



### Features

- Switch Voltage up to 600V
- 110dB Switch-to-Switch Isolation at 5kHz
- Flexible Switch Configurations
- Smart Logic for Power-Up/Hot-Plug State Control
- 3.3V Operation with Very Low Power Consumption
- Switch Current Limiting and Thermal Shutdown Protects Against Fault Conditions
- TTL Logic-Level Inputs
- Input Latch
- Matched  $R_{ON}$
- Clean, Bounce-Free Switching
- Monolithic IC Reliability

### Applications

- Instrumentation
- Industrial Controls and Monitoring
- Worldwide AC Mains Monitor
- Automatic Test Equipment (ATE)
- Battery Monitoring and Charging

### Description

The CPC7524 Quad High Voltage (HV) isolated Analog Switch Array builds upon our high voltage design and fabrication expertise for offline and telecom applications. This monolithic solid state device provides the switching functionality of four normally open (1-Form-A) relays in one small economical package.

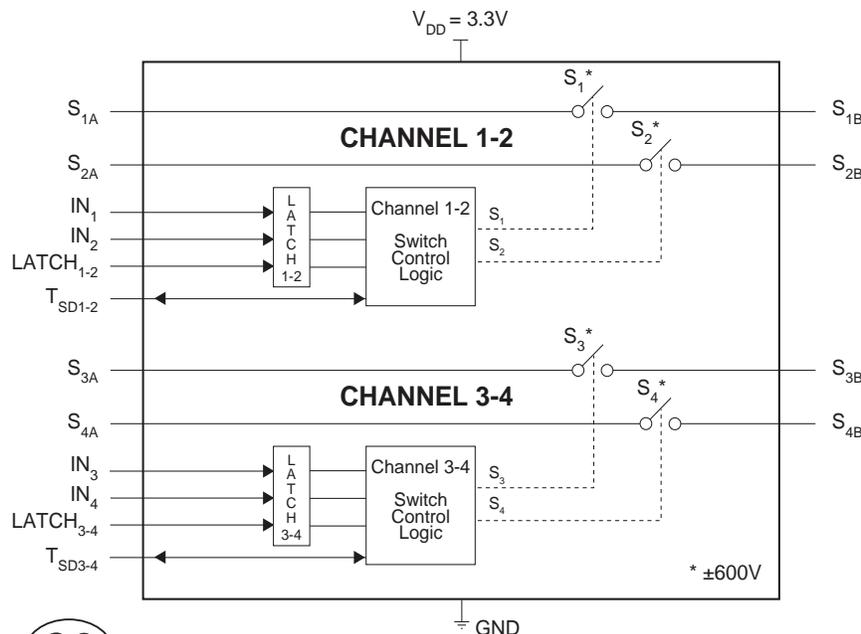
Designed to provide flexible single-ended or differential access to high voltage networks, the CPC7524 high voltage array is configured as two sets of matched paired switches for improved differential performance. Additionally, sensitive differential applications will benefit from the matched pairs' excellent pair-to-pair isolation. The self-biasing switches do not require external high-voltage supplies for proper operation.

Independent switch current limiting and switch-pair thermal shutdown features provide enhanced protection for devices connected to high voltage networks up to  $\pm 600V$ .

### Ordering Information

Part #	Description
CPC7524B	28-Pin SOIC in Tubes (29/Tube)
CPC7524BTR	28-Pin SOIC Tape & Reel (1000/Reel)

