

LCD MODULE SPECIFICATION

**Products Name: APAX T13U1
13.3 INCH (1024x768)
COLOR TFT LCD MODULE
3.3V**

- **Preliminary Specification**

This technical specification is tentative and it will be changed without notice.

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Contents:

A. Physical specifications	P2
B. Electrical specifications	P3
1. Pin assignment.....	P3
2. Absolute maximum ratings.....	P4
3. Electrical characteristics.....	P5
a. Typical operating conditions.....	P5
b. Display color v.s. input data signals.....	P6
c. Input signal timing.....	P7
d. Display position.....	P8
e. Backlight driving conditions.....	P9
C. Optical specifications	P10
D. Reliability test items	P12
E. Display quality	P12
F. Handling precaution	P12
G. Packing form	P13
Appendix:	
Fig.1-(a) LCM outline dimensions(Front side).....	P14
Fig.1-(b) LCM outline dimensions (Back side).....	P15
Fig.2 Timing chart.....	P16

A. Physical specifications

NO.	Item	Specification	Remark
1	Display resolution(pixel)	1024(H)× 768(V)	
2	Active area(mm)	270.3(H)× 202.8(V)	
3	Screen size(inch)	13.3(Diagonal)	
4	Pixel pitch(mm)	0.264(H)× 0.264(V)	
5	Color configuration	R. G. B. Vertical stripe	
6	Overall dimension(mm)	284(W)× 214.5(H)× 5.9 max(D)	Note 1
7	Weight(g)	500± 10	
8	Surface treatment	Hard coating(3H), anti-glare of the front polarizer(12%)	

Note 1: Refer to Fig. 1.

B. Electrical specifications

1.Pin assignment

(1).Input signal interface

CN1 (20P) connector : DF-19K-20P-1H(Hirose)

User's matching connector : DF19G-20S-1C(Wire type)

DF19-20S-1F(FPC type)

Pin no	Symbol	Function	Etc.
1	V _{CC}	+3.3 V power supply	
2	V _{CC}	+3.3 V power supply	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	LVDS receiver signal channel 0	
6	RxIN0+		
7	GND	Ground	
8	RxIN1-	LVDS receiver signal channel 1	
9	RxIN1+		
10	GND	Ground	
11	RxIN2-	LVDS receiver signal channel 2	
12	RxIN2+		
13	GND	Ground	
14	CKIN-	LVDS receiver signal clock	
15	CKIN+		
16	GND	Ground	
17	NC	No Connection	
18	NC	No Connection	
19	GND	Ground	
20	GND	Ground	

(2) LVDS transmitter/receiver signal mapping

	Symbol	Function	
TxIN0	R0	Red data (LSB)	6 bit red display data
TxIN1	R1	Red data	
TxIN2	R2	Red data	
TxIN3	R3	Red data	
TxIN4	R4	Red data	
TxIN5	R5	Red data (MSB)	
TxIN6	G0	Green data (LSB)	6 bit green display data
TxIN7	G1	Green data	
TxIN8	G2	Green data	
TxIN9	G3	Green data	
TxIN10	G4	Green data	
TxIN11	G5	Green data (MSB)	
TxIN12	B0	Blue data (LSB)	6 bits blue display data
TxIN13	B1	Blue data	
TxIN14	B2	Blue data	
TxIN15	B3	Blue data	
TxIN16	B4	Blue data	
TxIN17	B5	Blue data (MSB)	
TxIN18	Hs	Horizontal sync	
TxIN19	Vs	Vertical sync	
TxIN20	DE	Data enable	
TxCLKIN	CLK	Clock	Dot clock

2. Absolute maximum ratings

(GND = 0 V)

Parameter	Symbol	Values		Unit	Remark
		Min.	Max.		
Power voltage	V_{CC}	-0.3	4	V_{DC}	At 25°C
Input signal voltage	V_{LH}	-0.3	$V_{CC}+0.3$	V_{DC}	At 25°C
Operating temperature	Top	0	+50	°C	Note 1
Storage temperature	T _{ST}	-20	+60	°C	Note 1

Note 1: The relative humidity must not exceed 90% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39°C. When operate at low temperatures, the brightness of CCFL will drop and the lifetime of CCFL will be reduced.

