NAN YA PLASTICS CORPORATION

SPECIFICATION OF
LCD MODULE
PRODUCT NO.: LMD88S201J1

SPEC. NO.: LM201-1B-△0

CUSTOMER
APPROVED BY
DATE:

LCD DEPARTMENT
ELECTRONIC MATERIALS DIVISION
NAN YA PLASTICS CORPORATION
201, TUNG HWA N. ROAD, TAIPEI
TEL: 886-2-27122211 EXT. 5993~5995
FAX: 886-2-27178253
E-mail: lcdsales@npc.com.tw

EDITED ON : FEB.27, 2007

Q.C. DEPT.	DESIGN MANAGER	DESIGN CHECK	DESIGNER
			J.P. Weng

RECORDS OF REVISION

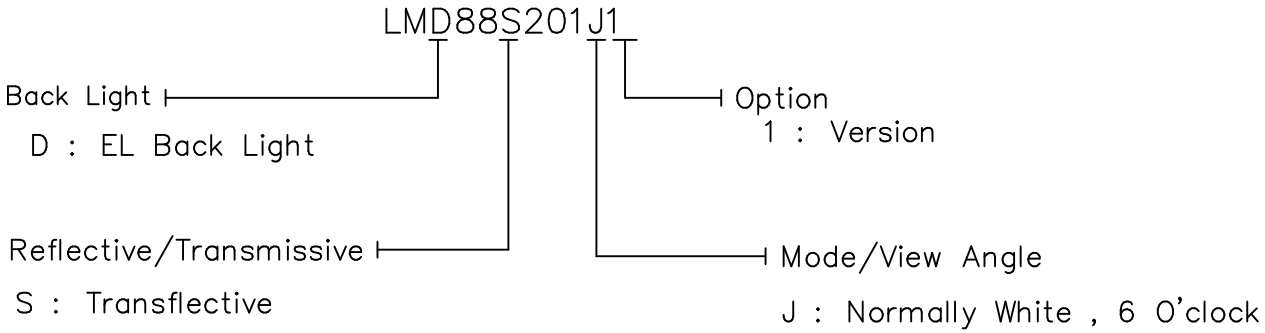
SPEC NO.: LM201-1B

DATE	REVISED NO.	REF. PAGE	SUMMARY	DESIGN	CHECK
02.27.07'	0	1~21/21	First Issue(Used NT7086PQ Driver IC)	J.P. Weng	

1. MECHANICAL DATA

NO	ITEM	CONTENTS	UNIT
1	Product No.	LMD88S201J1	–
2	Module Size	88(W) X 85(H) X MAX9.5(D)	mm
3	Dot Size	0.28 (W) x 0.28 (H)	mm
4	Dot Pitch	0.30 (W) x 0.30 (H)	mm
5	Number of Dots	240 (W) x 200 (H)	Dot
6	Duty	1/200	–
7	LCD Display Mode	FSTN : Normally White/Positive Image	–
8	Rear Polarizer	Transflective	–
9	Viewing Direction	6	O'clock
10	Backlight	EL	–
11	DC/DC Converter	Built-in	–
12	Weight	66 (approx.)	g

Note :



2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

Vss=0V

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	7.0	V	
Input Voltage	VI	-0.3	VDD	V	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.			
	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	0	50	-20	70
Humidity (Without Condensation)	Note 2,4		Note 3,4	

Note 2 Ta ≦ 50°C : 80%RH max

Note 3 Please refer to item of reliability test

Note 4 Background color will change slightly depending on ambient temperature. That phenomenon is reversible.

3. ELECTRICAL CHARACTERISTICS

3-1. ELECTRICAL CHARACTERISTICS OF LCM

ITEM		SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT
Logic Circuit Power Supply		VDD-VSS	Ta=25°C		2.7	3.0	3.3	V
Recommended LCD Driving Voltage (Normal Temp. LCM)		VDD-VO	Duty=1/200	0°C	22.3	22.7	23.1	V
				25°C	21.2	21.6	22	
				50°C	20.1	20.5	20.9	
Input Voltage		VIH	H level		0.8VDD	-	VDD	V
		VIL	L level		0	-	0.2VDD	V
Supply Current		IDD	VDD-VO = 21.6V Ta=25°C PATTERN : UUUUUUUUUUUUUU UUUUUUUUUUUUUU UUUUUUUUUUUUUU		-	30	35	mA
LCM	Surface Luminance	Ta=25°C VEL=110V(AC) 400Hz	(Dots All On)		-	4	-	cd/m²
			(Dots All Off)		12	15	-	

3-2.ELECTRICAL CHARACTERISTICS OF BACKLIGHT

Used EL Rating

Temp.=25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Maximum applied voltage	V_L	–	–	170	Vrms	–
Maximum applied frequency	F_L	–	–	1000	Hz	–
EL current	I_L	–	0.129	0.148	mArms	at 100Vrms 400Hz
EL power consumption	P_L	–	12.9	–	mW	(*1)
EL life time	L_L	–	5000	–	hrs	at 100Vrms 400Hz (*2)

(*1) Power consumption excluded inverter loss .

(*2) EL life time is defined as follows : The final brightness is at 50% of original brightness .

4. OPTICAL CHARACTERISTICS

For Normal Temp. Mode

AT V_{OP}

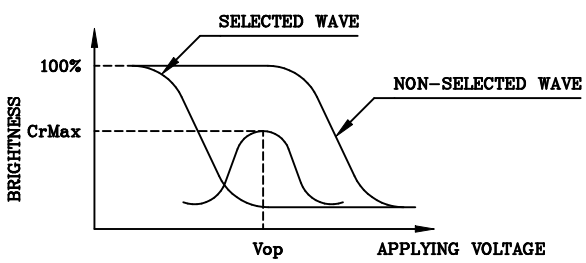
ITEM / MODE		Cr(Contrast Ratio)						θ(Viewing Angle)		φ(Viewing Angle)	
		0°C		25°C		50°C		25°C		25°C	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
S	J	2.0	3.0	3.0	4.5	1.5	2.5	–	F=35 R=30	–	±30
NOTE		NOTE 3,6						NOTE 3,5			

Note: S : TRANSFLECTIVE
J : NORMALLY WHITE 6 O'CLOCK

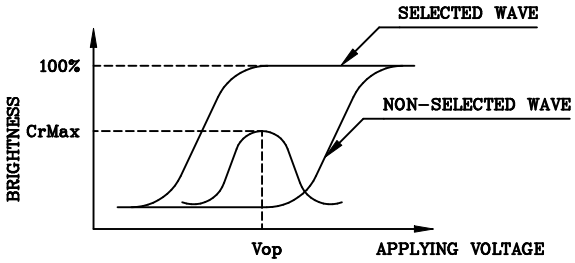
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	UNIT
Response Time (rise)	Tr	0°C	300	600	900	ms	NOTE 2,3
		25°C	80	170	250		
		50°C	50	100	150		
Response Time (fall)	Tf	0°C	200	400	600	ms	NOTE 2,3
		25°C	60	130	200		
		50°C	35	70	100		

