Product Specification
AU OPTRONICS CORPORATION

( ) Preliminary Specifications
(V) Final Specifications

Module	13.3" WXGA Color TFT-LCD
Model Name	B133EW04 V1
Note ( )	*LED Backlight without driving circuit design*

Customer	Date
Checked & Approved by	**Date**

Note: This Specification is subject to change without notice.

Approved by	Date
Howard Lee	11/19/2008
Prepared by	**Date**
Johnson Kuo	11/19/2008

NBBU Marketing Division /
AU Optronics corporation

Contents

Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2008/08/29	All	First Edition for Customer		

1. Handling Precautions

1) Since front polarizer is easily damaged, pay attention not to scratch it.

2) Be sure to turn off power supply when inserting or disconnecting from input connector.

3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.

4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.

6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.

7) Do not open nor modify the Module Assembly.

8) Do not press the reflector sheet at the back of the module to any directions.

9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the LED lamp Reflector edge. Instead, press at the far ends of the LED lamp Reflector edge softly. Otherwise the TFT Module may be damaged.

10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.

11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.

13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostic breakdown.

2. General Description

B133EW04 V1 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and backlight system. The screen format is intended to support the WXGA (1280(H) x 800(V)) screen and 262k colors (RGB 6-bits data driver) without backlight inverter. All input signals are LVDS interface compatible.

B133EW04 V1 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 ℃ condition:

Items	Unit	Specifications			
Screen Diagonal	[mm]	337.8 (13.3W")			
Active Area	[mm]	286.08 (H) X 178.8 (V)			
Pixels H x V		1280x3(RGB) x 800			
Pixel Pitch	[mm]	0.2235 x 0.2235			
Pixel Format		R.G.B. Vertical Stripe			
Display Mode		Normally White			
White Luminance Note: I$_{LED}$ is lamp current	[cd/m^2]	275 typ @ 95% duty cycle 248 min @ 95% duty cycle			
Luminance Uniformity	%	50 max. (160 points)			
Contrast Ratio		500 typ, 400min			
Response Time	[ms]	16 typ, 25 max			
Nominal Input Voltage VDD	[Volt]	+3.3 typ.			
Power Consumption	[Watt]	4.3 W @ Black (typical)			
Weight	[Grams	300(typical), 310 (max.)			
Physical Size	[mm]		L	W	T
		Max			3.6
		Typical	297.15	203.15	-
		Min			-
Electrical Interface		one channel LVDS			
Surface Treatment		Glare, Hardness 3H,			

Support Color		262K colors (RGB 6-bit)				
Temperature Range Operating Storage (Non-Operating)	[^{o}C] [^{o}C]	0 to +50 -25 to +65				
RoHS Compliance		RoHS Compliance				

2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25℃ (Room Temperature) :

Item	Unit	Conditions	Min.	Typ.	Max.	Note
White Luminance	[cd/m^2]	160 points average	248	275	-	1,2,3
Viewing Angle	[degree] [degree]	Right/left	40/40	50/50	- -	1,2,3
	[degree] [degree]	Up Down	15 30	25 35	- -	
Luminance Uniformity	%	160 point	50	-		1,2
CR: Contrast Ratio			400	500	-	1,2,3
Cross talk	%	Optical			2.0	1,2,3
Response Time	[msec]	Rising + Falling	-	16	25	
Chromaticity of color Coordinates (CIE 1931) NTSC	%	Red x	0.575	0.595	0.615	1,2,3
		Red y	0.325	0.345	0.365	
		Green x	0.300	0.320	0.340	
		Green y	0.535	0.555	0.575	
		Blue x	0.135	0.155	0.175	
		Blue y	0.125	0.145	0.165	
		White x	0.297	0.313	0.329	
		White y	0.313	0.329	0.345	
		CIE 1931	-	45	-	

Note 1: The testing conditions are specified in 2.3

Note 2: The definitions of optical characteristics are shown in 2.4

Note 3: Measured at center point. Equivalent performance over the entire panel required

Note 4: Both center point and average of 160 points

3. Functional Block Diagram

The following diagram shows the functional block of the 13.3 inches wide Color TFT/LCD Module:
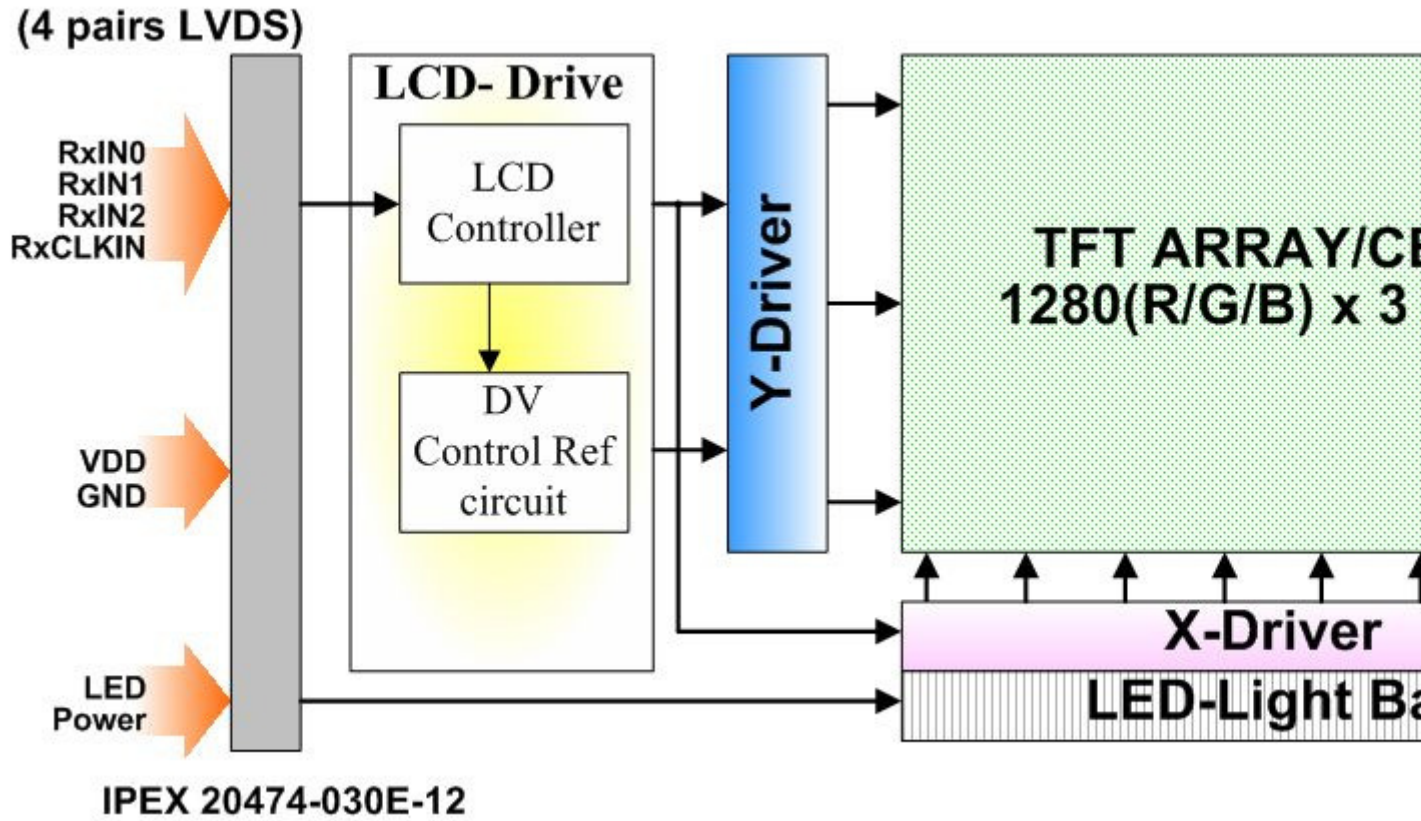
4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
LED Current	ILED	-	35	[mA] rms	Note 1,2

