



Product Specification

AU OPTRONICS CORPORATION

B141EW04 V5

() Preliminary Specifications

(V) Final Specifications

Module	14.1" WXGA Color TFT-LCD
Model Name	B141EW04 V5 (Dell P/N: TK033, M08 Inverter Version)

Customer	Date
_____	_____
Checked & Approved by	
_____	_____
Note: This Specification is subject to change without notice.	

Approved by	Date
Howard Lee _____	<u>2007/06/25</u>
Prepared by	
Emerson Huang _____	<u>2007/06/25</u>
NBBU Marketing Division / AU Optronics corporation	



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2. General Description

B141EW04 V5 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and backlight system. The screen format is intended to support the WXGA (1280(H) x 800(V)) screen and 262k colors (RGB 6-bits data driver). All input signals are LVDS interface compatible. Inverter of backlight is not included.

B141EW04 V5 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[mm]	357.7 (14.1 W")
Active Area	[mm]	303.36(H) x 189.6 (V)
Pixels H x V		1280x3(RGB) x 800
Pixel Pitch	[mm]	0.237
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally White
White Luminance (ICCFL=6.3mA) Note: ICCFL is lamp current	[cd/m ²]	220 Typ. (5 points average) 200 Min. (5 points average) (Note1)
Luminance Uniformity		1.2 max. (5 points)
Contrast Ratio		350:1 Typ., 300:1 Min.
Optical Rise Time/Fall Time	[msec]	16 Typ., 25 Max.
Nominal Input Voltage VDD	[Volt]	+3.3 Typ.
Power Consumption	[Watt]	5.8 Typ (W/O Inverter) @6.0mA
Weight (W/O inverter)	[Grams]	410 g Typ., 440g Max.
Physical Size	[mm]	320 max. (W) x 206 max. (H) x 5.5 max.(T).
Electrical Interface		R/G/B Data, 3 Sync, Signals, Clock (4 pairs LVDS)
Surface Treatment		Hard coating 3H, Anti-glare type, Haze 40%
Support Color		262K colors (RGB 6-bit)
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance



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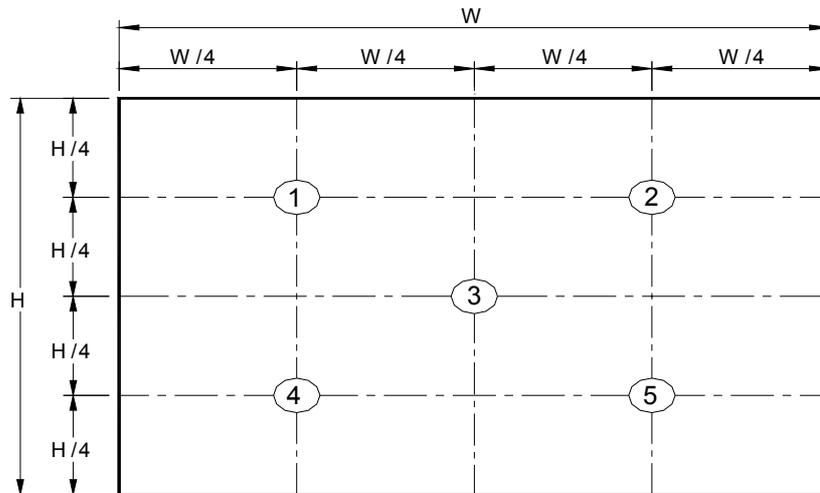
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2.2 Optical Characteristics

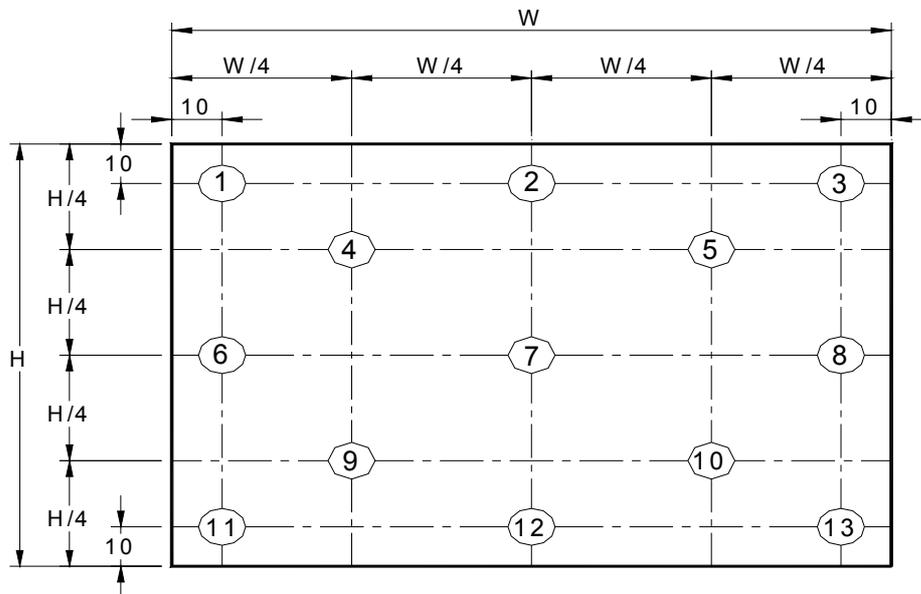
The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Typ.	Max.	Note
White Luminance I _{CCFL} =6.0mA	[cd/m ²]	5 points average	200	220	-	1, 4, 5.
Viewing Angle	[degree] [degree]	Horizontal (Right) CR = 10 (Left)	40	45	-	9
			40	45	-	
	[degree] [degree]	Vertical (Upper) CR = 10 (Lower)	10	20	-	
			30	35	-	
Luminance Uniformity		5 Points			1.2	1
Luminance Uniformity		13 Points			1.8	2
CR: Contrast Ratio			300	350	-	6
Cross talk	%				1.4	7
Response Time	[msec]	Rising	-	5	8	8
	[msec]	Falling	-	11	17	
	[msec]	Rising + Falling		16	25	
Color / Chromaticity Coordinates (CIE 1931)		Red x	0.545	0.575	0.605	
		Red y	0.305	0.335	0.365	
		Green x	0.285	0.315	0.345	
		Green y	0.520	0.550	0.580	
		Blue x	0.125	0.155	0.185	
		Blue y	0.105	0.135	0.165	
		White x	0.283	0.313	0.343	
		White y	0.299	0.329	0.359	

Note 1: 5 points position (Display area : 303.7 (H) x 189.8(V)mm)