(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



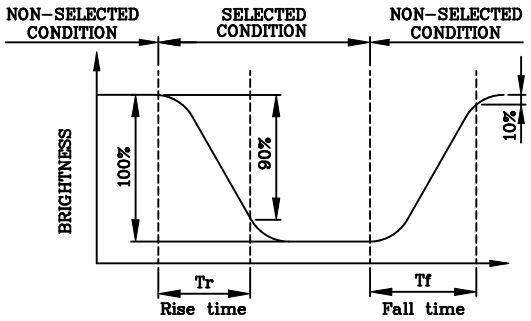
(negative type)

*Conditions

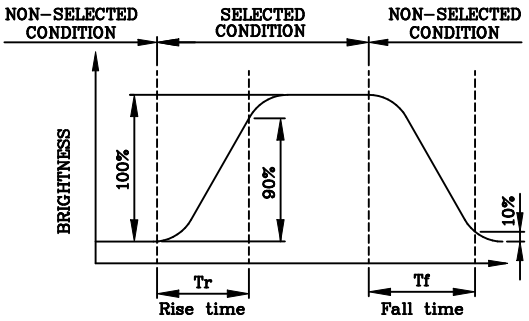
Viewing Angle : 0
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



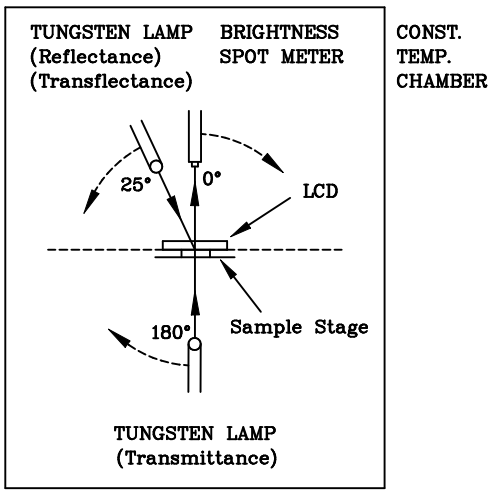
(negative type)

*Conditions

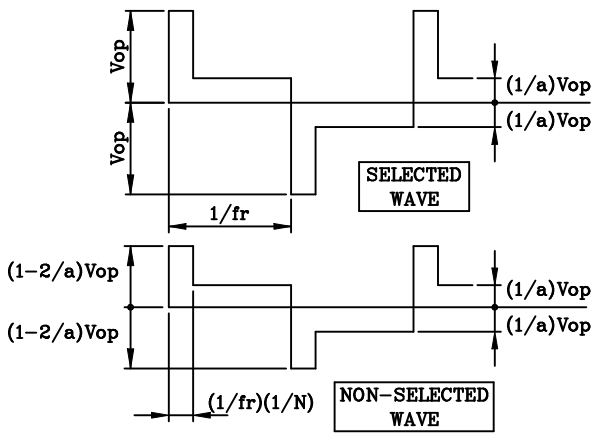
Operating Voltage : Vop
Viewing Angle (θ,ϕ) : (0,0)
Frame Frequency : 70Hz
Applying Waveform :1/N duty 1/a bias

(NOTE)

Description of Measuring Equipment and Driving Waveforms

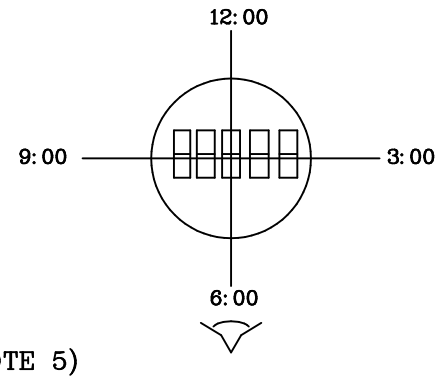


Multiplex Driving (1/N duty 1/a bias)



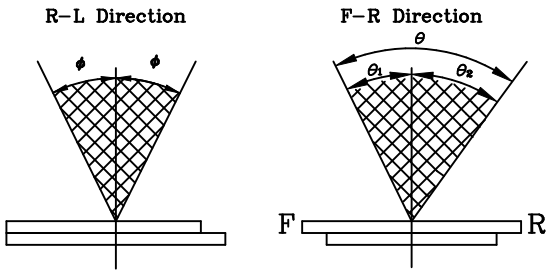
(NOTE 4)

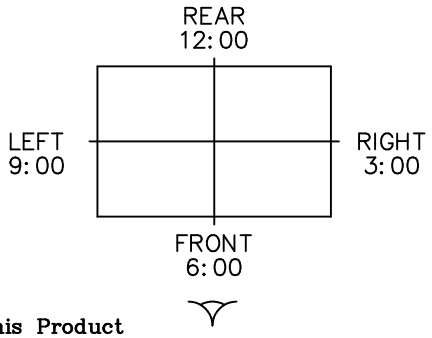
Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle





*For This Product

The Viewing Direction Is 6 O'clock

So $\theta 1 > \theta 2$

$$\theta = \theta_1 + \theta_2$$

*Conditions

Operating Voltage : Vop

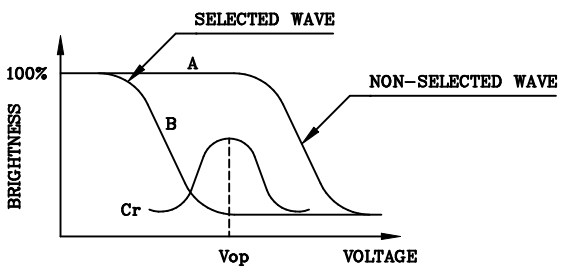
Frame Frequency : 70Hz

Applying Waveform : 1/N duty 1/a bias

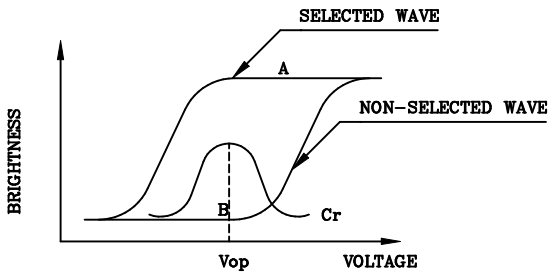
Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