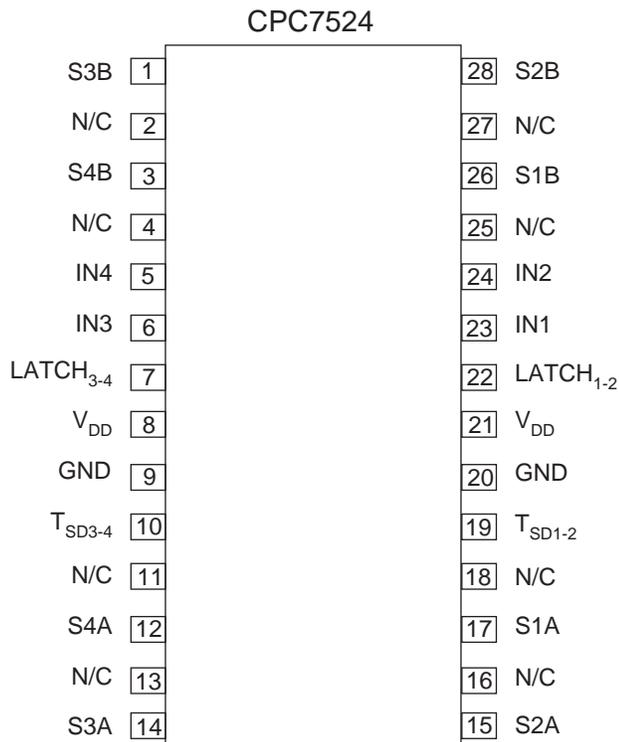
Figure 1. CPC7524 Block Diagram



<b>1. Specifications</b>	<b>3</b>
1.1 Package Pinout	3
1.2 Pin Descriptions	3
1.3 Absolute Maximum Ratings	4
1.4 General Conditions	4
1.5 Switch Electrical Specifications	5
1.6 Digital I/O Electrical Specifications	6
1.7 Switch Timing Specifications	6
1.8 $V_{DD}$ Voltage Supply Specifications	7
1.9 Protection Circuitry Thermal Specifications	7
1.10 Truth Tables	8
1.10.1 CHANNEL <sub>1-2</sub>	8
1.10.2 CHANNEL <sub>3-4</sub>	8
<b>2. Performance Data</b>	<b>9</b>
<b>3. Functional Description</b>	<b>10</b>
3.1 Introduction	10
3.2 Under-Voltage Switch Lock-Out Circuitry	10
3.3 Switch Logic	10
3.3.1 Data Latch	10
3.3.2 $T_{SD}$ Pin Description	11
3.4 Power Supplies	11
3.5 Protection	11
3.5.1 Dynamic High Frequency Current Limit	11
3.5.2 Low Frequency Current Limit	11
3.5.3 Thermal Shutdown	12
3.6 External Protection Elements	12
3.7 Thermal Design Assessment	12
<b>4. Manufacturing Information</b>	<b>14</b>
4.1 Moisture Sensitivity	14
4.2 ESD Sensitivity	14
4.3 Reflow Profile	14
4.4 Board Wash	14
4.5 Mechanical Dimensions	15
4.5.1 Package Dimensions	15
4.5.2 Tape & Reel Specification	15

## 1. Specifications

### 1.1 Package Pinout



### 1.2 Pin Descriptions

Pin	Name	Description
2, 4, 11, 13, 16, 18, 25, 27	NC	Not Connected
8, 21	V <sub>DD</sub>	Logic Supply Voltage
9, 20	GND	Ground
<b>CHANNEL 1-2</b>		
15	S <sub>2A</sub>	Switch 2 - side A
17	S <sub>1A</sub>	Switch 1 - side A
19	T <sub>SD1-2</sub>	I/O - Thermal shutdown output and All-Off input control for SW1 & SW2
22	LATCH <sub>1-2</sub>	Input - Latch control for SW1 & SW2
23	IN1	Input - Switch 1 state control
24	IN2	Input - Switch 2 state control
26	S <sub>1B</sub>	Switch 1 - side B
28	S <sub>2B</sub>	Switch 2 - side B
<b>CHANNEL 3-4</b>		
1	S <sub>3B</sub>	Switch 3 - side B
3	S <sub>4B</sub>	Switch 4 - side B
5	IN4	Input - Switch 4 state control
6	IN3	Input - Switch 3 state control
7	LATCH <sub>3-4</sub>	Input - Latch control for SW3 & SW4
10	T <sub>SD3-4</sub>	I/O - Thermal shutdown output and All-Off input control for SW3 & SW4
12	S <sub>4A</sub>	Switch 4 - side A
14	S <sub>3A</sub>	Switch 3 - side A

### 1.3 Absolute Maximum Ratings

Parameter	Minimum	Maximum	Unit
+3.3V power supply ( $V_{DD}$ )	-0.3	+ 4	V
Logic input voltage	-0.3	$V_{DD} + 0.3$	V
Logic input to switch output isolation	-	600	V
Switch open-contact isolation (SW1, SW2, SW3, SW4)	-	600	V
Operating relative humidity	5	95	%
Operating temperature	-40	+110	°C
Storage temperature	-40	+150	°C

Absolute maximum electrical ratings are at 25°C.

*Absolute Maximum Ratings are stress ratings. Stresses in excess of these ratings can cause permanent damage to the device. Functional operation of the device at conditions beyond those indicated in the operational sections of this data sheet is not implied.*

### 1.4 General Conditions

Unless otherwise specified, minimum and maximum values are guaranteed by production testing. Typical values are characteristic of the device and are the result of engineering evaluations. They are provided for informational purposes only and are not guaranteed by production testing.

Specifications cover the operating temperature range  $T_A = -40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$ . Also, unless otherwise specified, all testing is performed with  $V_{DD} = 3.3V_{DC}$ , logic low input voltage is  $0V_{DC}$  and logic high input voltage is  $3.3V_{DC}$ .

