

## TFT LCD Approval Specification

# MODEL NO.: M220Z1-L09

Customer : \_\_\_\_\_

Approved by : \_\_\_\_\_

Note :

記錄	工作	審核	角色	投票
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**REVISION HISTORY**

<b>Version</b>	<b>Date</b>	<b>Section</b>	<b>Description</b>
Ver 2.0	Oct, 17 '08	All	M220Z1-L09 Specifications was first issued °
Ver 2.1	Nov, 20 '08	9.1	Add FAB ID in SN label °
		10.3	Add 10.3 OTHER When fixed patterns are displayed for a long time, remnant image is likely to occur.

## 1. GENERAL DESCRIPTION

### 1.1 OVERVIEW

The M220Z1-L09 model is a 22" wide TFT-LCD module with a 4-CCFL Backlight Unit, a 15-pin power interface and a 51-pin 4ch-LVDS interface. This module supports 1680 x 1050 WSXGA+ mode and displays up to 16.7 million colors. The inverter module for the Backlight Unit is not built in.

### 1.2 FEATURES

- Super wide viewing angle
- High contrast ratio
- Fast response time
- High color saturation
- WSXGA+ (1680 x 1050 pixels) resolution
- DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- Double frame rate (120Hz)

### 1.3 APPLICATION

- Workstation & desktop monitor
- Display terminals for AV application

### 1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Diagonal size	558.68	mm	
Active Area	473.76x296.1	mm	(1)
Bezel Opening Area	477.7 (H) x 300.1 (V)	mm	
Driver Element	a-Si TFT active matrix	-	-
Pixel Number	1680 x R.G.B. x 1050	pixel	-
Pixel Pitch	0.282(H) x 0.282(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7 millions	color	-
Transmissive Mode	Normally White	-	-
Surface Treatment	Hard coating (3H), AG (Haze 25%)	-	-
Module Power Consumption	29.21	Watt	(2)

### 1.5 MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note	
Module Size	Horizontal(H)	493.2	493.7	494.2	mm	(1)
	Vertical(V)	319.6	320.1	320.6	mm	
	Depth(D)	17.7	18.2	18.7	mm	
Weight	-	-	2550	g		
I/F connector mounting position	The mounting inclination of the connector makes the screen center within $\pm 0.5$ mm as the horizontal.					

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Please refer to sec.3.1 & 3.2 in this document for more information of power consumption.

## 2. ABSOLUTE MAXIMUM RATINGS

### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T <sub>ST</sub>	-20	+60	°C	(1)
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	°C	(1), (2)
Shock (Non-Operating)	S <sub>NOP</sub>	-	50	G	(3), (5)
Vibration (Non-Operating)	V <sub>NOP</sub>	-	1	G	(4), (5)
LCD Cell Life Time	L <sub>CELL</sub>	50,000	-	Hrs	MTBF based

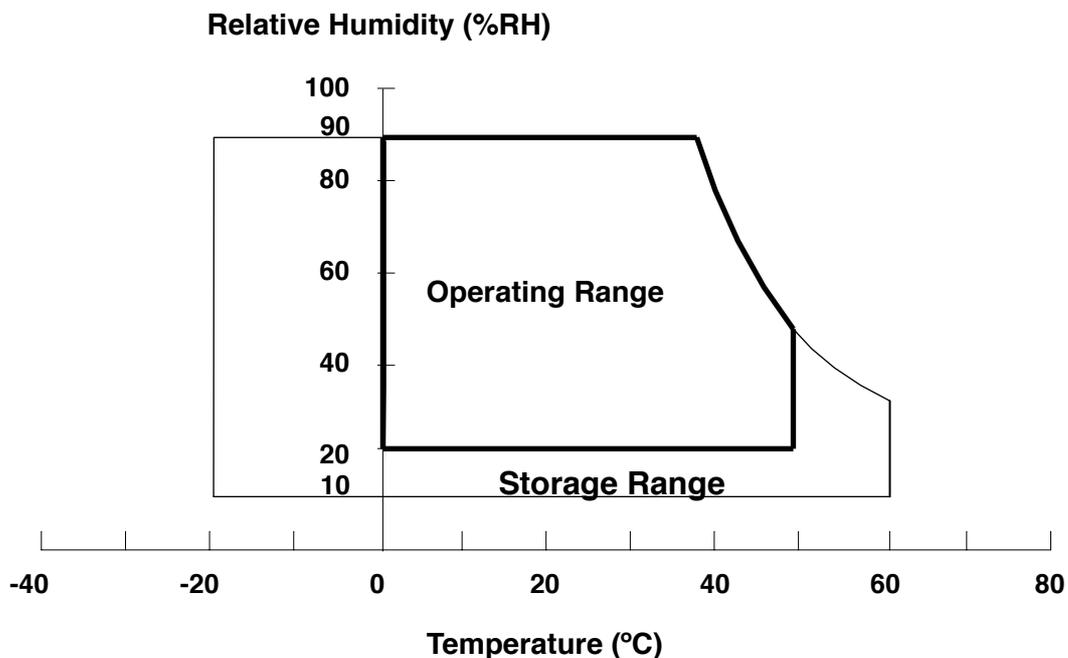
Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90% RH Max. ( $T_a \leq 40$  °C).

(b) Wet-bulb temperature should be 39 °C Max. ( $T_a > 40$  °C).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 °C Min. and 60 °C Max.



Note (3) 11 ms, half-sine wave, 1 time for  $\pm X$ ,  $\pm Y$ ,  $\pm Z$ .

Note (4) 10 ~ 300 Hz, sweep rate 10 min / cycle , 30 min for X,Y,Z axis

Note (5) Upon the Vibration and Shock tests, the fixture used to hold the module must be firm and rigid enough to prevent the module from twisting or bending by the fixture.

2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	Vcc	-0.3	+6.0	V	(1)

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	$V_L$	-	2.5K	$V_{RMS}$	(1), (2), $I_L = 7.0 \text{ mA}$
Lamp Current	$I_L$	3.0	8.0	$\text{mA}_{RMS}$	(1), (2)
Lamp Frequency	$F_L$	40	80	KHZ	

Note (1) Permanent damage might occur if the module is operated at conditions exceeding the maximum values.

Note (2) Specified values are for lamp (Refer to 3.2 for further information).