Contrast Ratio : Cr=A/B

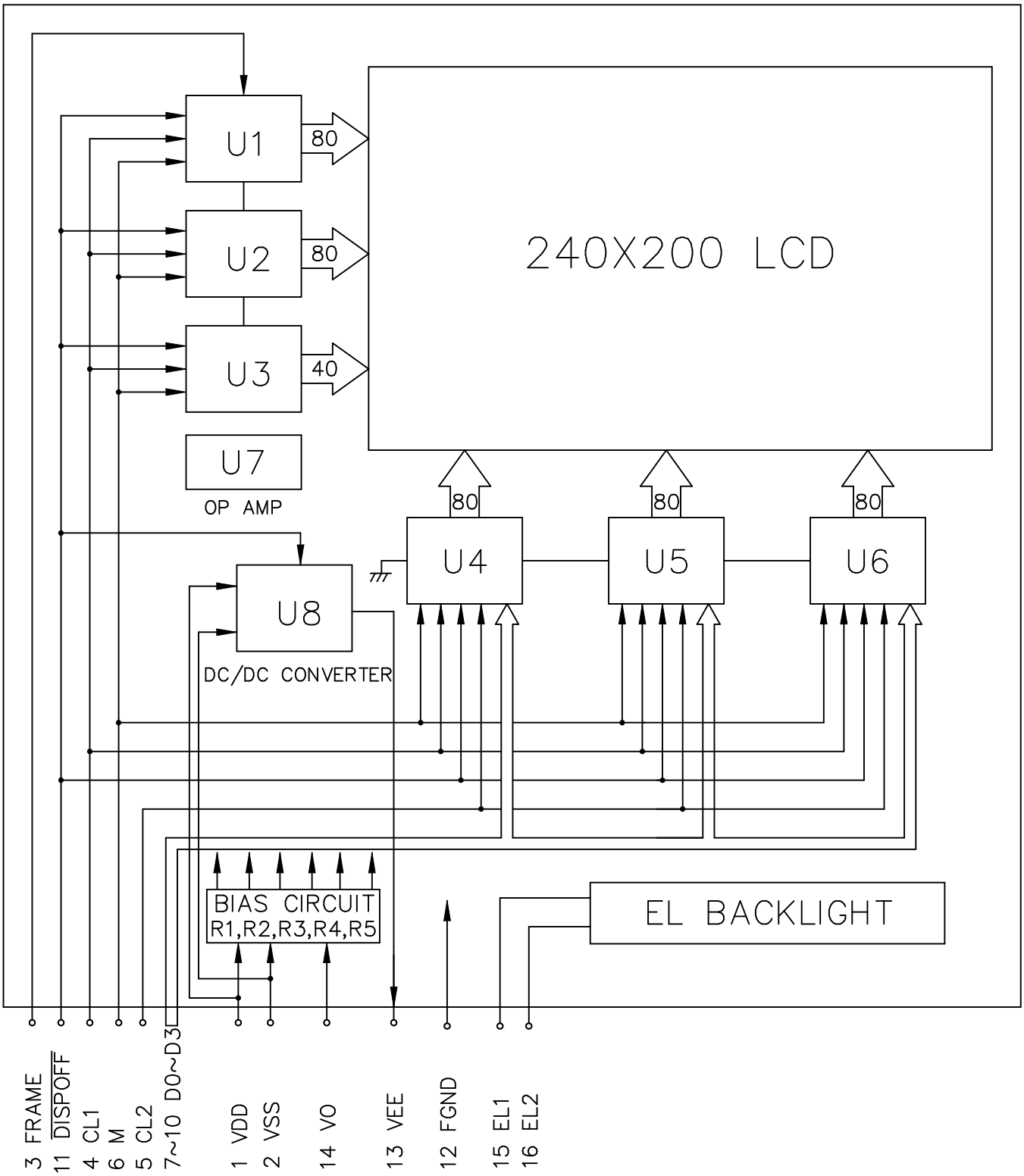
*Conditions

Viewing Angle : 0

Frame Frequency : 70Hz

Applying Waveform : 1/N duty 1/a bias

5. BLOCK DIAGRAM

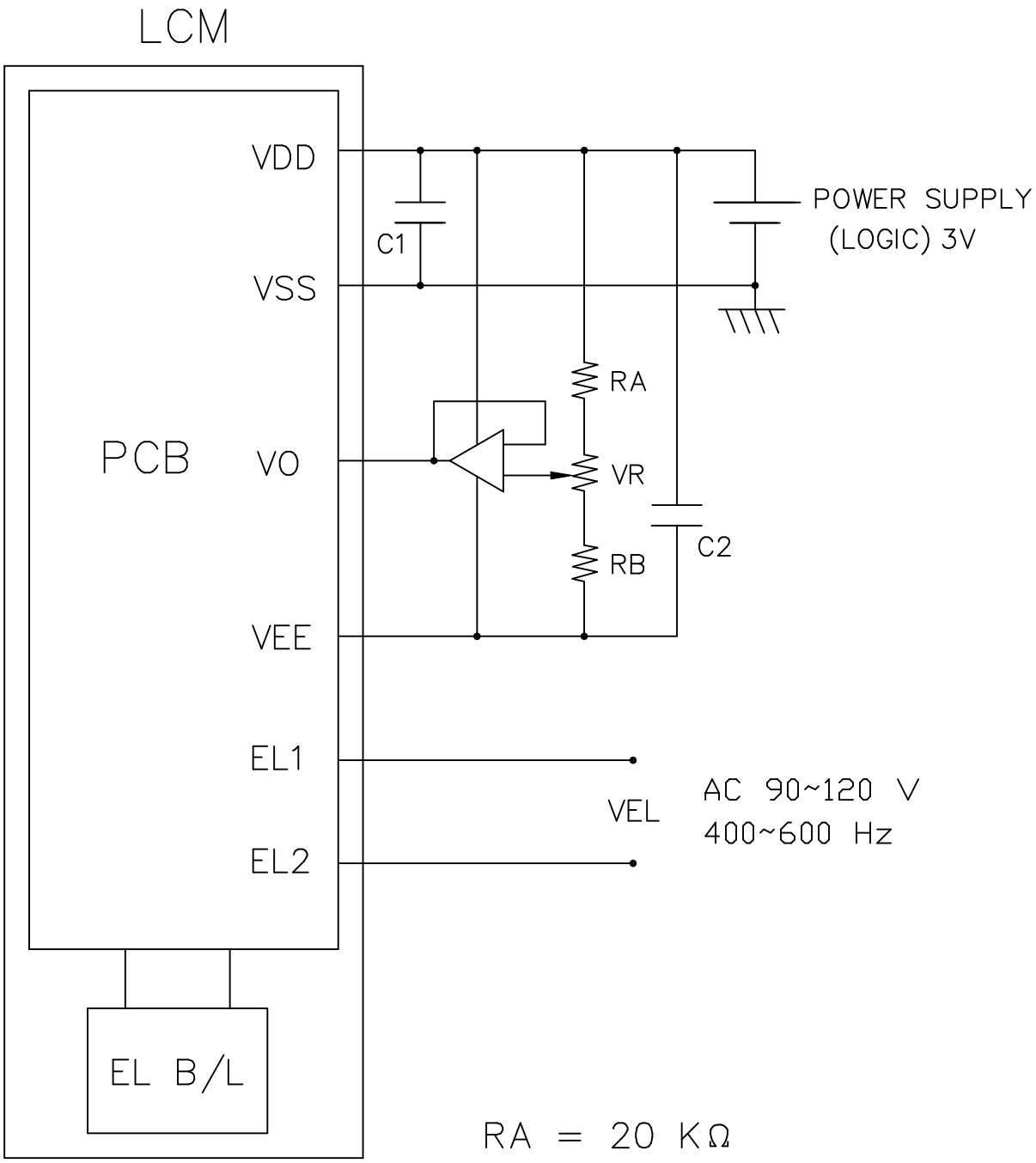


6. INTERNAL PIN CONNECTION

Pitch 2.54mm (1x16)