1.5 Switch Electrical Specifications

Parameter	Test Conditions	Symbol	Minimum	Typical	Maximum	Unit
Off-State Leakage Current	$V_{SW}$ (differential) = $S_{xA}$ to $S_{xB}$ $V_{SW}$ (differential) = $S_{xB}$ to $S_{xA}$ Switch Off.	$I_{SW}$	-	$\pm 0.1$	$\pm 1$	$\mu A$
	+25°C, $V_{SW}$ (differential) = $\pm 600V$ to Gnd					
	+85°C, $V_{SW}$ (differential) = $\pm 600V$ to Gnd					
	-40°C, $V_{SW}$ (differential) = $\pm 580V$ to Gnd					
On Resistance	$I_{SW(on)}$ = $\pm 10mA$ , $\pm 40mA$	$R_{ON}$	-	50	-	$\Omega$
	+25°C					
	+85°C					
	-40°C					
On Resistance Matching	Per On Resistance test conditions	$\Delta R_{ON}$	-	2	7	$\Omega$
	SW1 & SW2					
	SW3 & SW4					
ON-State Voltage <sup>2</sup>	Maximum Differential Voltage <sup>1</sup>	$V_{ON}$	-	-	600	V
Low Frequency Current Limit 1 <sup>2</sup>	$V_{SW}$ (on) = $\pm 15V$	$I_{LIM1}$	200	300	-	mA
	+25°C					
	+85°C					
	-40°C					
High Frequency Dynamic Current Limit ( $t \leq 0.5 \mu s$ )	Switches on, Apply $\pm 1 kV$ 10x1000 $\mu s$ pulse with appropriate protection in place	$I_{SW}$	-	1	-	A
Logic Input to Switch Output Isolation	$V_{SW}$ : $V_{SxA} = V_{SxB}$ to Gnd	$I_{SW}$	-	$\pm 0.1$	-	$\mu A$
	+25°C, $V_{SW} = \pm 600V$					
	+85°C, $V_{SW} = \pm 600V$					
	-40°C, $V_{SW} = \pm 550V$					
Switch to Switch Isolation	Any switch to any other switch $f=5kHz$		110	-	-	dB
Transient Immunity	100V <sub>p-p</sub> Square Wave at 100Hz	dV/dt	1500	2100	-	V/ $\mu s$

<sup>1</sup> Choice of high voltage side protector should ensure this rating is not exceeded.

<sup>2</sup> See "Figure 1: Switch Low Frequency Response" on page 12.

### 1.6 Digital I/O Electrical Specifications

Parameter	Test Conditions	Symbol	Minimum	Typical	Maximum	Unit
<b>Input Characteristics</b>						
<b>Input Voltage: (IN<sub>x</sub>, LATCH<sub>x</sub>, TSD<sub>x</sub>)</b>						
Logic High	Input voltage rising	V <sub>IH</sub>	-	1.5	2.0	V
Logic Low	Input voltage falling	V <sub>IL</sub>	0.8	1	-	V
Hysteresis		ΔV <sub>IN</sub>		500		mV
<b>Input Leakage Current</b>						
<b>Logic High:</b>						
IN <sub>x</sub>	V <sub>DD</sub> = 3.6V, V <sub>IH</sub> = 2.4V	I <sub>IH</sub>	-	0.1	1	μA
LATCH <sub>x</sub>			-10	-19	-100	
TSD <sub>x</sub>			-10	-26	-50	
<b>Logic Low:</b>						
IN <sub>x</sub>	V <sub>DD</sub> = 3.6V, V <sub>IL</sub> = 0.4V	I <sub>IL</sub>	-	0.1	1	μA
LATCH <sub>x</sub>			-10	-52	-125	
TSD <sub>x</sub>			-10	-28	-50	
<b>Output Characteristics</b>						
<b>Output Voltage: TSD<sub>x</sub>:</b>						
Logic High	V <sub>DD</sub> = 3.6V, I <sub>TSD</sub> = 10μA	V <sub>TSD_off</sub>	2.4	V <sub>DD</sub>	-	V
Logic Low	V <sub>DD</sub> = 3.6V, I <sub>TSD</sub> = 1mA	V <sub>TSD_on</sub>	-	0	0.4	V

### 1.7 Switch Timing Specifications

Parameter	Test Conditions	Symbol	Minimum	Typical	Maximum	Unit
Switch turn on delay	LATCH <sub>x</sub> = 0V, I <sub>SW_off</sub> = 0mA, t <sub>on</sub> @I <sub>SW</sub> = 9mA	t <sub>d_on</sub>	-	0.45	2	ms
Switch turn off delay	LATCH <sub>x</sub> = 0V, I <sub>SW_on</sub> = 10mA, t <sub>off</sub> @I <sub>SW</sub> = 0.5mA	t <sub>d_off</sub>	-	0.1	1	ms
Switch turn on matching	As per Switch Turn On Delay, Any switch to any other switch	Δt <sub>on</sub>	-	10	100	μs
Switch turn off matching	As per Switch Turn Off Delay, Any switch to any other switch	Δt <sub>off</sub>	-	2	100	μs
Switch Capacitance	S <sub>xA</sub> =S <sub>xB</sub> to Gnd	C	-	60	-	pF
	S <sub>xA</sub> to S <sub>xB</sub> , V <sub>SW</sub> (differential)=0V		-	110	-	

### 1.8 V<sub>DD</sub> Voltage Supply Specifications

Parameter	Test Conditions	Symbol	Minimum	Typical	Maximum	Unit
<b>Voltage Requirements</b>						
Voltage operational range	-	V <sub>DD</sub>	3	3.3	3.6	V
<b>Current Specifications</b>						
V <sub>DD</sub> Current	3.0 ≤ V <sub>DD</sub> ≤ 3.6V, All switches = OFF, All logic I/O = Open	I <sub>DD</sub>	0.1	0.6	1.5	mA
	3.0 ≤ V <sub>DD</sub> ≤ 3.6V, All switches = ON, All logic I/O = Open		0.5	2	3	mA
<b>Under Voltage Lockout Specifications</b>						
Thresholds	V <sub>DD</sub> rising	UVLO	-	2.4	2.9	V
	V <sub>DD</sub> falling		1	2.3	-	
Hysteresis			-	100	-	mV