Note 2: 13 points position



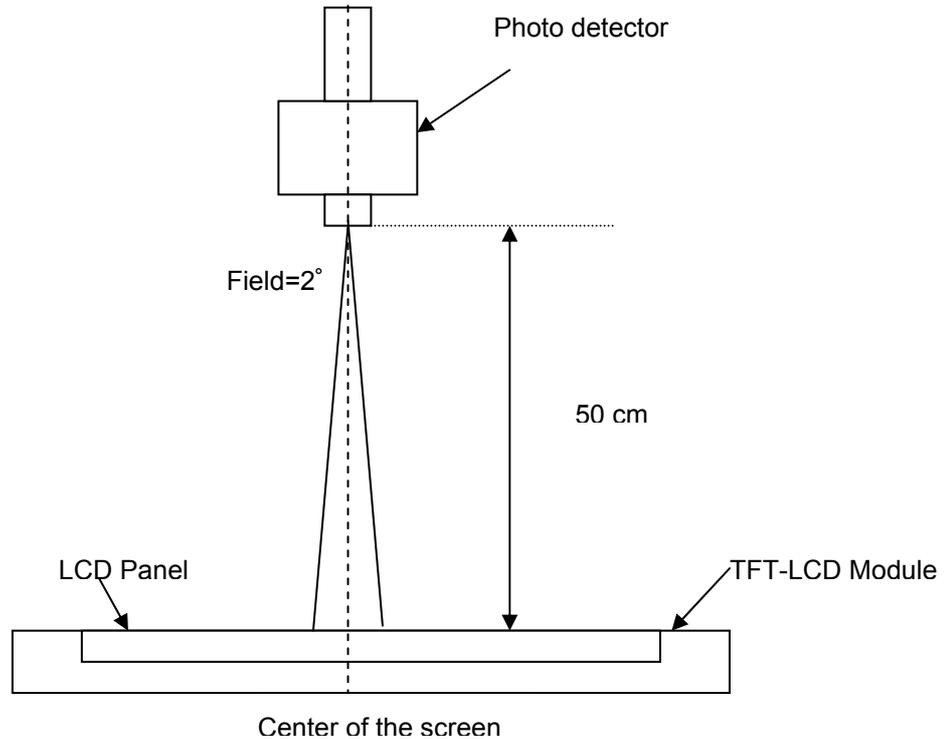
Note 3: The luminance uniformity of 5 and 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L (1)+ L (2)+ L (3)+ L (4)+ L (5)] / 5$

$L (x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

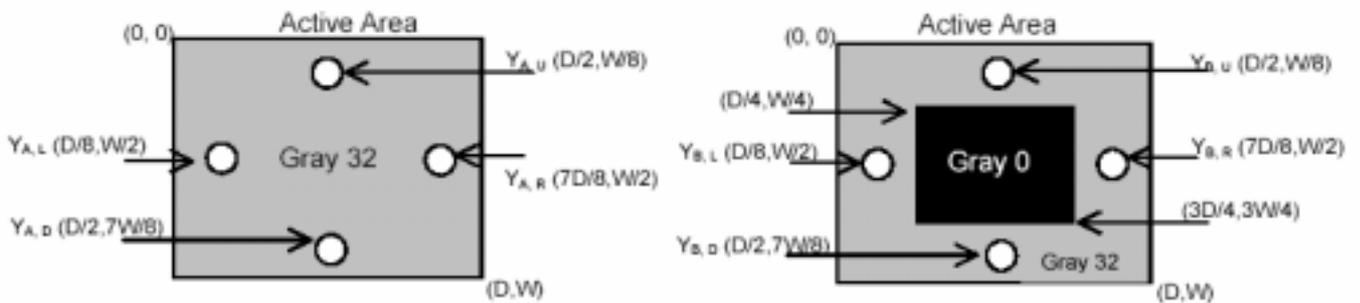
Note 7 : Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

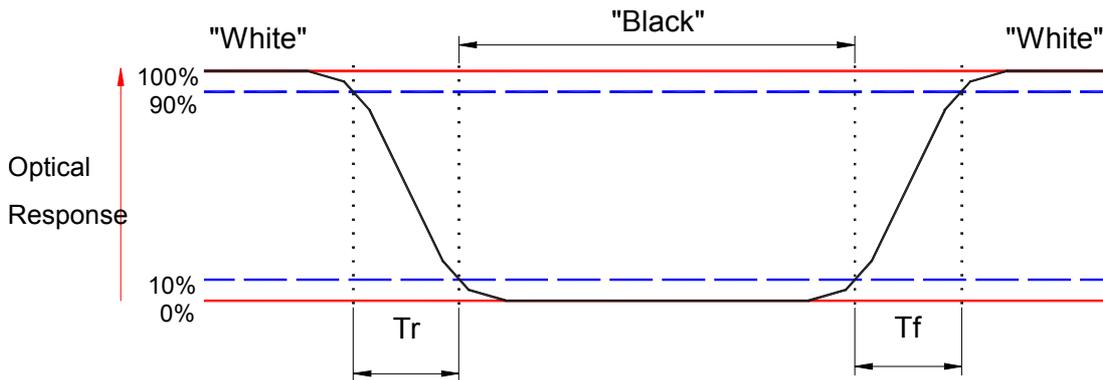
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



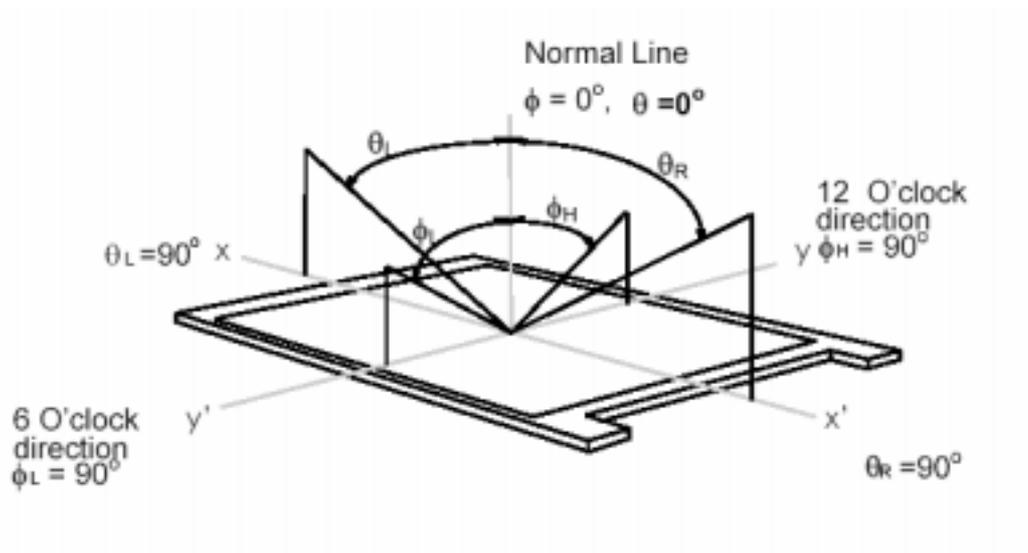
Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



