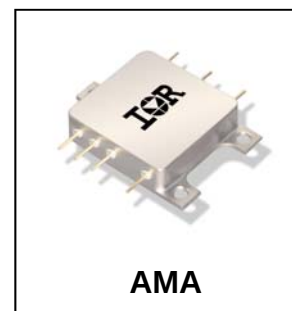


AMA28XXD SERIES

HYBRID-HIGH RELIABILITY RADIATION TOLERANT DC-DC CONVERTER

28V Input, Dual Output



Description

The AMA28XXD Series of DC-DC converter modules has been specifically designed for operation in moderate radiation environments supplementing the higher radiation performance available in the IR HiRel ART2815T converter series. Environments presented to space vehicles operating in low earth orbits, launch boosters, orbiting space stations and similar applications requiring a low power, high performance converter with moderate radiation hardness performance will be optimally served by the AMA28XXD Series.

The physical configuration of the AMA28XXD Series permits mounting directly to a heat conduction surface without the necessity of signal leads penetrating the heat sink surface. This package configuration permits greater independence in mounting and more mechanical security than traditional packages. International Rectifier's rugged ceramic seal pins are used exclusively in the package thereby assuring long term hermeticity.

The AMA28XXD has been designed for high density using chip and wire hybrid technology that complies with the class H requirements of MIL-PRF-38534. Manufactured in a facility fully qualified to MIL-PRF-38534, these converters are fabricated utilizing DLA qualified processes. For available screening options, refer to device screening table in the data sheet. Applicable generic lot qualification test data including radiation performance can be made available on request. Variations to the standard screening can be accommodated. Consult IR HiRel San Jose for special requirements.

Features

- 5.0 Watts Output Power
- Available in ± 5 , ± 12 and ± 15 Volt Outputs
- 16- 40 V_{DC} Input Range (28 V_{DC} Nominal)
- Total Ionizing Dose > 25 kRads(Si)
- SEE Hardened to LET up to 60 MeV.cm²/mg
- -55°C to +125°C Operating Range
- Indefinite Short Circuit Protection
- Flexible Mounting
- Fully Isolated - Input to Output and to Case
- Complimentary EMI Filter Available
- Electrical Performance Similar to ASA28XXD Series
- Standard Microcircuit Drawings Available

Specifications

Absolute Maximum Ratings		Recommended Operating Conditions	
Input Voltage range	-0.5V _{DC} to +50V _{DC} (Continuous), 80V (100ms)	Input Voltage range	+16V _{DC} to +40V _{DC}
		Output power	Less than or equal to 5W
Soldering temperature	300°C for 10 seconds	Operating temperature	-55°C to +125°C
Storage case temperature	-65°C to +135°C		

Static Characteristics -55°C ≤ T_{CASE} ≤ +125°C, V_{IN} = 28V_{DC} ± 5%, C_L = 0, unless otherwise specified.

Parameter	Group A Subgroups	Test Conditions	Min	Nom	Max	Unit
Input Voltage			16	28	40	V
Output Voltage						
AMA2805D	1	V _{IN} = 28 Volts, 20% load on both outputs	±4.95	±5.00	±5.05	V
AMA2812D	1		±11.88	±12.00	±12.12	
AMA2815D	1		±14.85	±15.00	±15.15	
AMA2805D	2, 3		±4.90		±5.10	V
AMA2812D	2, 3		±11.76		±12.24	
AMA2815D	2, 3		±14.70		±15.30	
Output Current ^{1, 2}						
AMA2805D	1, 2, 3	V _{IN} = 16, 28, 40 Volts each output	200		800	mA
AMA2812D	1, 2, 3		83		333	
AMA2815D	1, 2, 3		67		267	
Output Power ^{1, 2}	1, 2, 3	V _{IN} = 28 Volts, 100% load			5.0	W
Output Ripple Voltage ^{1, 3}						
AMA2805D	1, 2, 3	V _{IN} = 16, 28, 40 Volts 100% load BW = 20 Hz to 2 MHz			200	mV _{PP}
AMA2812D	1, 2, 3				200	
AMA2815D	1, 2, 3				290	
Output Voltage Regulation ³						
Line						
AMA2805D	1, 2, 3	V _{IN} = 16, 28, 40 Volts I _{OUT} = 10, 50%, 100% load		±10	±25	mV
AMA2812D	1, 2, 3			±10	±50	
AMA2815D	1, 2, 3			±10	±50	
Load						
AMA2805D	1, 2, 3			±10	±50	
AMA2812D	1, 2, 3			±10	±50	
AMA2815D	1, 2, 3			±10	±50	