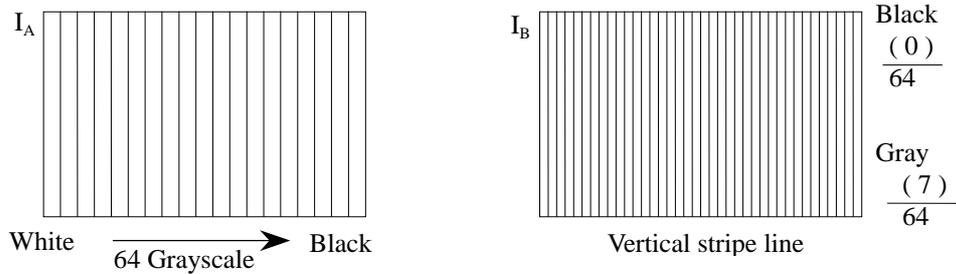
Note 2: The unit should not be exposed to corrosive chemicals.

3. Electrical characteristics

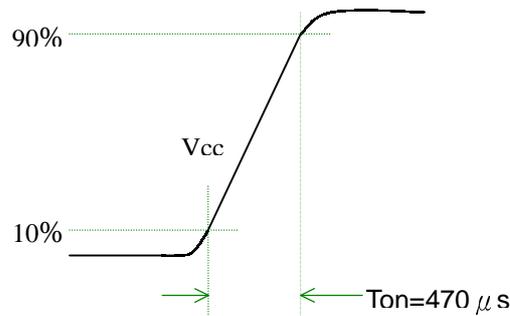
a. Typical operating conditions

	Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply voltage	Input voltage	V_{CC}	3.0	3.3	3.6	V	
	Current consumption	I_A	-	350	-		Note 1
		I_B	-	-	550	mArms	
	Inrush current	I_{RUSH}	-	-	2200	mApeak	Note 2
Internal logic	Low voltage	V_{IL}	0	-	$0.3 V_{CC}$		
	High voltage	V_{IH}	$0.7V_{CC}$	-	V_{CC}		
	Power ripple voltage	V_{RP}	-	-	100	mVp-p	

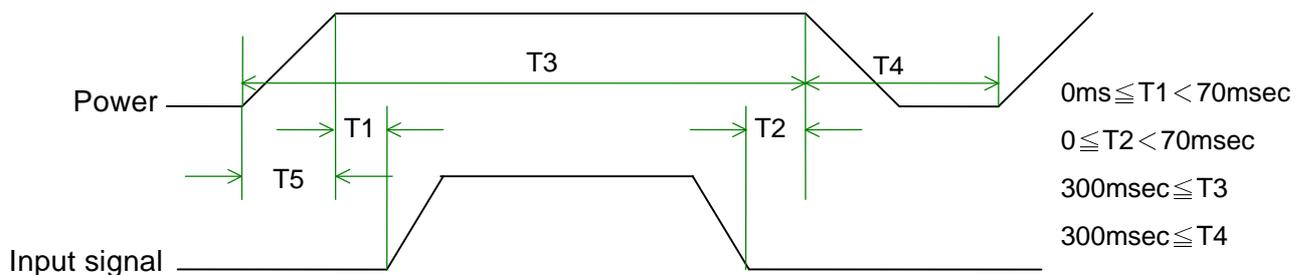
Note 1: Effective value (mArms) at $V_{CC} = 3.3 V/25^{\circ}C$.



Note 2: Refer to the following power-on condition.



Sequence of Power-on/off and signal-on/off



Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal.

Caution

The above on/off sequence should be applied to avoid abnormal function in the display.

In case of handling:

Make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

b. Display color v.s. input data signals

Display colors		Data signal (0 : Low level, 1: High level)																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	↑																		
	↓																		
	bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	↑																		
	↓																		
	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Blue grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑																		
	↓																		
	bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note : Each basic color can be displayed in 64 gray scales using the 6 bit data signals. By combining the 18-bit data signals(R,G,B), the 262, 144 colors can be achieved on the display.

c. Input signal timing

Timing diagrams of input signal are shown in Fig 2.

