

$\Phi_V = 2.7 \text{ lm}$ ,  $V_F = 2.75 \text{ V}$   
Surface Mount LED  
**SEP1E1L17**

### Description

The SEP1E1L17 is a surface mount blue LED. The product is suitable for LED lighting systems including light sources for inspection and decoration.

### Features

- Color-----Blue
- Luminous Flux,  $\Phi_V$  ----- 2.7 lm (typ.) ( $I_F = 50 \text{ mA}$ )
- Forward Voltage,  $V_F$ -----2.75 V (typ.) ( $I_F = 50 \text{ mA}$ )
- Dominant Wavelength,  $\lambda_D$  ----- 458 nm
- Viewing Angle,  $2\theta_{1/2}$ ----- 120 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

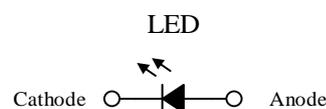
### Applications

LED lighting for industrial equipment, houses, and facilities, such as:

- Light Source for Inspection
- Light Source for Decoration

### Package

Dimensions (L × W × H): 2.8 × 3.5 × 0.7 mm



Not to scale

## Absolute Maximum Ratings

Unless specifically noted,  $T_A = 25\text{ }^\circ\text{C}$ .

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	$P_D$		465	mW
Forward Current	$I_F$		150	mA
Reverse Voltage	$V_R$		3	V
Operating Temperature <sup>(1)</sup>	$T_{OP}$	(2)	-40 to 85	$^\circ\text{C}$
Storage Temperature <sup>(1)</sup>	$T_{STG}$	(2)	-40 to 100	$^\circ\text{C}$
Junction Temperature	$T_J$		115	$^\circ\text{C}$

## Electrical / Optical Characteristics

Unless specifically noted,  $T_A = 25\text{ }^\circ\text{C}$ .

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	$V_F$	$I_F = 50\text{ mA}$	2.6	2.75	3.0	V
Reverse Current	$I_R$	$V_R = 3\text{ V}$	—	—	10	$\mu\text{A}$
Radiation Intensity	$I_e$	$I_F = 50\text{ mA}$	24.0	26.4	33.7	mW/sr
Luminous Flux	$\Phi_V$	$I_F = 50\text{ mA}$	—	2.7	—	lm
Dominant Wavelength	$\lambda_D$	$I_F = 50\text{ mA}$	452	458	465	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 50\text{ mA}$	—	120	—	deg
Junction-to-Solder Point Thermal Resistance	$\theta_{(J-S)}$	(2)	—	25	—	$^\circ\text{C/W}$

## Mechanical Characteristics

Parameter	Conditions	Min.	Typ.	Max.	Unit
Package Weight		—	0.0205	—	g

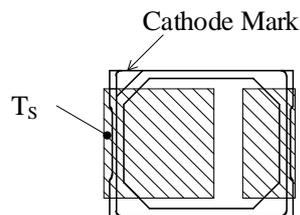


Figure 1.  $T_s$  Measurement Point

<sup>(1)</sup> Determined by the solder point temperature,  $T_s$ .

<sup>(2)</sup> Solder point temperature,  $T_s$ , is defined by land pattern of cathode side (see Figure 1).

**Radiation Intensity Bins**

The values have a tolerance of  $\pm 10\%$ .

Bin Number	Radiation Intensity Range	Unit
A	24.0 to 25.2	mW/sr
B	25.2 to 26.5	mW/sr
C	26.5 to 27.8	mW/sr
D	27.8 to 29.1	mW/sr
E	29.1 to 30.5	mW/sr
F	30.5 to 32.1	mW/sr
G	32.1 to 33.7	mW/sr

**V<sub>F</sub> Bins**

The values have a tolerance of  $\pm 3\%$ .

Bin Number	V <sub>F</sub> Range	Unit
1	2.6 to 2.7	V
2	2.7 to 2.8	V
3	2.8 to 2.9	V
4	2.9 to 3.0	V

**Wavelength Bins**

The values have a tolerance of  $\pm 1\%$ .