For Notes to Electrical Performance Characteristics, refer to page 4

Static Characteristics (Continued) $-55^{\circ}\text{C} \leq T_{\text{CASE}} \leq +125^{\circ}\text{C}$, $V_{\text{IN}} = 28V_{\text{DC}} \pm 5\%$, $C_L = 0$, unless otherwise specified.

Parameter	Group A Subgroups	Test Conditions	Min	Nom	Max	Unit
Cross Regulation ⁵						
AMA2805D	1, 2, 3	Minimum 1.0 watt on both outputs 20% - 80% load			15	%
AMA2812D	1, 2, 3				8.0	
AMA2815D	1, 2, 3				8.0	
Input Current		$V_{\text{IN}} = 28V$, $I_{\text{OUT}} = 0$, Inhibit (pin 5) = open		35	60	mA
No Load	1, 2, 3					
Inhibit	1, 2, 3	Inhibit (pin 5) shorted to input return (pin 7)			12	
Input Ripple Current ³						
AMA2805D	1, 2, 3	$V_{\text{IN}} = 16, 28, 40$ Volts, 100% load, BW = 20 Hz to 2 MHz			100	mA _{PP}
AMA2812D	1, 2, 3				100	
AMA2815D	1, 2, 3				100	
Efficiency ³						
AMA2805D	1, 3	100% load	66			%
AMA2812D	1, 3		71			
AMA2815D	1, 3		71			
AMA2805D	2		60			
AMA2812D	2		68			
AMA2815D	2		68			
Isolation	1	Input to output or any pin to case (except pin 8) at 500V _{DC}	100			MΩ
Capacitive Load ^{5, 6}						
AMA2805D	4	No effect on dc performance, total for both outputs			500	μF
AMA2812D	4				200	
AMA2815D	4				200	
Short Circuit Power Dissipation	1, 2, 3				4.0	W
MTBF		MIL-HDBK-217F, SF @ 35°C	700			khrrs
Weight					32	g

For Notes to Electrical Performance Characteristics, refer to page 4

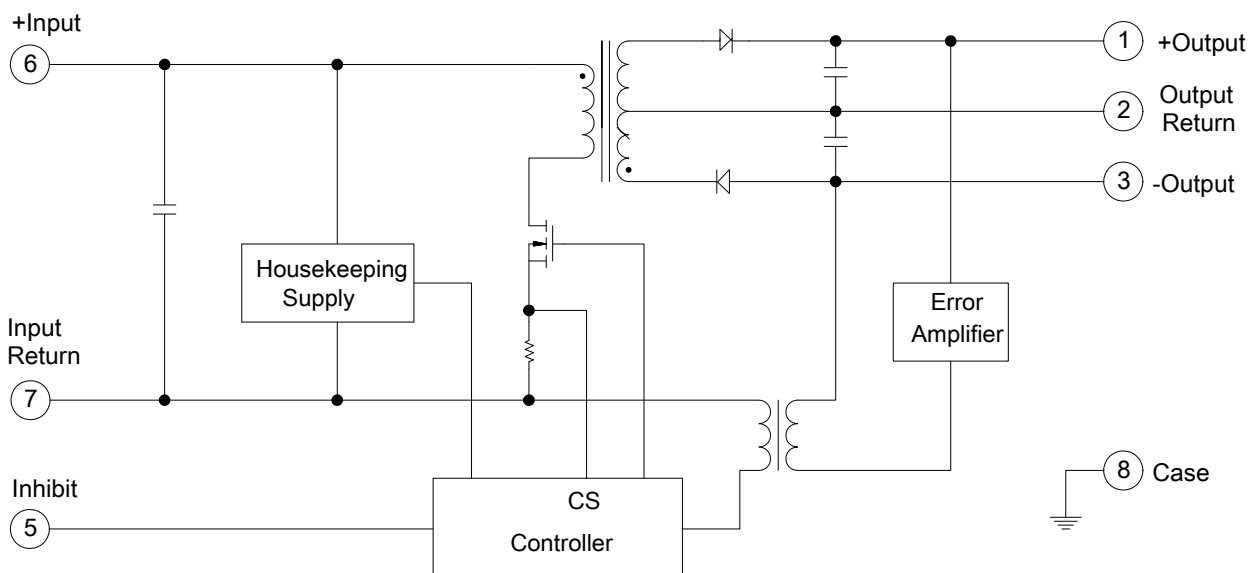
Dynamic Characteristics $-55^{\circ}\text{C} \leq T_{\text{CASE}} \leq +125^{\circ}\text{C}$, $V_{\text{IN}} = 28V_{\text{DC}} \pm 5\%$, $C_L = 0$, unless otherwise specified.