(1). Timing characteristics of input signals

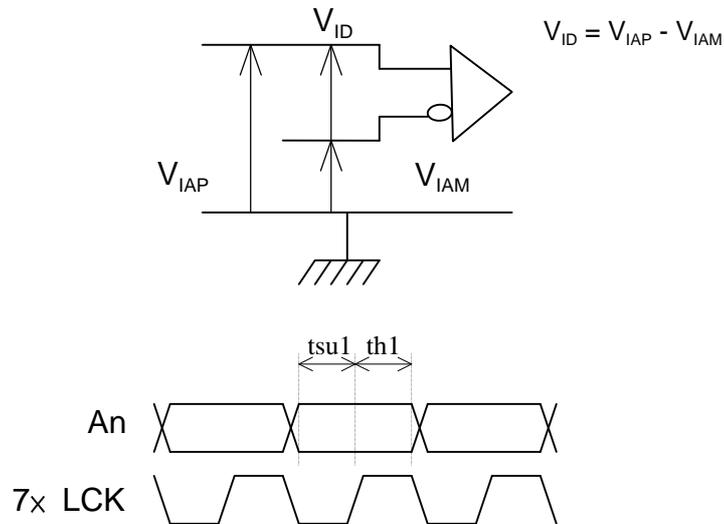
	Item	Symbol	Min.	Typ.	Max.	Unit	Remark
CLK clock	Frequency	Fck	50	65	66	MHz	
	Period	Clk	20	15.4	15.2	ns	
Hs Horizontal sync	Period	Th	1040	1344	1648	Clk	
			20	20.7	-	μ s	
	Display period	Thd	1024			Clk	
	Pulse width	Thw	2	136	-	Clk	
	Display start	The	296	296	296	Clk	DE non-using DE using
			8	296	600	Clk	
	Front porch	Thf	8	24	-	Clk	
	Back porch	Thb	4	160	-	Clk	
Blanking	Thb1	16	320	624	Th		
Vs Vertical sync	Phase shift	Tvpd	2	320	-	Clk	
	Period	Tv	803	806	895	Th	
			-	16.6	20	ms	
	Display width	Tvd	768			Th	
	Pulse width	Tvw	1	6	-	Th	
	Display start	Tve	-	35	-	Th	DE non-using
	Front porch	Tvf	0	3	-	Th	
Blanking	Tvb1	35	38	127	Th		

Available data input timing

Horizontal	DE non-using	When DE signal is fixed Low, after falling edge of Hs, counting 296 clocks, then getting valid data from 297th clock's data.
	DE using	Valid data is according to rising edge of "DE" signal. The time should be 8 to 600 clocks between falling edge of Hs and rising edge of DE.
Vertical	DE non-using	After falling edge of Vs, counting 35 Th, then getting 36th Th's data. (in DE non-using mode and DE using mode).
	DE using	Valid data is according to the first rising edge of "DE" signal after DE keeps low during blanking period.

(2). The timing condition of LVDS

Item	Symbol	Min.	Typ.	Max.	Unit
The differential level	VID	0.1	-	0.6	V
The common mode input voltage	VIC	$\frac{ VID }{2}$	-	$2.4 - \frac{ VID }{2}$	V
The input setup time	tsu1	500	-	-	ps
The input hold time	th1	500	-	-	ps



d. Display position

D(1,1)	D(2,1)	D(X,1)	D(1023,1)	D(1024,1)
D(1,2)	D(2,2)	D(X,2)	D(1023,2)	D(1024,2)
⋮		⋮	⋮	⋮
D(1,Y)	D(2,Y)	D(X,Y)	D(1023,Y)	D(1024,Y)
⋮		⋮	⋮	⋮
D(1,767)	D(2,767)	D(X,767)	D(1023,767)	D(1024,767)
D(1,768)	D(2,768)	D(X,768)	D(1023,768)	D(1024,768)

e. Backlight driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp voltage	V_L	549	610	671	Vrms	$I_L = 6mA$
Lamp current	I_L	2	5	6.5	mArms	Note 1
Power consumption	P_L		3.66		W	Note 2
Lamp starting voltage	V_s	-	-	1530	Vrms	$T=0^{\circ}C$
		-	-	925		$T=25^{\circ}C$
Frequency	F_L	50	60	80	KHz	Note 3
Lamp life time	L_L	10000	-	-	Hr	Note 4

Note 1: Using the inverter of PWM type(keep stable peak value of output voltage during adjusting lamp current), the minimum lamp current is 2mA.