Bin Number	Wavelength Range	Unit
BG	452 to 465	nm

Derating Curves

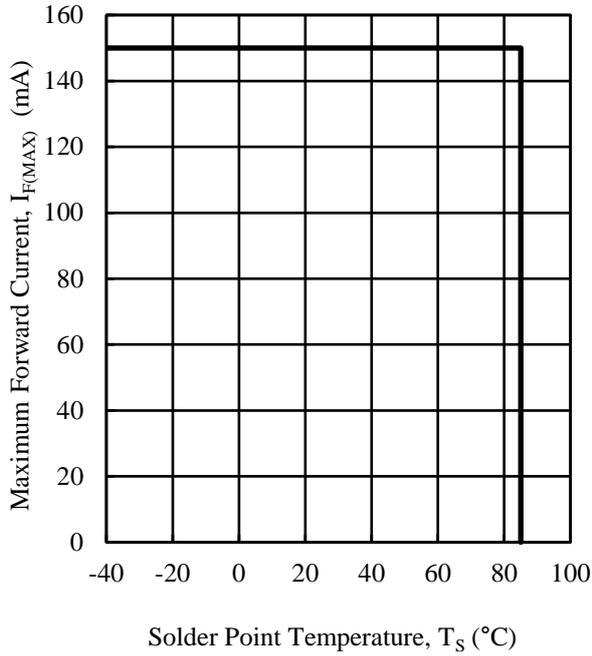


Figure 2.  $I_{F(MAX)}$  vs.  $T_S$

Characteristic Curves

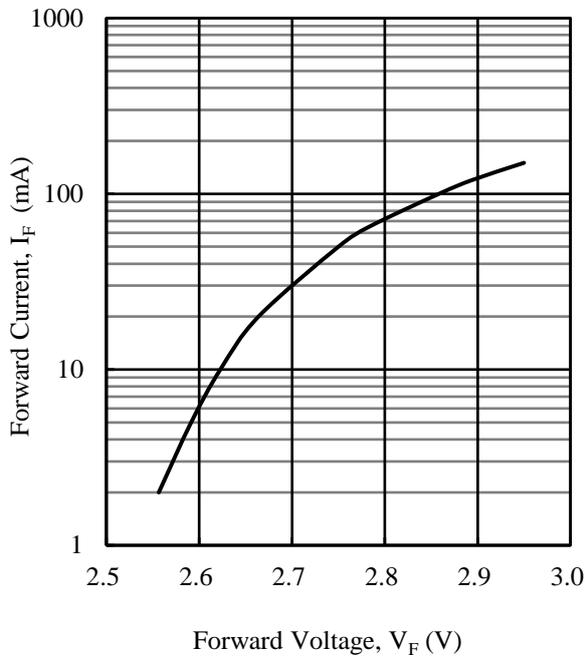


Figure 3.  $I_F$  vs.  $V_F$  ( $T_A = 25\text{ °C}$ )

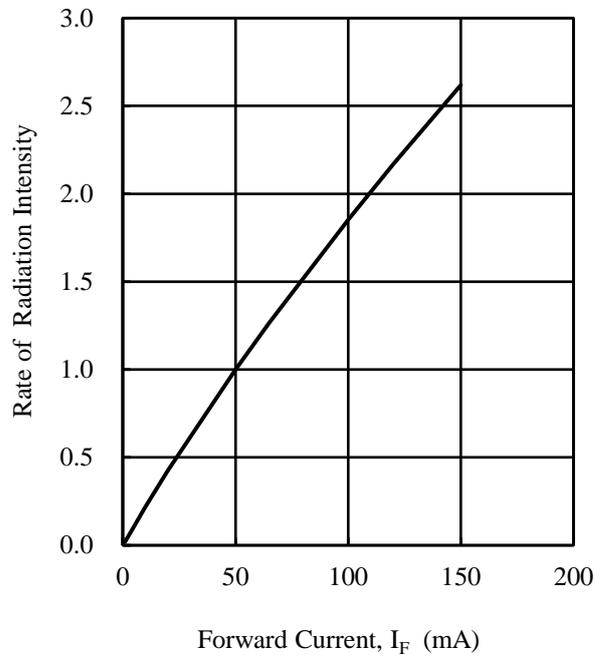


Figure 4. Rate of Radiation Intensity vs.  $I_F$  ( $T_A = 25\text{ °C}$ )