Parameter	Group A Subgroups	Test Conditions	Min	Nom	Max	Unit
Short Circuit Recovery ⁶	4, 5, 6	0% load to 100% load			25	ms
Switching Frequency ³	4, 5, 6	100% load	500	550	600	kHz
Output Response To Step Transient Load Changes ^{3, 7}	4, 5, 6 4, 5, 6	Load step 50% $\leftrightarrow$ 100% Load step 0% $\leftrightarrow$ 50%	-400 -800		+400 +800	mVpk
Recovery Time, Step Transient Load Changes ^{3, 7, 8}	4, 5, 6 4, 5, 6	Load step 50% $\leftrightarrow$ 100% Load step 0% $\leftrightarrow$ 50%			100 2000	μs
Output Response Transient Step Line Changes ^{3, 6, 9}						
AMA2805D	4, 5, 6	Input step 16 $\leftrightarrow$ 40V _{DC} , 100% load	-550		+550	mVpk
AMA2812D	4, 5, 6		-750		+750	
AMA2815D	4, 5, 6		-750		+750	
Recovery Time Transient Step Line Changes ^{3, 6, 9}	4, 5, 6	Input step 16 $\leftrightarrow$ 40V _{DC} , 100% load			1200	μs
Turn On Overshoot ^{3, 10}	4, 5, 6 4, 5, 6	0% load 100% load			600 400	mVpk
Turn On Delay ^{3, 10}	4, 5, 6	0% load to 100% load			25	ms

Notes to Specifications

1. Applicable to positive and negative outputs..
2. Maximum combined output is 5.0 watts. 4.0 watts (max.) is available from either output (80%).
3. Load current split equally between +V_{OUT} and -V_{OUT}.
4. 1.0 watt load on output under test, 1.0 watt to 4.0 watt load change on other output.
5. Capacitive value may be any value from 0 to the maximum limit without compromising DC performance. A capacitive load in excess of the maximum limit will not disturb loop stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
6. Parameter shall be tested as part of design characterization and after design or process changes. Thereafter, parameters shall be guaranteed to the limit specified.
7. Load step transition time between 2 and 10 microseconds.
8. Recovery time is measured from initiation of the transient to where V_{OUT} has returned to within $\pm 1\%$ of V_{OUT} at 50% load.
9. Input step transient time between 1 and 10 microseconds.
10. Turn-on delay time measurement is for either a step application of power at the input or the removal of a ground signal from the inhibit pin while power is applied to the input.

Block Diagram



Application Information

Inhibit Function

Connecting the inhibit input (Pin 5) to input common (Pin 7) will cause the converter to shut down. It is recommended that the enable pin be driven by an open collector device capable of sinking at least 400 mA of current. The open circuit voltage of the inhibit input is $10 + 1.0 V_{DC}$.

EMI Filter

An optional EMI filter is available (ASF461 or AFH461) will reduce the input ripple current to levels below the limits imposed by MIL-STD-461 CE03.