Pin No.	Symbol	Function	Level
1	VDD	Power Supply for Logic (+3V)	–
2	VSS	Signal GND(0V)	–
3	FRAME	Frame Signal	H
4	CL1	Display Data Latch Clock	H → L
5	CL2	Display Data Shift Clock	H → L
6	M	Control Signal for AC Driving	H/L
7	DO	Display Data	H/L
8	D1	Display Data	H/L
9	D2	Display Data	H/L
10	D3	Display Data	H/L
11	$\overline{\text{DISPOFF}}$	Display Off	L
12	FGND	Frame GND	–
13	VEE	Power Supply for LCD Driving	–
14	VO	Contrast Adjust for LCD Driving	–
15	EL1	Power Supply for EL B/L	–
16	EL2	Power Supply for EL B/L	–

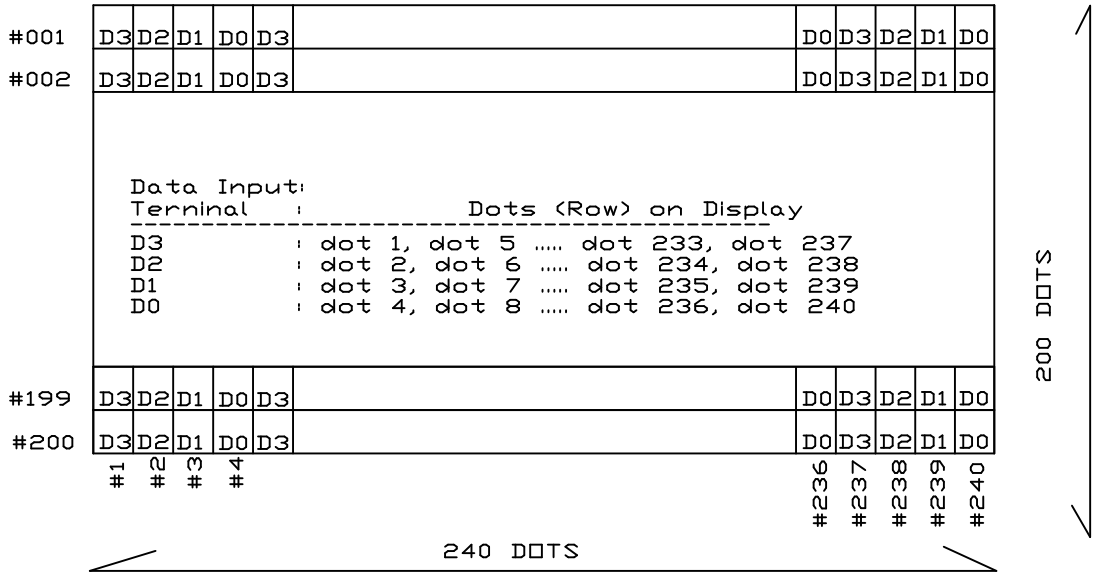
7.POWER SUPPLY



RA = 20 KΩ
RB = 0.1 KΩ
VR = 10 KΩ(VARIABLE)
C1,C2 = 10 μF

8. TIMING CHARACTERISTICS

DISPLAY PATTERN

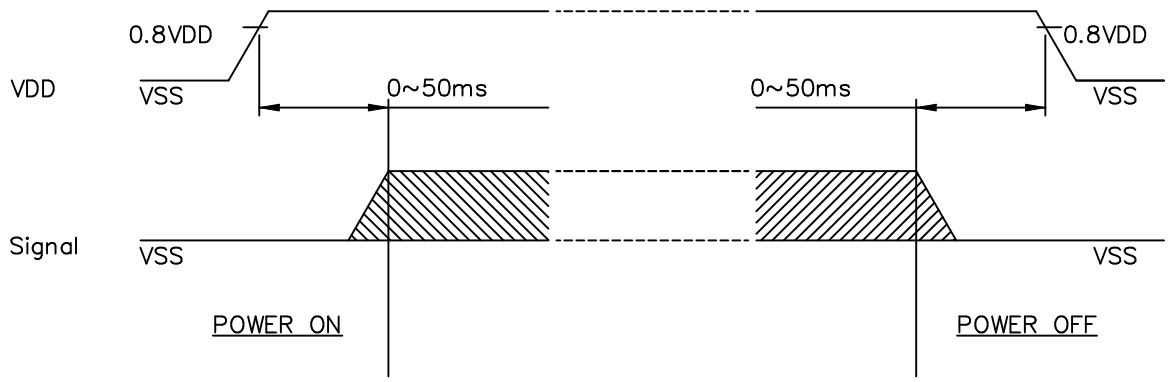


8-1 COMMON & SEGMENT DRIVER OPERATION TIMING

Refer Neotec NT7086 IC Data Sheet
Common & Segment Driver Application

Neotec Web Site : www.neotec.com.tw

8-2 POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface sequence.

9. RELIABILITY TEST

NORMAL TEMPERATURE RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120Hrs		Appearance without defect	
2	Low Temp. Storage	−20°C	120Hrs		Appearance without defect	
3	High Temp. & High Humi. Storage	50°C 90%RH	120Hrs		Appearance without defect	
4	High Temp. Operating Display	50°C	120Hrs		Appearance without defect	
5	Low Temp. Operating Display	0°C	120Hrs		Appearance without defect	
6	Thermal Shock	−20°C,30min → 70°C,30min ↑ (1cycle)			Appearance without defect	10 cycles

Inspection Provision

1.Purpose

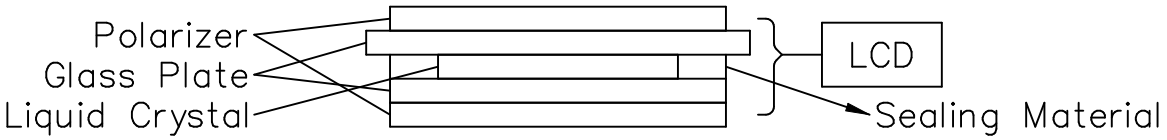
The NAN YA inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of NAN YA LCD produces.