Note 2: Inverter should be designed with the characteristic of lamp. When you are designing the inverter, the output voltage of the inverter should comply with the following conditions.

- (1).The area under the positive and negative cycles of the waveform of the lamp current and lamp voltage should be area symmetric(the symmetric ratio should be larger than 90%).
- (2).There should not have any spikes in the waveform.
- (3).The waveform should be sine wave as possible.
- (4).Lamp current should not exceed the maximum value within the operating temperature (It is prohibited to over the maximum lamp current even if operated in the non-guaranteed temperature). When lamp current over the maximum value for a long time, it may cause fire. Therefore, it is recommend that the inverter should have the current limited circuit.

Note 3: Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference. In case using the inverter by PWM control, PWM frequency may interference with frame frequency. We suggest that PWM frequency is same as frame frequency.

Note 4: $T = 25^{\circ}C$, $I_L = 6mA$. Brightness to be decrease to the 50% of the initial value.

Note 5: CN2 connector(backlight): BHSR-02VS-1(JST).

Mating connector: SM02B-BHSS-1-TB (JST).

Pin no.	Symbol	Function	Remark
1	H	CCFL power supply(H.V.)	Cable color: Pink
2	L	CCFL power supply(GND)	Cable color: White

C. Optical specifications (Note 1, Note 2, Note 3)

Item	Symbol	Condition	Specification			Unit	Remark
			Min.	Typ.	Max.		
Response time Rising time Falling time	Tr Tf	$\theta = 0^\circ$	- -	20 30	40 60	ms	Note 4
Contrast ratio	CR	$\theta = 0^\circ$	150	200	-		Note 5
Viewing angle Top Bottom Left Right		$CR \geq 10$	10 30 40 40	- - - -	- - - -	deg.	Note 8
Brightness(5 points)	Y_L	$\theta = 0^\circ$	100	130	-	nit	Note 6,7,9
Color chromaticity(CIE)	Wx	$\theta = 0^\circ$	0.280	0.310	0.340		
	Wy		0.300	0.330	0.360		
	Rx		0.547	0.577	0.607		
	Ry		0.298	0.328	0.358		
	Gx		0.270	0.300	0.330		
	Gy		0.545	0.575	0.605		
	Bx		0.115	0.145	0.175		
	By		0.090	0.120	0.150		
White uniformity	δ_w		-	-	1.8		Note 9

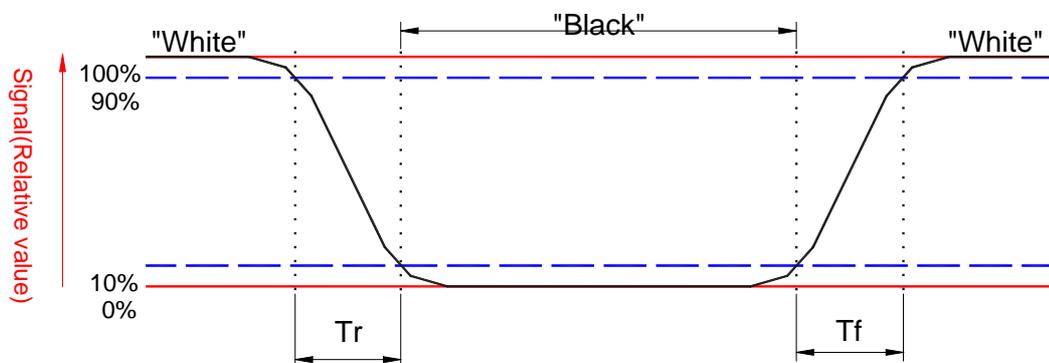
Note 1: Ambient temperature = 25°C .

Note 2: To be measured in dark room after backlight warm up 30 minutes.

Note 3: To be measured with a viewing cone of 1° by Topcon luminance meter BM-5A.