### 1.9 Protection Circuitry Thermal Specifications

Parameter	Conditions	Symbol	Minimum	Typical	Maximum	Unit
<b>Temperature Shutdown Specifications <sup>1</sup></b>						
Shutdown activation temperature	Not production tested - limits are guaranteed by design and Quality Control sampling audits	T <sub>TSD_on</sub>	125	140	160	°C
Shutdown circuit hysteresis		T <sub>TSD_off</sub>	10	-	25	°C

<sup>1</sup> Temperature shutdown flag (T<sub>SDx</sub>) will be high during normal operation and low during temperature shutdown state.

1.10 Truth Tables

1.10.1 CHANNEL<sub>1-2</sub>

LATCH <sub>1-2</sub>	IN <sub>2</sub>	IN <sub>1</sub>	T <sub>SD1-2</sub>	S <sub>2</sub>	S <sub>1</sub>	LATCH <sub>3-4</sub>	IN <sub>4</sub>	IN <sub>3</sub>	T <sub>SD3-4</sub>	S <sub>4</sub>	S <sub>3</sub>
0	0	0	Z <sup>1</sup>	OFF	OFF	x	x	x	x	x	x
0	0	1		OFF	ON	x	x	x		x	x
0	1	0		ON	OFF	x	x	x		x	x
0	1	1		ON	ON	x	x	x		x	x
1	x	x	0	Unchanged	Unchanged	x	x	x	x	x	x
x	x	x	0	OFF	OFF	x	x	x	x	x	x

<sup>1</sup> Z = High Impedance. Because T<sub>SD1-2</sub> has an internal pull-up, it should be controlled with an open-collector or open-drain type device.

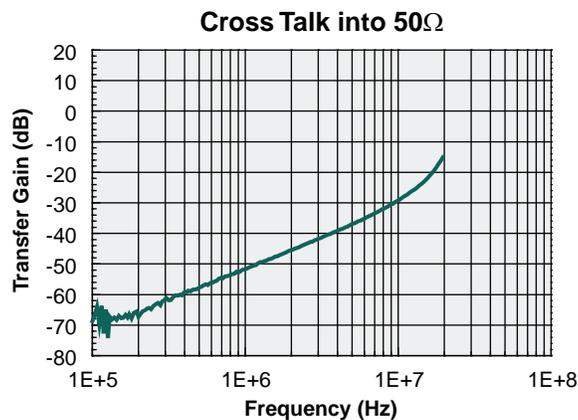
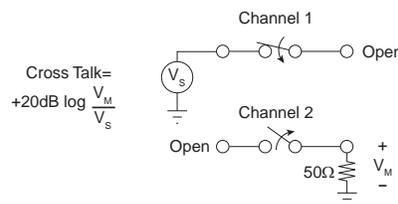
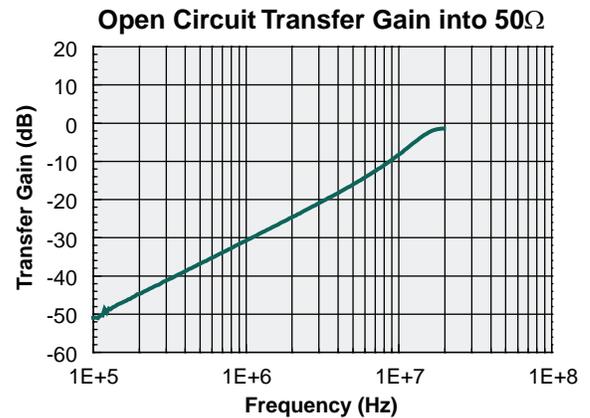
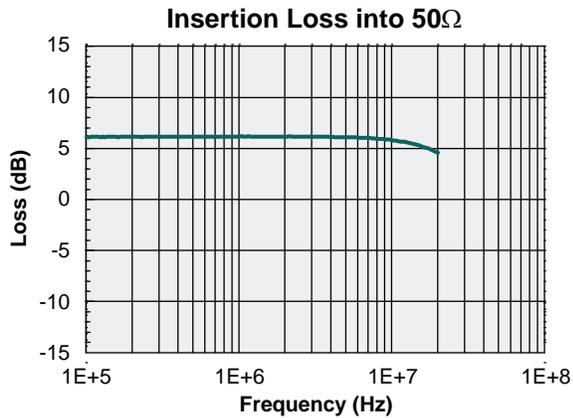
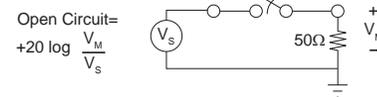
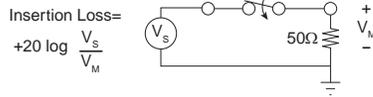
1.10.2 CHANNEL<sub>3-4</sub>

LATCH <sub>1-2</sub>	IN <sub>2</sub>	IN <sub>1</sub>	T <sub>SD1-2</sub>	S <sub>2</sub>	S <sub>1</sub>	LATCH <sub>3-4</sub>	IN <sub>4</sub>	IN <sub>3</sub>	T <sub>SD3-4</sub>	S <sub>4</sub>	S <sub>3</sub>
x	x	x	x	x	x	0	0	0	Z <sup>1</sup>	OFF	OFF
x	x	x		x	x	0	0	1		OFF	ON
x	x	x		x	x	0	1	0		ON	OFF
x	x	x		x	x	0	1	1		ON	ON
x	x	x		x	x	1	x	x		Unchanged	Unchanged
x	x	x	x	x	x	x	x	0	0	OFF	OFF

<sup>1</sup> Z = High Impedance. Because T<sub>SD3-4</sub> has an internal pull-up, it should be controlled with an open-collector or open-drain type device.