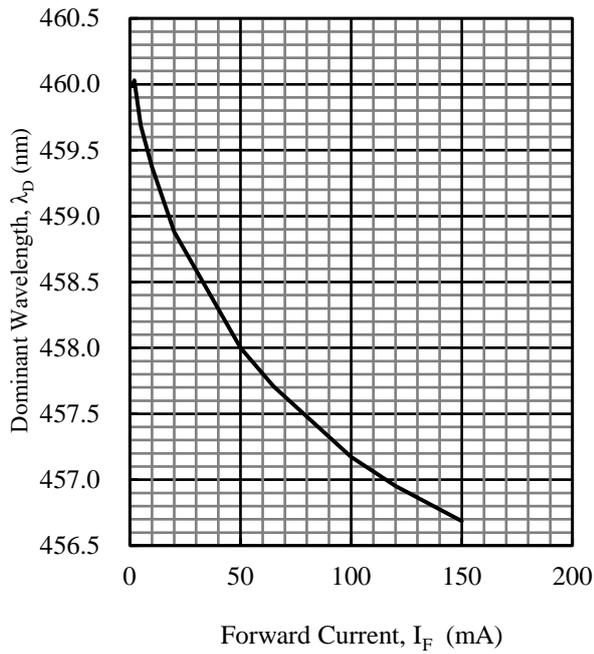


Figure 5.  $\lambda_D$  vs.  $I_F$  ( $T_A = 25^\circ\text{C}$ )

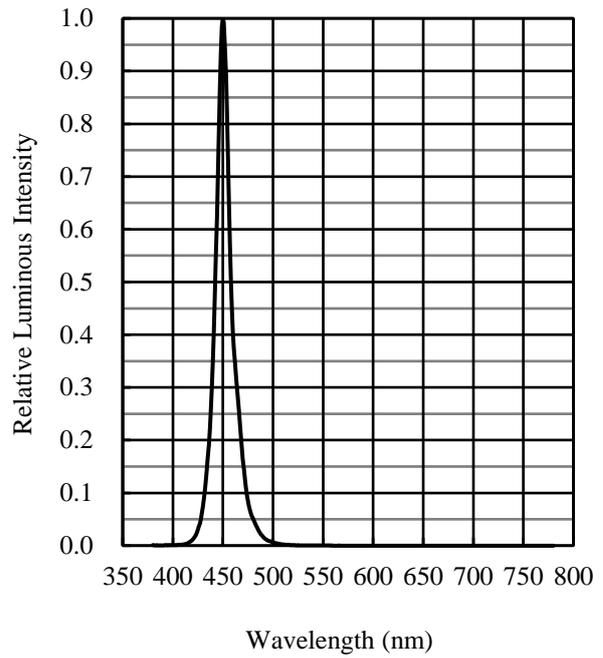


Figure 6. Spectrum ( $T_A = 25^\circ\text{C}$ ,  $I_F = 50\text{ mA}$ )