Note 4: Definition of response time:(To be measured by Topcon BM-5A)

The output signals of photo detector are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

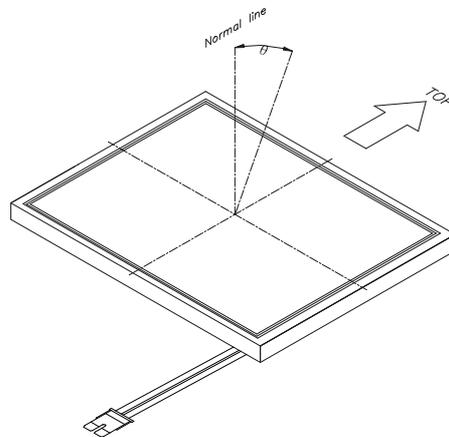
$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note 6: Definition of brightness:

$$\text{Brightness(} Y_L) = \frac{Y_{LD} + Y_{LE} + Y_{LG} + Y_{LI} + Y_{LJ}}{5}$$

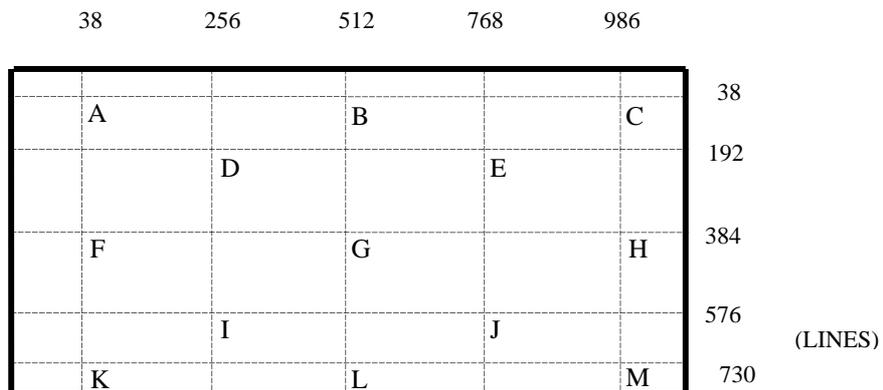
Note 7: Driving conditions for CCFT : I_L= 6.0 mA

Note 8: Definition of viewing angle(To be measure at display center by LCD-7000):



Note 9: Definition of white uniformity:

White uniformity is defined as the following with thirteen measurements (A~M).



$$\delta_w = \frac{\text{Maximum Luminance of thirteen points(brightness)}}{\text{Minimum Luminance of thirteen points(brightness)}}$$

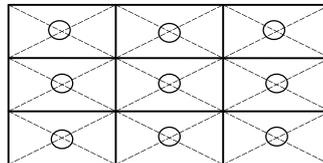
D. Reliability test items (Note 1)

Test tem	Test Condition	judgement	Remark
High temperature storage	60°C, 240Hrs	Display quality	Note 1, 2
Low temperature storage	-20°C, 240Hrs	Display quality	Note 1, 2
High temperature & high humidity operation	40°C, 90%RH, 240Hrs (No condensation)	Display quality	Note 1, 2
High temperature operation	50°C, 240Hrs	Display quality	Note 1, 2
Low temperature operation	0°C, 240Hrs	Display quality	Note 1, 2
Temperature cycling (non-operation)	-20°C ~ 60°C 1H, 10mins, 1H, 5cycles	Display quality	Note 1, 2
Electrostatic discharge (non-operation)	150PF, 150Ω, ± 10KV, 1second, 9 points on the panel, 10 times each place	Display function	Note 3
Vibration (non-operation)	Sweep:1G, 10Hz ~ 500Hz ~ 10Hz/2.5min 2 hour for each direction X, Y, Z (6 Hrs in total)	Display quality	Note 1, 2
Mechanical shock (non-operation)	50G, 11ms, ± X, ± Y, ± Z once for each direction	Display quality	Note 1, 2

Note 1: Evaluation should be tested after storage at room temperature for one hour.

Note 2: There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Note 3: The discharging points are shown as below.