As can be seen in the two truth tables above, CHANNEL<sub>1-2</sub> and CHANNEL<sub>3-4</sub> have identical functionality yet are independent. As such, for each state of one channel there are four possible states for the other channel giving the CPC7524 a total of 16 realizable states.

2. Performance Data



### 3. Functional Description

#### 3.1 Introduction

The CPC7524 High Voltage Quad Analog Switch Array has four independent symmetrical switches providing 16 unique operating states. These operational states and the logical behavior of the device are shown in the tables given in “**Truth Tables**” on page 8. Switch organization consists of two channels each having a pair of switches. Within each channel there is a single LATCH input and a single Temperature Shutdown circuit shared by the switch pair. Other than these two shared circuits the performance of each switch within a channel is independent of the other. As there is no shared circuitry between the channels, the switches of one channel are completely independent of the other channel. Switch utilization under normal operating conditions allows the switches to be used in any combination. In designs where the switches will be required to carry high load currents or operate in higher temperature environments the thermal specifications should be reviewed.

Solid-state switch construction of the CPC7524 offers clean, bounce-free switching with simple logic input control to provide access to high voltage interfaces without the impulse noise generated by traditional electromechanical switching techniques. Simple logic input control eliminates the additional driver circuitry required by traditional techniques.

The low on-resistance ( $R_{ON}$ ) symmetrical linear switches are configured as matched pairs, SW1/SW2 and SW3/SW4, for improved performance when differential access is required. Their symmetrical construction provides an additional degree of design flexibility allowing either side of the switch to be connected to the high voltage network.

Integrated into the CPC7524 switches are active current limiting and thermal shutdown mechanisms to provide protection for the electronics being connected to the high voltage network during a fault condition. High frequency positive and negative transient currents such as lightning are reduced by the current limiting circuitry. Protection from prolonged low frequency fault events and DC currents, also reduced by the current limiting circuitry, is supplemented by thermal shutdown circuits.

To protect against a high voltage fault in excess of the CPC7524’s maximum voltage rating, use of an over-voltage protector is required. The protector must limit the voltage seen at the  $S_{xA}$  and  $S_{xB}$  terminals to a level below the switches maximum breakdown voltage. With proper selection of the protector, telecom applications using the CPC7524 will meet all relevant ITU, LSSGR, TIA/EIA and IEC protection requirements.

Operating from a +3.3V supply the CPC7524 has extremely low power consumption.

#### 3.2 Under-Voltage Switch Lock-Out Circuitry

Smart logic in the CPC7524 provides for switch state control during both power up and power loss transitions to prevent undesired connections to high voltage networks. An internal detector evaluates the  $V_{DD}$  supply to determine when to de-assert the under-voltage switch lock-out circuitry with a rising  $V_{DD}$ , and when to assert the under-voltage switch lock-out circuitry with a falling  $V_{DD}$ . Any time unsatisfactory low  $V_{DD}$  conditions exist, the lock-out circuit overrides user switch control by blocking the external information at the input pins, and conditioning internal switch commands to the All-Off state. Upon restoration of  $V_{DD}$ , the switches will remain off until the  $LATCH_x$  input is pulled low with proper conditioning of the  $IN_x$  inputs.

The rising  $V_{DD}$  lock-out release threshold is internally set to ensure all internal logic is properly biased and functional before accepting external switch commands from the inputs to control the switch states. For a falling  $V_{DD}$  event, the lock-out threshold is set to assure proper logic and switch behavior up to the moment the switches are forced off and external inputs are suppressed.

#### 3.3 Switch Logic

##### 3.3.1 Data Latch

The CPC7524 has two integrated transparent data latches. The latch-enable operation is controlled by logic input levels at the  $LATCH_x$  pins. Data input to the latch is via the  $IN_x$  input pins while the outputs of the data latch are internal nodes used for state control.

When the latch enable control pin is at a logic 0 the data latch is transparent and the input control signals flow directly through the data latch to the state control circuitry. A change in input will be reflected by a change in the switch state.

Whenever the latch enable control pin is at logic 1, the data latch is active and the control data is locked. Subsequent changes to the  $IN_x$  input control pins will not result in a change to the control logic or affect the existing switch states.

The switches will remain in the state they were in when the  $LATCH_x$  changes from logic 0 to logic 1, and will not respond to changes in input as long as the  $LATCH_x$  is at logic 1. However, the  $T_{SDx}$  are not affected by the latch function. Since internal thermal shutdown control is not affected by the state of the latch enable input,  $T_{SDx}$  will override state control.