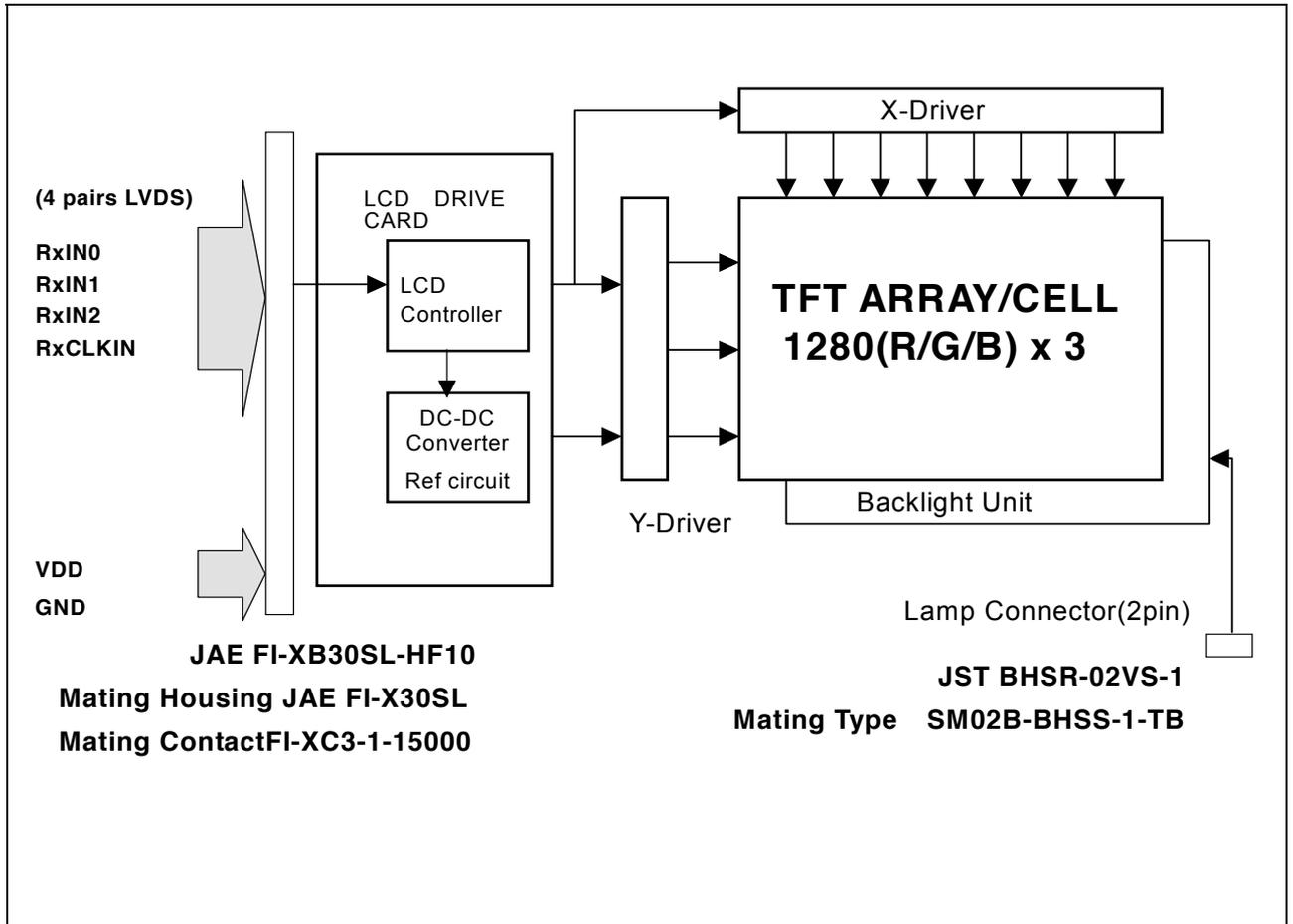
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 14.1 inches wide Color TFT/LCD Module:



4. Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VDD	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
CCFL Current	ICFL	3.0	6.5	[mA] rms	Note 1,2

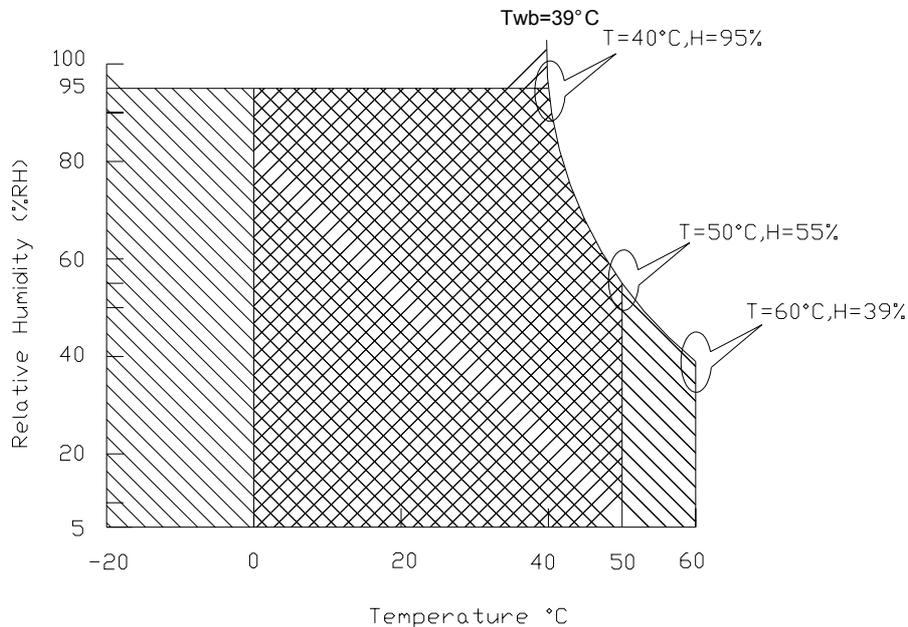
4.3 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 3
Operation Humidity	HOP	5	95	[%RH]	Note 3
Storage Temperature	TST	-20	+60	[°C]	Note 3
Storage Humidity	HST	5	95	[%RH]	Note 3

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to AUO IIS(Incoming Inspection Standard).