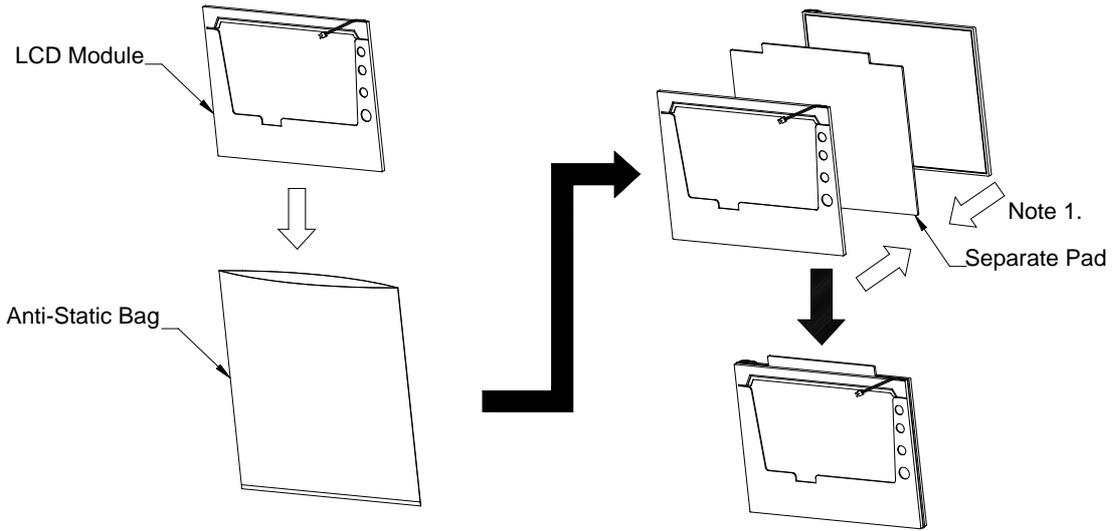
**E. Display quality**

The display quality of the color TFT-LCD module should be in compliance with the Unipac's Incoming inspection standard.

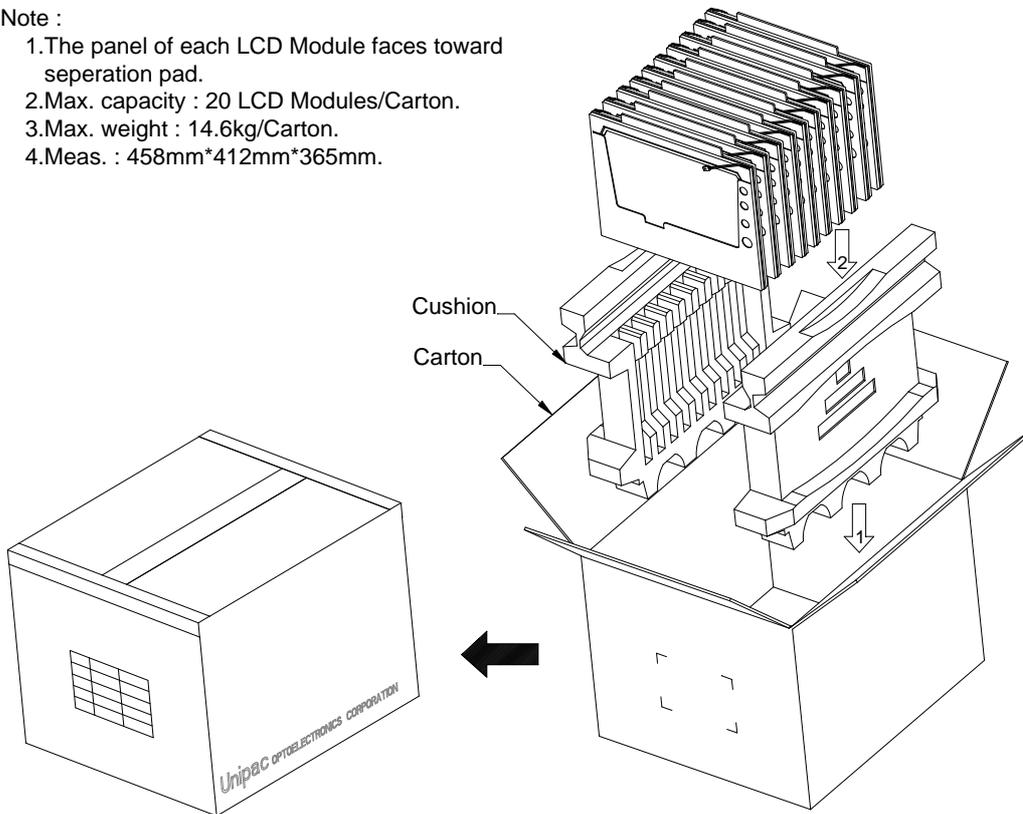
F. Handling precaution

The Handling of the TFT-LCD should be in compliance with the Unipac's handling principle standard.