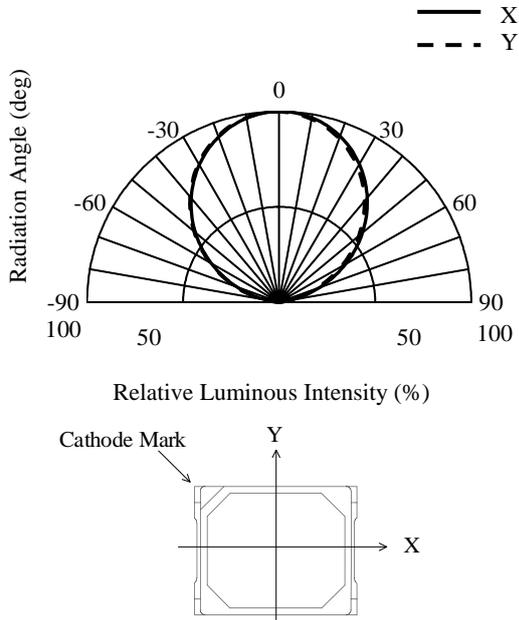
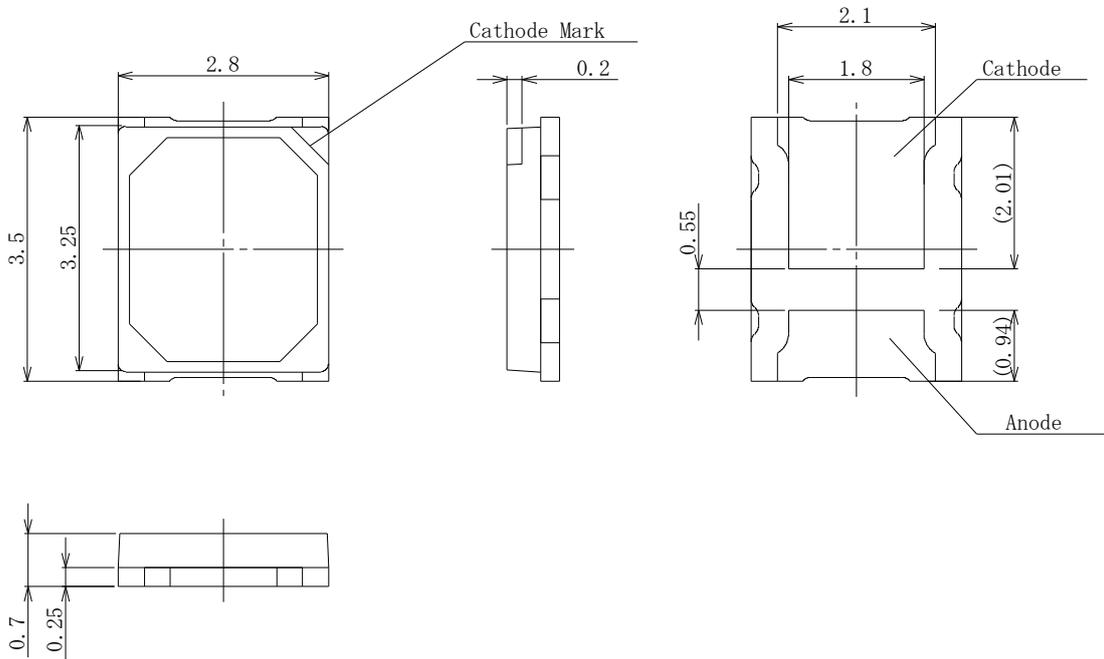


Figure 7. Directivity ( $T_A = 25^\circ\text{C}$ ,  $I_F = 50\text{ mA}$ )

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## Physical Dimensions

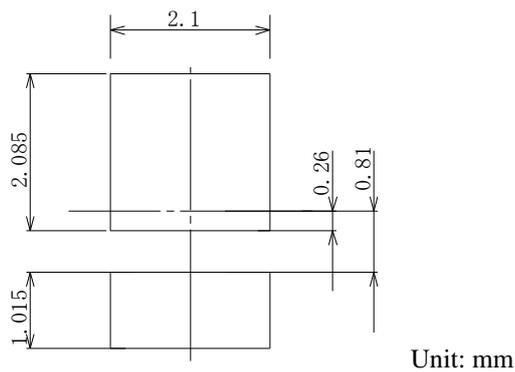
### • Surface Mount (2.8 × 3.5 × 0.7 mm)



### NOTES:

- Dimensions in millimeters
- Tolerance:  $\pm 0.2$  mm
- All the values in parentheses are reference dimensions.
- Pb-free (RoHS compliant)
- MSL 3 (Moisture Sensitivity Level 3)