Operating Range



Storage Range



5. Electrical characteristics

5.1 TFT LCD Module

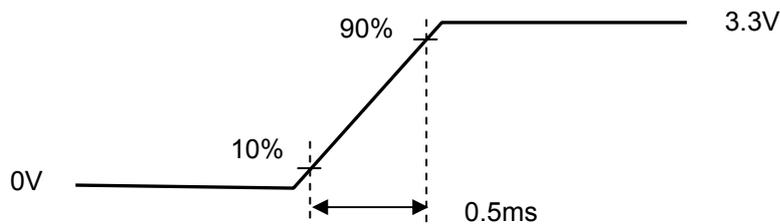
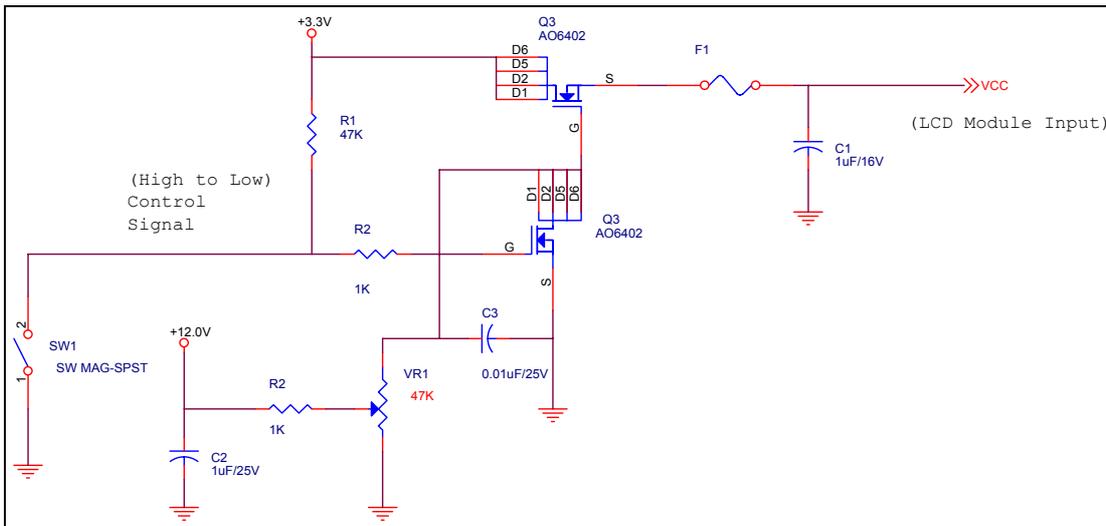
5.1.1 Power Specification

Input power specifications are as follows;

Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power		1.0.		[Watt]	Note 1
IDD	IDD Current		331		[mA]	Note 1
IRush	Inrush Current		810	1500	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage			100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern

Note 2 : Measure Condition



Vin rising time

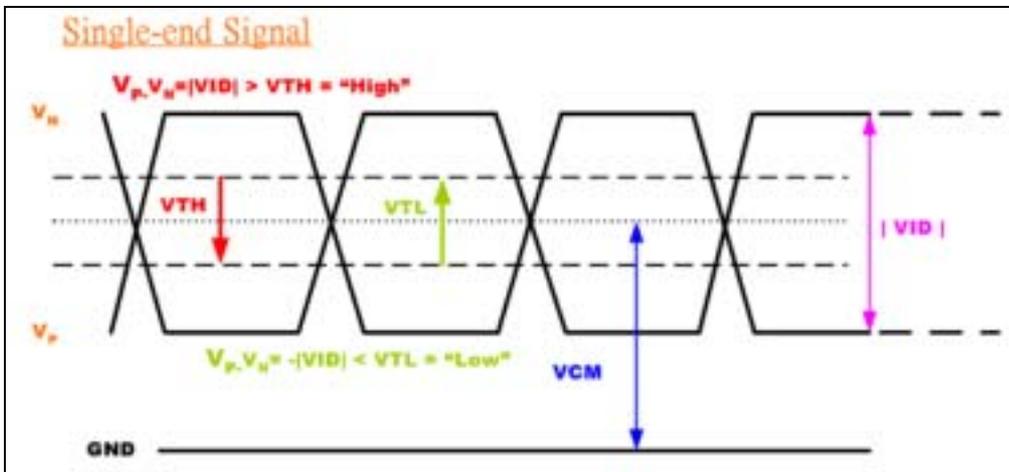
5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
Vth	Differential Input High Threshold (Vcm=+1.2V)		100	[mV]
Vtl	Differential Input Low Threshold (Vcm=+1.2V)	-100		[mV]
Vcm	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Differential Voltage





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5.2 Backlight Unit

Parameter guideline for CCFL Inverter

Parameter	Min	Typ	Max	Units	Condition
White Luminance 5 points average	200	220	-	[cd/m ²]	(Ta=25°C)
CCFL current(ICCFL)	3.0	6.0	6.5	[mA] rms	(Ta=25°C) Note 2
CCFL Frequency(FCCFL)	50	55	60	[KHz]	(Ta=25°C) Note 3,4
CCFL Ignition Voltage(Vs)			1560	[Volt] rms	(Ta= 0°C) Note 5
CCFL Ignition Voltage(Vs)			1370	[Volt] rms	(Ta= 25°C) Note 5
CCFL discharge time (sec)	1				(Ta= 25°C) Note 4
CCFL Voltage (Reference) (VCCFL)	612	680	748	[Volt] rms	(Ta=25°C) Note 6
CCFL Power consumption (PCCFL)	-	4.2		[Watt]	(Ta=25°C) Note 6

Note 1: Typ are AUO recommended Design Points.

*1 All of characteristics listed are measured under the condition using the AUO Test inverter.

*2 In case of using an inverter other than listed, it is recommended to check the inverter carefully.

Sometimes, interfering noise stripes appear on the screen, and substandard luminance or flicker at low power may happen.

*3 In designing an inverter, it is suggested to check safety circuit very carefully. Impedance of CCFL, for instance, becomes more than 1 [M ohm] when CFL is damaged.

*4 Generally, CCFL has some amount of delay time after applying kick-off voltage. It is recommended to keep on applying kick-off voltage for 1 [Sec] until discharge.

*5 CCFL discharge frequency must be carefully chosen so as not to produce interfering noise stripes on the screen.

*6 Reducing CCFL current increases CCFL discharge voltage and generally increases CCFL discharge frequency. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

Note 2: It should be employed the inverter which has "Duty Dimming", if ICCFL is less than 4mA.

Note 3: CCFL discharge frequency should be carefully determined to avoid interference between inverter and TFT LCD.

Note 4: The frequency range will not affect to lamp life and reliability characteristics.

Note 5: CCFL inverter should be able to give out a power that has a generating capacity of over 1,430 voltage. Lamp units need 1,400 voltage minimum for ignition.

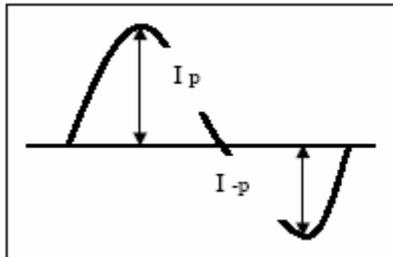
Note 6: Calculator value for reference ($I_{CCFL} \times V_{CCFL} = P_{CCFL}$)

Note 7: Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following.

It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within $\sqrt{2} \pm 0\%$.