4.3 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 3
Operation Humidity	HOP	5	95	[%RH]	Note 3
Storage Temperature	TST	-20	+60	[°C]	Note 3
Storage Humidity	HST	5	95	[%RH]	Note 3

Note 1: At Ta (25℃)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).
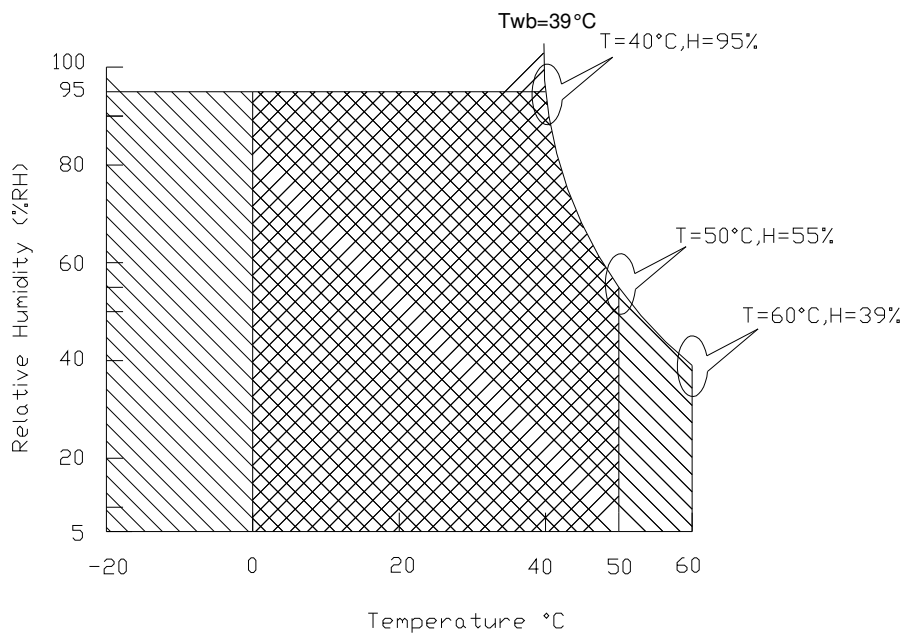
Operating Range   Storage Range

5. Electrical characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

Input power specifications are as follows;

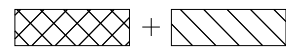| Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-		0.9	[Watt]	Note 1/2
IDD	IDD Current	-	220	250	[mA]	Note 1/2
IRush	Inrush Current	-	0.7	1.5	[A]	Note 3
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition：Black Pattern

Note 2：Typical Measurement Condition: Mosaic Pattern

Note 3：Measure Condition
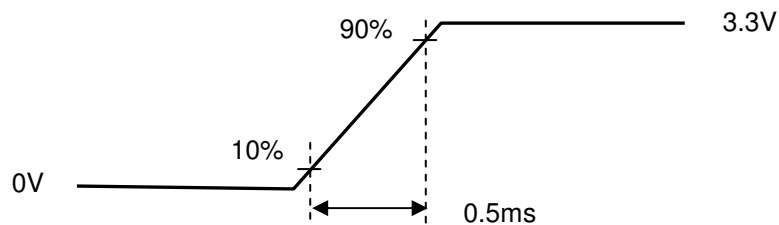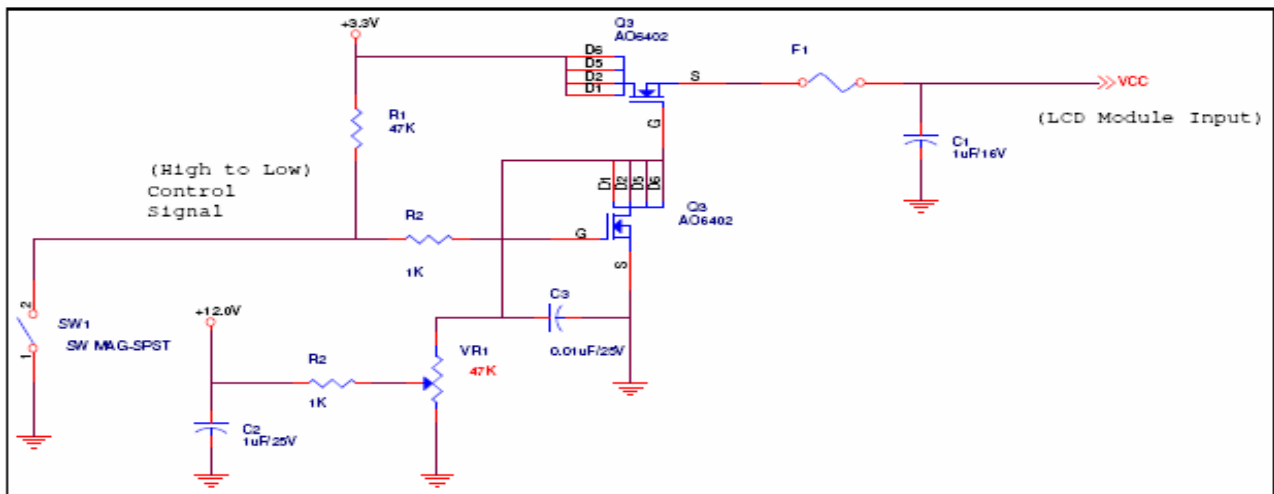
Vin rising time

5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
Vth	Differential Input High Threshold (Vcm=+1.2V)	-	+100	[mV]
Vtl	Differential Input Low Threshold (Vcm=+1.2V)	-100	-	[mV]
Vcm	Differential Input Common Mode Voltage	0.8	2.0	[V]

Note: LVDS Signal Waveform

Single-end Signal

$V_P.V_N = |VID| > VTH = $ "High"

V_N

VTH

VTL

$V_P.V_N = -|VID| < VTL = $ "Low"

| VID |

VCM

V_P

GND
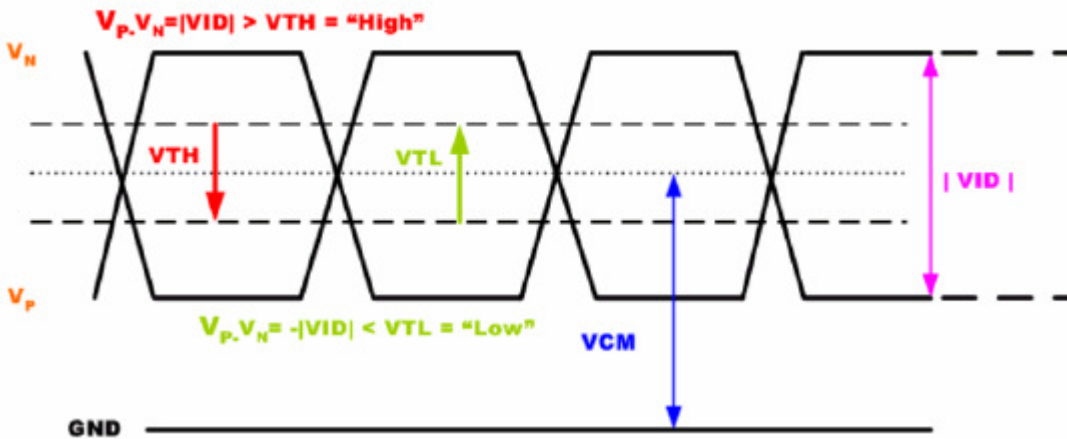
5.2 Backlight Unit

Parameter gu\\\\\\\\\\ideline for LED

LED Parameter guideline for LED driving selection (Ref. Remark 1)