### 3. ELECTRICAL CHARACTERISTICS

#### 3.1 TFT LCD MODULE

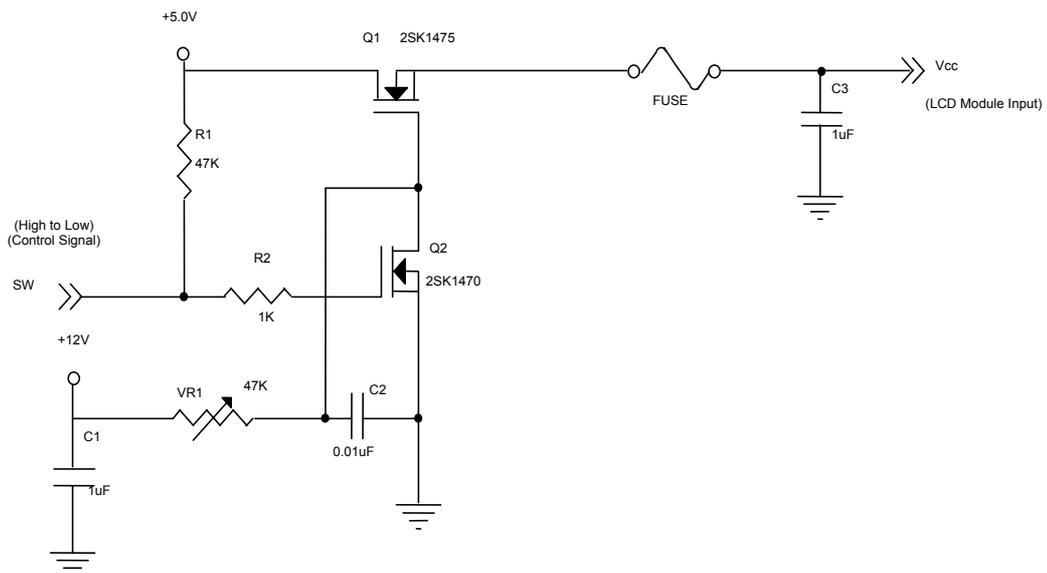
##### 3.1.1 TFT LCD MODULE

Ta = 25 ± 2 °C

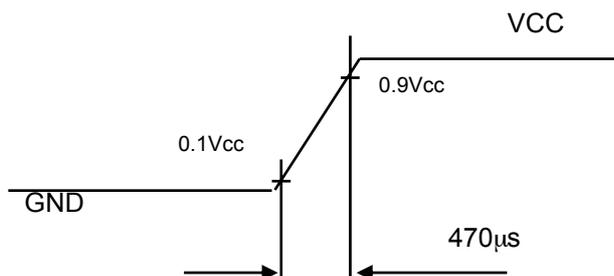
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	V <sub>CC</sub>	4.5	5.0	5.5	V	-
Ripple Voltage	V <sub>RP</sub>	-	--	100	mV	-
Rush Current	I <sub>RUSH</sub>	-	--	3	A	(2)
Power Supply Current	White	-	700	945	mA	(3)a
	Black	-	1250	1700	mA	(3)b
	Vertical Stripe	-	1200	1620	mA	(3)c
Power Consumption	P <sub>LCD</sub>		6.25	8.5	Watt	(4)
LVDS differential input voltage	V <sub>id</sub>	200	-	600	mV	
LVDS common input voltage	V <sub>ic</sub>	--	1.2	--	V	

Note (1) The module is recommended to operate within specification ranges listed above for normal function.

Note (2) Measurement Conditions:



**Vcc rising time is 470µs**



Note (3) The specified power supply current is under the conditions at  $V_{cc} = 5.0\text{ V}$ ,  $T_a = 25 \pm 2\text{ }^\circ\text{C}$ ,  $f_v = 120\text{ Hz}$ , whereas a power dissipation check pattern below is displayed.

a. White Pattern



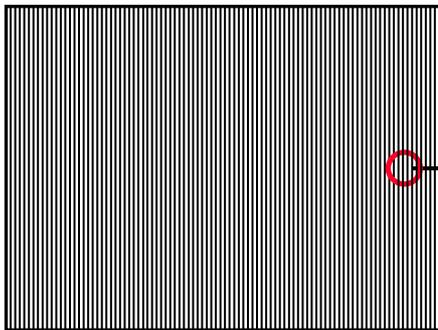
Active Area

b. Black Pattern

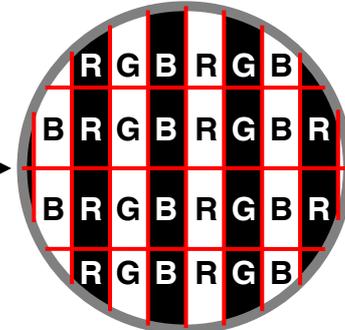


Active Area

c. Vertical Stripe Pattern

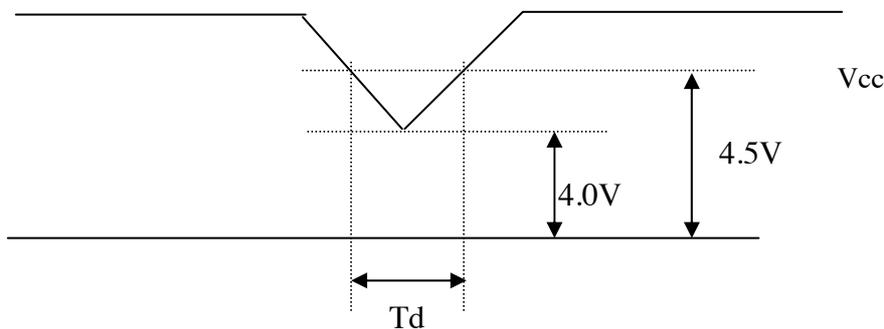


Active Area



Note (4) The power consumption is specified at the pattern with the maximum current.

### 3.1.2 $V_{cc}$ POWER DIP CONDITION

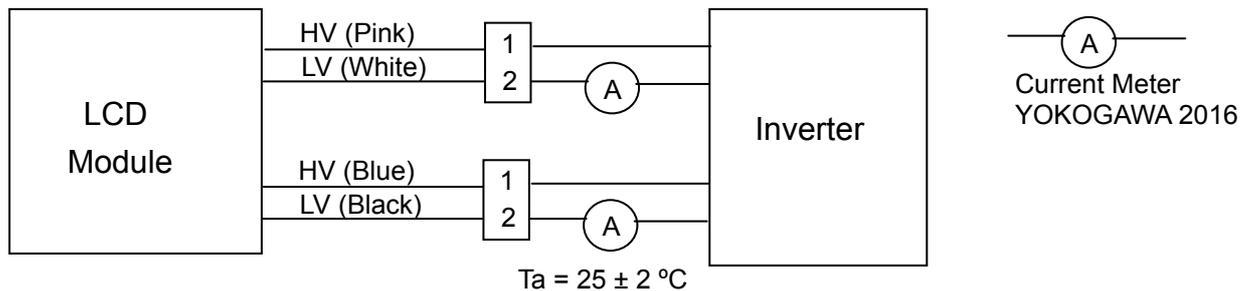


Dip condition:  $4.0\text{V} \leq V_{cc} \leq 4.5\text{V}$ ,  $T_d \leq 20\text{ms}$

### 3.2 BACKLIGHT UNIT

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Input Voltage	$V_L$	765	850	935	$V_{RMS}$	$I_L = (7.0) \text{ mA}$
Lamp Current	$I_L$	3	7.0	8	$\text{mA}_{RMS}$	(1)
Lamp Turn On Voltage	$V_s$	-	-	1560(25°C)	$V_{RMS}$	(2)
		-	-	1800(0°C)	$V_{RMS}$	(2)
Operating Frequency	$F_L$	40	60	80	KHz	(3)
Lamp Life Time	$L_{BL}$	50000		-	Hrs	(5) $I_L = (7.0) \text{ mA}$
Power Consumption	$P_L$	-	22.96	-	W	(4), $I_L = (7.0) \text{ mA}$

Note (1) Lamp current is measured by utilizing high-frequency current meters as shown below:



Note (2) The voltage that must be larger than  $V_s$  should be applied to the lamp for more than 1 second after startup. Otherwise, the lamp may not be turned on normally. It is the value output voltage of NF circuit.

Note (3) The lamp frequency may produce interference with horizontal synchronization frequency from the display, which might cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronization frequency and its harmonics as far as possible.