Thermal Considerations

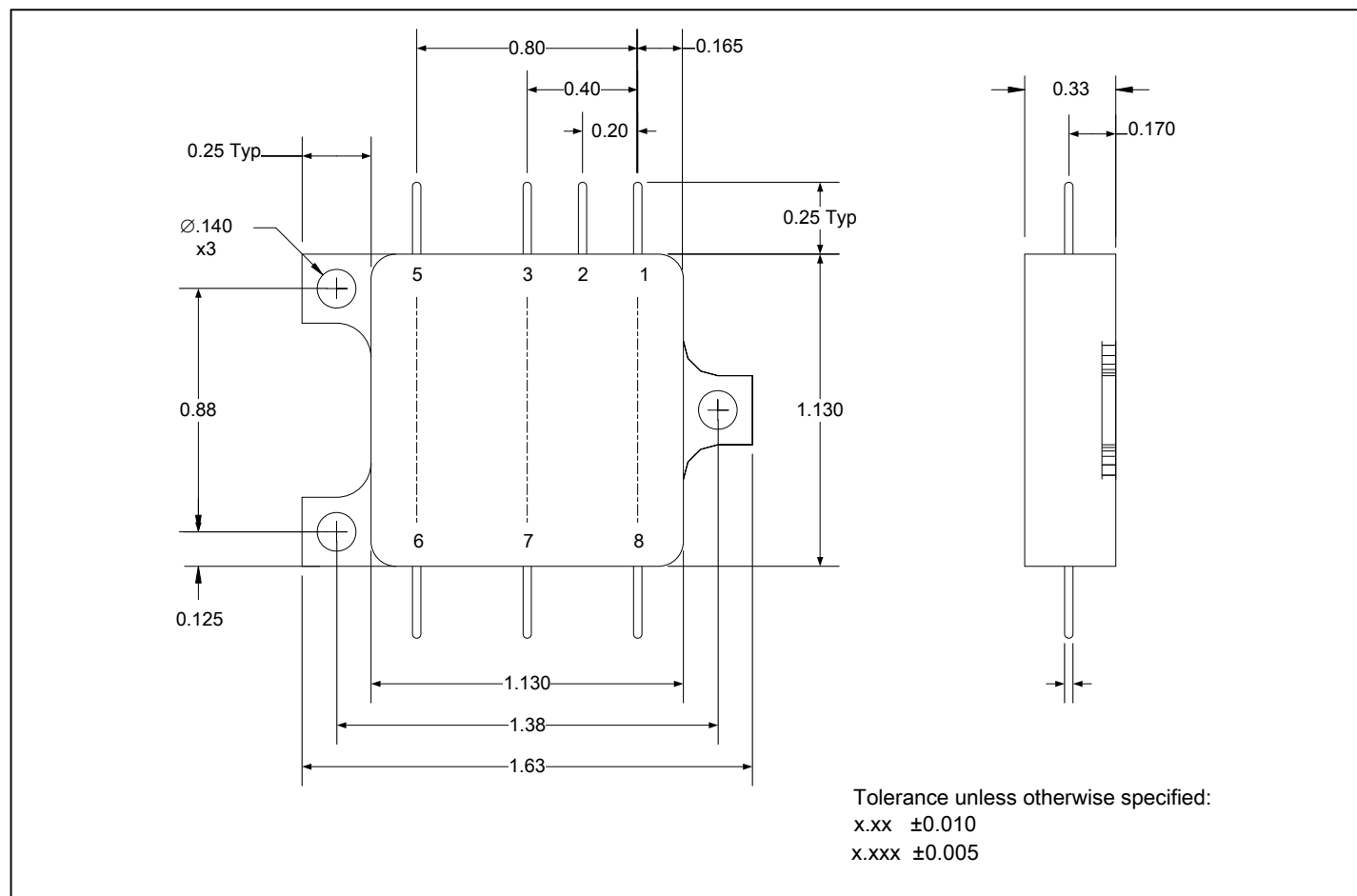
Irrespective of the fact that the AMA28XXD series of converters are relatively low power devices and are designed to provide efficient voltage conversion, there will be some heat generated during normal operation. To avoid a continuous thermal rise that may eventually exceed the maximum case temperature rating and to maintain a safe operating environment for the internal components, these converters should be attached to a heat conducting surface allowing a continuous flow of the heat away from the base plate. This becomes more important when operating in the near vacuum environment of space which provides no alternate heat radiating path.