Parameter	Symbol	Min	Typ	Max	Units	Condition
LED Forward Voltage	VF	2.8	3.0	3.2	[Volt]	(Ta=25℃)
LED Forward Current	IF		20	30	[mA]	(Ta=25℃)
LED Power consumption	P_{LED}		4		[Watt]	(Ta=25℃) Note 1
LED Life-Time\	N/A	10,000	-	-	Hour	(Ta=25℃) IF=20 mA Note 2
Output PWM frequency	F_{PWM}	100	200	20K	Hz	
Duty ratio @20kHZ	--	5	--	100	%	

Note 1: Calculator value for reference IF×VF =P

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous

Note 3: Totally using 54 Led bins

J101

Pin	Signal
1	GND
2	VDD
3	VDD
4	VDD_edid
5	V_sync
6	CLKedid
7	DATAedid
8	RXIN0N
9	RXIN0P
10	GND
11	RXIN1N
12	RXIN1P
13	GND
14	RXIN2N
15	RXIN2P
16	GND
17	CK1INN
18	CK1INP
19	GND
20	
21	
22	
23	Va
24	Vc1
25	Vc2
26	Vc3
27	Vc4
28	Vc5
29	Vc6
30	AGING
G1	
G2	
G3	
G4	

30

Va
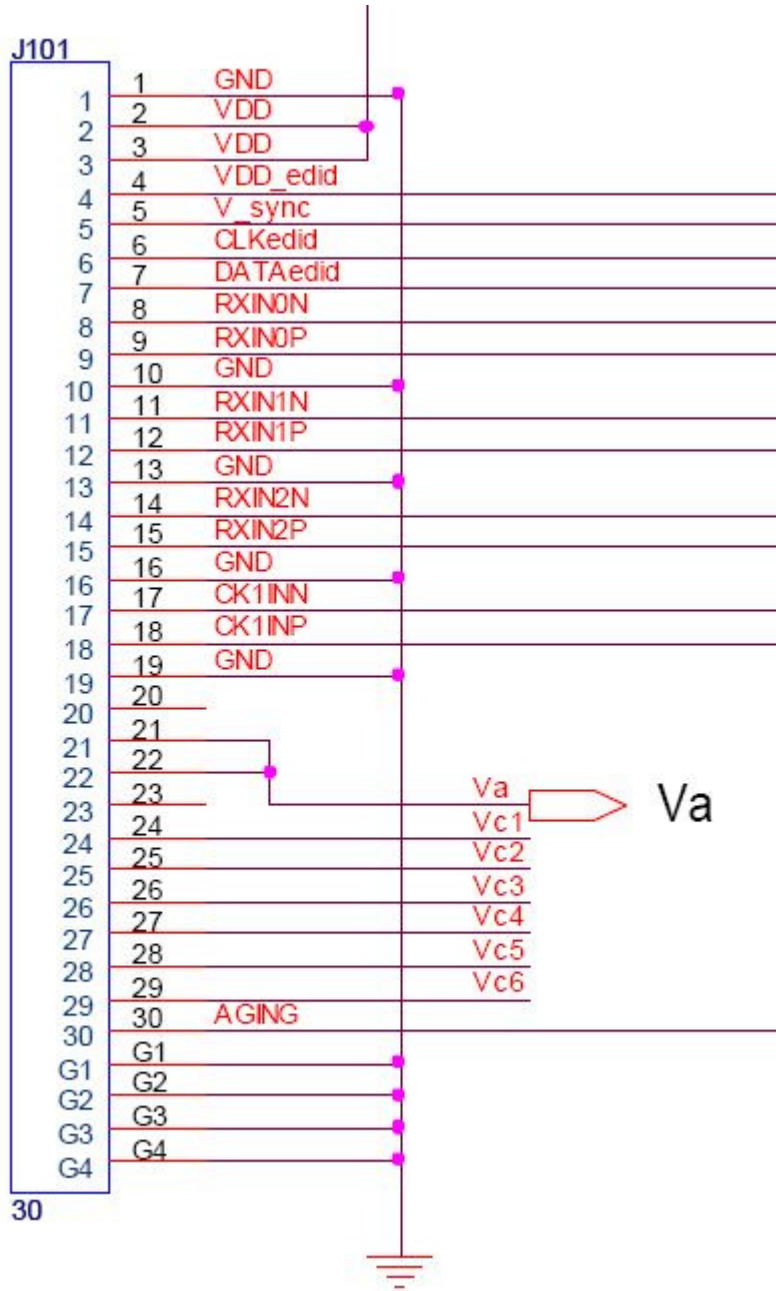
6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

6.2 The input data format

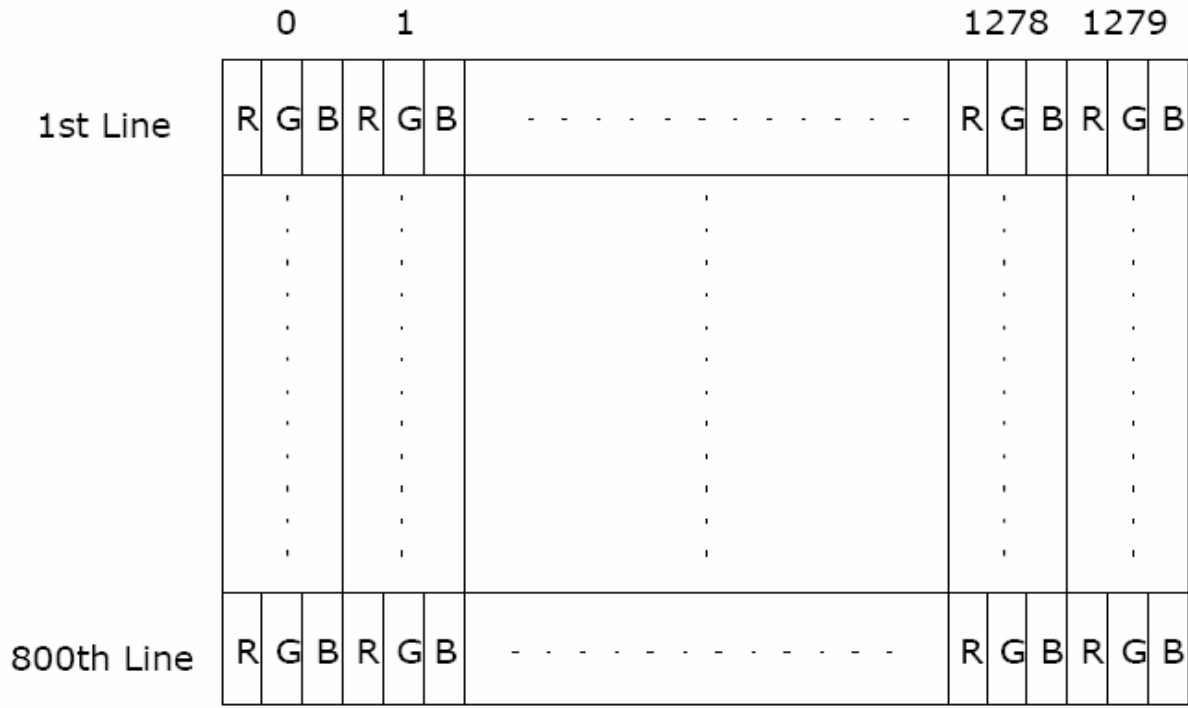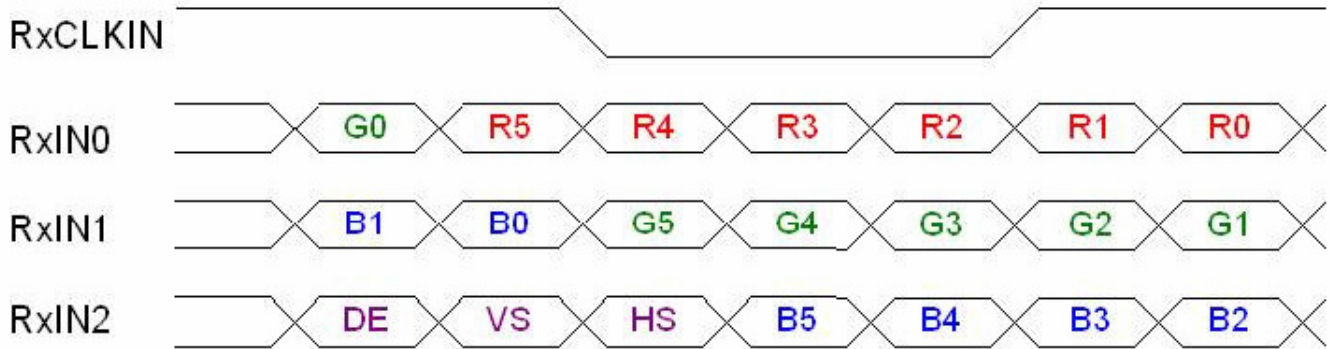| Signal Name	Description	
R5	Red Data 5 (MSB)	Red-pixel Data
R4	Red Data 4	Each red pixel's brightness data consists of
R3	Red Data 3	these 6 bits pixel data.
R2	Red Data 2	
R1	Red Data 1	
R0	Red Data 0 (LSB)	
	Red-pixel Data	
G5	Green Data 5 (MSB)	Green-pixel Data
G4	Green Data 4	Each green pixel's brightness data consists of
G3	Green Data 3	these 6 bits pixel data.
G2	Green Data 2	
G1	Green Data 1	
G0	Green Data 0 (LSB)	
	Green-pixel Data	
B5	Blue Data 5 (MSB)	Blue-pixel Data
B4	Blue Data 4	Each blue pixel's brightness data consists of
B3	Blue Data 3	these 6 bits pixel data.
B2	Blue Data 2	
B1	Blue Data 1	
B0	Blue Data 0 (LSB)	
	Blue-pixel Data	
RxCLKIN	Data Clock	The typical frequency is 68.9 MHZ.. The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN .
HS	Horizontal Sync	The signal is synchronized to RxCLKIN .