Note (4)  $P_L = I_L \times V_L \times 4 \text{CCFLs}$

Note (5) The lifetime of lamp can be defined as the time in which it continues to operate under the condition  $T_a = 25 \pm 2 \text{ }^\circ\text{C}$  and  $I_L = 7 \text{ mA}_{RMS}$  until one of the following events occurs:

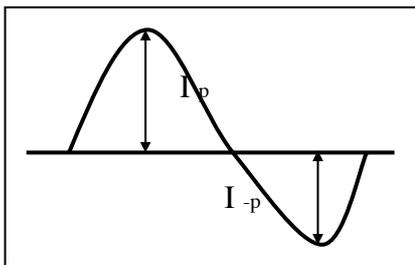
- (a) When the brightness becomes or lower than 50% of its original value.
- (b) When the effective ignition length becomes  $\leq 80\%$  of its original value. (The effective ignition length is a scope that luminance is over 70% of that at the center point.)

Note (6) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid producing too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.

The output of the inverter must have symmetrical (negative and positive) voltage waveform and symmetrical current waveform. (Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Lamp frequency may produce interference with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.

Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp. It shall help increase the lamp lifetime and reduce its leakage current.

- a. The asymmetry rate of the inverter waveform should be 10% below;
- b. The distortion rate of the waveform should be within  $\sqrt{2} \pm 10\%$ ;
- c. The ideal sine wave form shall be symmetric in positive and negative polarities.



\* Asymmetry rate:

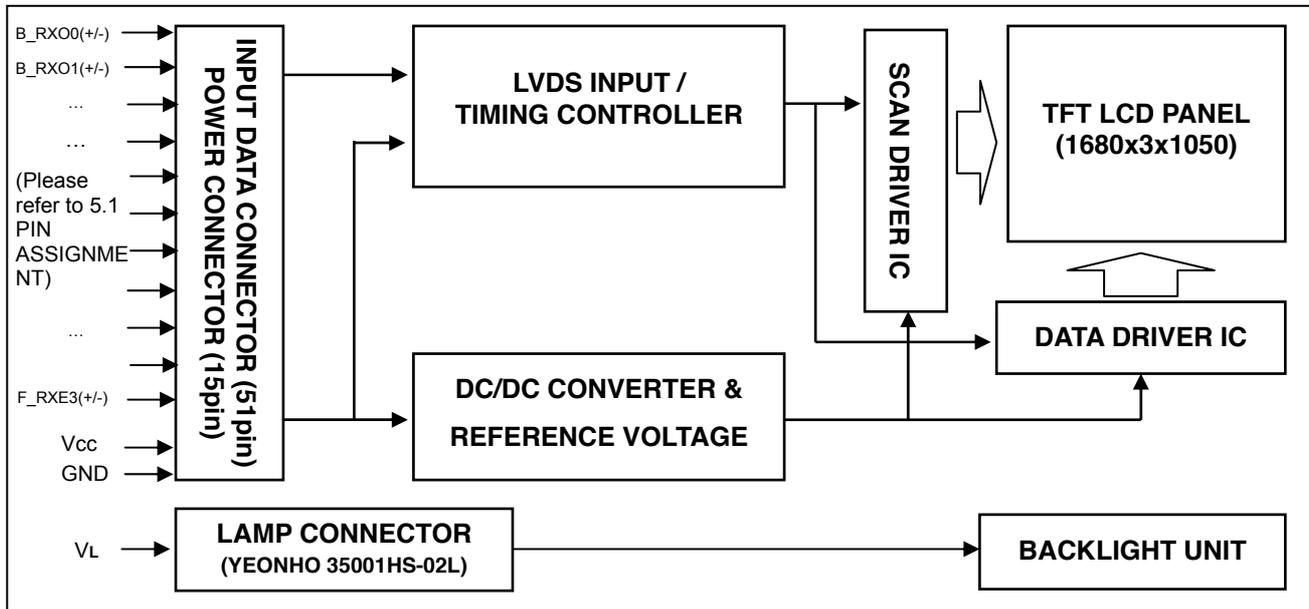
$$| I_p - I_{-p} | / I_{rms} * 100\%$$

\* Distortion rate

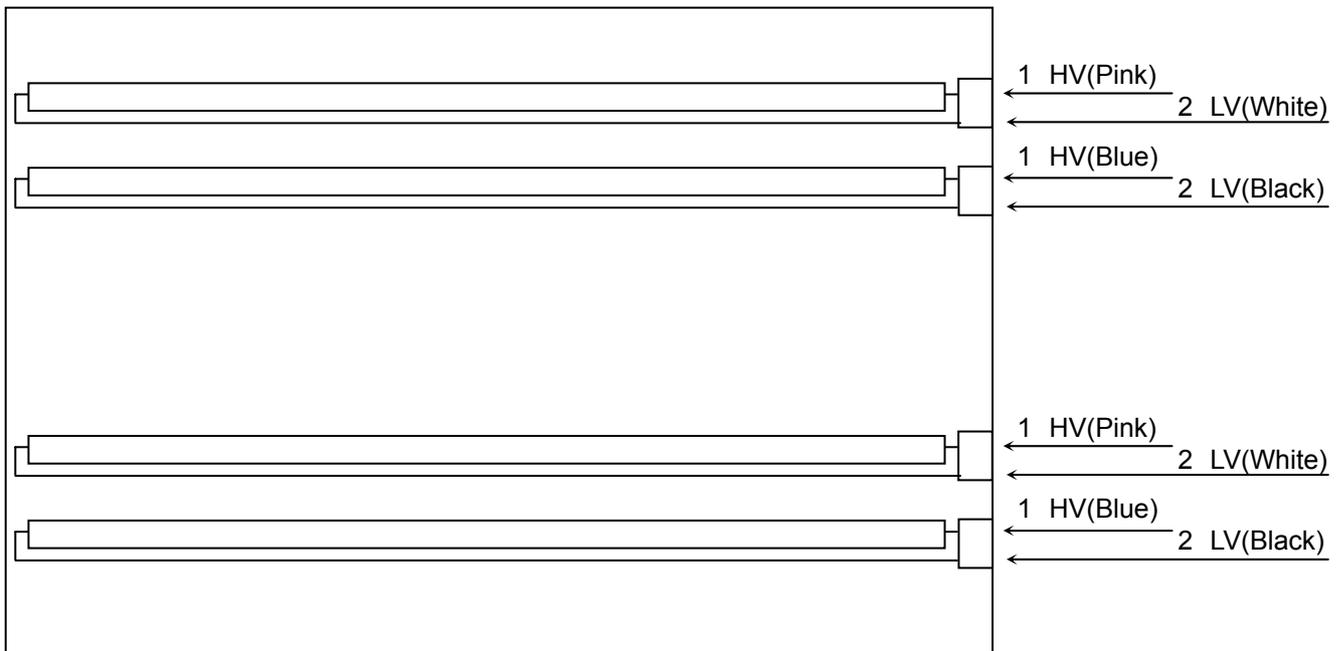
$$I_p \text{ (or } I_{-p}) / I_{rms}$$

## 4. BLOCK DIAGRAM

### 4.1 TFT LCD MODULE



### 4.2 BACKLIGHT UNIT



Note: On the same side, the same-polarity lamp voltage design for lamps is recommended