2.Applicable Scope

The NAN YA inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

3.Technical Terms

3-1 NAN YA Technical Terms



4.Outgoing Inspection

4-1 Inspection Method

MIL-STD-105E Level Ⅱ Regular inspection

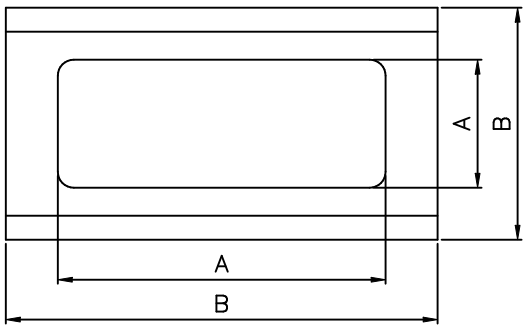
4-2 Inspection Standard

	Item		AQL(%)	Remarks
Major Defect	Dots	Opens Shorts Erroneous operation	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve.
	Solder appearance	Shorts Loose		
	Cracks	Display surface cracks		

	Dimensions	External from Dimensions	0.4	
Minor Defect	Inside the glass	Black spots	0.65	faults which appear to pose almost no obstacle to the practicality, effective use, and operation.
	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		
	Dots	Pinhole, deformation		
	Color tone	Color unevenness		
	Solder appearance	Cold solder Solder projections		

4-3 Inspection Provisions
*Viewing Area Definition

Fig. 1



A : Zone Viewing Area
B : Zone Glass Plate Out Line

*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.
The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp) and a sample to be 30cm to 50cm.

*Test and measurement are performed under the following conditions, unless otherwise specified.

Temperature	20± 15°C
Humidity	65± 20%R.H..
Pressure	860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature	20± 2°C
Humidity	65± 5%R.H..
Pressure	860~1060hPa(mmbar)

5. Specification for quality check

5-1 Electrical characteristics

NO.	Item	Criterion
1.	Non operational	Fail
2.	Miss operating	Fail
3.	Missing dot	Fail
4.	Contrast irregular	Fail
5.	Response time	Within Specified value
6.	EL backlight turn on/off	Within Specified value

5-2 External Appearance Defect

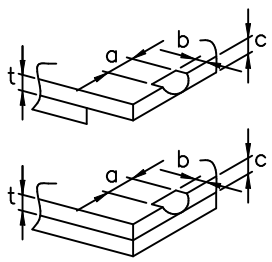
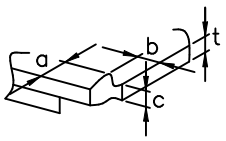
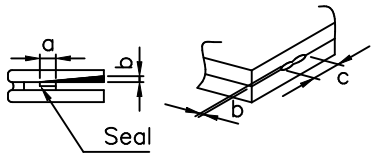
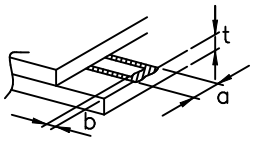
<table>
<tr><th>NO.</th><th>Item</th><th>Criterion</th></tr>
<tr><td>1.</td><td>Black spots, foreign matter, and white spots (Including light leakage due to pinholes of polarizing plates, etc.)</td><td>(1)-1-Spots
<table><tr><th>Average Diameter(mm): D</th><th>Number of pieces permitted</th></tr><tr><td>D≦0.1</td><td>Ignore</td></tr><tr><td>0.1<D≦0.2</td><td>5</td></tr><tr><td>0.2<D≦0.3</td><td>2</td></tr><tr><td>0.3<D</td><td>0</td></tr></table>Number of total pieces is set to within 5 pieces.

Note that when there are 2 pieces or more, they are not to be concentrated.
Set as: Average diameter = (Long diameter + Short diameter)/2

(1)-2-Blurred Spots(At lighting condition)
<table><tr><th>Average Diameter(mm): D</th><th>Number of pieces permitted</th></tr><tr><td>D≦0.3</td><td>Ignore</td></tr><tr><td>0.3<D≦0.75</td><td>5</td></tr><tr><td>0.75<D</td><td>0</td></tr></table>Number of total pieces is set to within 5 pieces.

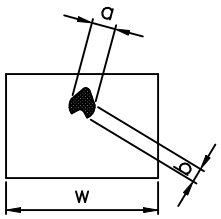
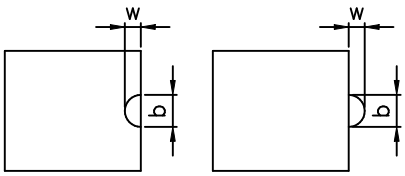
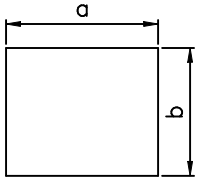
Note that when there are 2 pieces or more, they are not to be concentrated.
Set as: Average diameter = (Long diameter + Short diameter)/2</td></tr>
</table>

<table>
<tr><td>1.</td><td>Line</td><td>(1)-1-Lines
<table><tr><th>Width(mm): W</th><th>Length(mm): L</th><th>Number of pieces permitted</th></tr><tr><td>W≦0.03</td><td>Ignore</td><td>Ignore</td></tr><tr><td>0.03<W≦0.08</td><td>L≦4</td><td>2</td></tr><tr><td>0.08<W≦0.1</td><td>L≦1</td><td>1</td></tr></table>Object exceeding 0.1mm follow the standards of the spots form.
Note that when there are 2 pieces or more, they are not to be concentrated.
(1)-2-Blurred Lines(At lighting condition)
<table><tr><th>Width(mm): W</th><th>Length(mm): L</th><th>Number of pieces permitted</th></tr><tr><td>W≦0.03</td><td>Ignore</td><td>Ignore</td></tr><tr><td>0.03<W≦0.08</td><td>L≦3</td><td>6</td></tr><tr><td>0.08<W</td><td>3<L</td><td>None</td></tr></table>Object exceeding 0.1mm follow the standards of the spots form.
Note that when there are 2 pieces or more, they are not to be concentrated.</td></tr>
<tr><td>2.</td><td>Scratches(Glass, reflection plates, and polarizing plates)</td><td>In accordance with black spots.
(At non lighting condition)</td></tr>
<tr><td>3.</td><td>Color irregular</td><td>Not remarkable color irregular.</td></tr>
</table>

<table>
<tr><td>4.</td><td>Air bubbles polarizing plates, and reflection plates</td><td colspan="2">
<table>
<tr><th>Average Diameter (mm): D</th><th>Number of pieces permitted</th></tr>
<tr><td>D≦0.3</td><td>Ignore</td></tr>
<tr><td>0.3<D</td><td>0</td></tr>
</table>
Average diameter = (Long diameter + Short diameter)/2
Note that when there are 4 pieces or more, they are not to be concentrated.
</td></tr>
<tr><td rowspan="5">5.</td><td rowspan="5">Cracks</td><td>(1)General crack
 
</td><td>a≦5
b≦2
c≦t
Where, a and b are ignored when less that or equal 0.5. The numbers of pieces are set at up to 5 pieces.</td></tr>
<tr><td>(2)Corner crack
 
</td><td>a≦2.5
b≦2.5
c≦t
a+b≦4</td></tr>
<tr><td>(3)Seal portion crack
 
</td><td>a≦The seal widthx1/3
b≦tx2/3
c≦5
The numbers of pieces are set at up to 5 pieces.</td></tr>
<tr><td>(4)ITO Pin crack
 
</td><td>a≦5
b≦1/3 pin length
c≦t</td></tr>
<tr><td>(5)Progressive cracks</td><td>All taken to be unacceptable.</td></tr>
</table>

6.	Outer dimensions	Should be with in the tolerance.
7.	Newton ring(touch panel)	Orbicular of interference fringes is not allowed in the optimum contrast within the active area under viewing angle.
8.	Soldering	Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mouting position, etc.