Note: Output signals from any system shall be low or High-impedance state when VDD is off.

6.3 Signal Description/Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

Pin	Signal	Description
1	GND	Ground
2	Vcc	Power Supply (+3.3V)
3	Vanalog	Power Supply (+3.3V)
4	VEDID	DDC Power +3.3V
5	Vsync	Vsync
6	ClkEDID	DDC Clock
7	DATAEDID	DDC Data
8	Rin0-	Differential Data Input
9	Rin0+	Differential Data Input
10	GND	Ground
11	Rin1-	Differential Data Input
12	Rin1+	Differential Data Input
13	GND	Ground
14	Rin2-	Differential Data Input
15	Rin2+	Differential Data Input
16	GND	Ground
17	Clkin-	Differential Clock Input
18	Clkin+	Differential Clock Input
19	GND	Ground
20	NC	NC
21	Vdc	LED Anode (~31V)
22	Vdc	LED Anode (~31V)
23	NC	NC
24	Vdc1	LED Cathode (Ground)
25	Vdc2	LED Cathode (Ground)
26	Vdc3	LED Cathode (Ground)
27	Vdc4	LED Cathode (Ground)
28	Vdc5	LED Cathode (Ground)
29	Vdc6	LED Cathode (Ground)
30	AGING	AGING

6.4 Interface Timing

6.4.1 Timing Characteristics

Basically, interface timings should match the 1280x800 /60Hz manufacturing guide line timing.

Signal	Parameter	Symbol	Min	Typ	Max	Unit	Note
D_{CLK}	Clock Period	T_C		13.79		ns	1
	Clock Frequency	f_C		72.50		MHz	$1/T_C$
	Duty Ratio (% High)	K_{dr}	40	50	60	%	T_{Ch}/T_C
	Rise Time	$T_{R\,CLK}$	-	4.42	-	ns	
	Fall Time	$T_{F\,CLK}$	-	4.42	-	ns	
DE	DE Setup Time	T_{se}	4	-	-	ns	
(Data Enable	Data Setup Time	T_{sd}	4	-	-	ns	
Only)	Data Hold Time	T_{hd}	2	-	-	ns	
(DTMG)	Horizontal Period	T_H		1440		T_C	2
Data	Horizontal Blank Period	T_{ha}		160		T_C	
	Vertical Period	T_V		823		T_H	f_V=59.94 Hz, 3
	Vertical Blank Period	T_{wvb}		23		T_H	
H_{sync}	H_{sync} Back Porch	H_{bp}		80		T_C	
	H_{sync} Pulse Width	T_{WH}		32		T_C	
	H_{sync} Front Porch	H_{fp}		48		T_C	
	Horizontal Active Period	T_{HD}	1280	1280	1280	T_C	Display Period
V_{sync}	V_{sync} Back Porch	V_{bp}		14		T_H	
	V_{sync} Pulse Width	T_{WV}		6		T_H	
	V_{sync} Front Porch	V_{fp}		3		T_H	
	Vertical Active Period	T_{VD}	800	800	800	T_H	Display Period

Note: (1) When the WXGA+ controller sets DE Mode, and H_{sync} and V_{sync} are required. The duration of DE (DTMG) signal must be longer than 1 clock period (T_C) at every horizontal sync period;

(2) Horizontal Period = One Line Scanning Time;

(3) The vertical period T_V is related to the frame frequency f_V, i.e., 60 Hz.