Radiation Specifications

Parameter	Condition	Min	Typ	Max	Unit
Total Ionizing Dose	MIL-STD-883, Method 1019.4 Operating bias applied during exposure	25			kRads (Si)
Heavy Ion (Single event effects)	BNL Dual Van de Graf Generator	60			MeV·cm ² /mg

IR HiRel currently does not have a DLA certified Radiation Hardness Assurance Program.

Mechanical Outline



Pin Designation

Pin #	Designation
1	+ Output
2	Output Return
3	- Output
4	Blank
5	Inhibit
6	+ Input
7	Input Return
8	Case Ground

Standard Microcircuit Drawing Equivalence

Standard Microcircuit Drawing Number	IR HiRel Standard Part Number
5962-04250	AMA2812D
5962-04251	AMA2815D

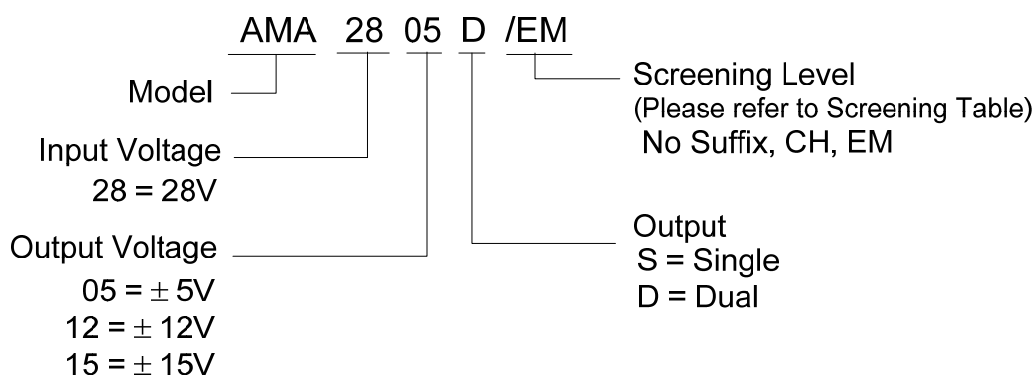
Device Screening

Requirement	MIL-STD-883 Method	No Suffix ②	CH ②	EM ③
Temperature Range	—	-55°C to +125°C	-55°C to +125°C	-55°C to +85°C
Element Evaluation	MIL-PRF-38534	Class H	Class H	N/A
Non-Destructive Bond Pull	2023	N/A	N/A	N/A
Internal Visual	2017	Yes	Yes	①
Temperature Cycle	1010	Cond C	Cond C	Cond C
Constant Acceleration	2001, Y1 Axis	3000 Gs	3000 Gs	3000 Gs
PIND	2020	Cond A	Cond A	N/A
Burn-In	1015	320 hrs @ 125°C (2 x 160 hrs)	320 hrs @ 125°C (2 x 160 hrs)	48 hrs @ 125°C
Final Electrical (Group A)	MIL-PRF-38534 & Specification	-55°C, +25°C, +125°C	-55°C, +25°C, +85°C	-55°C, +25°C, +85°C
PDA	MIL-PRF-38534	2%	2%	N/A
Seal, Fine and Gross	1014	Cond A, C	Cond A, C	Cond A
Radiographic	2012	Yes	Yes	N/A
External Visual	2009	Yes	Yes	①

Notes:

- ① Best commercial practice.
- ② Devices with "/CH" suffix is a DLA class H compliant without radiation performance. No suffix is a radiation rated device but not available as a DLA qualified SMD per MIL-PRF-38534.
- ③ Any Engineering Model (EM) build with the "EM" Suffix shall only be form, fit and functional equivalent to its Flight Model (FM) counterpart, and it may not meet the radiation performance. The EM Model shall not be expected comply with MIL-PRF-38534 flight quality/workmanship standards, and configuration control. An EM build may use electrical equivalent commercial grade components. IR HiRel will provide a list of non-compliance items upon request.

Part Numbering



IMPORTANT NOTICE

The information given in this document shall be in no event regarded as guarantee of conditions or characteristic. The data contained herein is a characterization of the component based on internal standards and is intended to demonstrate and provide guidance for typical part performance. It will require further evaluation, qualification and analysis to determine suitability in the application environment to confirm compliance to your system requirements.

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