5-3 Dot Appearance Defect

NO.	Item	Criteria
1.	Pinhole	 Dot display a and b are each ≦0.2mm The overall total is taken be with in 10 units. Note that they are not to be concentrated.
2.	Missing	 Dot display a and b are each ≦0.2mm The overall total is taken to be with in 10 units.
3.	Thick and thin display	 Taken to be within±1.5% of display character width(a) and height(b).

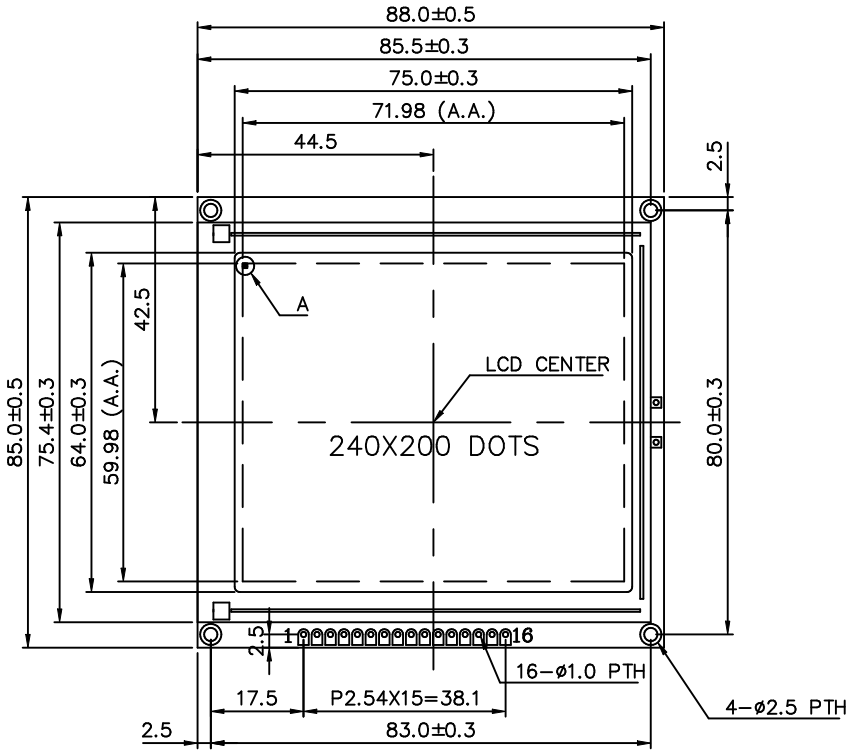
NOTICE:

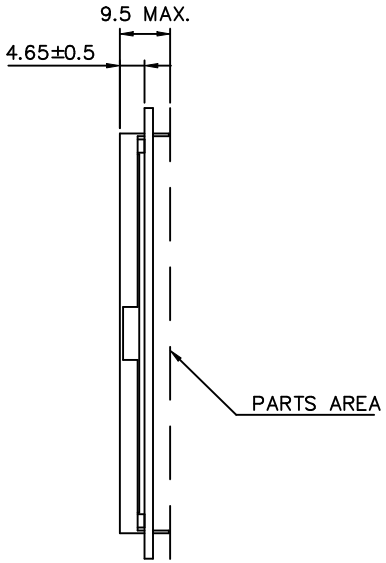
- SAFETY
  1. If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
  2. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

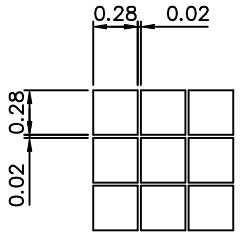
- HANDLING
  1. Avoid static electricity which can damage the CMOS LSI.
  2. Do not remove the panel or frame from the module.
  3. The polarizing plate of the display is very fragile. So, please handle it very carefully.
  4. Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
  5. Do not use ketonics solvent & Aromatic solvent. Use a soft cloth soaked with a cleaning naphtha solvent.

- STORAGE
  1. Store the panel or module in a dark place where the temperature is 25°C±5°C and the humidity is below 65% RH.
  2. Do not place the module near organics solvents or corrosive gases.
  3. Do not crush, shake, or jolt the module.

- TERMS OF WARRANT
  1. Acceptance inspection period
     The period is within one month after the arrival of contracted commodity at the buyer's factory site.
  2. Applicable warrant period
     The period is within twelve months since the date of shipping out under normal using and storage conditions.

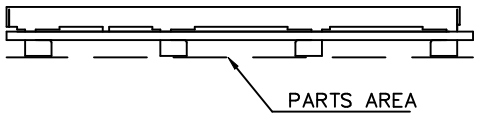






DETAIL A
(S=30:1)

VIEW DIRECTION



NOTE:

1. RESOLUTION: 240X200 DOTS
2. BACKLIGHT: EL (WHITE)
3. FRAME MATERIAL: SPCC (BLACK)
4. CONTROLLER: EXCLUDED
5. DC/DC CONVERTER: BUILT-IN

PIN NO.	SYMBOL	FUNCTION	PIN NO.	SYMBOL	FUNCTION
1	V_{DD}	Power Supply for Logic (+3V)	9	D2	Display Data
2	V_{SS}	Signal GND (0V)	10	D3	Display Data
3	FRAME	Frame Signal	11	$\overline{DISPOFF}$	Display Off
4	CL1	Display Data Latch Clock	12	FGND	Frame GND
5	CL2	Display Data Shift Clock	13	VEE	Power Supply for LCD Driving
6	M	Control Signal for AC Driving	14	V0	Contrast Adjust for LCD Driving
7	D0	Display Data	15	EL1	Power Supply for EL B/L
8	D1	Display Data	16	EL2	Power Supply for EL B/L

GENERAL TOLERANCE LIST

DIMENSION	TOLERANCE
L ≦ 6	±0.25 (mm)
6 < L ≦ 18	±0.3 (mm)
18 < L ≦ 50	±0.4 (mm)
50 < L ≦ 125	±0.5 (mm)
125 < L	±0.6 (mm)
ANGLE	±1° (DEG)