G. Packing form



- Note :
- 1.The panel of each LCD Module faces toward separation pad.
 - 2.Max. capacity : 20 LCD Modules/Carton.
 - 3.Max. weight : 14.6kg/Carton.
 - 4.Meas. : 458mm*412mm*365mm.



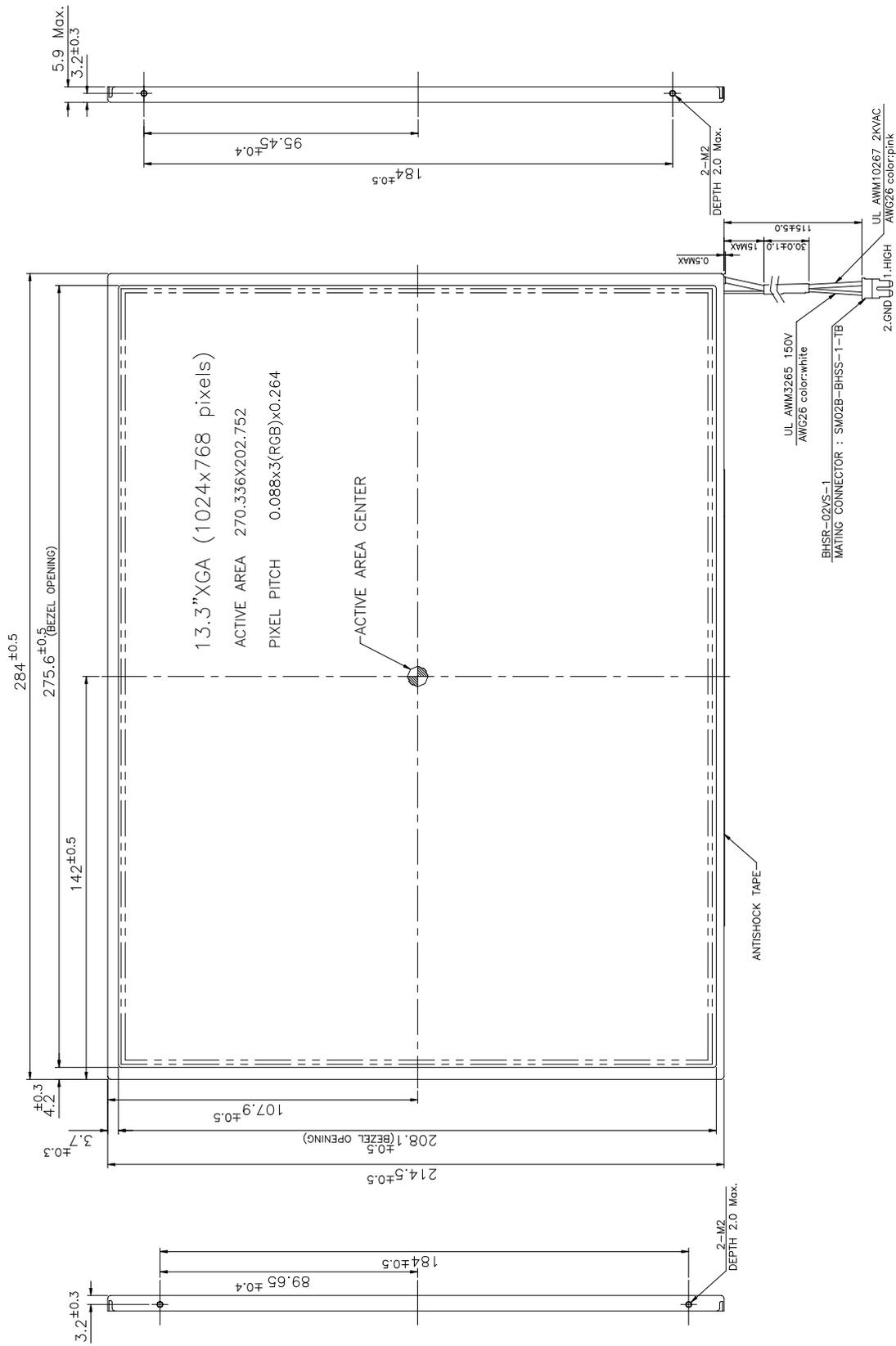


Fig.1-(a) LCM outline dimensions (Front side)

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5.5 No action or proceeding may be commenced by either party against the other (other than to collect money due for goods delivered or services rendered), whether for breach, indemnification, contribution or otherwise, more than one year after delivery of the goods to the carrier; and no claim may be brought unless the non-claiming party has first been given commercially reasonable notice, a full written explanation of all pertinent details (including copies of all materials), and a good faith opportunity to resolve the matter.