* Inverter output waveform had better be more similar to ideal sine wave.



* Asymmetry rate:

$$\frac{|I_p - I_{-p}|}{I_{rms}} * 100\%$$

* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{rms}$$



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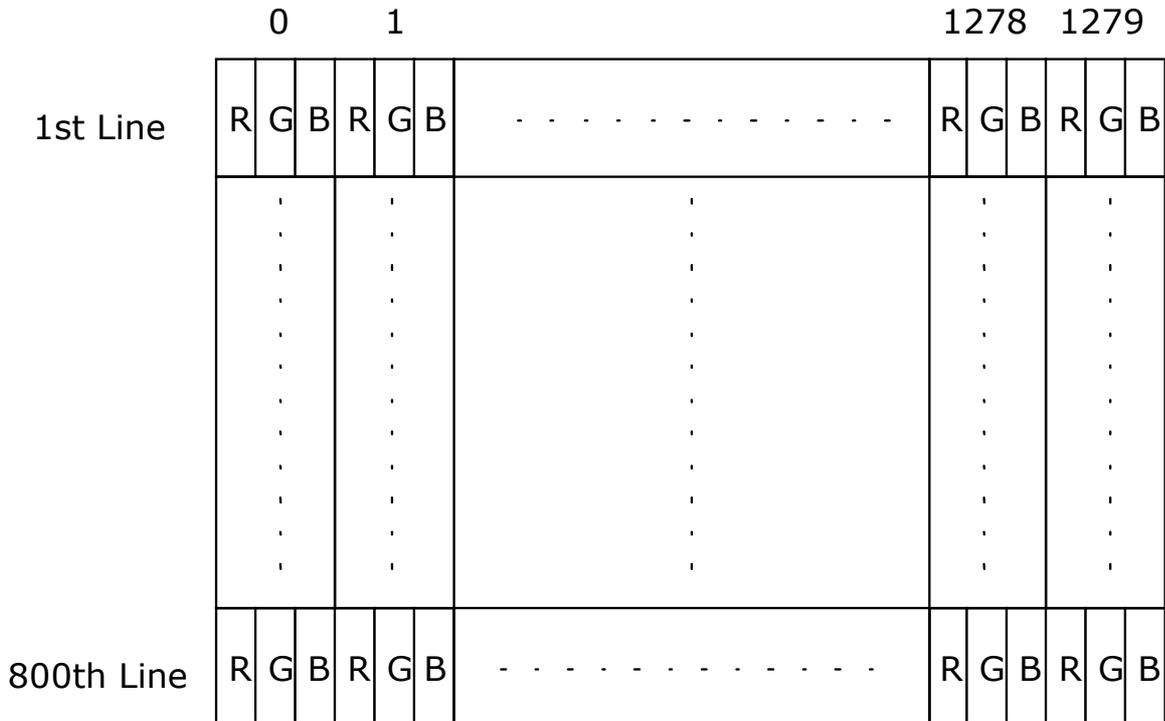
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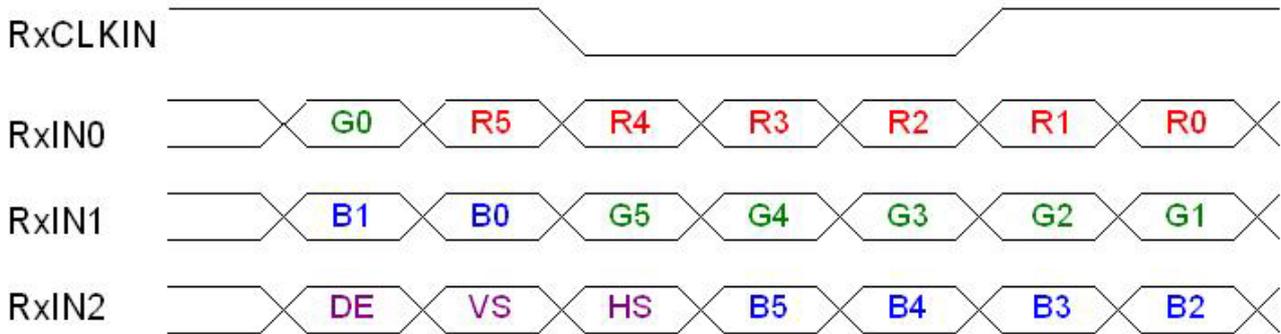
6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Signal Name	Description	
+R5 +R4 +R3 +R2 +R1 +R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB) Red-pixel Data	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
+G5 +G4 +G3 +G2 +G1 +G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB) Green-pixel Data	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
+B5 +B4 +B3 +B2 +B1 +B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB) Blue-pixel Data	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
RxCLKIN	Data Clock	The typical frequency is 68.94 MHz. The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN.
HS	Horizontal Sync	The signal is synchronized to RxCLKIN.

Note: Output signals from any system shall be low or High-impedance state when VDD is off.



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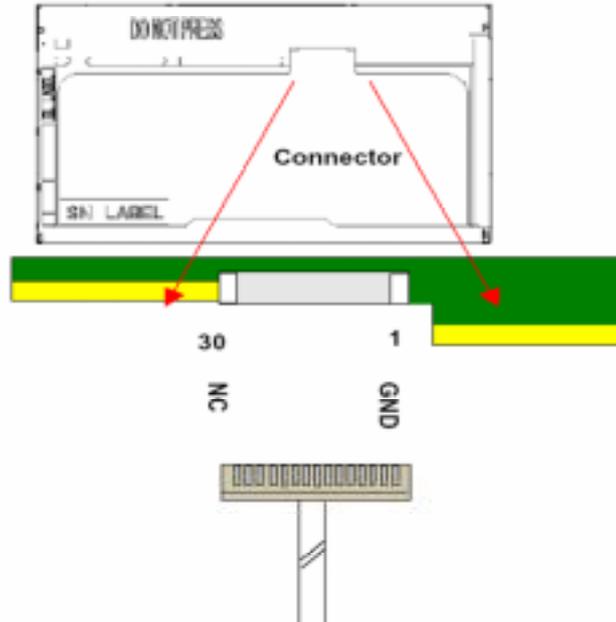
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6.3 Signal Description/Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