6.4.2 Timing diagram
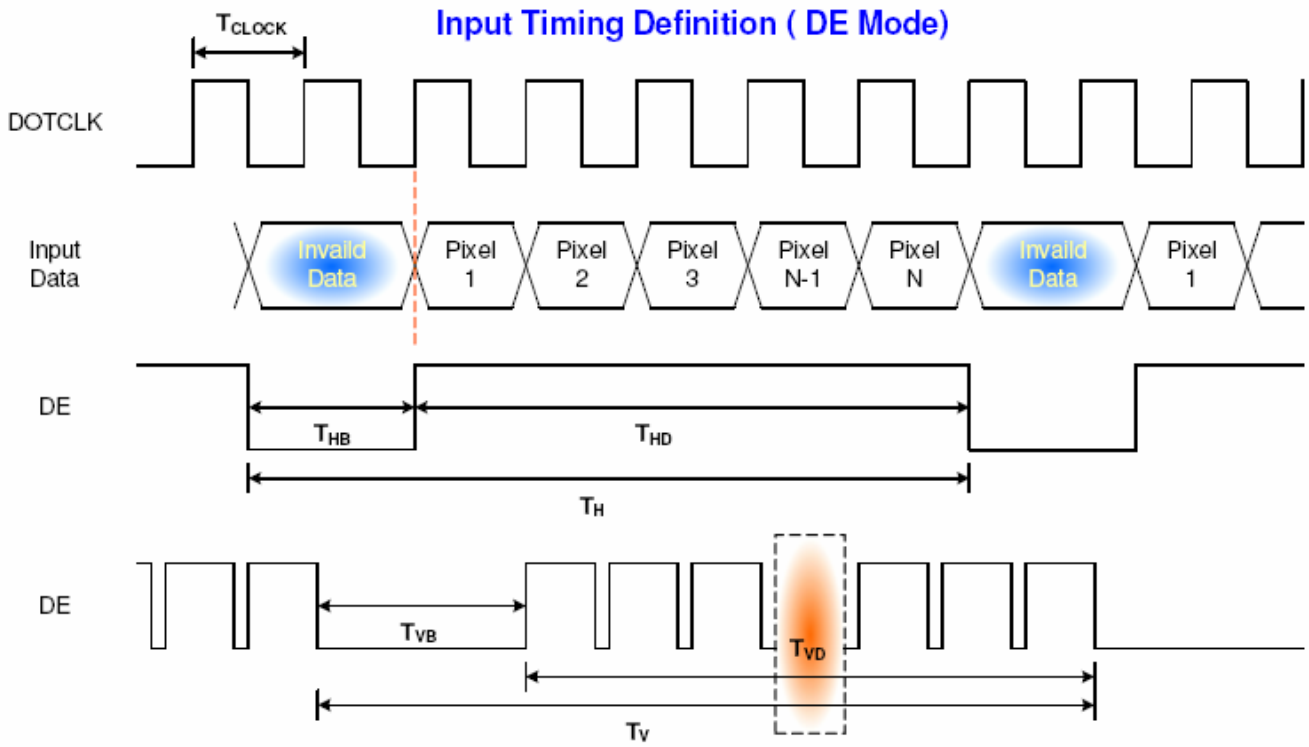
6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.
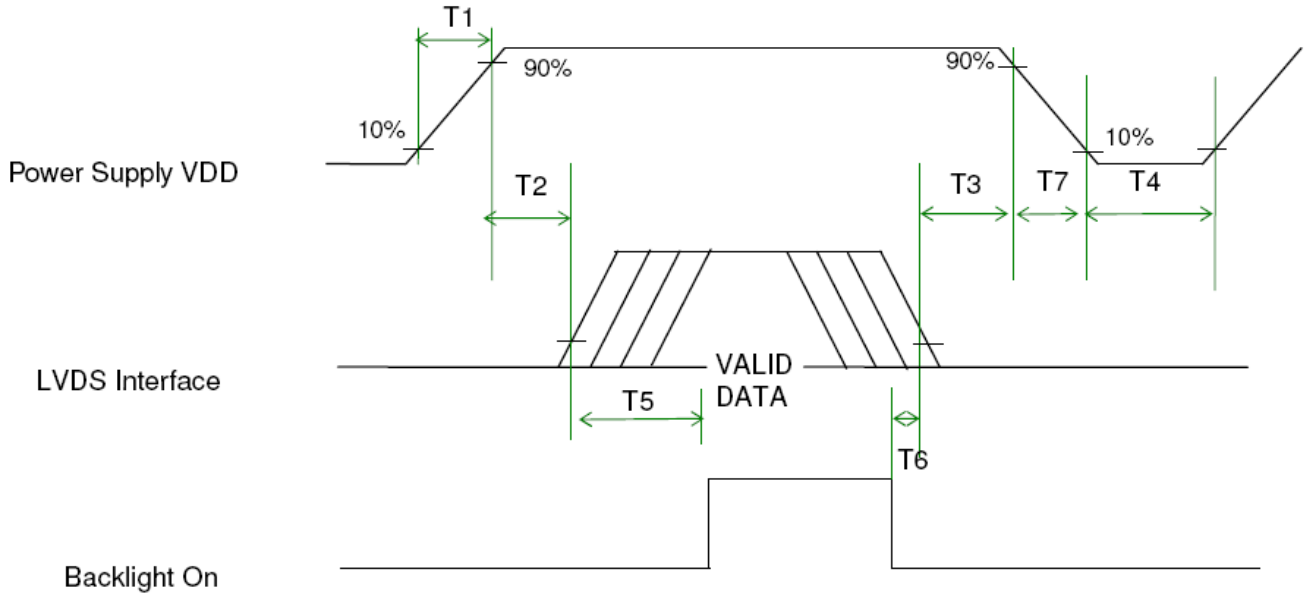
Power Sequence Timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	(ms)
T2	0	-	50	(ms)
T3	0	-	50	(ms)
T4	400	-	-	(ms)
T5	200	-	-	(ms)
T6	200	-	-	(ms)
T7	0	-	10	(ms)

7. Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	For Signal Connector
Manufacturer	I-PEX
Type / Part Number	**I-PEX 20474-030E-12**
Mating Housing/Part Number	**I-PEX 20472-030T-10**

8. Dynamic Test

8.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 3.0 G
- Frequency: 5 - 150Hz Random
- Sweep: 30 Minutes each Axis (X, Y, Z)

8.2 Shock Test Spec:

Test Spec:

- Test method: Non-Operation
- Acceleration: 200 G , Half sine wave
- Active time: 2 ms
- Pulse: X,Y,Z .one time for each side

9. Reliability

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 50℃, 90%RH, 240h	
High Temperature Operation	Ta= 50℃, RH, 300h	
Low Temperature Operation	Ta= 0℃, RH, 300h	
High Temperature Storage	Ta= 65℃, RH, 500h	
Low Temperature Storage	Ta= -25℃, RH, 500h	
Thermal Shock Test	Ta=-20℃ to 60℃, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. No data lost

. Self-recoverable. No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

10. Mechanical Characteristics

10.1 LCM Outline Dimension

TFT-LCD MODULE

GROUND TAB-M1.6 SCREW THREAD

PCBA

LVDS CONNECTOR

PROTECT FILM W/O TAPE

0.2(SCREW HEAD)

2.3±0.3

10.1±0.15

276.95±0.2(O1~O3)

161.55±0.2(P1~P3)

<REAR>

10.1±0.15(MI)

10.1±0.15

6

BLU BARCODE PRINT

6

SHIPPING LABEL

PCB LABEL

90

91.62±0.3

20.5±0.15(NI)

2.5

(2)

6

4.5

R2

206.78±0.3

0.81±0.3(2X)(H1,H2)

0.81±0.3(2X)(H3,H4)

1.2 MAX
(HEIGHT LIMIT INCLUDE PROTECT FILM)

2.3±0.3(PCB HEIGHT)

1.62(GROUND TAB HEIGHT)