### 3.3.2 $T_{SD}$ Pin Description

The  $T_{SDx}$  pins are bidirectional I/O structures with internal pull-ups from  $V_{DD}$ . As outputs, these pins indicate the status of the thermal shutdown circuitry for the associated channel. Typically, during normal operation, these pins will be pulled up to  $V_{DD}$ , but, under fault conditions that create excess thermal loading, the channel under duress will enter thermal shutdown and a logic low will be output at  $T_{SDx}$ .

As inputs, the  $T_{SDx}$  pins are utilized to place the channel into the All-Off state by simply pulling the input low. This is a convenient way to temporarily place the channel's switches into the off state without the need to cycle the inputs and LATCH through an off and then an on sequence.

For applications using logic devices powered from a supply voltage that differs from the CPC7524, (lower or higher than  $V_{DD}$ ), IXYS Integrated Circuits Division recommends the use of an open-collector or an open-drain type output to control  $T_{SDx}$ . For lower-voltage logic control, this avoids sinking the  $T_{SDx}$  pull-up bias current to ground during normal operation when the All-Off state is not required. And for higher logic-voltage control, this prevents over-voltage biasing of the  $T_{SDx}$  input.

If  $T_{SDx}$  is forced to a logic 1 or tied to  $V_{DD}$ , the channel just ignores this input, and still enters the thermal shutdown state at high temperature. In other words, the thermal shutdown feature can not be overridden by an external pull-up on the  $T_{SDx}$  control.

## 3.4 Power Supplies

A +3.3V logic supply and ground are connected to the CPC7524. Switch state control is powered exclusively by the  $V_{DD}$  supply. As a result, the CPC7524 exhibits extremely low power consumption during active and idle states.

## 3.5 Protection

The CPC7524 provides protection for both the low voltage side circuitry it connects to high voltage networks and itself. Three separate layers of protection are interleaved within the device to protect against high-energy high-frequency transients and high-power, low-frequency fault conditions.

### 3.5.1 Dynamic High Frequency Current Limit

High voltage networks are oftentimes located in environments susceptible to lightning events resulting in high-frequency, high-energy transients being coupled onto the high voltage network. Low voltage circuits accessing high voltage networks through the CPC7524 are protected from these events by the dynamic high-frequency current-limit response incorporated into each switch.

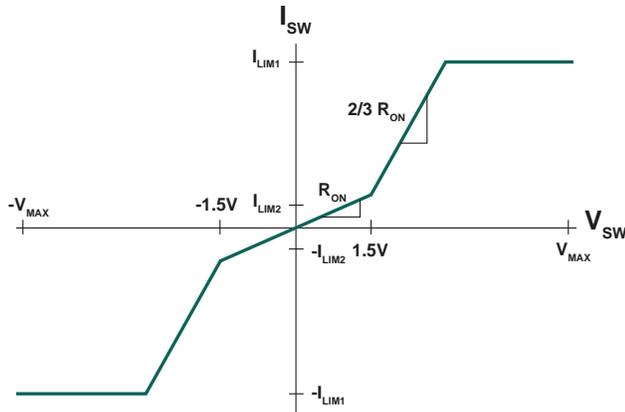
While in the ON state, the high frequency current is restricted by the CPC7524. For a GR-1089-CORE specified  $\pm 1000V$   $10 \times 1000\mu s$  lightning pulse with a generator source impedance of  $10\Omega$  applied to the high voltage network through a properly clamped external protector, the current seen at the CPC7524 low voltage side interface will be a pulse with a typical magnitude of 1A and a duration less than  $0.5\mu s$ .

### 3.5.2 Low Frequency Current Limit

During high-power, low-frequency faults, current through a switch in the ON state will be constrained by the low-frequency current-limit response of the switch. As shown in "**Figure 1: Switch Low Frequency Response**" on page 12 the low-frequency current-limit response is dependent on the voltage across the switch. For low levels of fault current the graph shows that the voltage across the active switch increases with increasing fault current. When the magnitude of the fault current into the CPC7524

reaches the Current Limit 1 ( $I_{LIM1}$ ) threshold, the switch ceases to accept additional current causing the switch response to transition from low impedance to high impedance. This causes the voltage across the switch to increase rapidly.

**Figure 1: Switch Low Frequency Response**



Thermal management of each channel is necessary to minimize the internal temperature rise inside the package, created by a fault on one channel, from causing a thermal shutdown event of the other channel.

It is important to note that the low-frequency current-limit performance is dependent on a voltage clamping device on the low-voltage side sized to ensure that fault voltages do not exceed the specifications of the low-voltage circuits, and capable of redirecting currents up to the maximum level of Current Limit 1.

Note that the current-limit circuitry has a negative temperature coefficient. As a result, if the device is subjected to extended heating due to a prolonged fault condition, the current through the active switch will decrease as the device temperature rises. If the device temperature rises sufficiently, then the temperature shutdown mechanism will activate and the channel will enter the All-Off state.