5.6 BUYER EXPRESSLY AGREES TO THE LIMITATIONS OF ARTICLES 5, 8 AND 9 AND TO THEIR REASONABLENESS.

5.7 The exclusions and limitations of Articles 5, 8 and 9 will survive the termination of the applicable Agreements, and shall apply notwithstanding any claim of a failure of any one or more remedies to accomplish their purpose, and THE PARTIES EXPRESSLY WAIVE AND RELINQUISH ANY CONTRARY RIGHTS UNDER ANY AGREEMENT, AND/OR LAW, DECISION, CUSTOM OR PRACTICE.

6 SUBSTITUTIONS AND MODIFICATIONS

Unipac may at any time make substitutions for product ordered which do not materially and adversely affect overall performance with the then current specifications in the typical and intended use. Unipac reserves the right to halt deliveries and shipments and alter specifications and prices without notice. Buyer shall verify that the literature and information is current before purchasing. Other changes to process and/or specifications by Unipac shall be pursuant to Unipac's standard ECN procedures.

7 CANCELLATION

7.1 This Agreement may not be canceled by Buyer except with written consent by Unipac and Buyer's payment of reasonable cancellation charges (including but not be limited to expenses already incurred for labor and material, overhead, commitments made by Unipac, and a reasonable profit).

7.2 In no event will Buyer have rights in partially completed goods.

8 INDEMNIFICATION

8.1 Unipac will, at its own expense, assist Buyer with technical support and information in connection with any claim that any parts as shipped by Unipac under this purchase order infringe any valid, enforceable, unexpired R.O.C. patent, copyright, or trademark, provided however, that Buyer (i) gives immediate written notice to Unipac, (ii) permits Unipac to participate and to defend if Unipac requests to do so, and (iii) gives Unipac all needed information, assistance and authority. However, Unipac will not be responsible for infringements resulting from anything not entirely manufactured by Unipac, or from any combination with products, equipment, or materials not furnished by Unipac. Unipac will have no liability with respect to intellectual property matters arising out of products made to Buyer's specifications, code, or designs.

8.2 Except as expressly stated in this Article 8 or in another writing signed by an authorized officer, Unipac makes no representations and/or warranties with respect to intellectual and/or industrial property and/or with respect to claims of infringement.

8.3 Except as to claims Unipac agrees in writing to defend, BUYER WILL INDEMNIFY, DEFEND AND HOLD HARMLESS UNIPAC FROM ALL CLAIMS, COSTS, LOSSES, AND DAMAGES (INCLUDING ATTORNEYS' FEES) AGAINST AND/OR ARISING OUT OF GOODS SOLD AND/OR SHIPPED HEREUNDER.

9 NO CONFIDENTIAL INFORMATION

Unipac shall have no obligation to hold any information in confidence except as provided in a separate non-disclosure agreement signed by both parties.

10 ENTIRE AGREEMENT

These terms and conditions are the entire agreement between Unipac and Buyer, and no addition, deletion or modification shall be binding on Unipac unless expressly agreed to in a writing signed by an officer of Unipac. Buyer is not relying upon any warranty or representation except for those specifically stated here.

11 APPLICABLE LAW

This Agreement and all performance and disputes arising out of or relating to goods involved will be governed by the laws of Taiwan, Republic of China, without reference to conflict of laws principles and excluding the U.N. Convention on Contracts for the International Sale of Goods. Buyer agrees at its sole expense to comply with all applicable laws in connection with the purchase, use or sale of the goods provided hereunder.

12 DISPUTE RESOLUTION

12.1 Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2 Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3 Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

13 ATTORNEYS' FEES

Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

Unipac Optoelectronics Corp.

**No.5, Li-Hsin Road 6 ,
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