## 5. INPUT TERMINAL PIN ASSIGNMENT

### 5.1 TFT LCD MODULE (INPUT SIGNAL)

Pin	Name	Description
1	B_RXO0-	B_ Negative LVDS differential data input. Channel O0 (odd)
2	B_RXO0+	B_ Positive LVDS differential data input. Channel O0 (odd)
3	B_RXO1-	B_ Negative LVDS differential data input. Channel O1 (odd)
4	B_RXO1+	B_ Positive LVDS differential data input. Channel O1 (odd)
5	B_RXO2-	B_ Negative LVDS differential data input. Channel O2 (odd)
6	B_RXO2+	B_ Positive LVDS differential data input. Channel O2 (odd)
7	GND	Ground
8	B_RXOC-	B_ Negative LVDS differential clock input. (odd)
9	B_RXOC+	B_ Positive LVDS differential clock input. (odd)
10	GND	Ground
11	B_RXO3-	B_ Negative LVDS differential data input. Channel O3(odd)
12	B_RXO3+	B_ Positive LVDS differential data input. Channel O3 (odd)
13	GND	Ground
14	B_RXE0-	B_ Negative LVDS differential data input. Channel E0 (even)
15	B_RXE0+	B_ Positive LVDS differential data input. Channel E0 (even)
16	B_RXE1-	B_ Negative LVDS differential data input. Channel E1 (even)
17	B_RXE1+	B_ Positive LVDS differential data input. Channel E1 (even)
18	B_RXE2-	B_ Negative LVDS differential data input. Channel E2 (even)
19	B_RXE2+	B_ Positive LVDS differential data input. Channel E2 (even)
20	GND	Ground
21	B_RXEC-	B_ Negative LVDS differential clock input. (even)
22	B_RXEC+	B_ Positive LVDS differential clock input. (even)
23	GND	Ground
24	B_RXE3-	B_ Negative LVDS differential data input. Channel E3 (even)
25	B_RXE3+	B_ Positive LVDS differential data input. Channel E3 (even)
26	GND	Ground
27	F_RXO0-	F_ Negative LVDS differential data input. Channel O0 (odd)
28	F_RXO0+	F_ Positive LVDS differential data input. Channel O0 (odd)
29	F_RXO1-	F_ Negative LVDS differential data input. Channel O1 (odd)
30	F_RXO1+	F_ Positive LVDS differential data input. Channel O1 (odd)
31	F_RXO2-	F_ Negative LVDS differential data input. Channel O2 (odd)
32	F_RXO2+	F_ Positive LVDS differential data input. Channel O2 (odd)
33	GND	Ground
34	F_RXOC-	F_ Negative LVDS differential clock input. (odd)
35	F_RXOC+	F_ Positive LVDS differential clock input. (odd)
36	GND	Ground
37	F_RXO3-	F_ Negative LVDS differential data input. Channel O3(odd)
38	F_RXO3+	F_ Positive LVDS differential data input. Channel O3 (odd)
39	GND	Ground
40	F_RXE0-	F_ Negative LVDS differential data input. Channel E0 (even)
41	F_RXE0+	F_ Positive LVDS differential data input. Channel E0 (even)
42	F_RXE1-	F_ Negative LVDS differential data input. Channel E1 (even)
43	F_RXE1+	F_ Positive LVDS differential data input. Channel E1 (even)
44	F_RXE2-	F_ Negative LVDS differential data input. Channel E2 (even)
45	F_RXE2+	F_ Positive LVDS differential data input. Channel E2 (even)
46	GND	Ground
47	F_RXEC-	F_ Negative LVDS differential clock input. (even)
48	F_RXEC+	F_ Positive LVDS differential clock input. (even)
49	GND	Ground
50	F_RXE3-	F_ Negative LVDS differential data input. Channel E3 (even)
51	F_RXE3+	F_ Positive LVDS differential data input. Channel E3 (even)

Note (1) Connector Part No.: JAE FI-RE51S-HF or equivalent.

Note (2) The first pixel is odd.

Note (3) Input signal of even and odd clock should be the same timing.

### 5.2 TFT LCD MODULE (POWER)

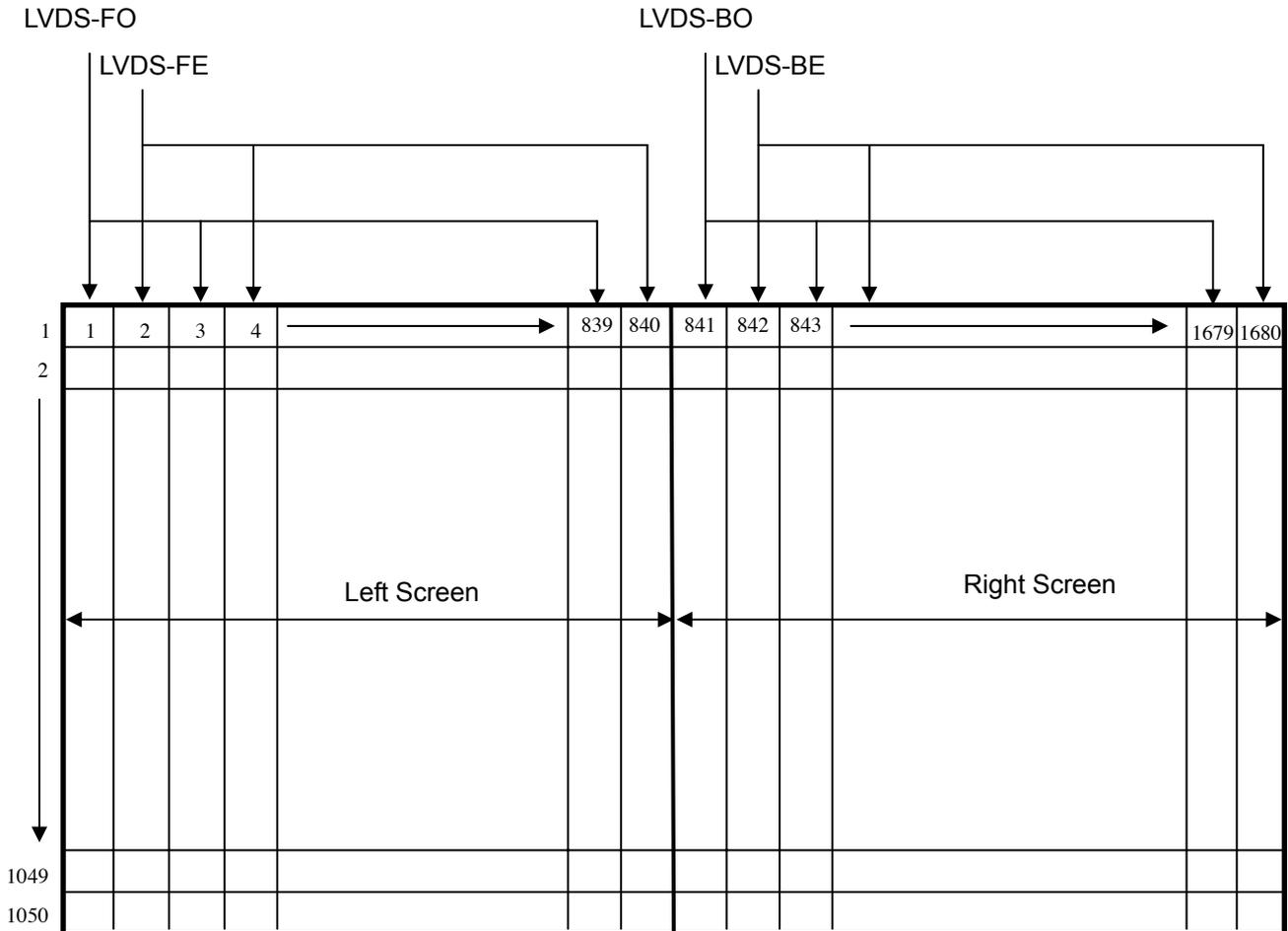
Pin	Name	Description
1	NC	Not connection, this pin should be open.
2	NC	Not connection, this pin should be open.
3	NC	Not connection, this pin should be open.
4	GND	Ground
5	GND	Ground
6	GND	Ground
7	GND	Ground
8	NC	Not connection, this pin should be open.
9	NC	Not connection, this pin should be open.
10	GND	Ground
11	Vcc	+5.0V power supply
12	Vcc	+5.0V power supply
13	Vcc	+5.0V power supply
14	Vcc	+5.0V power supply
15	Vcc	+5.0V power supply