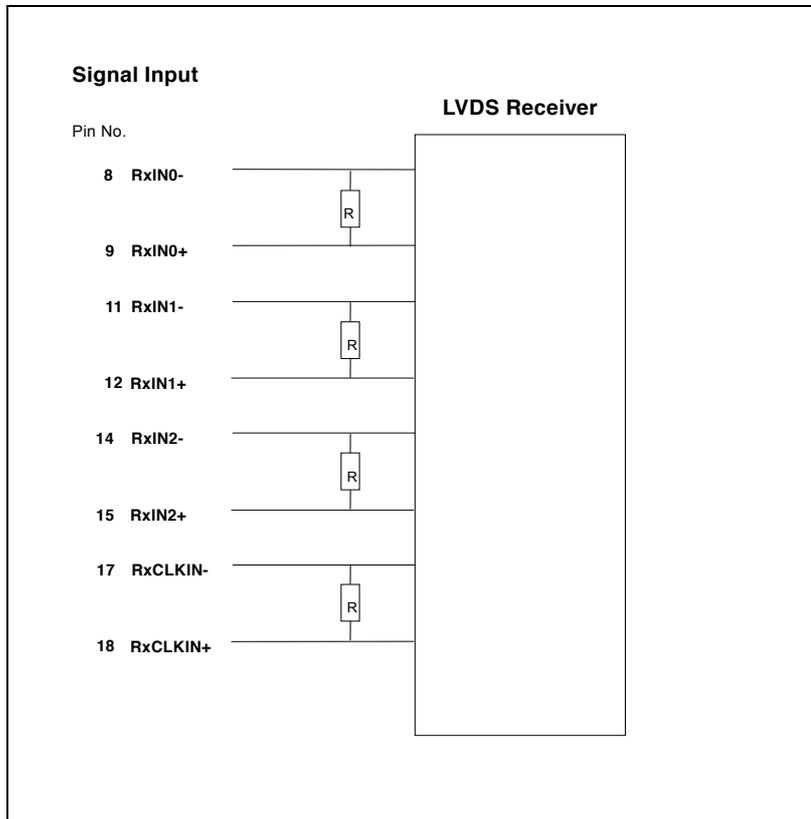
Pin#	Signal Name	Pin#	Signal Name
1	GND	2	VDD
3	VDD	4	V _{EDID}
5	Aging	6	CLK _{EDID}
7	DATA _{EDID}	8	RxIN0-
9	RxIN0+	10	GND
11	RxIN1-	12	RxIN1+
13	GND	14	RxIN2-
15	RxIN2+	16	GND
17	RxCLKIN-	18	RxCLKIN+
19	GND	20	NC
21	NC	22	GND
23	NC	24	NC
25	GND	26	NC
27	NC	28	GND
29	NC	30	NC

Note1: Start from right side



Note2: Input signals shall be low or High-impedance state when VDD is off.
internal circuit of LVDS inputs are as following.

The module uses a 100ohm resistor between positive and negative data lines of each receiver input



6.4 Interface Timing

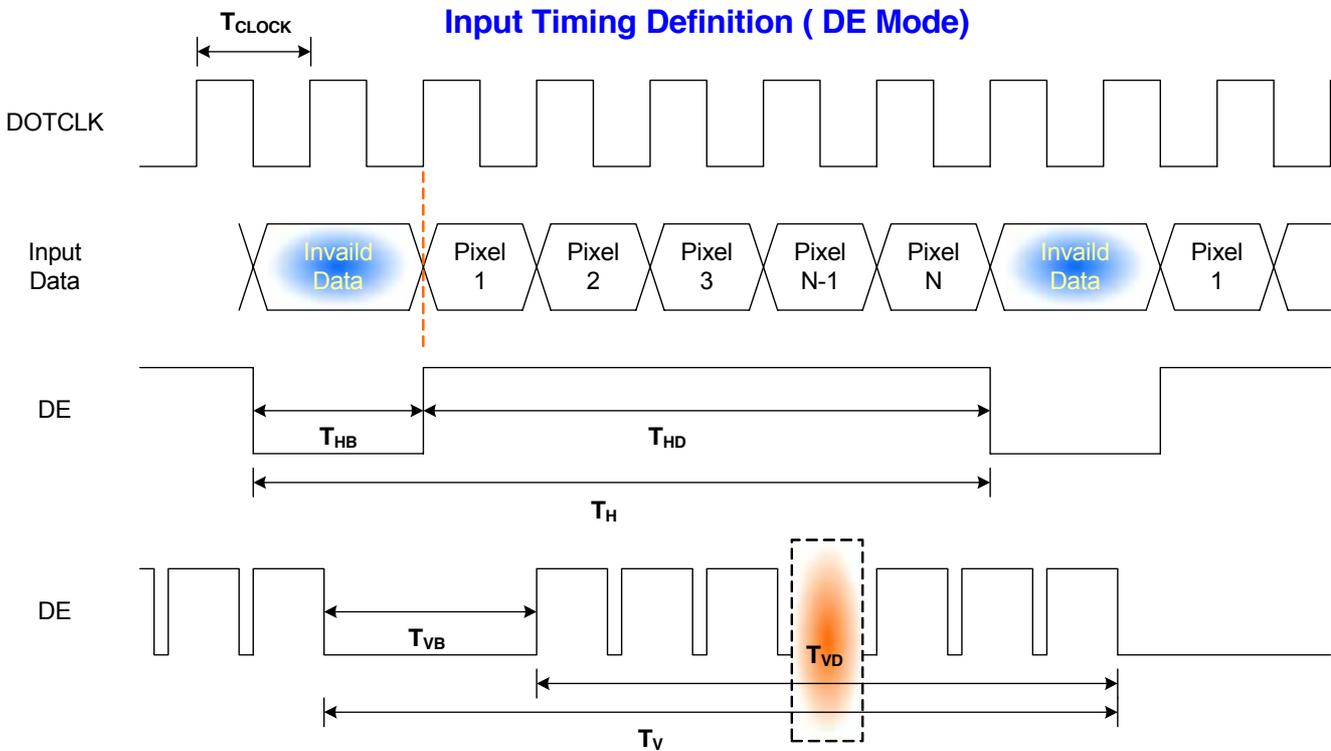
6.4.1 Timing Characteristics

Basically, interface timings should match the 1280x800 /60Hz manufacturing guide line timing.

Parameter	Symbol	Min.	Typ.	Max.	Unit	
Frame Rate	-		60	-	Hz	
Clock frequency	$1/T_{\text{Clock}}$		71.1		MHz	
Vertical Section	Period	T_V	803	823	1023	T_{Line}
	Active	T_{VD}	800	800	800	
	Blanking	T_{VB}	3	23	223	
Horizontal Section	Period	T_H	1303	1440	2047	T_{Clock}
	Active	T_{HD}	1280	1280	1280	
	Blanking	T_{HB}	23	160	767	