REV. NO.	DESCRIPTION	DATE	DESIGN	CHECK	APPROVE
5					
4					
3					
2					
1					

南亞塑膠工業股份有限公司
NAN YA PLASTICS CORPORATION

製 品 圖

LMD88S201J1

	NAME	DATE	THIRD ANGLE P.
APPROVE			
CHECK			
DESIGN	T.S. HO	96.02.26	SCALE: 1/1
DRAWN	T.S. HO	96.02.26	UNIT: mm

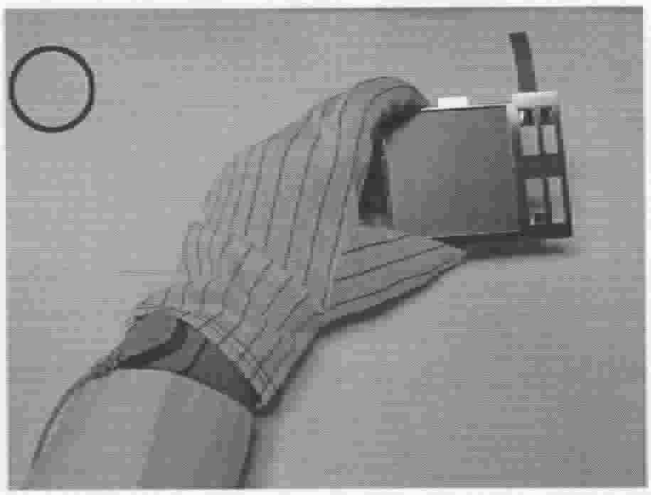
DWG NO. M201BD1A (1) 0

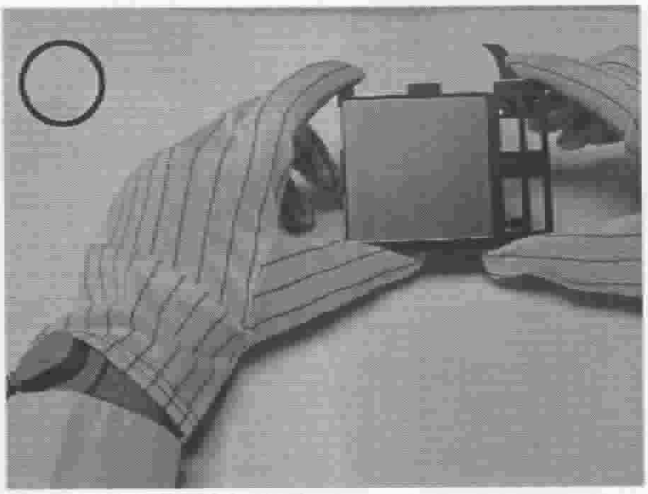
THE NOTES OF LCM USING

LCM is easy to damage.

Please follow the notes as bellows, and be careful of handling!

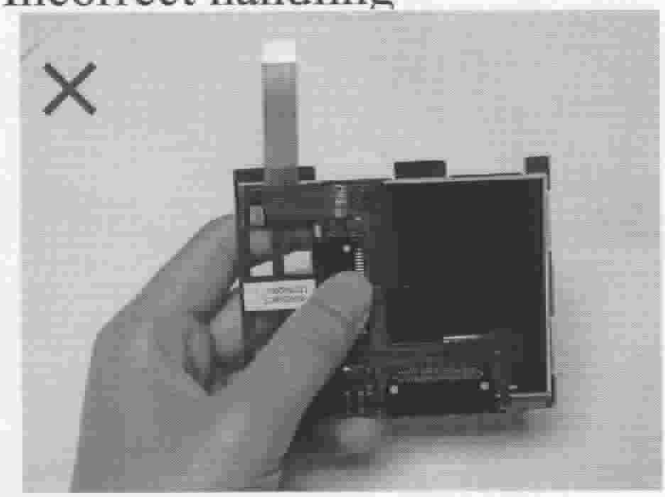
Correct handling



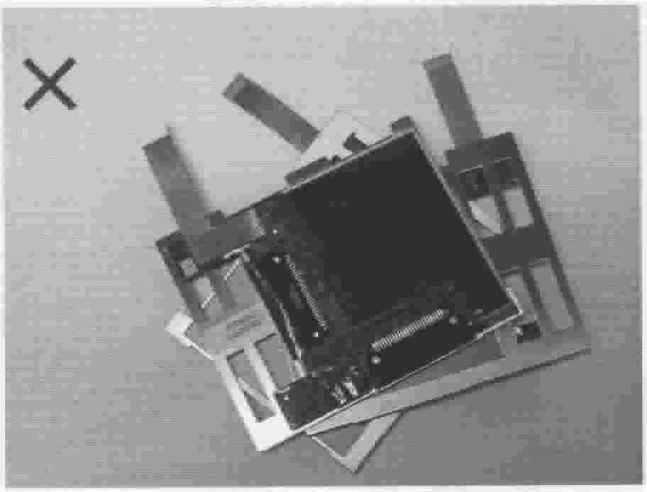


As above picture, please handle with glove by LCM edges and full EOS/ESD protection.

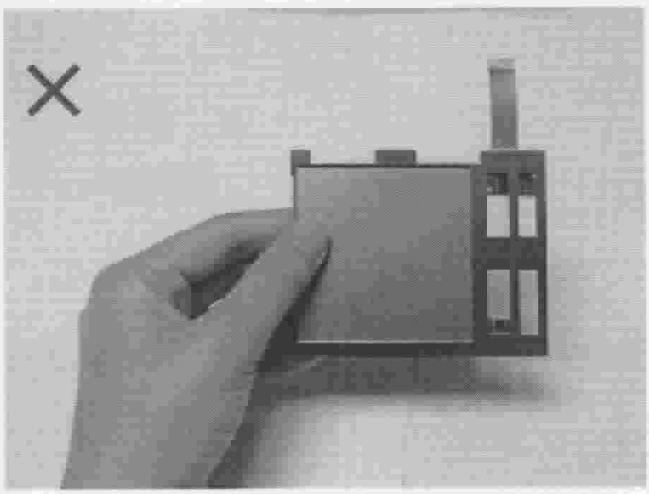
Incorrect handling



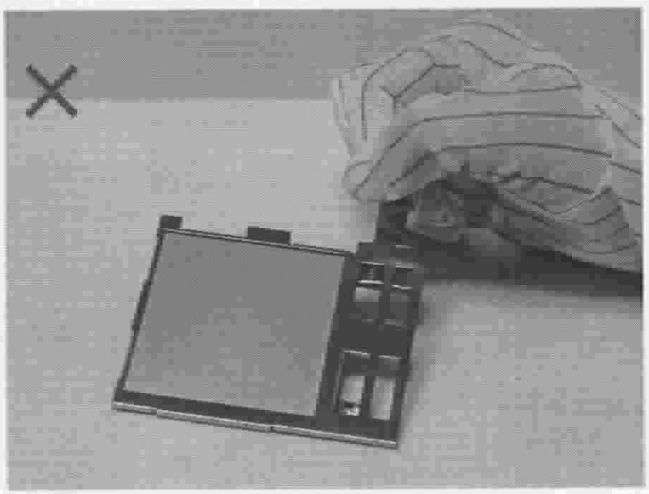
Please don't touch IC directly.



Please don't put one on another LCM.