### 5.3 LVDS DATA MAPPING TABLE

LVDS Channel O0	LVDS output	D7	D6	D4	D3	D2	D1	D0
	Data order	OG0	OR5	OR4	OR3	OR2	OR1	OR0
LVDS Channel O1	LVDS output	D18	D15	D14	D13	D12	D9	D8
	Data order	OB1	OB0	OG5	OG4	OG3	OG2	OG1
LVDS Channel O2	LVDS output	D26	D25	D24	D22	D21	D20	D19
	Data order	DE	NA	NA	OB5	OB4	OB3	OB2
LVDS Channel O3	LVDS output	D23	D17	D16	D11	D10	D5	D27
	Data order	NA	OB7	OB6	OG7	OG6	OR7	OR6
LVDS Channel E0	LVDS output	D7	D6	D4	D3	D2	D1	D0
	Data order	EG0	ER5	ER4	ER3	ER2	ER1	ER0
LVDS Channel E1	LVDS output	D18	D15	D14	D13	D12	D9	D8
	Data order	EB1	EB0	EG5	EG4	EG3	EG2	EG1
LVDS Channel E2	LVDS output	D26	D25	D24	D22	D21	D20	D19
	Data order	DE	NA	NA	EB5	EB4	EB3	EB2
LVDS Channel E3	LVDS output	D23	D17	D16	D11	D10	D5	D27
	Data order	NA	EB7	EB6	EG7	EG6	ER7	ER6

### 5.4 PIXEL FORMAT IMAGE

Screen Format



### 5.5 BACKLIGHT UNIT

Pin	Symbol	Description	Remark
1	HV	High Voltage	Pink
2	LV	Low Voltage	White
1	HV	High Voltage	Blue
2	LV	Low Voltage	Black

Note (1) Connector Part No.: YEONHO 35001HS-02L or equivalent

Note (2) User's connector Part No.: YEONHO 35001WR-02L or equivalent

### 5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

## 6. INTERFACE TIMING

### 6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

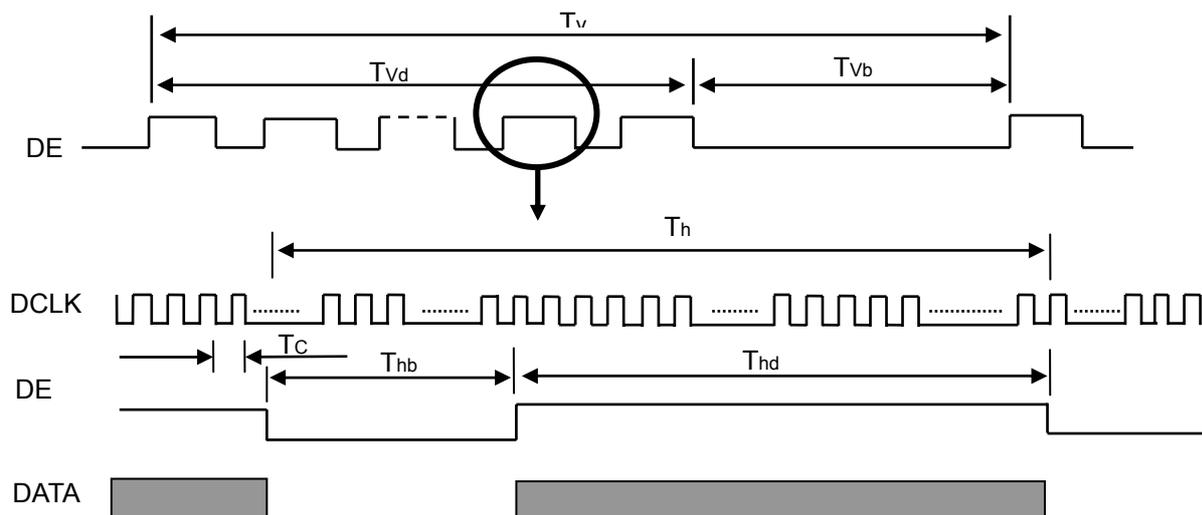
F\_LVDS input : Left side (Front view)

B\_LVDS input : Right side (Front view)

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Clock	Frequency	$F_c$	26.5	59.6	73.5	MHz	-
	Period	$T_c$	13.6	16.7	37.7	ns	-
	High Time	$T_{ch}$	-	4/7	-	$T_c$	-
	Low Time	$T_{cl}$	-	3/7	-	$T_c$	-
LVDS Data	Setup Time	$T_{lvs}$	600	-	-	ps	-
	Hold Time	$T_{lvh}$	600	-	-	ps	-
Vertical Active Display Term	Frame Rate	$F_r$	55	120	123	Hz	$T_v = T_{vd} + T_{vb}$
	Total	$T_v$	1060	1080	1195	$T_h$	-
	Display	$T_{vd}$	1050	1050	1050	$T_h$	-
	Blank	$T_{vb}$	$T_v - T_{vd}$	30	$T_v - T_{vd}$	$T_h$	-
Horizontal Active Display Term	Total	$T_h$	455	460	500	$T_c$	$T_h = T_{hd} + T_{hb}$
	Display	$T_{hd}$	420	420	420	$T_c$	-
	Blank	$T_{hb}$	$T_h - T_{hd}$	40	$T_h - T_{hd}$	$T_c$	-

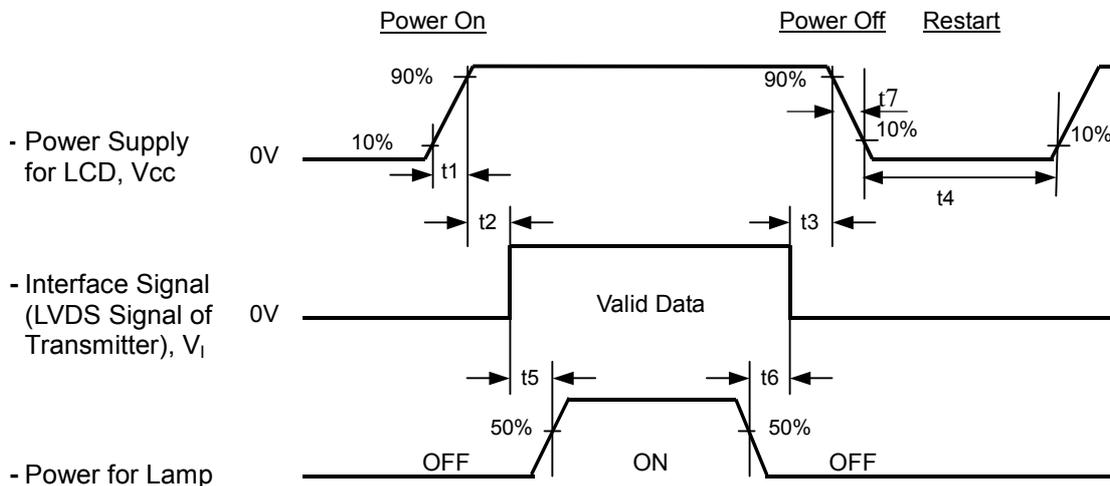
Note : (1) Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

### INPUT SIGNAL TIMING DIAGRAM



## 6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the conditions shown in the following diagram.



### Timing Specifications:

- $0.5 < t_1 \leq 10 \text{ msec}$
- $0 < t_2 \leq 50 \text{ msec}$
- $0 < t_3 \leq 50 \text{ msec}$
- $t_4 \geq 500 \text{ msec}$
- $t_5 \geq 450 \text{ msec}$
- $t_6 \geq 90 \text{ msec}$
- $5 \leq t_7 \leq 100 \text{ msec}$

### Note.

- (1) The supply voltage of the external system for the module input should be the same as the definition of V<sub>cc</sub>.
- (2) Please apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation of the LCD turns off, the display may, instantly, function abnormally.
- (3) In case of V<sub>cc</sub> = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T<sub>4</sub> should be measured after the module has been fully discharged between power on/off periods.
- (5) Interface signal shall not be kept at high impedance when the power is on.