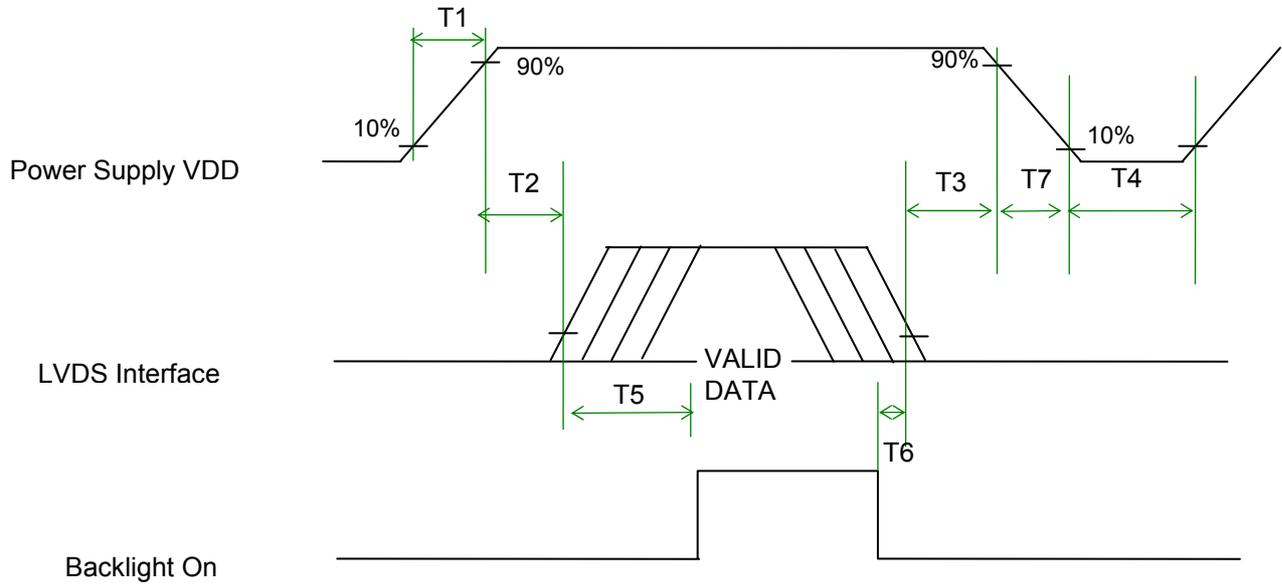
Note : DE mode only

6.4.2 Timing diagram



6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power Sequence Timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	(ms)
T2	0	-	50	(ms)
T3	0	-	50	(ms)
T4	400	-	-	(ms)
T5	200	-	-	(ms)
T6	200	-	-	(ms)
T7	0	-	10	(ms)



7. Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	For Signal Connector
Manufacturer	JAE/Starconn
Type / Part Number	FI-XB30SL-HF10/093M30-00B0RA-G4
Mating Housing/Part Number	F1-X30H / equivalent type
Mating Contact/Part Number	F1-XC3-1-15000 / equivalent type

7.2 Backlight Unit

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Lamp Connector
Manufacturer	JST
Type / Part Number	BHSR-02VS-1
Mating Type / Part Number	SM02B-BHSS-1-TB

7.3 Signal for Lamp connector

Pin #	Cable color	Signal Name
1	Red	Lamp High Voltage
2	White	Lamp Low Voltage



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8. Vibration and Shock Test

8.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 1.5G , sine wave
- Frequency: 10 - 500Hz Random
- Sweep: 0.5 octave/minute in each of three mutually perpendicular axes.

8.2 Shock Test Spec:

Test Spec:

- Test method: Non-Operation
- Acceleration: 240 G , Half sine wave
- Active time: 2 ms
- Pulse: Half sine wave



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9. Reliability

Items	Required Condition	Note
Temperature Humidity Bias	40°C/90%,300Hr	
High Temperature Operation	50°C/20%,300Hr	
Low Temperature Operation	0°C,300Hr	
On/Off Test	25°C, ON/10 sec. OFF/10sec., 30,000 cycles	
Hot Storage	60°C/20% RH ,300 hours	
Cold Storage	-20°C/50% RH ,300 hours	
Thermal Shock Test	-20°C/30 min ,60°C/30 min 100cycles	
Hot Start Test	50°C/1 Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	0°C/1 Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	240G, 2ms, Half-sine wave	
Vibration Test (Non-Operating)	Sinusoidal vibration, 1.5G zero-to-peak, 10 to 500 Hz, 0.5 octave/minute in each of three mutually perpendicular axes.	
ESD	Contact : ±8KV, operation, class B Air : ±15KV, operation, class B	Note 1

Note1: According to EN61000-4-2 , ESD class B: Some performance degradation allowed. No data lost
. Self-recoverable. No hardware failures.

Note2: CCFL Life time: 12,000 hours minimum under normal module usage.

Note3: MTBF (Excluding the CCFL): 30,000 hours with a confidence level 90%



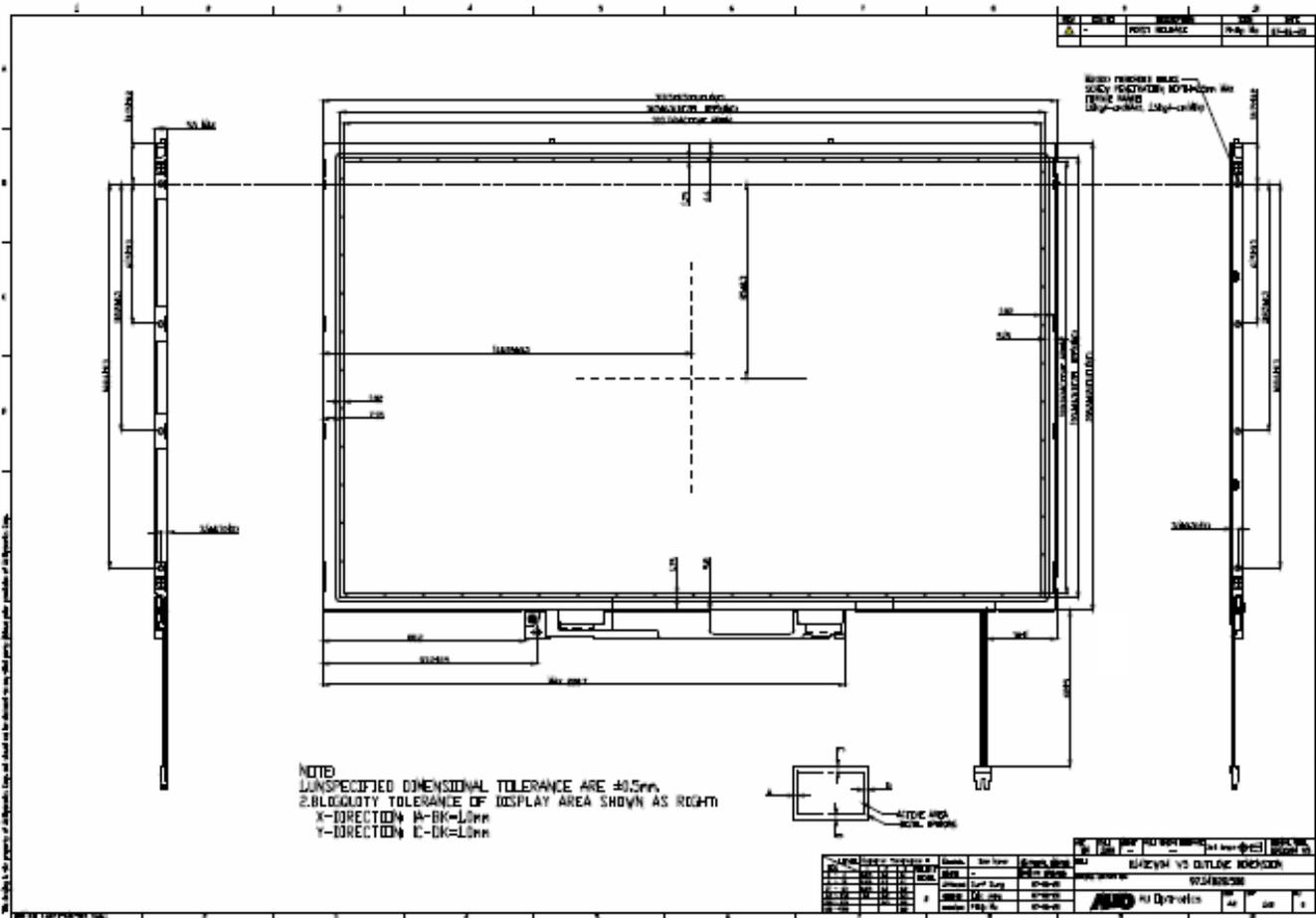
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10. Mechanical Characteristics

