\text{mm}$
- : middle magnet distance = $b+a = 6\text{mm}$
- : neutral zone width = $a = 4\text{mm}$
- : 90°-condition $\rightarrow s = (b+a) / 2$
- : processing \rightarrow
- $\tan(\alpha) = \sin(\alpha) / \cos(\alpha)$



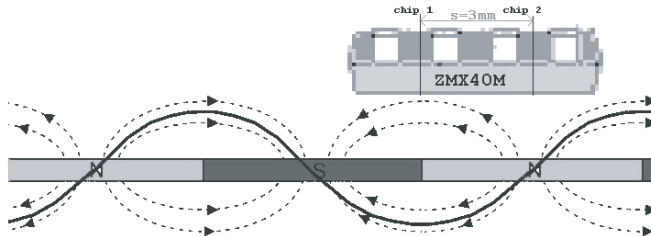
variant 1b :

- : distance of magnetic period = $2 \cdot (b+a) = 12\text{mm}$
- : pole width N = $b = 5\text{mm}$
- : pole width S = $b = 5\text{mm}$
- : middle magnet distance = $b+a = 6\text{mm}$
- : neutral zone width = $a = 1\text{mm}$
- : 90°-condition $\rightarrow s = (b+a) / 2$
- : processing \rightarrow
- $\tan(\alpha) = \sin(\alpha) / \cos(\alpha)$

variant 1c etc. etc. (with different relations b to a)

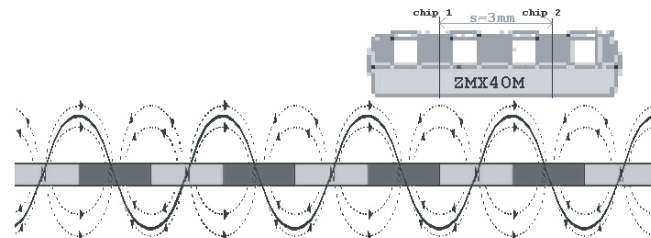
variant 2 :

- : distance of magnetic period = $2 \cdot b = 12\text{mm}$
- : pole width N = $b = 6\text{mm}$
- : pole width S = $b = 6\text{mm}$
- : middle magnet distance = $b = 6\text{mm}$
- : neutral zone width = $a = 0$
- : 90°-condition $\rightarrow s = b / 2$
- : processing \rightarrow
- $\tan(\alpha) = \sin(\alpha) / \cos(\alpha)$



variant 3 :

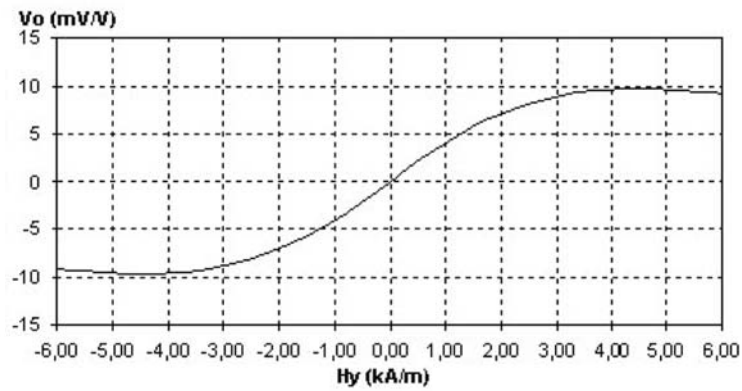
- : distance of magnetic period = $2 \cdot b = 4\text{mm}$
- : pole width N = $b = 2\text{mm}$
- : pole width S = $b = 2\text{mm}$
- : middle magnet distance = $b = 2\text{mm}$
- : neutral zone width = $a = 0$
- : (90°+180°)-condition $\rightarrow s = (b / 2) + b$
- : processing \rightarrow
- $\tan(\alpha) = \sin(\alpha) / \cos(\alpha)$
- $= \sin(\alpha) / -\cos(\alpha + 180^\circ)$



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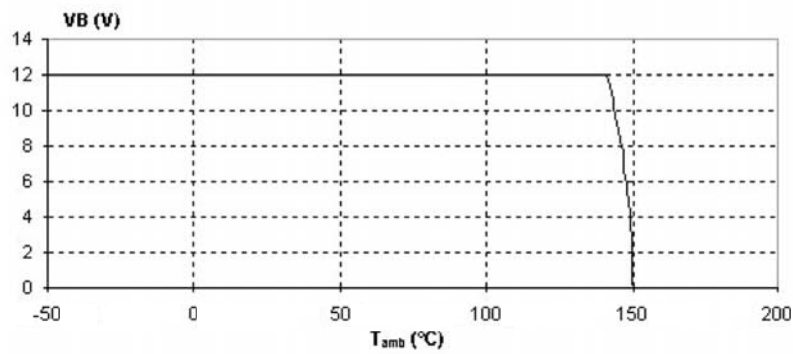
Sensor output characteristic ZMX40M

$$V_o = f(H_y) \text{ typ.}$$



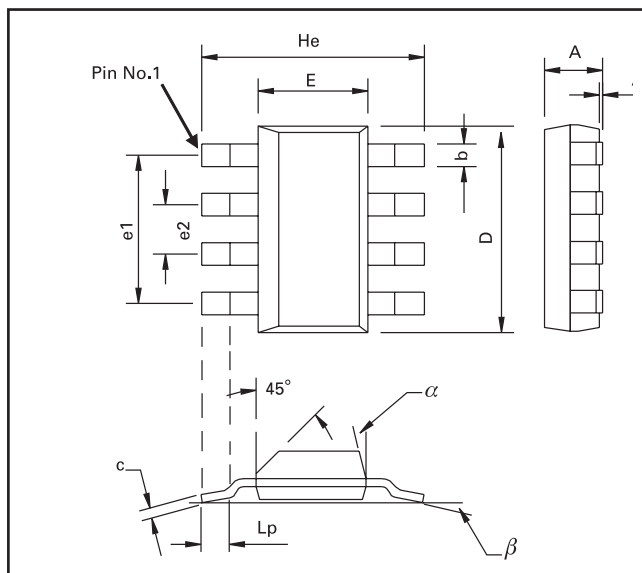
Supply voltage (maximum) derating curve ZMX40M

$$V_{bmax} = f(T_{amb})$$



ZMX40M

PACKAGE OUTLINE



PACKAGE DIMENSIONS

DIM	Millimeters			Inches			DIM	Millimeters			Inches		
	Min	Max	Typ.	Min	Max	Typ.		Min	Max	Typ.	Min	Max	Typ.
A	-	1.7	-	-	0.067	-	e1	-	-	4.59	-	-	0.1807
A1	0.02	0.1	-	0.008	0.004	-	e2	-	-	1.53	-	-	0.0602
b	-	-	0.7	-	-	0.0275	He	6.7	7.3	-	0.264	0.287	-
c	0.24	0.32	-	0.009	0.013	-	Lp	0.9	-	-	0.035	-	-
D	6.3	6.7	-	0.248	0.264	-	α	-	15°	-	-	15°	-

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