## 7. OPTICAL CHARACTERISTICS

### 7.1 TEST CONDITIONS

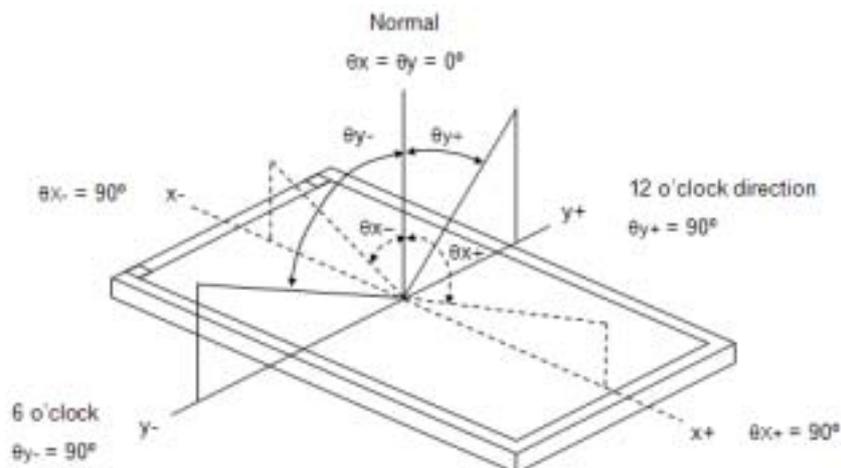
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V <sub>CC</sub>	5.0	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Inverter Current	I <sub>L</sub>	7.0	mA
Inverter Driving Frequency	F <sub>L</sub>	55	KHz
Inverter	Darfon VK.13165.101		

### 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Color Chromaticity	Red	R <sub>x</sub>	$\theta_x=0^\circ, \theta_y=0^\circ$ CS-1000T R=G=B=255 Grayscale	Typ - 0.03	0.649	Typ + 0.03	(1), (5)	
		R <sub>y</sub>			0.335			
	Green	G <sub>x</sub>			0.283			
		G <sub>y</sub>			0.605			
	Blue	B <sub>x</sub>			0.151			
		B <sub>y</sub>			0.073			
	White	W <sub>x</sub>			0.313			
		W <sub>y</sub>			0.329			
Center Luminance of White	L <sub>C</sub>		250	300	---	cd/m <sup>2</sup>	(4), (5)	
Contrast Ratio	CR		700	1000	---	-	(2), (6)	
Response Time	T <sub>R</sub>	$\theta_x=0^\circ, \theta_y=0^\circ$	---	1.3	2.2	ms	(3)	
	T <sub>F</sub>		---	3.7	5.8	ms		
White Variation	δW	$\theta_x=0^\circ, \theta_y=0^\circ$	---	1.3	1.42	-	(5), (6)	
Viewing Angle	Horizontal	θ <sub>x+</sub>	CR>10	75	85	---	Deg.	(1), (5)
		θ <sub>x-</sub>		75	85	---		
	Vertical	θ <sub>y+</sub>		70	80	---		
		θ <sub>y-</sub>		70	80	---		

Note (1) Definition of Viewing Angle (θ<sub>x</sub>, θ<sub>y</sub>):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

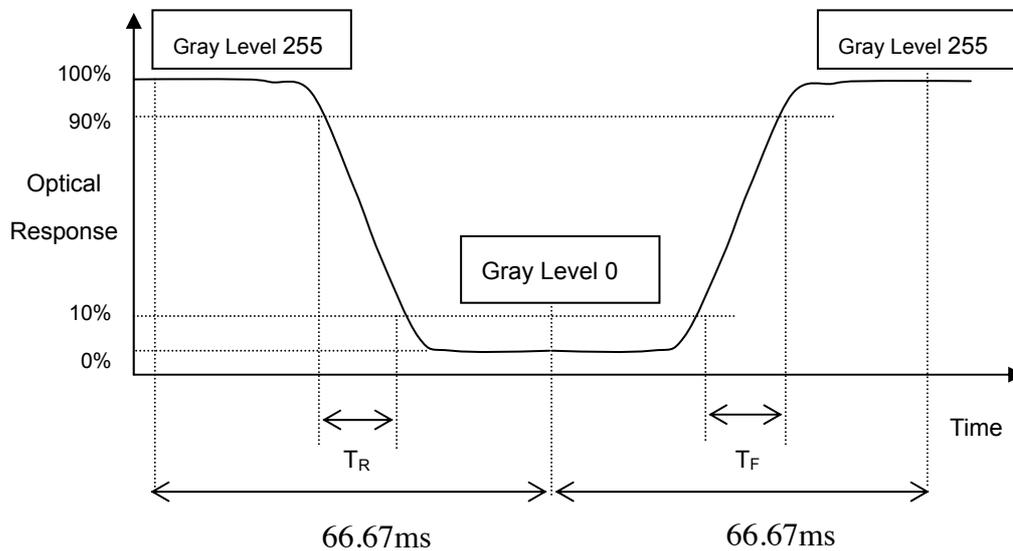
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

$$\text{CR} = \text{CR} (5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time ( $T_R$ ,  $T_F$ ):



Note (4) Definition of Luminance of White ( $L_C$ ):