0.8

SCALE 6.000
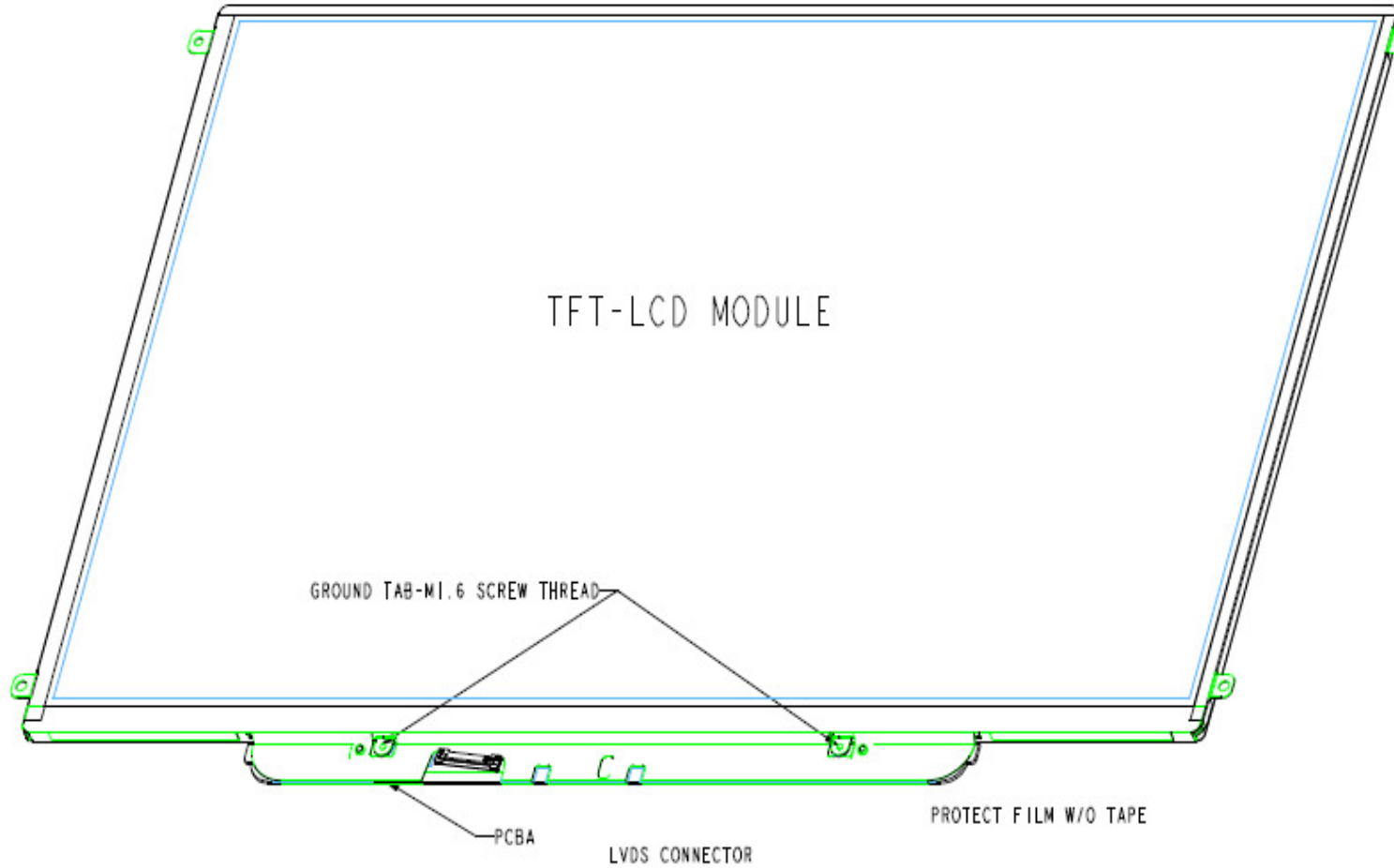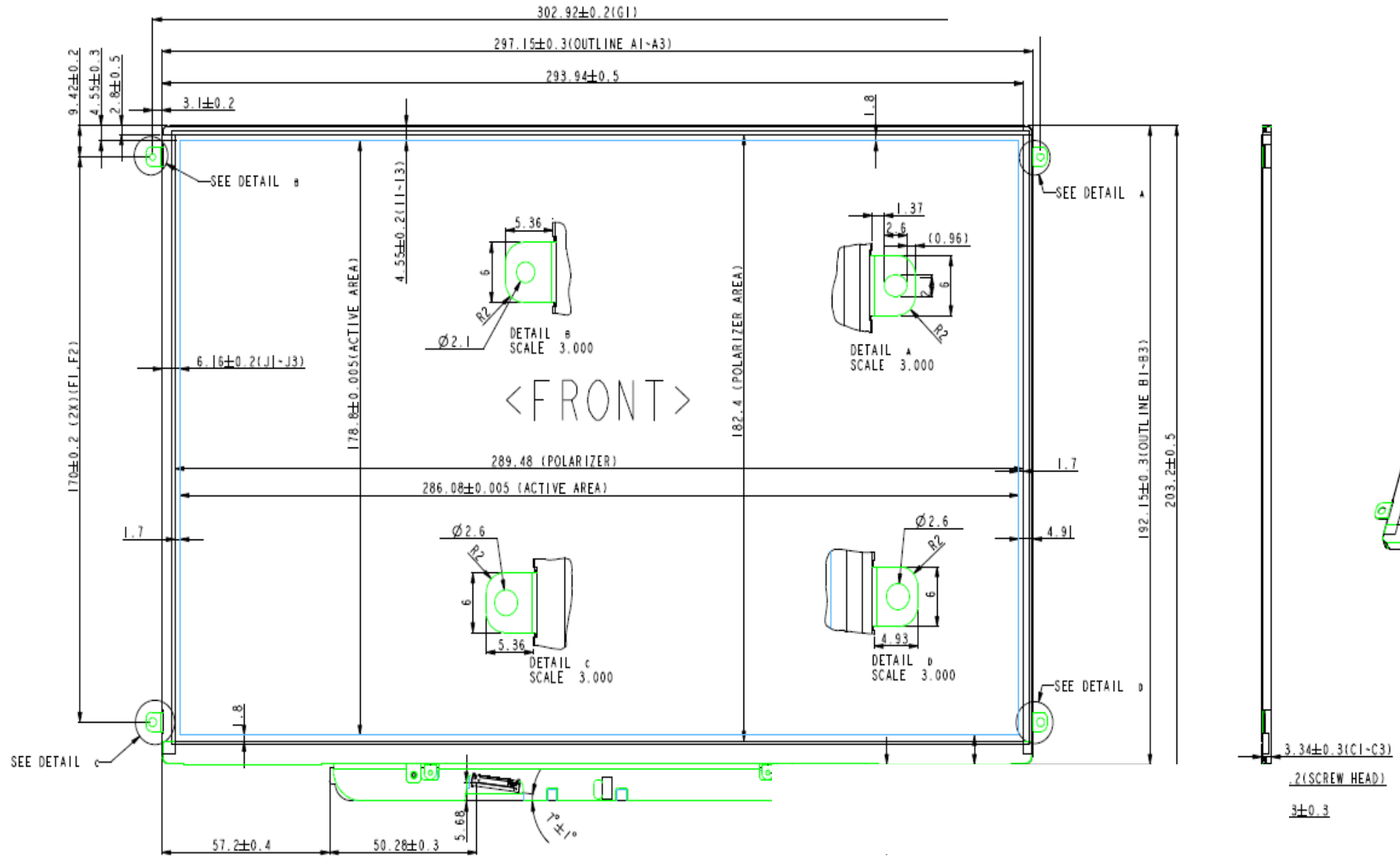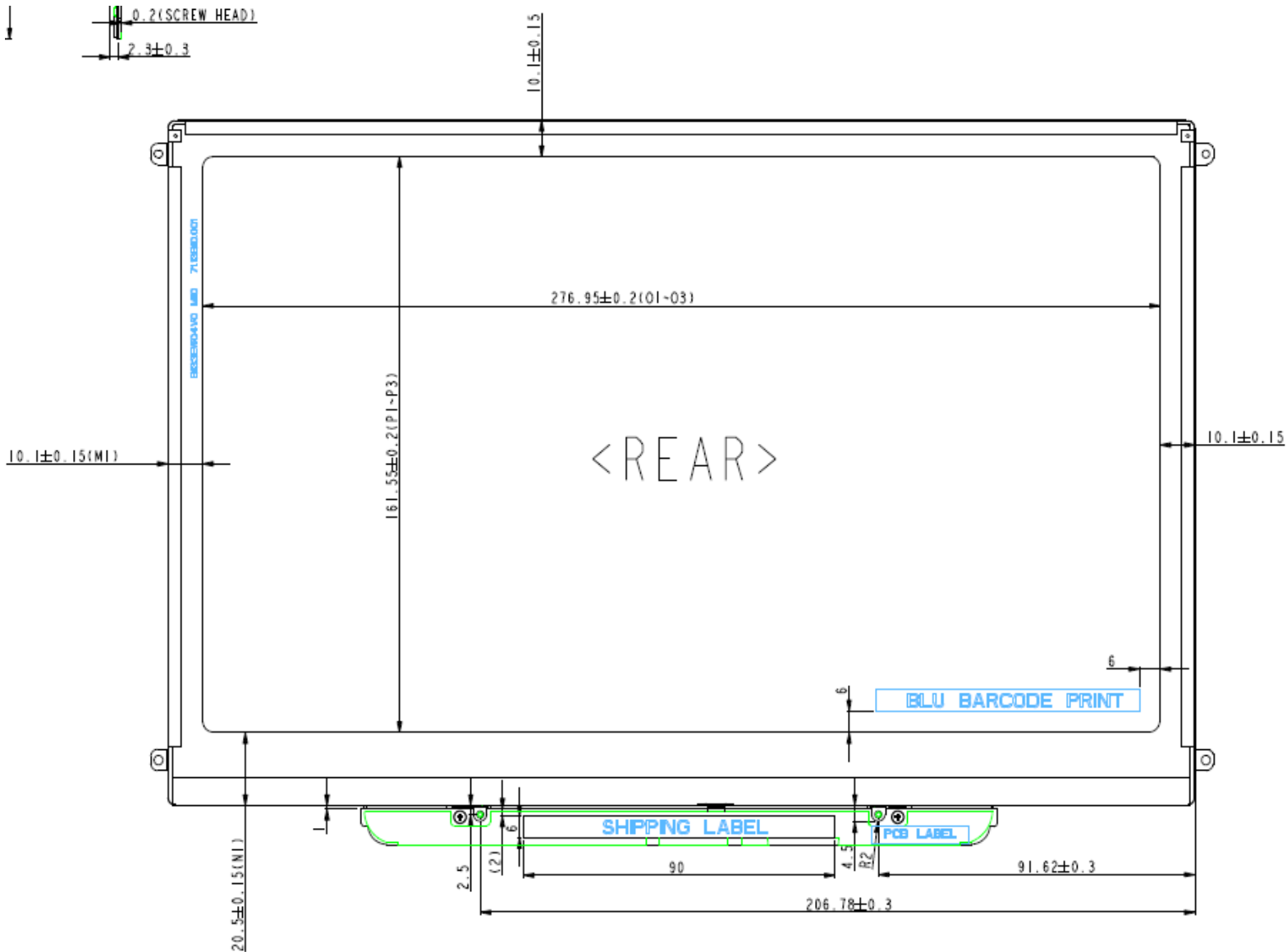