### • Land Pattern Example

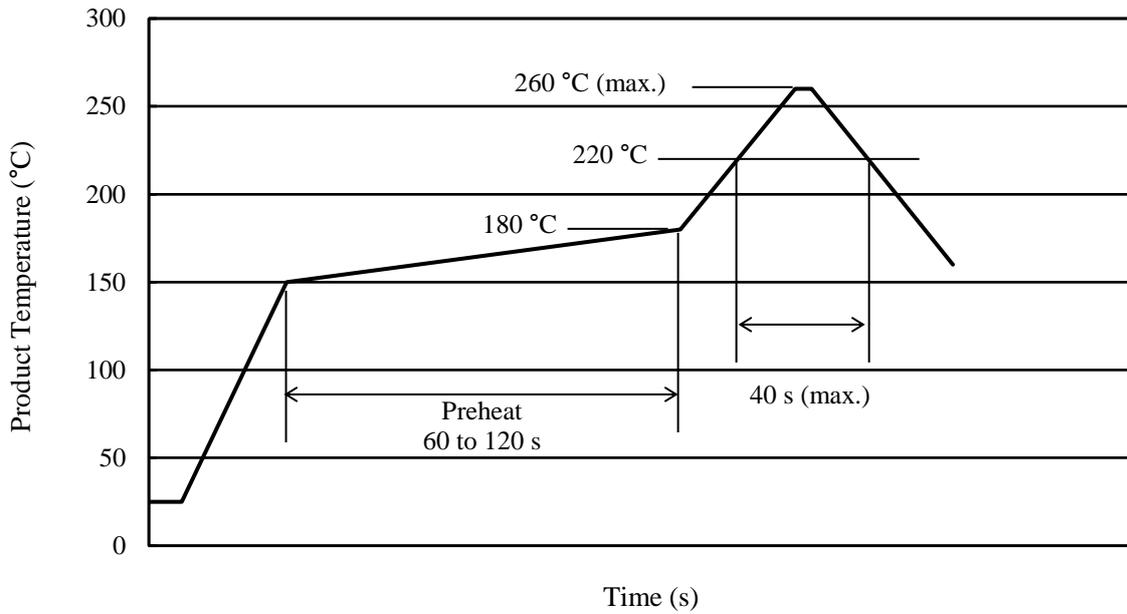


### Soldering Conditions

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow:
  - Preheat: 150 to 180 °C / 60 to 120 s
  - Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350 ±10 °C, 3 s, 1 time

● Reference Reflow Profile



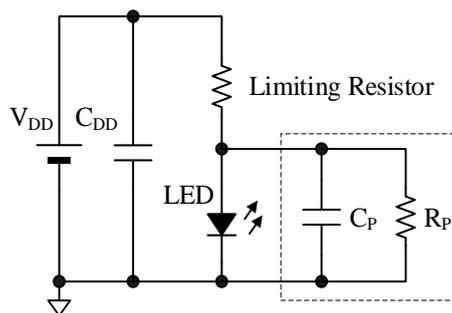
## Precautions for Use

### • Measures for Electrostatic Discharge (ESD)

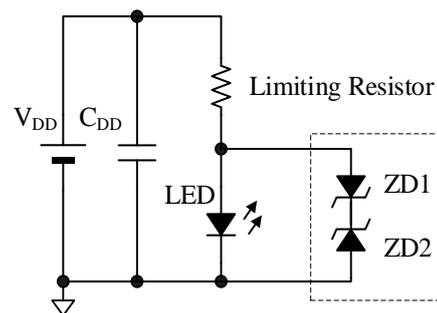
Because this product is sensitive to ESD, it is necessary to take adequate measures against ESD and surge for safe and proper handling. In particular, note that when a voltage that exceeds the absolute maximum rating is applied, the product may be damaged.

### • Reference Protection Circuits for Electrostatic Discharge and Surge

The following figures show reference protection circuits that prevent the product from any damage due to ESD or surge. Note that these circuits are only examples; therefore, be sure to check the ESD and surge levels in your actual system and to take appropriate measures (e.g., adding a part) as needed.



Example of Adding Filter  
( $C_P \geq 0.01 \mu\text{F}$ ,  $R_P = 10 \text{ k}\Omega$ )



Example of Adding Zener Diodes  
(ZD1, ZD2:  $V_Z = 7 \text{ V to } 8 \text{ V}$ )

### • Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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