Measure the luminance of gray level 255 at center point

$$L_C = L (5)$$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



## 8. PACKAGING

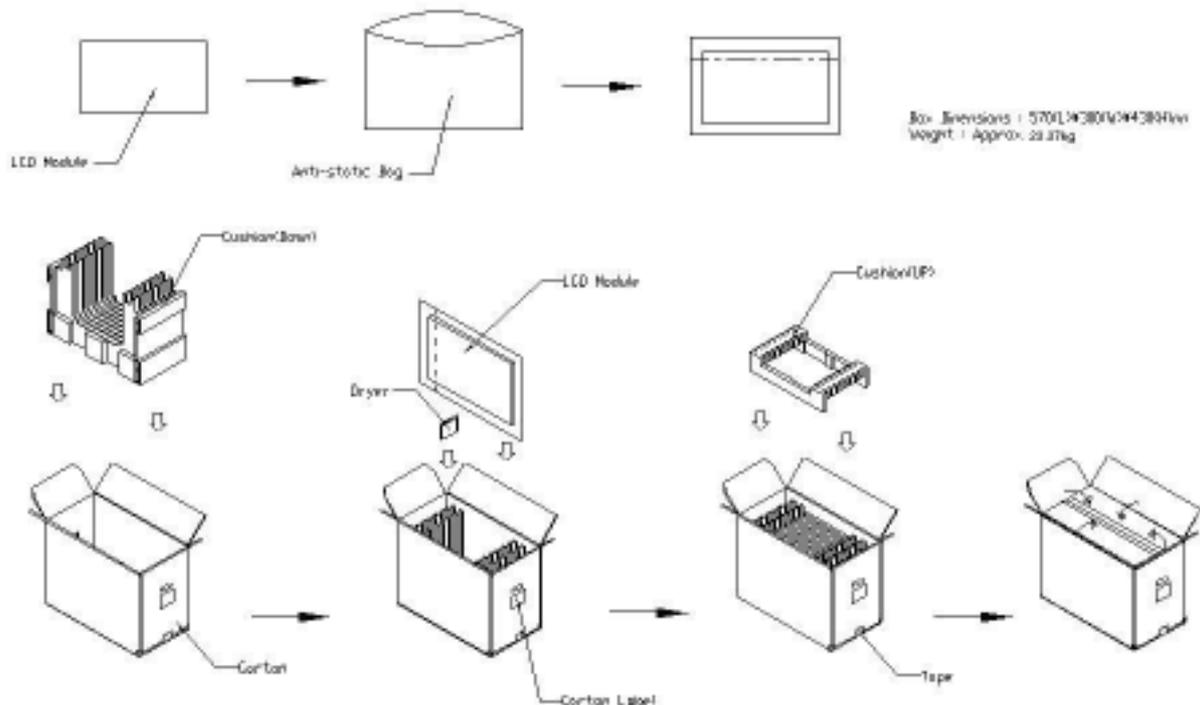
### 8.1 PACKING SPECIFICATIONS

- (1) 8 LCD modules / 1 Box
- (2) Box dimensions: 570(L) X 300 (W) X 430 (H) mm
- (3) Weight: 23.37 Kg (8 modules per box)

### 8.2 PACKING METHOD

- (1) Carton Packing should have no failure in the following reliability test items.

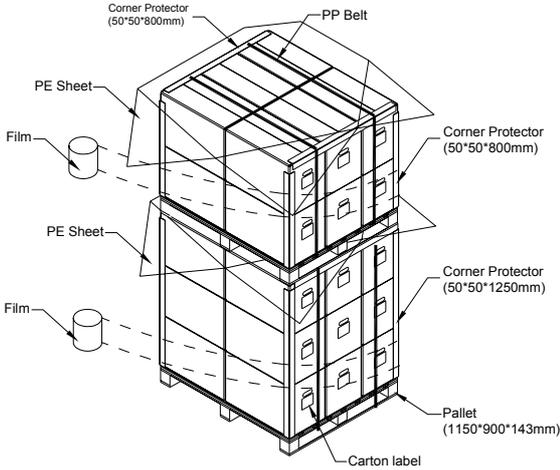
Test Item	Test Conditions	Note
Vibration	ISTA STANDARD Random, Frequency Range: 1 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation
Dropping Test	1 Angle, 3 Edge, 6 Face, 46cm	Non Operation



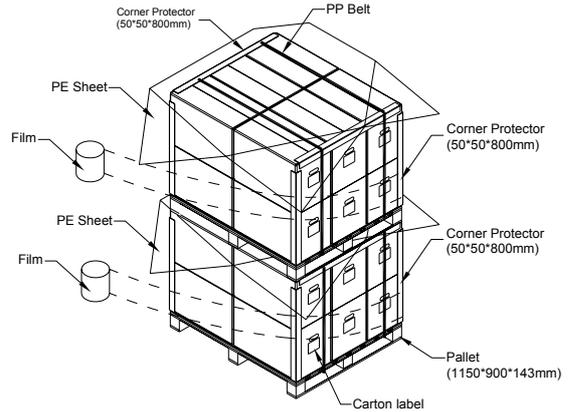
**Figure. 8-1 Packing method**

For ocean transportation

Sea / Land Transportation (40ft HQ Container)



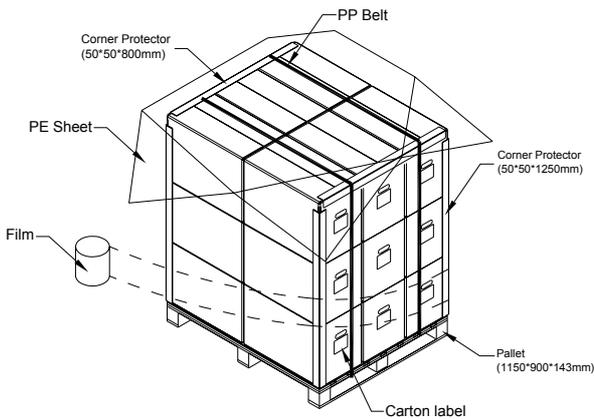
Sea / Land Transportation (40ft Container)



**Figure. 8-2 Packing method**

For air transportation

Air Transportation



**Figure. 8-3 Packing method**

## 9. DEFINITION OF LABELS

### 9.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: M220Z1-L09
- (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.
- (c) CMO barcode definition:

Serial ID: XX-XX-X-XX-YMD-L-NNNN

Code	Meaning	Description
XX	CMO internal use	-
XX	Revision	Cover all the change
X	CMO internal use	-
XX	CMO internal use	-
YMD	Year, month, day	Year: 2001=1, 2002=2, 2003=3, 2004=4... Month: 1~12=1, 2, 3, ~, 9, A, B, C Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, W, X, Y, exclude I, O, and U.
L	Product line #	Line 1=1, Line 2=2, Line 3=3, ...
NNNN	Serial number	Manufacturing sequence of product

- (d) Customer's barcode definition:

Serial ID: CM-22Z19-X-X-X-XX-L-XX-L-YMD-NNNN

Code	Meaning	Description
CM	Supplier code	CMO=CM
22Z19	Model number	M220Z1-L09=22Z19
X	Revision code	C1=1, C2=2, ....
X	Source driver IC code	Century=1, CLL=2, Demos=3, Epson=4, Fujitsu=5, Himax=6, Hitachi=7, Hynix=8, LDI=9, Matsushita=A, NEC=B, Novatec=C, OKI=D, Philips=E, Renesas=F, Samsung=G, Sanyo=H, Sharp=I, TI=J, Topro=K, Toshiba=L, Windbond=M
X	Gate driver IC code	
XX	Cell location	Tainan, Taiwan=TN
L	Cell line #	1~12=0~C
XX	Module location	Tainan, Taiwan=TN; Ningbo China=NP
L	Module line #	1~12=0~C
YMD	Year, month, day	Year: 2001=1, 2002=2, 2003=3, 2004=4... Month: 1~12=1, 2, 3, ~, 9, A, B, C Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, T, U, V
NNNN	Serial number	By LCD supplier

- (e) FAB ID(UL Factory ID):

Region	Factory ID
TWCMO	GEMN
NBCMO	LEOO
NBCME	CANO
NHCMO	CAPG

## 10. PRECAUTIONS

### 10.1 ASSEMBLY AND HANDLING PRECAUTIONS

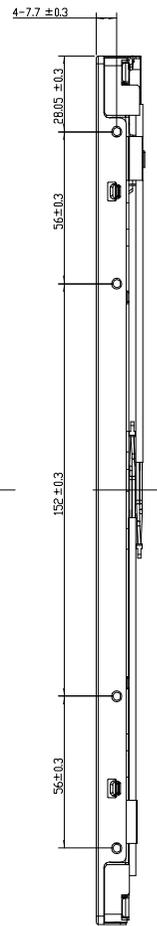
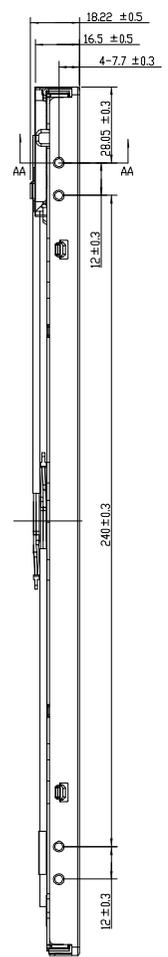
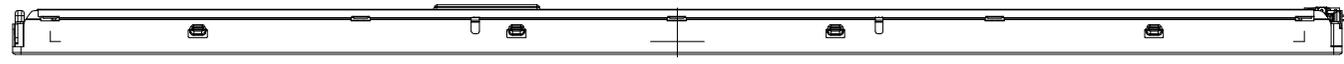
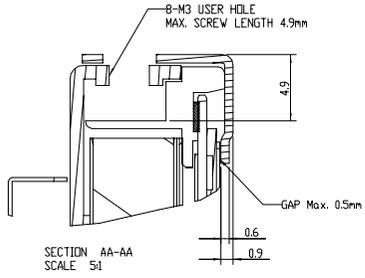
- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly, and the starting voltage of CCFL will be higher than room temperature.