### 3.5.3 Thermal Shutdown

The thermal-shutdown mechanism activates when the channel's die temperature reaches a minimum of 125°C, placing the channel's switch pair into the All-Off state regardless of logic input. During thermal shutdown events the  $T_{SDx}$  pin will output a logic low

with a nominal 0V level. A logic high is output from the  $T_{SDx}$  pin during normal operation with a typical output level equal to  $V_{DD}$ .

If presented with a short-duration transient, such as a lightning event, the thermal-shutdown feature will typically not activate. But in an extended low-frequency event, the device temperature will rise, and the thermal shutdown mechanism will activate, forcing the channel's switches to the All-Off state. At this point the current into the active switch will drop to zero. Once the channel enters thermal shutdown, it will remain in the All-Off state until the temperature of the channel drops below the de-activation level of the thermal-shutdown circuit. This permits the circuit to autonomously return to normal operation. If the fault has not passed, current will again flow up to the value allowed by the low-frequency current-limit of the switches, and heating will resume, reactivating the thermal-shutdown mechanism. This cycle of entering and exiting the thermal-shutdown mode will continue as long as the fault condition persists. If the magnitude of the fault condition is great enough, the external over-voltage protector will activate, shunting the fault current to ground.

### 3.6 External Protection Elements

The CPC7524 requires only over-voltage secondary protection on the high-voltage side of the switch. Additional external protection may be required on the low-voltage side of the switch if the threshold of the high-voltage side protector exceeds the safe operation of the low-voltage side components. Because the fault current seen by the low-voltage side protector is limited by the switch's active current limit circuitry, the low-voltage side protector need not be as capable as that of the high-voltage side protector. The high-voltage side protector must limit voltage transients to levels that do not exceed the breakdown voltage or input-output isolation barrier of the CPC7524.

### 3.7 Thermal Design Assessment

A successful design utilizing the CPC7524 Quad High Voltage Analog Switch Array is dependent on careful consideration of the application's environment and the device's thermal constraints. For matters regarding the electrical design, this is simply a case of following the parameters provided in the preceding tables and for many this will be sufficient. However, those designers wishing to push the operational limits envelope with

higher switch current and/or higher ambient operating temperatures will need to consider the thermal performance.

Being a real physical device the CPC7524 has a finite thermal capability that when properly considered will ensure appropriate behavior and performance. Determination of the thermal constraint is easily accomplished using the following power equations:

$$P_{TOTAL} = P_{V_{DD}} + P_{SW}$$

and

$$P_{TOTAL} = \frac{\Delta T}{\Theta_{JA}}$$

Where  $P_{V_{DD}}$  is the dissipated power drawn from the  $V_{DD}$  supply and  $P_{SW}$  is the power dissipated by the active switches. The  $V_{DD}$  power can be calculated from the "VDD Voltage Supply Specifications" on page 7 while the power dissipated by the switches is the sum of the concurrent active switches. Total switch power is the sum of the maximum current through each active switch times the On-Resistance of the switch ( $I_{SW} \times R_{ON}$ ).

The second equation is used to calculate the maximum ambient temperature that the device can be operated in based on the calculated total power of the previous equation.  $P_{TOTAL}$ , the value obtained in the first equation;  $\Delta T$ , the junction temperature rise of the CPC7524 from ambient; and  $\Theta_{JA}$ , the thermal impedance of the device package are used to determine the maximum operating ambient temperature.

Using the junction temperature rise equation  $\Delta T = T_J - T_A$ ; the thermal impedance  $\Theta_{JA} = 70^\circ\text{C/W}$ ; and a maximum junction temperature  $T_{J-MAX} = 110^\circ\text{C}$ , the equation reduces to:

$$T_{A-MAX} = T_{J-MAX} - (P_{TOTAL} \times \Theta_{JA})$$

To avoid entering thermal shutdown, the value for the maximum junction temperature was set to  $110^\circ\text{C}$ .

Conversely, it is possible to rework the equations to determine the maximum switch current for a maximum ambient current.

When using the individual switches of the CPC7524 within their allowable operating region, no restrictions are placed on any other switch.

## 4. Manufacturing Information

### 4.1 Moisture Sensitivity



All plastic encapsulated semiconductor packages are susceptible to moisture ingress. IXYS Integrated Circuits Division classifies its plastic encapsulated devices for moisture sensitivity according to the latest version of the joint industry standard, **IPC/JEDEC J-STD-020**, in force at the time of product evaluation. We test all of our products to the maximum conditions set forth in the standard, and guarantee proper operation of our devices when handled according to the limitations and information in that standard as well as to any limitations set forth in the information or standards referenced below.

Failure to adhere to the warnings or limitations as established by the listed specifications could result in reduced product performance, reduction of operable life, and/or reduction of overall reliability.

This product carries a **Moisture Sensitivity Level (MSL)** classification as shown below, and should be handled according to the requirements of the latest version of the joint industry standard **IPC/JEDEC J-STD-033**.

Device	Moisture Sensitivity Level (MSL) Classification
CPC7524B	MSL 3

### 4.2 ESD Sensitivity



This product is **ESD Sensitive**, and should be handled according to the industry standard **JESD-625**.