Please don't hold the surface of LCM.

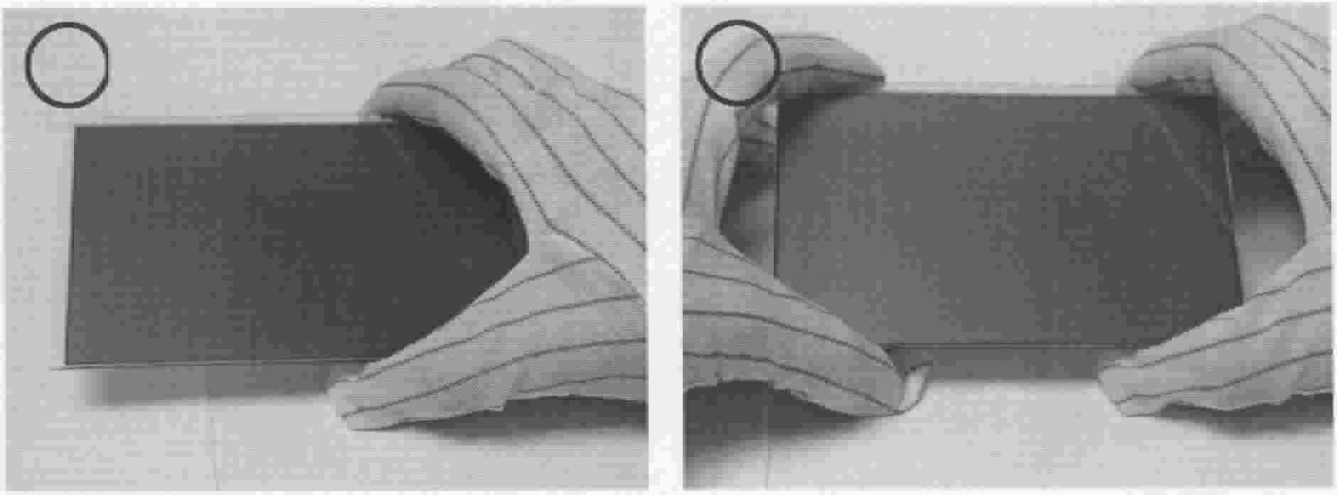


Please don't stretch interface of output.

THE NOTES OF LCD USING

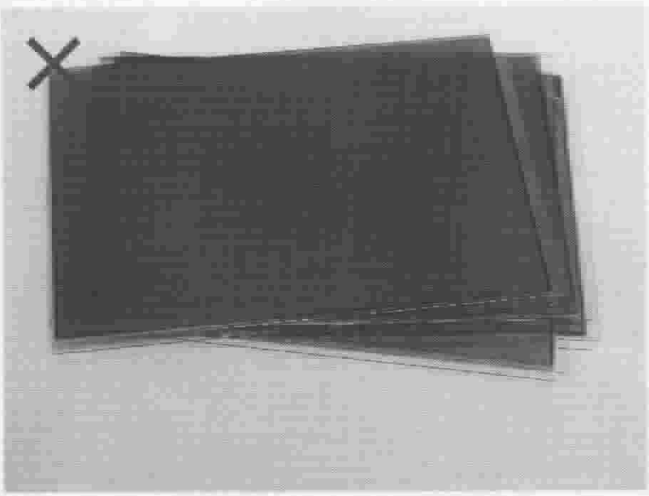
LCD is easy damage.
Please follow notes as bellows, and be careful of handling!

Correct handling

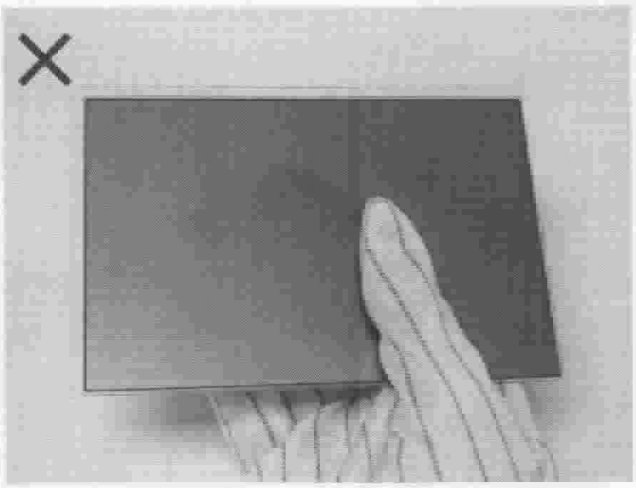


As above picture, please handle with glove by LCD edges and full EOS/ESD protection.

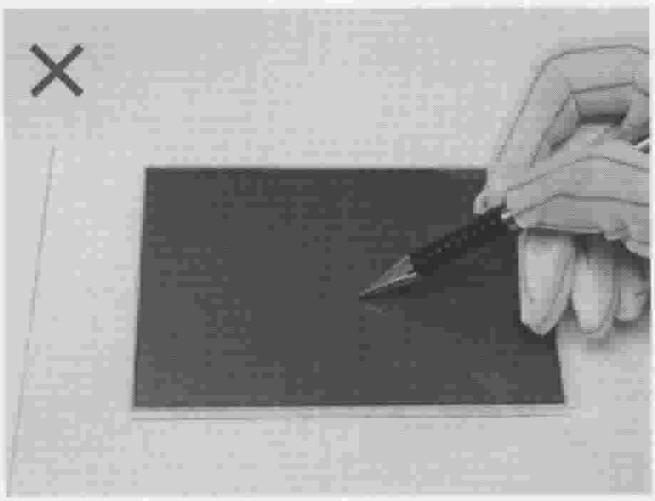
Incorrect handling



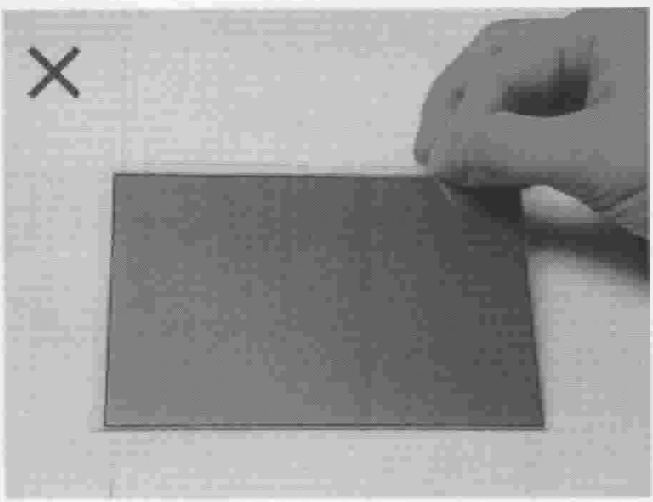
Please don't put one on another LCD.



Please don't hold the surface of LCD.



Please don't operate with sharp stick such as sharp pencil.



Please don't touch ITO glass without anti-static gloves.