### 10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with inverter. Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

### 10.3 OTHER

- (1) When fixed patterns are displayed for a long time, remnant image is likely to occur.

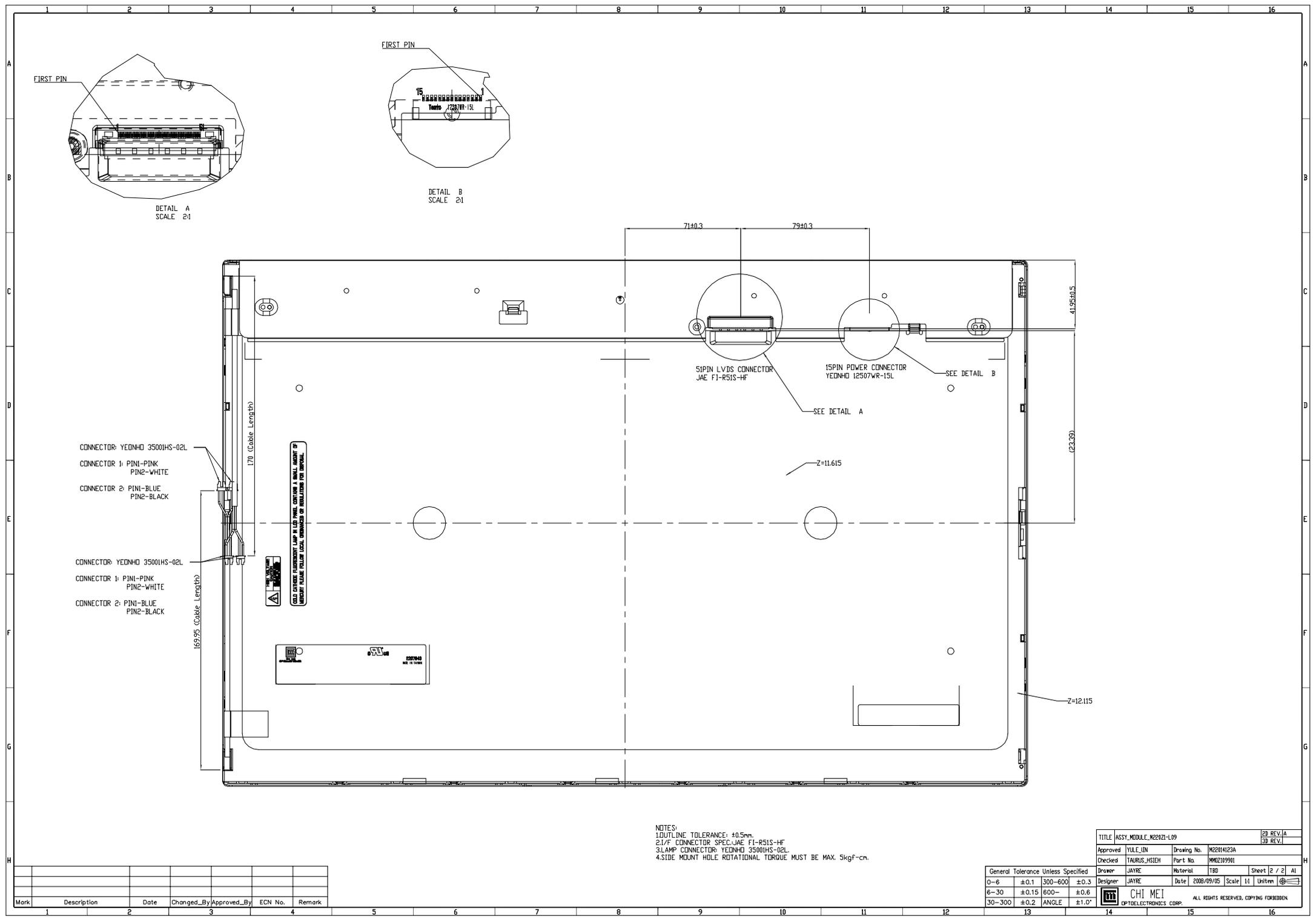


NOTES:  
 1. OUTLINE TOLERANCE: ±0.5mm.  
 2. I/F CONNECTOR SPEC: JAE F1-R51S-HF  
 3. LAMP CONNECTOR: YEJNH0 35001HS-02L  
 4. SIDE MOUNT HOLE ROTATIONAL TORQUE MUST BE MAX. 5kgf-cm.

TITLE ASSY_MIDDLE_M2202I-L09		2D REV. 1A
Approved YUE LIN	Drawing No. M22014123A	3D REV.
Checked TAIJUS_HSIEH	Part No. M002109901	

General Tolerance Unless Specified	Drawer JAYRE	Material TBD	Sheet 1 / 2 AI
0-6 ±0.1 300-600 ±0.3	Designer JAYRE	Date 2008/09/05	Scale 1:1 Unit:mm
6-30 ±0.15 600- ±0.6	CHI MEI OPTOELECTRONICS CORP. ALL RIGHTS RESERVED. COPYING FORBIDDEN		
30-300 ±0.2 ANGLE ±1.0°			

Mark	Description	Date	Changed_By	Approved_By	ECN No.	Remark
1						
2						
3						
4						



CONNECTOR: YEDNH0 3500IHS-02L  
 CONNECTOR 1: PIN1-PINK  
 PIN2-WHITE  
 CONNECTOR 2: PIN1-BLUE  
 PIN2-BLACK

CONNECTOR: YEDNH0 3500IHS-02L  
 CONNECTOR 1: PIN1-PINK  
 PIN2-WHITE  
 CONNECTOR 2: PIN1-BLUE  
 PIN2-BLACK

CAUTION: FLUORESCENT LAMP IN LID PANEL CONTAINS A SMALL AMOUNT OF MERCURY PLEASE FOLLOW LOCAL ORDINANCES OF REGULATIONS FOR DISPOSAL.

NOTES:  
 1. OUTLINE TOLERANCE: ±0.5mm.  
 2. I/F CONNECTOR SPEC: JAE F1-R51S-HF  
 3. LAMP CONNECTOR: YEDNH0 3500IHS-02L  
 4. SIDE MOUNT HOLE ROTATIONAL TORQUE MUST BE MAX. 5kgf-cm.

TITLE ASSY_MODULE_M2202I-L09			DP REV.1A
Approved YULF LIN	Drawing No. M2201423A	3D REV.	
Checked TAURIS_HSIEH	Part No. M002109901		
Drawer JAYRE	Material TBD	Sheet 2 / 2	AI
Designer JAYRE	Date 2008/09/05	Scale 1:1	Unit mm
General Tolerance Unless Specified			
0-6	±0.1	300-600	±0.3
6-30	±0.15	600-	±0.6
30-300	±0.2	ANGLE	±1.0°

Mark	Description	Date	Changed_By	Approved_By	ECN No.	Remark
1						
2						
3						
4						