### 4.3 Reflow Profile

Provided in the table below is the Classification Temperature ( $T_C$ ) of this product and the maximum dwell time the body temperature of this device may be above ( $T_C - 5$ )°C. The classification temperature sets the Maximum Body Temperature allowed for this device during lead-free reflow processes. For through hole devices, and any other processes, the guidelines of **J-STD-020** must be observed.

Device	Classification Temperature ( $T_C$ )	Dwell Time ( $t_p$ )	Max Reflow Cycles
CPC7524B	260°C	30 seconds	3

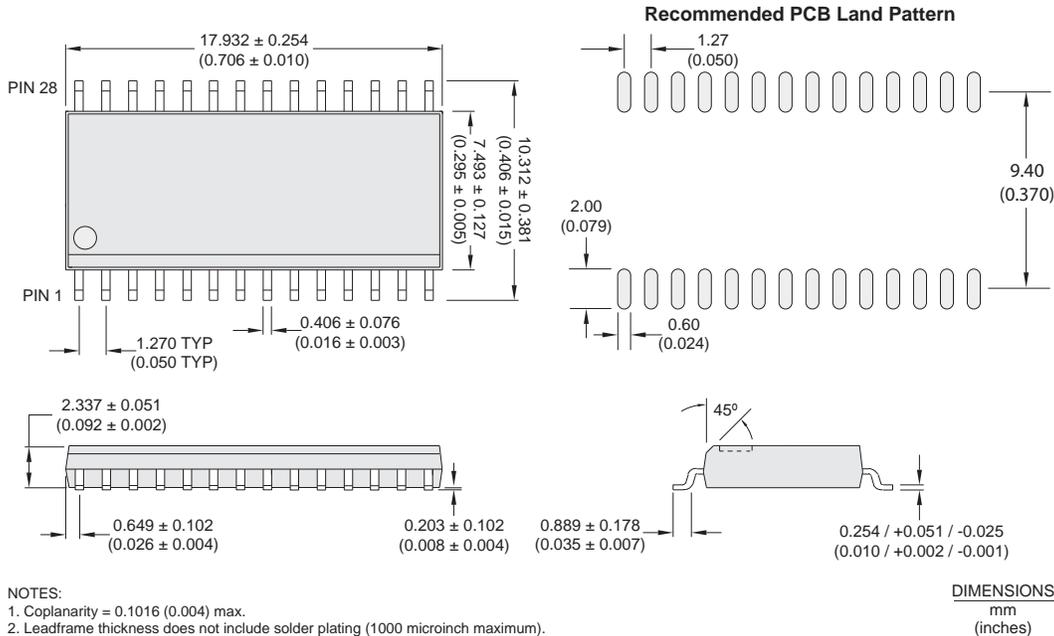
### 4.4 Board Wash

IXYS Integrated Circuits Division recommends the use of no-clean flux formulations. Board washing to reduce or remove flux residue following the solder reflow process is acceptable provided proper precautions are taken to prevent damage to the device. These precautions include but are not limited to: using a low pressure wash and providing a follow up bake cycle sufficient to remove any moisture trapped within the device due to the washing process. Due to the variability of the wash parameters used to clean the board, determination of the bake temperature and duration necessary to remove the moisture trapped within the package is the responsibility of the user (assembler). Cleaning or drying methods that employ ultrasonic energy may damage the device and should not be used. Additionally, the device must not be exposed to flux or solvents that are Chlorine- or Fluorine-based.

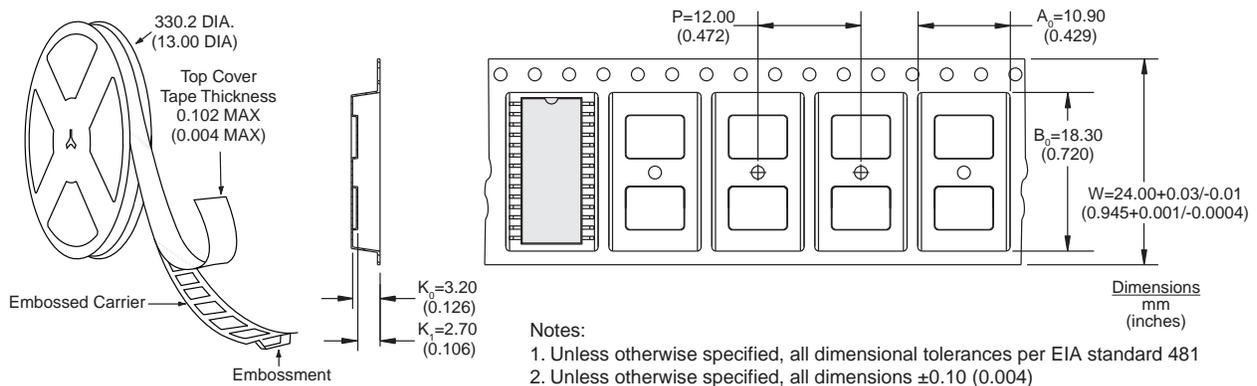


### 4.5 Mechanical Dimensions

#### 4.5.1 Package Dimensions



#### 4.5.2 Tape & Reel Specification



For additional information please visit [www.ixysic.com](http://www.ixysic.com)

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