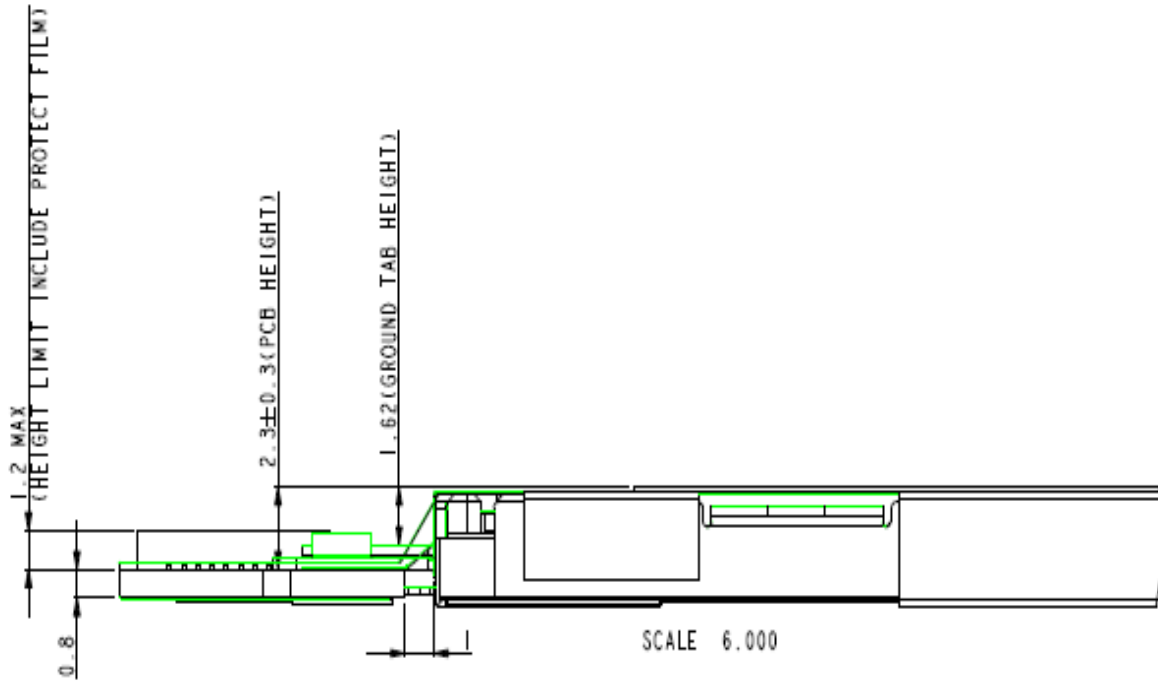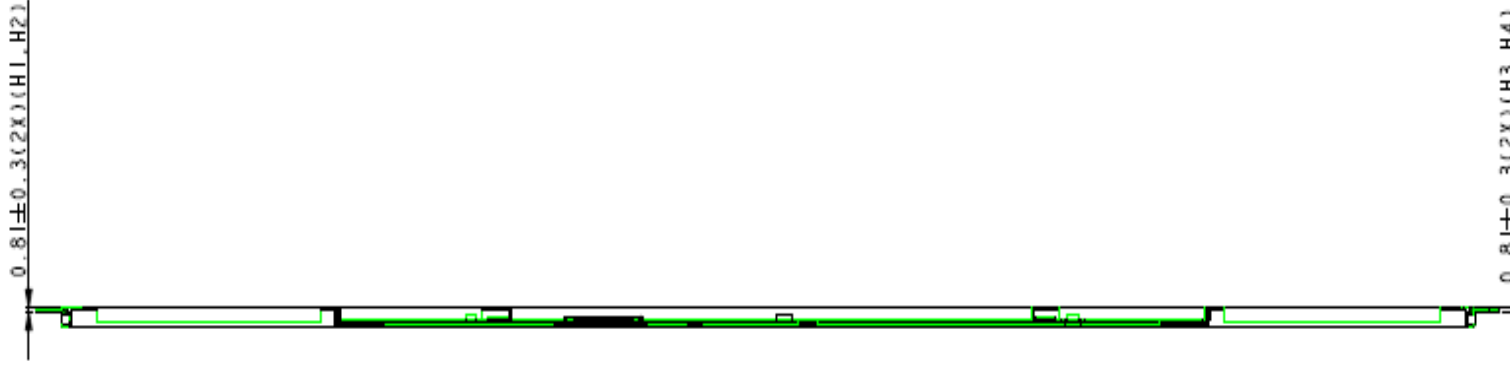
11. Shipping and Package
11.1 Shipping Label Format