10.1 LCM Outline Dimension



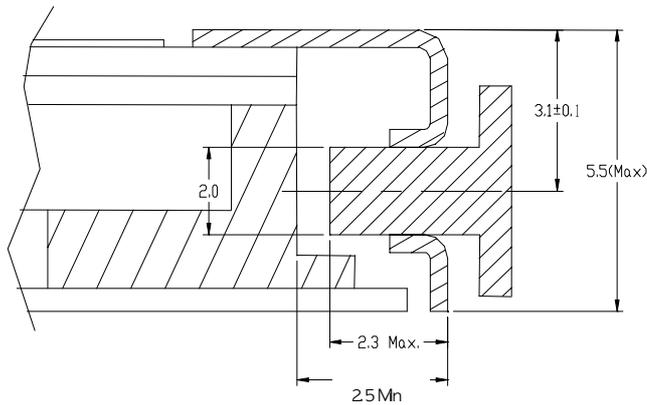
10.2 Screw Hole Depth and Center Position

Screw hole minimum depth, from side surface = 2.5 mm (See drawing)

Screw hole center location, from front surface = 3.1 ± 0.1 mm (See drawing)

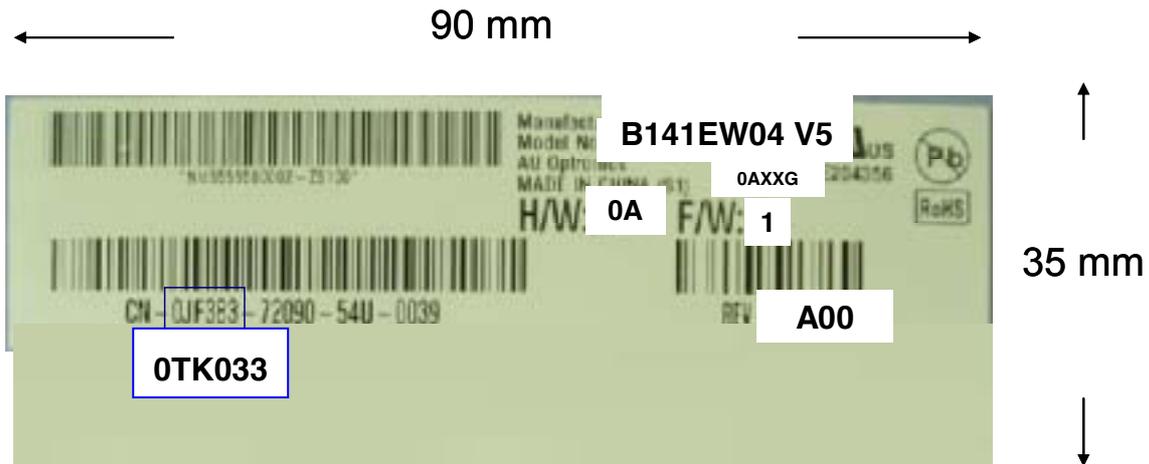
Suggestions: Customers' Screw maximum length = 2.3 mm (See drawing)

Screw Torque: Maximum 2.5 kgf-cm



11. Shipping and Package

11.1 Shipping Label Format

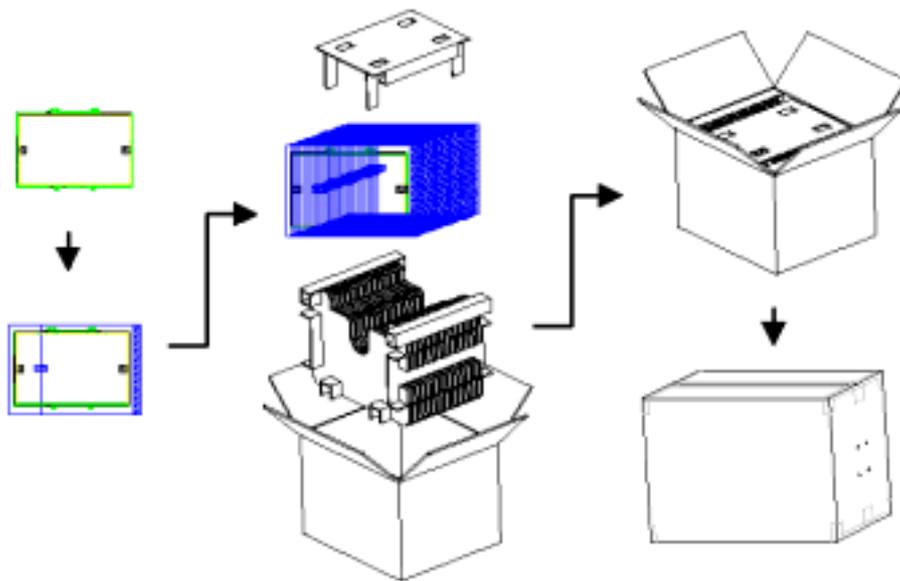


Inverter combination	Control code	H/W
Inverter maker: Sumida IC: Maxim	0AXXG	0A
Inverter maker: Foxconn IC: MPS	1AXXG	1A

11.2. Carton package



The outside dimension of carton is 454(L)mm* 388(W)mm* 352(H)mm, carton and cushion weight are 2920g.



11.3 Shipping package of palletizing

By air : 6 *4 layers, one pallet put 24 boxes, total 480 pcs module.

By sea : 6 *5 layers, one pallet put 30 boxes, total 600 pcs module.