11.1 Shipping Label Format

11.2 Carton package

The outside dimension of carton is 435 (L)mm x 377 (W)mm x 335 (H)mm

11.3 Shipping package of palletizing sequence

Top cardboard

Stretch film

Label

PET band

Corner angle

Bottom cardboard

pallet

12. Appendix: EDID description

B133EW04 V0

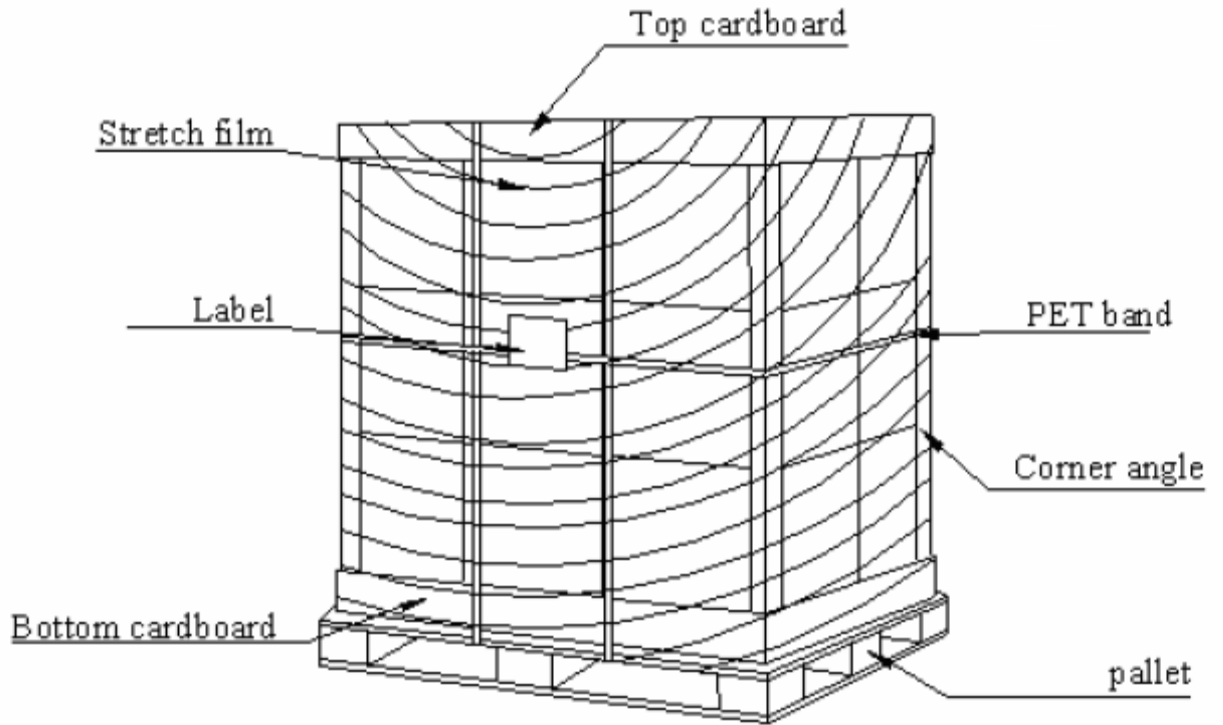| Address	FUNCTION	B133EW04	Value	Value	Note
HEX	**Header**	**HEX**	**BIN**	**DEC**	
00		00	00000000	0	
01		FF	11111111	255	
02		FF	11111111	255	
03		FF	11111111	255	
04		FF	11111111	255	
05		FF	11111111	255	
06		FF	11111111	255	
07		00	00000000	0	
08	EISA Manuf. Code LSB	06	00000110	6	
09	Compressed ASCII	10	00010000	16	
0A	Product Code	8C	10001100	140	
0B	hex, LSB first	9C	10011100	156	
0C	32-bit ser #	01	00000001	1	
0D		01	00000001	1	
0E		01	00000001	1	
0F		01	00000001	1	
10	Week of manufacture	05	00000101	5	
11	Year of manufacture	12	00010010	18	
12	EDID Structure Ver.	01	00000001	1	
13	EDID revision #	03	00000011	3	
14	Video input definition	80	10000000	128	
15	Max H image size	1D	00011101	29	
16	Max V image size	12	00010010	18	
17	Display Gamma	78	01111000	120	
18	Feature support	0A	00001010	10	
19	Red/green low bits	50	01010000	80	
1A	Blue/white low bits	85	10000101	133	
1B	Red x/ high bits	98	10011000	152	
1C	Red y	58	01011000	88	
1D	Green x	52	01010010	82	
1E	Green y	8E	10001110	142	
1F	Blue x	26	00100110	38	
20	Blue y	25	00100101	37	
21	White x	50	01010000	80	
22	White y	54	01010100	84	
23	Established timing 1	00	00000000	0	
24	Established timing 2	00	00000000	0	
25	Manufacturer's Timing	00	00000000	0	

26	Standard timing #1	01	00000001	1
27		01	00000001	1
28	Standard timing #2	01	00000001	1
29		01	00000001	1
2A	Standard timing #3	01	00000001	1
2B		01	00000001	1
2C	Standard timing #4	01	00000001	1
2D		01	00000001	1
2E	Standard timing #5	01	00000001	1
2F		01	00000001	1
30	Standard timing #6	01	00000001	1
31		01	00000001	1
32	Standard timing #7	01	00000001	1
33		01	00000001	1
34	Standard timing #8	01	00000001	1
35		01	00000001	1
36	Pixel Clock/10,000 (LSB)	52	01010010	82
37	Pixel Clock/10,000 (MSB)	1C	00011100	28
38	Horiz. Active pixels(Lower 8 bits)	00	00000000	0
39	Horiz.Blanking (Lower 8 bits)	A0	10100000	143
3A	Horiz. Active pixels:Horiz. Blanking (Upper4:4 bits)	50	01010000	80
3B		20	00100000	32
3C		17	00010111	46
3D	Vert. Active pixels:Vert. Blanking (Upper4:4 bits)	30	00110000	48
3E		30	00110000	48
3F		20	00100000	32
40	Vert. Sync. Offset=xx lines, Sync Width=xx lines	36	00110110	54
41	Horz. Ver. Sync/Width (upper 2 bits)	00	00000000	0
42	Hori. Image size (Lower 8 bits)	1E	00011110	30
43	Vert. Image size (Lower 8 bits)	B3	10110011	179
44	Hori. Image size : Vert. Image size (Upper 4 bits)	10	00010000	16
45		00	00000000	0
46		00	00000000	0
47		18	00011000	24
48	Detailed timing/monitor descriptor #2	00	00000000	0
49		00	00000000	0
4A		00	00000000	0
4B		01	00000001	1
4C	Version	00	00000000	0
4D	Apple edid signature	06	00000110	6
4E	Apple edid signature	10	00010000	16

Address	Description	Hex	Binary	Decimal	Comment
4F	Link Type (LVDS Link,MSB justified)	20	00100000	32	
50	Pixel and link component format (6-bit panel interface)	00	00000000	0	
51	Panel features (No inverter)	00	00000000	0	
52		00	00000000	0	
53		00	00000000	0	
54		00	00000000	0	
55		00	00000000	0	
56		00	00000000	0	
57		00	00000000	0	
58		0A	00001010	10	
59		20	00100000	32	
5A	Detailed timing/monitor descriptor #3	00	00000000	0	ASCII Data String:B133EW04 V0
5B		00	00000000	0	
5C		00	00000000	0	
5D		FE	11111110	254	
5E		00	00000000	0	
5F		42	01000010	66	B
60		31	00110001	49	1
61		33	00110011	51	3
62		33	00110011	51	3
63		45	01000101	69	E
64		57	01010111	87	W
65		30	00110000	48	0
66		34	00110100	52	4
67		20	00100000	32	
68		56	01010110	86	V
69		30	00110000	48	1
6A		0A	00001010	10	
6B		20	00100000	32	
6C	Detailed timing/monitor descriptor #4	00	00000000	0	Monitor Name: Color LCD
6D		00	00000000	0	
6E		00	00000000	0	
6F		FE	11111110	254	
70		00	00000000	0	
71		43	01000011	67	C
72		6F	01101111	111	o
73		6C	01101100	108	l
74		6F	01101111	111	o
75		72	01110010	114	r
76		20	00100000	32	
77		4C	01001100	76	L
78		43	01000011	67	C

79		44	01000100	68	**D**
7A		0A	00001010	10	
7B		20	00100000	32	
7C		20	00100000	32	
7D		20	00100000	32	
7E	Extension Flag	00	00000000	0	
7F	Checksum	28	00101110	40	